

Final Report



North Pocono High School

Covington Township, PA

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NORTH POCONO HIGH SCHOOL

Covington Township, PA

Building Statistics

Building Occupant: North Pocono School District
Occupancy Type: Educational
Building Size: 230,000 sq. ft.
Total Levels: Three
Approximate Bid: 29,000,000
Ground Breaking: July 2007
Completion Date: September 2009



Project Team

Owner: North Pocono School District
Architects: Crabtree Rohrbaugh, and Associates
Design Engineers: Greenman and Pederson Inc.
Construction Managers: Lobar Inc.



Architecture

North Pocono is a three level educational facility. The exterior of the school is a brick veneer that curves inward at the front of the building. Within the school there is: a standardized gymnasium, a weight room, an aerobics room, and an auditorium that seats 900 people, as well as modern computer and science labs. The roof is flat with a slanted equipped with sure-seal moisture protection. It also has a slanted overhang above the entrance.



Structural Overview

Cast in place reinforced concrete footings
8" CMU's or 12" cast in place concrete make up the exterior load bearing walls.
Interior steel framing
Slab on grade concrete floor systems.
The roof is 4" LW concrete on 0.5" steel decking with 3" insulation

Mechanical Overview

2-7000 Btu oil based boilers provide hot water
16 DX-AHU with hot water heating coils provide air and ventilation to serve VAV terminal reheat units
8-Condensing units provide the cooling capacity to several of the AHU



Electrical Overview

4-Dry type transformers step down the voltage from 480-3 phase to 120/208-3 phase
1-Dry type transformer steps down the voltage from 480-3 phase to 277/480-3 phase
1-350 KW emergency generator @ 480/277V
The lighting system consists of linear and compact fluorescent lights



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<http://www.engr.psu.edu/ae/thesis/portfolios/2009/dfh124/buildingabstract.htm>

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Executive Summary

North Pocono High School is a three level 230,000 ft² building located in Covington Township, Pennsylvania. It is designed for grades nine through twelve with a variety of classroom spaces. The current mechanical system meets the requirements of the design criteria established by the owner and design engineer. The existing design was limited by a strict budget and while the system adequately conditions the school, there is potential for improvement.

The goals of the HVAC redesign were to increase efficiency, decrease life cycle cost, educational purposes, and find savings in other building systems by modifying them to fit the mechanical system redesign. The 16 Direct Expansion (DX) rooftop air handling units were replaced by dedicated outdoor air systems (DOAS) with ground source heat pumps (GSHP) as a parallel system. The new system was not held to the same budget as the existing system. The new systems equipment cost was \$46 million more than the overall cost for the current design. An energy model generated by the Trane *TRACE 700* program showed that the yearly energy use was reduced by 75% saving the North Pocono School District \$187.4 thousand a year in utility costs. This results in a 245 year payback period for the new system.

The two other systems directly affected by the HVAC redesign were the structural system and electrical system. Replacing the 16 rooftop air handlers and eliminating 6 condensing units with lighter DOAS units reduced the roof load by 55%. The reduction in load meant a lighter framing system which saved 17% for material and construction costs. Also, the 4 electrical panels that serve the major mechanical equipment were able to be reduced in frame size because the electrical load needed to run the DOAS units compared to the DX units was reduced by 55%. The savings from this system was included in the \$14.3 million yearly operational cost.

General Building Information

North Pocono High School is a 230,000 square foot building located in Covington Township, Pennsylvania. The building consists of three levels of single use and mixed use spaces and will accommodate 3,000 students from grades nine through twelve. Construction began in the summer of 2007 and is scheduled to be completed in the fall of 2009.

The project team consisted of the owners, North Pocono School District, architects, Crabtree and Rohrbaugh Ass., design engineers, Greenman and Pedersen Inc., and the general contractor, Lobar Inc. The project was delivered as a design bid build with the winning bid being \$30 million dollars.

Building Systems Synopsis

Architectural Overview

North Pocono High School is a three level building. The front of the building has a curved facade that extends the whole length on the building. The exterior façade is red brick veneer with a CMU wall. The entrance contains a vestibule attached to all of the administrative offices. Then you enter a lobby where you find your way throughout the rest of the building. The school contains a standard size gymnasium, a library, computer and science labs, and a food court.

Structural Overview

North Pocono's structural system consists of a steel frame that rests on load bearing masonry walls. There are 9 different types of reinforced wall footings that support the walls. They range from 3' to 7' in width. The most common type of rebar used in the wall footings is #5. The steel columns however rest on 4 different types of piers that then transfer the load to one of 14 different types of footings. The piers range in size from 22"x22" to 36"x28" with #6 and #8 bars for vertical reinforcing and #3 bars used as stirrups. The footings have a bearing pressure of 4,000 psf and range in size from 4'x4' to 11'x11'; they go from 12" deep to 29" deep. All the concrete is specified to having strength of 3,000 psi and the steel reinforcing has strength of 60,000psi. Typical floor construction consists of 4" slab-on-grade with normal weight and strength of 4,000 psi, with 6x6-W1.4x1.4 WWF reinforcing. The upper level floor construction is 2" normal weight concrete with 3,000 psi and reinforced with 6x6 W2.0x2.0 WWF on 1"-26 gage galvanized form deck. The total floor thickness is 3". North Pocono has two different exterior wall types. The first is 4" brick veneer that is supported by 8" CMU's that have a compressive strength of 2,800 psi on the net area of the block, the second is a 12" cast in place concrete wall that supports the 4" brick veneer, again with strength of 4,000 psi. The steel frame typically consists of 24K7 or 20K8 joists for the classrooms and 10K1 joists for the corridors. The gym uses 22K7 joists on the side while 56DLH15 joists span the middle section and they all transfer the load to 96G12N32K joist girders. The auditorium uses 56DHL17 joists that then transfer the load to the 12" concrete wall on either side of the auditorium. The roof deck is typically 1.5" 20 gauge galvanized steel decking with a

self weight of 7.0 psf, the gymnasium and auditorium however are have 3" concrete deck with 20 gauge galvanized decking.

Electrical Overview

North Pocono's electrical service is provided by the utility company PP&L. The utility serves a 4,000A - 480/277 3 Phase 4 Wire main switchboard. The switchboard then sends the service to the other panel boards and 5 Dry type transformers that step down the voltage from the 480V to 120/208V 3 phase power.

The emergency generator is 350 KW and supplies 480/277V power to the fire pumps and elevators along with the exit lights and most of the kitchen equipment. The generator also supplies the main electrical room along with the school's main telecommunications and data room.

Lighting Overview

North Pocono's lighting system consists mostly of recessed linear fluorescent lights. The auditorium has dimming system over the seating as well as a theatrical lighting set on stage. The gymnasium features hi-bay linear fluorescent pendant fixtures.

Telecommunication Overview

North Pocono has a voice and data communications systems. They also have a closed-circuit television system that is available in all classrooms. It has a public announcement system in the gymnasium as well as in the auditorium.

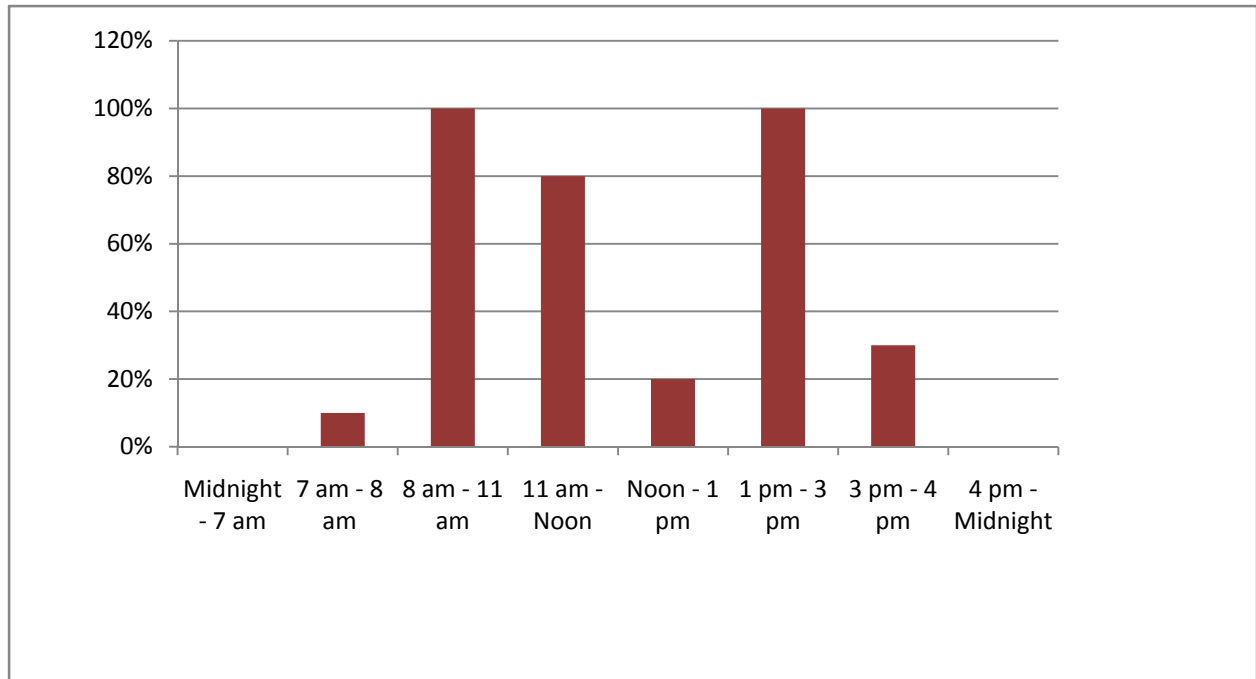
Mechanical System Existing Conditions

The mechanical design for North Pocono was based on initial cost saving. The goals of the designer were to create a system that met the school district's budget while providing a system that would meet the 2005 International Mechanical Code and provide a comfortable environment for the occupants.

Design Conditions

The indoor design conditions were developed by the Greenman and Pedersen Inc. engineers. The designer determined the heating and cooling dry bulb temperatures, and the maximum relative humidity level for the school. They determined the most comfortable level for the school was to condition the spaces to 72 °F degree dry bulb temperature for heating and cooling with a maximum relative humidity at 50%. Next, the occupancy schedule for the building's design day was entered into the program. Chart 1 is an hourly breakdown of the occupancy schedule on the design day.

Chart 1 – Occupancy Schedule



The outdoor design conditions were taken from Wilkes-Barre, Pennsylvania since there is no weather data for Covington Township, PA. Table 1 summarizes the weather data that was used for design modeling.

Table 1- Wilkes-Barre Design Conditions

Latitude	41.14°
Longitude	75.52°
Elevation	550 ft.
Cooling Design DBT	87°
Heating Design DBT	5°

System Description

The school is served by 16 direct expansion air handlers (DX), with duct mounted hot water heaters. Twelve of the AHUs serve approximately 100 variable air volume (VAV) terminal units with hydronic reheat coils. They serve the majority of the school. The other 4 are constant volume (CV) air handlers which are for economizer. One CV unit serves the locker room area, two supply a large multi-use space, and the last one serves the auditorium. The units mix return air with outside air then condition and supply it to the zones. Figure 1 is schematic of the VAV systems and Figure 2 is a schematic of the CV systems. Four condensing units serve the CV air handlers to provide additional

cooling capacity. The air handler that serves the gym also has two condensing units that provide cooling capacity.

Figure 1 – VAV Air Flow diagram

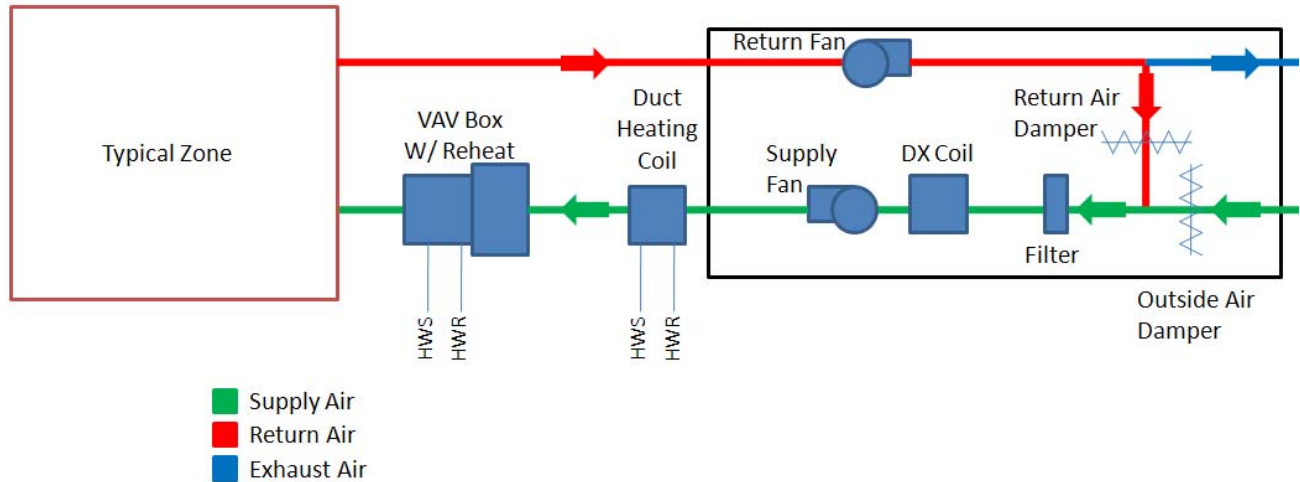
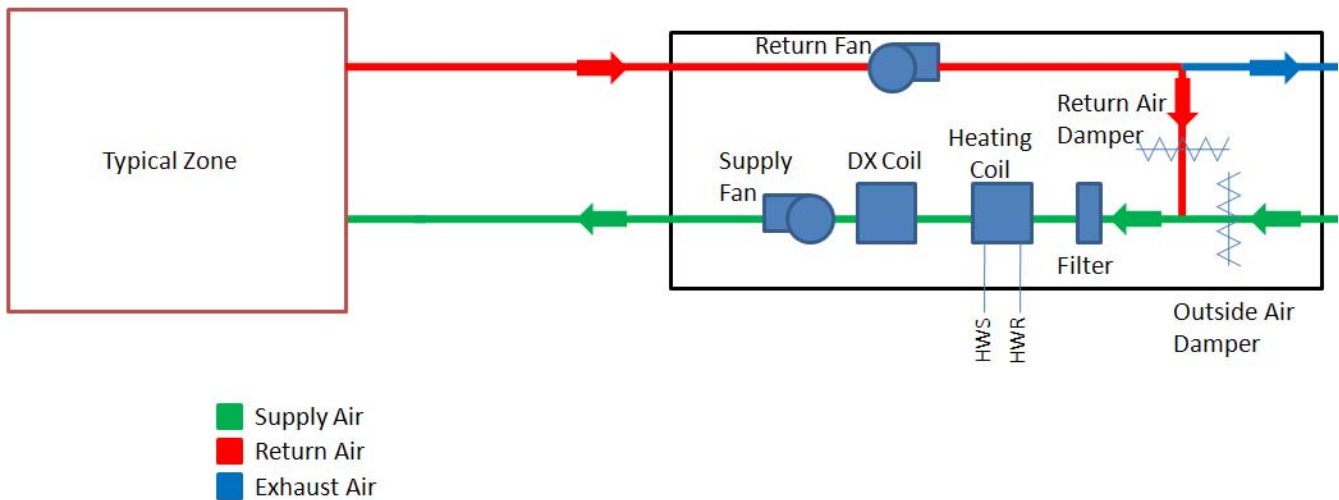


Figure 2 – CV Air Flow Diagram



The hydronic heating system for North Pocono is centralized in the mechanical room. It consists of two oil fired boilers, three centrifugal water pumps, the duct mounted heating coils, and the reheat coils contained in the VAV terminal units.

The water supplied to the boilers is heated to 180 °F and then pumped through a two pipe system to the heating coils and terminal units. The boilers are programmed so that there is a lead boiler and when more heating is called for the second boiler is enabled. They alternate as the lead boiler every

week. The three pumps also trade off being the lead pump. The temperature of the water is monitored by the Direct Digital Control system. Figure 3 is a flow diagram representing the hydronic system.

Figure 3 – Flow Diagram

ASHRAE Standard 90.1

Building Envelope

The buildings fenestration percentage is less than 40% the total wall area; therefore it was acceptable to use the Prescriptive Method. North Pocono is located in climate zone 5 and is a nonresidential building; therefore had to comply with table 5.5-6. Table 2 shows the opaque elements of the building. Table 3 shows the window compliancy.

Table 2 – Opaque Envelope Compliance

Element	Insulation R-Value	Standard Min. R-Value	Compliant	Assembly U-Value	Assembly Max. U-Value	Compliant
Roof	10	20	No	0.681	0.48	No
Wall Type 1	10	11.4	No	0.67	0.09	Yes
Wall Type 2	10	11.4	No	0.093	0.09	No
Slab on Grade	NR	NR	NR	0.213	0.73	Yes

Table 3 – Fenestration Compliance

Fenestration	Assembly U-Value	Assembly Max. U-Value	Assembly SHGC	Max SHGC	Compliant
Metal Framing	0.5	0.45	0.55	0.4	No

Building Equipment

Since the building is larger than 25,000 ft² the Mandatory Provisions Method was followed in order to determine if the system was in compliance with 90.1 Section 6. The following tables are performance evaluations of the building's air handlers and boilers.

Table 4 – Boiler Efficiency

Boiler	Net MBH Output	Gross MBH Input	Efficiency	Standard Efficiency	Compliant
B-1	5,880	7,000	84%	78%	Yes
B-2	5,880	7,000	84%	78%	Yes

Table 5 – Air Handler Compliancy

Unit	Air Flow (cfm)	CFM*0.0015	Fan HP	Complaint
AHU-1	15,850	23.8	25	No
AHU-2	16,415	24.6	25	No
AHU-3	36,000	54.0	25	Yes
AHU-4	3,700	5.6	5	Yes
AHU-5	6,800	10.2	15	No
AHU-6	19,500	29.3	20	Yes
AHU-7	13,500	20.3	20	Yes
AHU-8	12,650	19.0	20	No
AHU-9	14,195	21.3	25	No
AHU-10	8,565	12.8	15	No
AHU-11	3,000	4.5	5	No
AHU-12	3,800	5.7	NA	NA
AHU-13	18,200	27.3	30	No
AHU-14	10,300	15.5	10	Yes
AHU-15	15,300	23.0	25	No
AHU-16	3,000	4.5	5	No

Table 3 shows that only 5 of the 16 air handlers comply with Standard 90.1 2007 edition. However, they do comply with the 2004 Standard used during the design of the system.

ASHRAE Standard 62.1

Section of Standard 62.1, Ventilation for Acceptable Indoor Air Quality, sets forth a procedure to determine the amount of ventilation air required in the building. Table 6 compares the amount of ventilation required to the amount of ventilation each air handler brings in. Appendix A lists each air handler and the spaces they serve along with the designed ventilation value and the ASHRAE ventilation value.

Table 6 – Computed Ventilation vs. Designed Ventilation

Label	ASHREA Standard	Designer Value
	(cfm)	(cfm)
AHU-1	4,195	4,355
AHU-2	5,025	7,360
AHU-3	4,810	10,270
AHU-5	2,750	3,860
AHU-6	2,865	19,500
AHU-7	4,525	4,800
AHU-8	3,895	4,315

Table 6 – cont.

AHU-9	5,370	6,225
AHU-10	1,670	3,685
AHU-11	465	3,000
AHU-12	2,400	2,255
AHU-13	5,105	10,725
AHU-14	1,985	2,470
AHU-15	3,950	5,890
AHU-16	470	3,000
Total	49,480	91,710
Difference	42,230	

Air handler 4 was excluded from this analysis because it is used as an economizer and only supplies 100% outdoor air to the space. This was done so that the exhaust fans that are in the zone were properly sized. In order to ensure optimal air quality, the engineer adequately ventilated North Pocono High School. However, this forces the system to condition more outdoor air than recommended and therefore increases the energy used by the system.

Existing Design Loads

An energy model was used to determine the buildings cooling load. The Trace *TRACE 700* Program was used. The school was broken down into the 11 zones listed in Table 7.

Table 7 – Zone Description

Zone	Area (ft ²)	Occupancy (People)
Lower Level Classrooms	35,685	425
Middle Level Classrooms	62,349	893
Upper Level Classrooms	51,375	945
Administrative Offices	10,000	121
Gymnasium	14,921	1500
Auditorium	10,720	890
Large Group Instruction	3,075	100
Cafeteria	15,362	480
Food Court	2,760	100
Faculty Dining	650	20
Kitchen	3,383	10
Lobby	2,245	0

After all the data was input into the program the results were generated. Tables 8 and 9 shows the results for North Pocono's cooling and heating load calculated by *TRACE 700*.

Table 8 – Computed Cooling Load

Zone	Computed Cooling Load (ft ² /ton)
Lower Level Classrooms	388
Middle Level Classrooms	395
Upper Level Classrooms	357
Administrative Area	360
Gymnasium	244
Auditorium	324
Large Group Instruction	453
Cafeteria	374
Food Court	345
Faculty Dining	497
Kitchen	333
Lobby	509
Building Average	382
Total Tons	565

Table 9 – Computed Heating Load

Zone	Computed Heating Load (MBH)
Lower Level Classrooms	895
Middle Level Classrooms	1,041
Upper Level Classrooms	1,328
Administrative Area	343
Gymnasium	435
Auditorium	240
Large Group Instruction	59
Cafeteria	330
Food Court	63
Faculty Dining	12
Kitchen	318
Lobby	81
Building Average	429
Total Tons	5,145

Lost Useable Space

North Pocono is not served by a central cooling plant and most of the equipment is on the roof. The amount of space lost to mechanical system is minimal. Table 10 is a comparison of the lost usable space due to the mechanical system.

Table 10 – Lost Useable Space

	AREA (ft ²)	PERCENTAGE
Mechanical Space	2,357	1%
Remaining Spaces	234,075	99%
Total	236,432	100%

Mechanical System Redesign

Redesign Objectives

The objectives of the redesign were to lower the amount of energy the building needs to operate while meeting the computed design loads in tables 8 and 9, lower the emissions from the system, and gain knowledge in order to design a new system. The current system was restricted by the budget set by the school district; however, the new system will not be restrained by the budget.

Ground Source Heat Pumps with Dedicated Outdoor Air Systems

The new design consisted of replacing the 16 DX AHU's with 15 Dedicated Outdoor Air Systems (DOAS) and using Ground Source Heat Pumps (GSHP) in the spaces. The reason for using 15 DOAS units is because two of the current AHUs, 11 and 16, serve one space therefore the ventilation air for that space will be brought in by one DOAS unit. The DOAS units were sized to bring in the amount of ventilation air set by ASHRAE Standard 62.1. Table 6 shows that approximately 42,000 less air is needed therefore less energy will be used on conditioning excess outdoor air.

The DOAS units were designed so that they can handle the latent load in the space during the cooling season. This is done by dehumidifying the air and driving the air temperature down to approximately 55 °F. By bringing the temperature down the DOAS unit will also eliminate approximately 20% of the sensible load; the remaining 80% will be handled by the GSHP. When heat is called for, the units are designed with small electric resistance heaters to provide some heating while the majority of the load is handled by the GSHP. Figure 4 is a picture of Carrier's 62D model, which was used as the basis of design.

Figure 4 – DOAS unit



Sizing the Ground Loop

The GSHP system used a vertical closed loop system. This means bore holes are drilled to a depth between 100 – 400 ft, and the piping is not open to the thermal sink, such as a body of water or a well. The process of a ground loop is similar to that of a traditional water source heat pump. Instead of using mechanical equipment to provide the heat exchange the system takes advantage of the constant ground temperature to transfer heat to the water.

The ground loop was sized using a computer program developed at the University of Alabama, called *GCHPCalc*. The program is equipped to size ground loops based off the heat gains and losses the building under goes during the design day. Table 11 shows the heat gains and losses North Pocono under goes.

Table 11 – Building Heat Gains and Losses

Hours	Heat Losses (MBh)	Heat Gains (MBh)
8 a.m. – Noon	15186.2	11621.7
Noon – 4 p.m.	15779.0	11133.4
4 p.m. – 8 p.m.	851.0	623.2
8 p.m. – 8 a.m.	0	0

Next the program requested that all the ground data be entered into the program. Figures 5 and 6 shows the defaults the program uses, and since a thorough ground study was not done for the project the values provided by the program were used to size the ground loop. The ground temperature was however determined to be 50 °F by the regional map provided in the program.

Figure 5 – Ground Properties

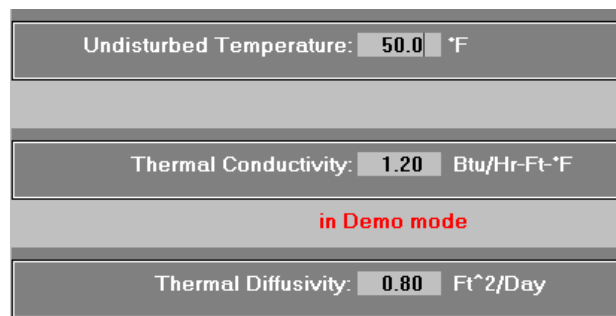
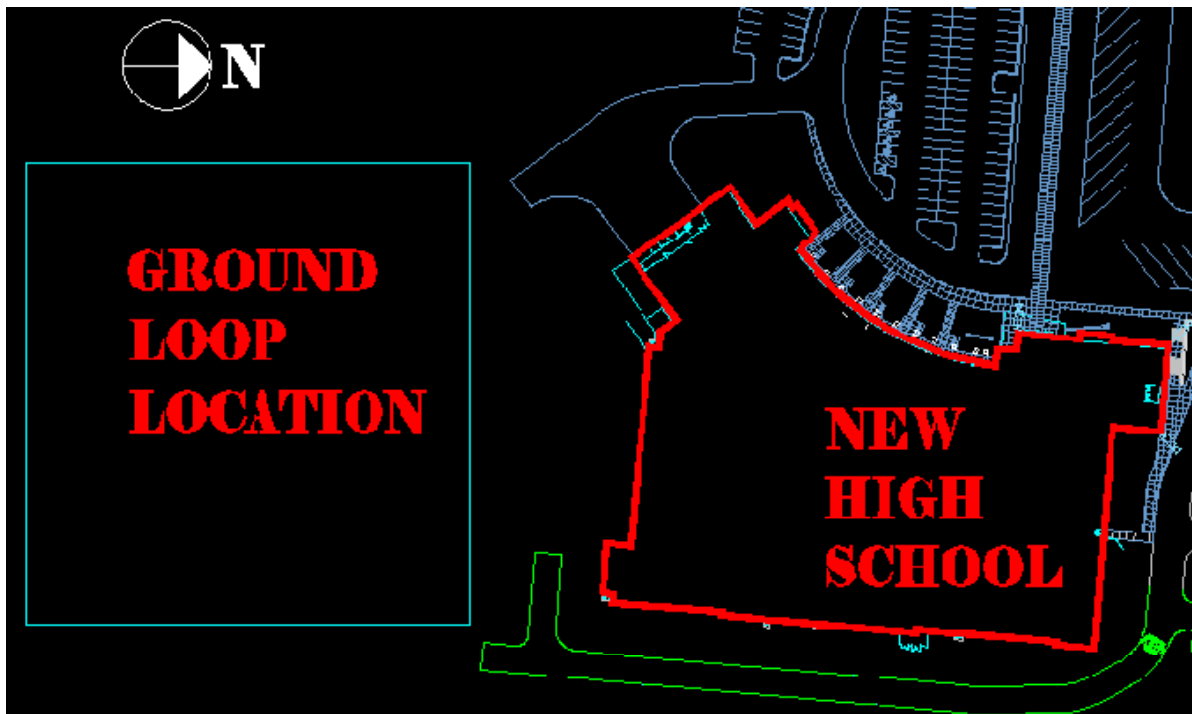


Figure 6 – Pipe Properties

Bore Hole Diameter	6.0	inches		<input type="radio"/> B	<input checked="" type="radio"/> B/C	<input type="radio"/> C
Grout/Fill Conductivity	0.90	Btu/hr-ft-F				
HDPE U-Tube Nominal Diameter	1.00	inches	11.0	SDR		
Tube Flow Regime	<input checked="" type="radio"/> Turbulent	<input type="radio"/> Transition	<input type="radio"/> Laminar			
Resulting Eqv. Dia. =	0.25	ft	Bore Resistance	9.000	hr-ft-F/Btu	

Next the layout for the loop system was selected. The school is being built in a rural area with an abundance of land available. The configuration for the loop system is 35 rows by 30 rows with 8 bores per a parallel loop, and goes to depth of 390 ft. This turns out to be approximately 140,000 ft². Figure 7 shows the location of the loop system.

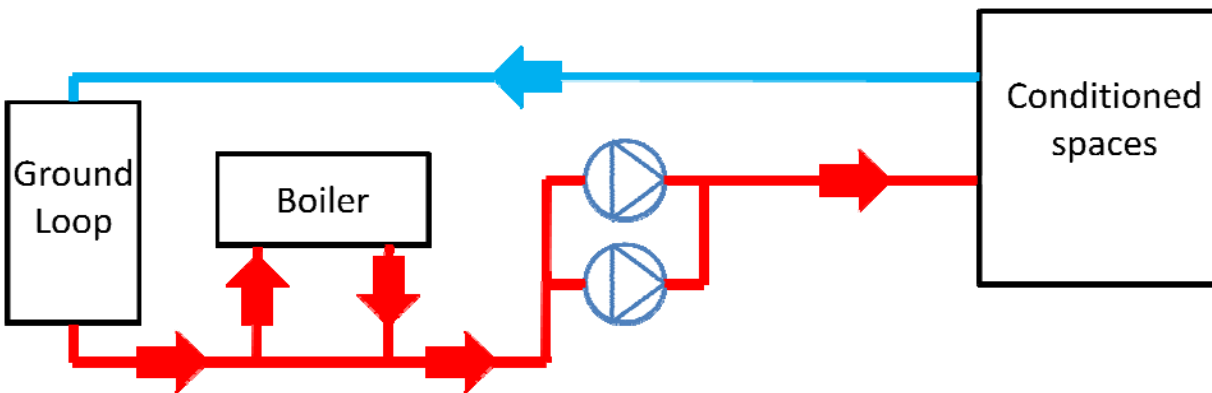
Figure 7 – Ground Loop Location in Relation to the School (not to scale)



The same program offered a cost estimation program. The program determined that it would be approximately \$46.8 million dollars for materials and installation of the ground loop.

At the given ground conditions the GSHP provided enough cooling capacity but additional heating was needed. The heating performance of the GSHP at that temperature provides 3,187.8 MBH of heating while the total building load is 5058.3 MBH. To provide the remaining load a 2,000 MBH boiler was placed in the loop. Figure 8 is the flow diagram for the GSHP loop system.

Figure 8 – GSHP Flow Diagram



Heat Pump Selection

The class room spaces will be served by a new console heat pump based on Carrier's 50PEC model. Figure 9 is picture of the unit.

Figure 9 – Carrier's 50PEC Console Heat Pump



The units were placed in the back of the classrooms and since they are only 12" deep they will take up minimal amount of space. This means that the outdoor air will be ducted directly into the space. This will ensure that each space gets the proper amount of ventilation. Figure 10 is a diagram of the air flow in a classroom.

Figure 10 – Typical Classroom Air Flow Diagram

The administrative offices and cafeteria area will use ceiling mounted heat pumps. The outdoor air will be ducted directly into these units so the space is properly ventilated. Figure 11 shows the units selected to condition these spaces. The unit is based off the Carrier 50YC, 50YD, and 50YE models.

Figure 11 – Ceiling Mounted Heat Pump



This model has a horizontal layout available which is the option that was selected for the school so that it can fit in the plenum space.

Due to the high loads and the absence of plenum space in the gym and auditorium rooftop water source heat pumps were selected to condition these areas. The gym will use 3 - 248 MBH cooling capacity units and the auditorium will use 2 - 175 MBH cooling capacity units. This equipment was based off Carrier’s 50RTG unit pictured below.

Figure 12 – Rooftop Water Source Heat Pump



Redesign –ASHRAE Standard 90.1

HVAC Equipment

The new mechanical equipment performance values were reviewed to ensure that the system complied with ASHREA Standard 90.1-2007. Table 12 shows the 15 DOAS units compliance values. The fans horse power must be less than the airflow multiplied by 0.0015.

Table 12 – DOAS Compliancy

Unit	Air Flow (cfm)	CFM*0.0015	Fan HP	Compliant
DOAS-1	4,195	6.3	5	Yes
DOAS-2	4,815	7.2	5	Yes
DOAS-3	4,810	7.2	5	Yes
DOAS-5	2,750	4.1	3	Yes
DOAS-6	2,865	4.3	3	Yes
DOAS-7	4,525	6.8	5	Yes
DOAS-8	3,895	5.8	5	Yes
DOAS-9	4,910	7.4	5	Yes
DOAS-10	1,670	2.5	1.5	Yes
DOAS-11	935	1.4	1	Yes

Table 12 – cont.

DOAS-12	2,115	3.2	3	Yes
DOAS-13	5,105	7.7	5	Yes
DOAS-14	1,985	3	2	Yes
DOAS-15	3,950	5.9	5	Yes

Table 12 shows that each unit complies with Standard 90.1. The specifications of the other equipment selected for the redesign state they exceed the Standard requirements.

System Comparison

After analyzing each system they both condition the school adequately. However, as stated before the current system was limited by the budget while the redesign had the luxury of not being constrained by the same budget. Table 13 compares the overall mechanical initial budget to the new systems equipment cost.

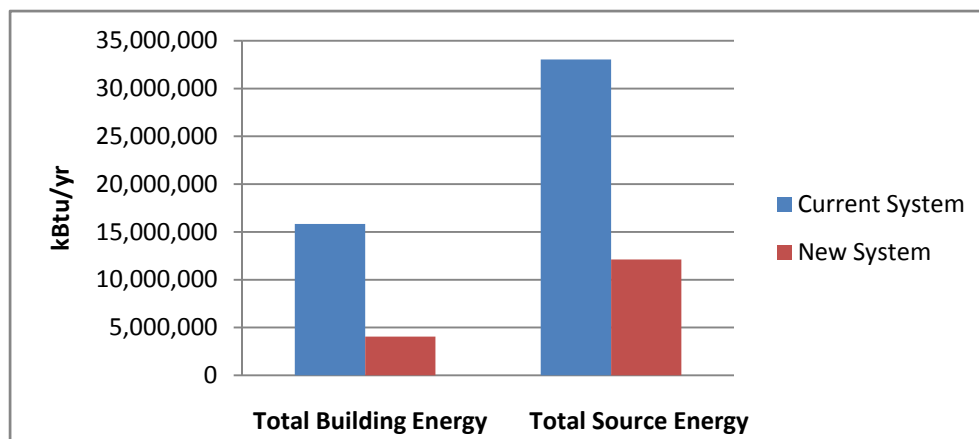
Table 13 –Initial Mechanical Cost vs. Redesigned Equipment Cost

	Cost (\$)
New Mechanical Cost	50,291,756
Mechanical Initial Cost	4,300,000
Difference	45,991,756

There is a significant difference in first cost between the two systems, however when the systems energy use was calculated it showed significant savings in the redesigned system.

Chart 2 compares the energy consumed by each system over one year. Appendix B has a monthly energy chart for each system.

Chart 2 – Energy Consumption Comparison



This difference led to savings in energy costs. Table 14 shows the utility rates for each system. The redesign did not include oil since the two oil fired boilers were eliminated from the design; however, the new boiler used to provide extra heating capacity in the ground loop system uses natural gas.

Table 14 –Utility Rates

Utility	Company		Rate
Electricity	PP&L	Charge per KW	\$7.306
		First 200 KWH	\$12.11
		Next 200 KWH	\$9.162
		Remaining KWH	\$0.03948/KWH
Oil	-	Consumption	\$0.80/therm
Natural Gas	UGI	Customer Fee	\$10.62
		Consumption	\$0.85/therm

North Pocono is still looking for an oil provider therefore the rate that was used in the analysis was a sample that was in the TRACE 700 economic library. Chart 3 showed the yearly utility cost for North Pocono High School. Appendix C shows the monthly cost to operate each system.

Chart 3 – Yearly Utility Cost Comparison

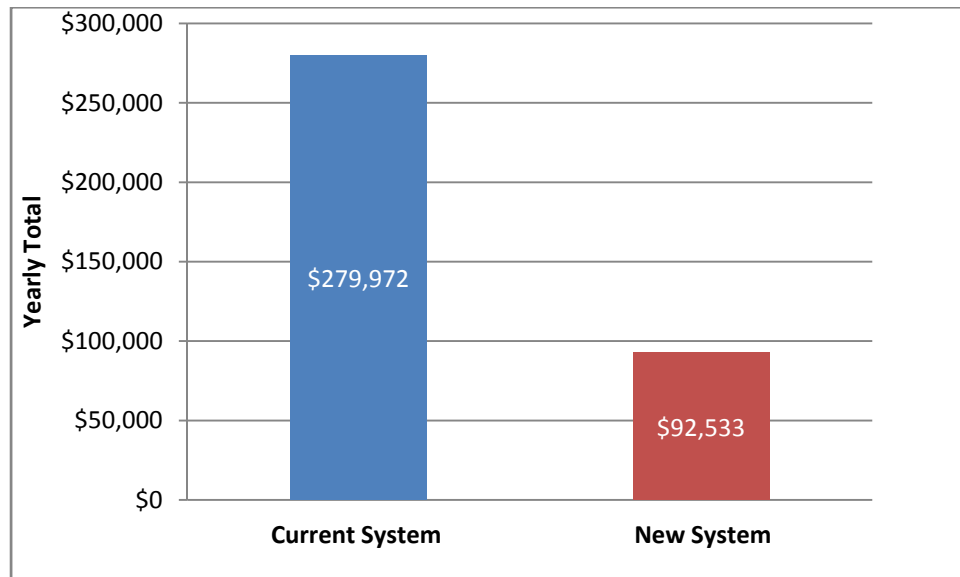


Chart 4 – Cost/ft²-yr Comparison

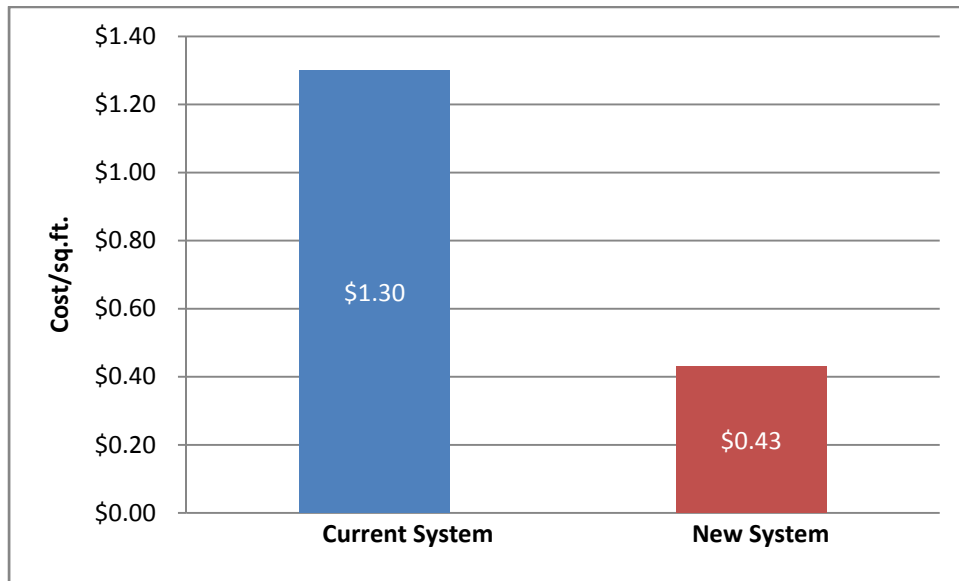


Table 12 showed that the new mechanical equipment cost is \$46 million more than the original system. The new system saved North Pocono \$187,439 a year in utility costs. This would result in a 245 year payback to change from the current system to the redesign.

The redesign also has an environmental advantage over the current system. Chart 5 and 6 compares the difference in emissions from each system.

Chart 5 – CO₂ Yearly Emissions

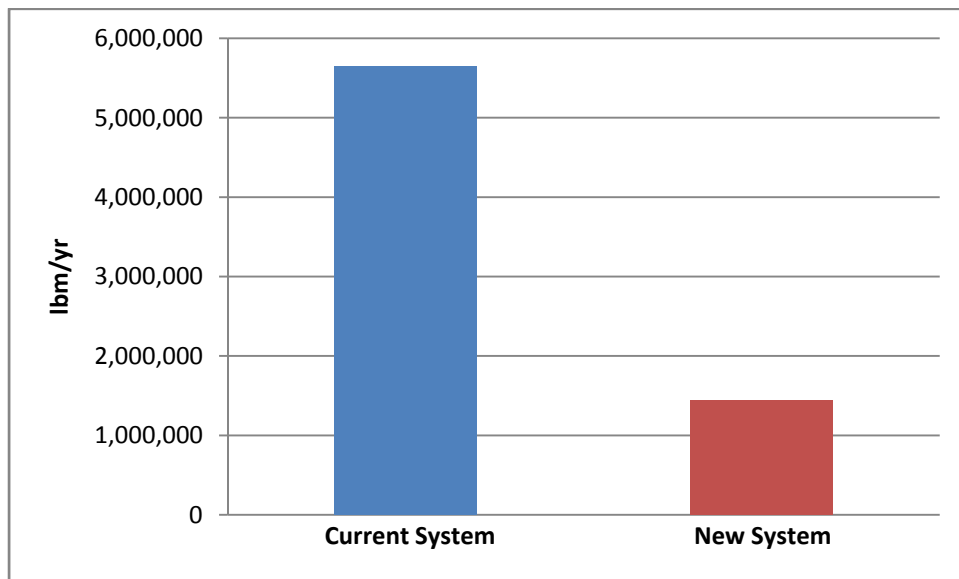
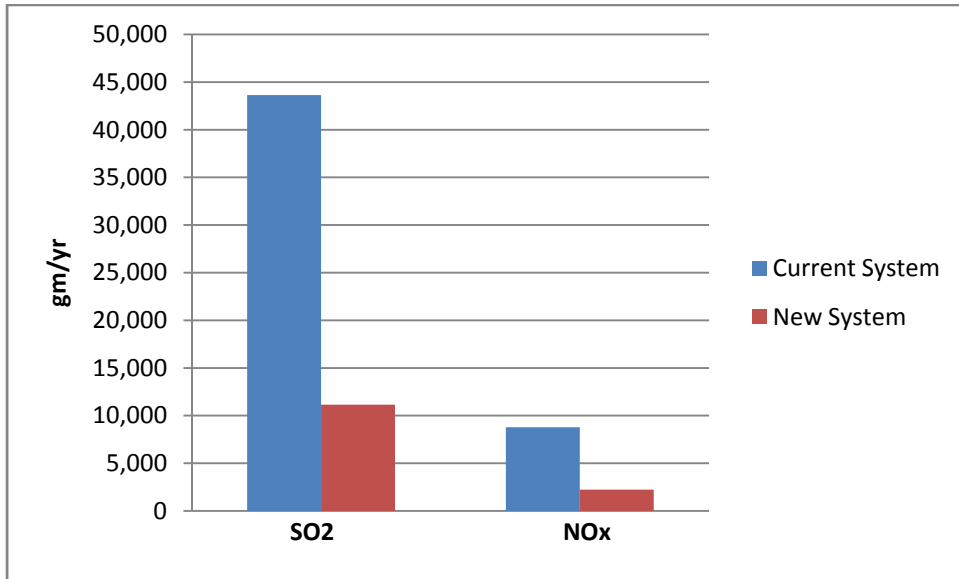


Chart 6 – SO₂ and NO_x Yearly Emissions



Structural Breadth

With the redesign of mechanical equipment that is placed on the roof, the structure was directly impacted by the new system. The roof is a non-composite 1.5" 20 gauge steel deck supported by steel joists that are bearing on 8" CMU walls. This breadth study kept the roof deck the same while analyzing the difference in the steel joists. The self weight of the deck is 7.0 psf with a controlling snow load of 39 psf. The equipment loads for the two systems are shown in Table 15.

Table 15 – Equipment Loads

CURRENT ROOF LOADS			REDESIGNED ROOF LOADS		
Unit	Weight (lbs)	Weight (lbs/ft ²)	Unit	Weight (lbs)	Weight (lbs/ft ²)
AHU-1	8,295	61.4	DOAS-1	4,975	43.7
AHU-2	9,360	32.8	DOAS-2	4,975	43.7
AHU-3	23,752	52.8	DOAS-3	5,575	49.0
AHU-4	2,816	33.4	AHU-4	2,816	33.4
AHU-5	4,903	45.5	DOAS-5	3,280	38.2
AHU-6	12,815	46.1	DOAS-6	3,260	38.0
AHU-7	6,602	43.2	DOAS-7	4,975	43.7
AHU-8	5,553	39.6	DOAS-8	3,260	38.0
AHU-9	8,364	41.2	DOAS-9	4,975	43.7
AHU-10	4,903	45.5	DOAS-10	3,160	36.8
AHU-11	4,891	55.7	DOAS-11	2,720	31.7
AHU-12	1,896	26.2	DOAS-12	2,855	33.3
AHU-13	9,965	32	DOAS-13	5,075	44.4
AHU-14	4,731	39.1	DOAS-14	3,160	36.8
AHU-15	8,364	41.2	DOAS-15	3,260	38.0
AHU-16	4,891	55.7	RTG-1 (3)	1,960	59.6
CU-2a	4,057	43.4	RTG-2 (2)	1,770	53.9
CU-2b	4,057	43.4	x	x	x
CU-3	3,998	29.4	x	x	x
CU-4	484	28.9	x	x	x
CU-5	484	28.9	x	x	x
CU-8	531	20.9	x	x	x
Total	135,712	886.3	Totals	62,051	705.9

As shown above the new system reduced the total weight by 73,661 lbs which is a 55% decrease from the original roof loads. The DOAS units were placed in the same locations to ensure that the roof penetrations are not affected, and the architecture of the building is not impacted. Figure 13 shows the location of the 16 DX units while Figure 14 displays the location of the DOAS units.

Figure 13 – Current Equipment Location

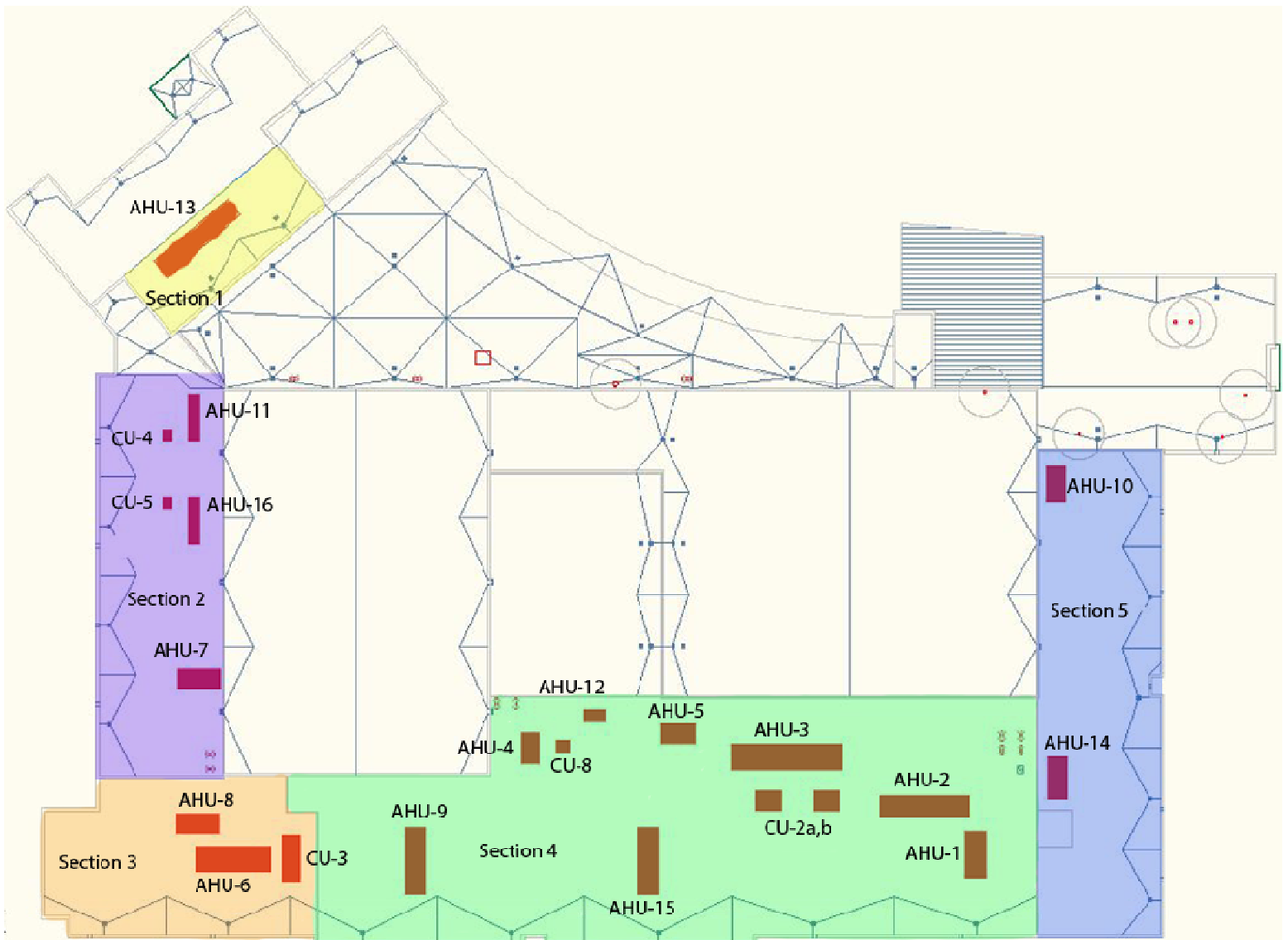
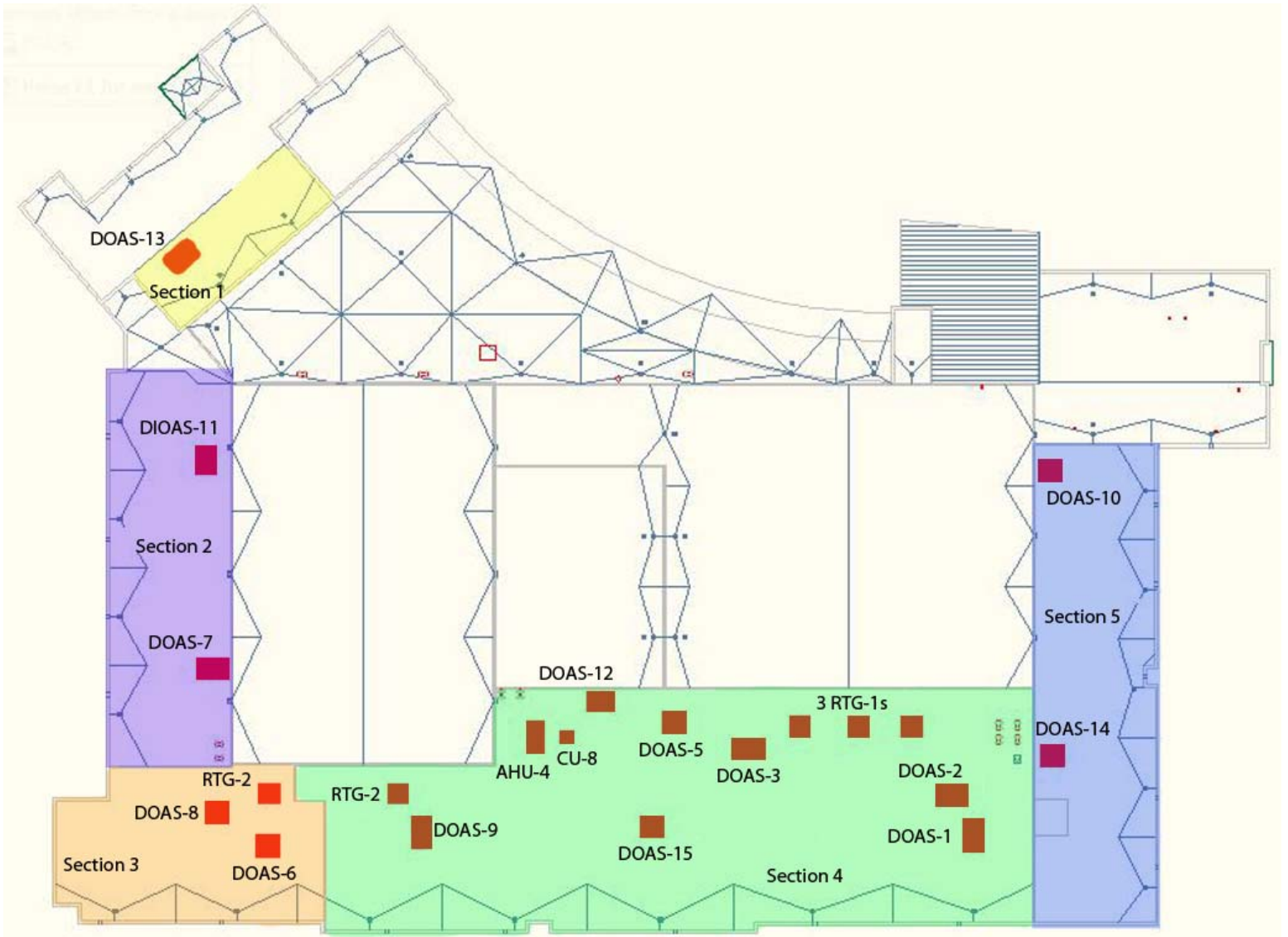


Figure 14 – New Equipment Locations



The information above was then entered into the RAM modeling program to determine the new sizes of the steel joists supporting the roof. Table 16 breaks down the 5 sections of the roof and the joists for each design scenario.

Table 16 – Roof Joist Comparison

Section	Joist Span	Joist Spacing	Current Joist	Redesigned Joist
Section 1	29'-4"	5'-2"	22K9	16K2
Section 2	34'-8"	5'-8"	24K9	18K3
	13'-1"	5'-6"	16KCS3	10K1
Section3	13'-0"	5'-10 1/8"	12K3	10K1
	34'-8"	5'-7 1/2"	24k9	26k6
	13'-4"	5'-0"	16KCS3	10K1
Section 4	38'-0"	5'-7 1/2"	24K9	28k6
	13'-0"	5'-10 1/8"	12K3	10K1
	13'-0"	5'-4"	16KCS3	10K1
	11'-4"	4'-9"	16KCS3	10K1
	10'-0"	4'-9"	12K5	10K1
	43'-8"	5'-6 1/2"	28K12	30K9
	10'-8"	6'-2"	12K3	10K1
	25'-8"	5'-7 1/2"	20K6	24K4
Section 5	13'-0"	5'-10 3/4"	12K3	10K1
	34'-4"	5'-9"	24K9	22K4

Table 17 is a breakdown of the roof girders that are located in those sections of the roof.

Table 17 – Girder Comparison

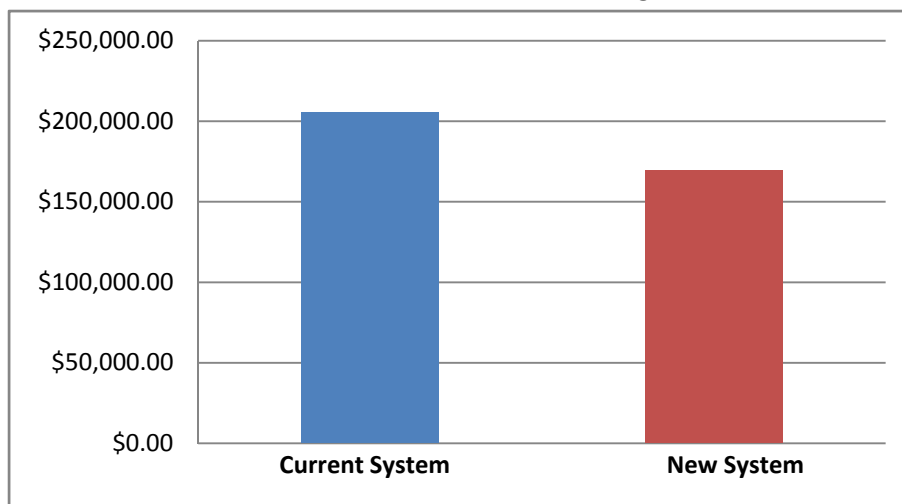
Section	Span	Current Girder	Redisgned Girder
Section1	27'-4"	W18x35	W16x26
	23'-8"	W18x35	W16x26
	29'-6"	W18x35	W16x31
	20'-4"	W16x31	W16x26
	26'-0"	W18x40	W18x35
	29'-4"	W14x22	W8x10
Section 2	23'-8"	W16x36	W8x10
Section 3	11'-4"	W12x19	W8x10
	34'-2"	W21x62	W21x19
	33'-6"	W14x22	W10x12
	12'-4"	W12x16	W8x10
	12'-0"	W12x16	W8x10
Section 4	33'-4"	W14x22	W12x14
	19'-0"	W12x19	W8x10

Table 17 – Cont.

	37'-0"	W16x31	W16x26
	20'-0"	W16x36	W14x22
	21'-4"	W16x36	W14x22
	10'-0"	W12x19	W8x10
	28'-0"	W16x26	W12x19
	15'-4"	W14x22	W8x10
	14'-8"	W14x22	W8x10
	30'-0"	W21x44	W14x22
	17'-3"	W16x36	W8x10
	29'-8"	W21x44	W21x44
	27'-8"	W21x44	W18x35
	39'-0"	W24x68	W21x44
Section 5	29'-3"	W21x44	W16x31
	28'-7"	W24x55	W24x55
	23'-3"	W18x35	W10x12
	34'-0"	W18x40	W14x22
	32'-6"	W18x40	W16x26
	13'-8"	W8x24	W8x10
	33'-4"	W16x31	W8x10

The new system showed a reduction in the majority of the structural roof frame. The new system results in a cheaper material and construction cost. Chart 7 shows the overall savings in the reduced system while Appendix D has a breakdown of savings for the joists and girders.

Chart 7 – Overall Structural Savings



Electrical Breadth

Another building system affected by the mechanical system redesign is the electrical system. This breadth compared the electrical panels that serve the rooftop equipment as well as the major mechanical equipment in the mechanical room. There are 4- 480/277V panels that serve this equipment. Table 18 lists the current equipment that will be either changed out or eliminated because of the system redesign.

Table 18 – Current Equipment Electrical Data

Equipment	Amps	KVA
AHU-1	230.56	110.67
AHU-2	226.25	108.60
AHU-3	66.51	138.56
AHU-5	134.40	64.53
AHU-6	71.00	34.08
AHU-7	180.10	86.46
AHU-8	166.25	79.80
AHU-9	230.00	110.40
AHU-10	135.94	65.25
AHU-11	17.19	8.25
AHU-12	49.6	23.82
AHU-13	135.69	282.69
AHU-14	109.12	52.38
AHU-15	103.02	214.63
AHU-16	17.19	8.25
Pump-1	46.75	22.44
Pump-2	46.75	22.44
Pump-3	46.75	22.44
Boiler -1	6.33	13.19
Boiler -2	6.33	13.19
CU-2a	230	110.4
CU-2b	230	110.4
CU-3	75.81	157.93
CU-4	43.38	20.82
CU-5	43.38	20.82
Total	2648.3	1902.44

The redesign replaced all 16 air-handling units with 15 DOAS units. The condensing units, CU-Xs, were eliminated and one of the pumps was eliminated. The boilers were replaced by one smaller unit

that will be served by a smaller sized panel board because it only requires 120V to run. Table 19 is list of the new equipment with their loads.

Table 19 – Redesigned Equipment Electrical Data

Equipment	Amps	KVA
DOAS-1	95.62	45.90
DOAS-2	105.63	50.70
DOAS-3	103.75	49.80
DOAS-5	67.50	32.40
DOAS-6	72.50	34.80
DOAS-7	88.12	42.30
DOAS-8	80.00	38.40
DOAS-9	175.00	84.00
DOAS-10	59.37	28.50
DOAS-11	49.37	23.70
DOAS-12	62.50	30.00
DOAS-13	292.50	140.40
DOAS-14	59.37	28.50
DOAS-15	80	38.4
Pump-1	46.75	22.44
Pump-2	46.75	22.44
RTG-1a	67.36	32.34
RTG-1b	67.36	32.34
RTG-1c	67.36	32.34
RTG-2a	40.31	19.35
RTG-2b	40.31	19.35
Total	1767.43	848.4

The new system showed a reduction in both KVA and amps. Charts 7 and 8 shows how the two systems electrical data compares to one another.

Chart 7 – Amp Comparison

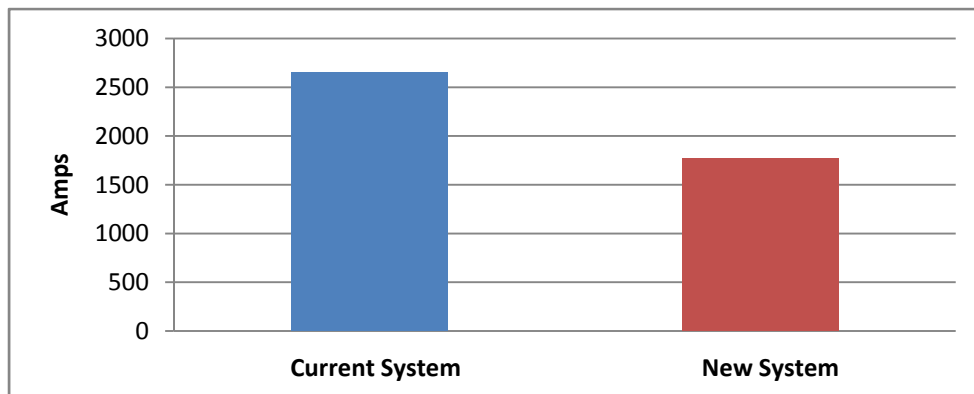
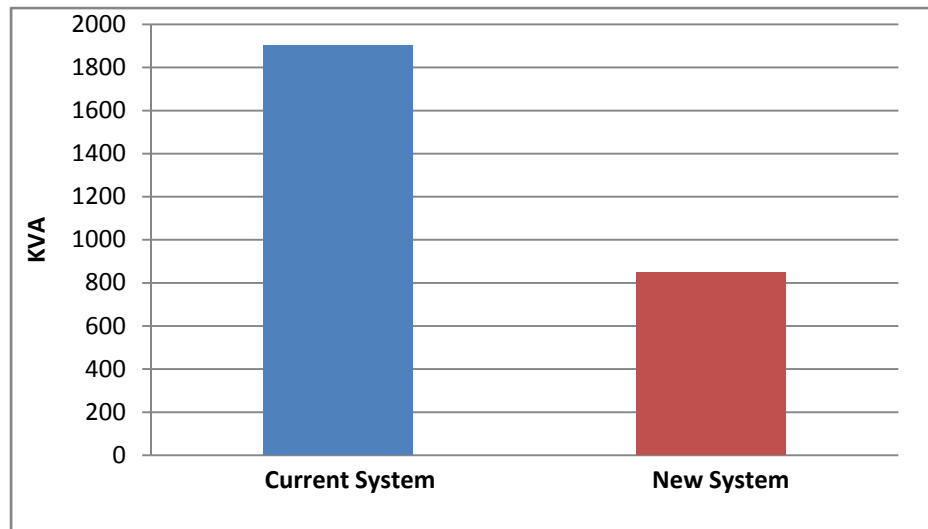


Chart 8 – KVA Comparison



When the numbers from the two systems were compared it is a 33% reduction in Amps and a 55% reduction in the KVA's needed to run the new system. Appendix E has the 4 panel boards and the current frame and feeder sizes. Appendix F has the replacement panel boards.

Conclusions

The integrated redesign of North Pocono High School met all of the goals set prior to the start of the project. The redesign lowered the yearly energy consumption by 75%; the electrical consumption was cut by 55% a year. These reductions led to a saving of \$187.4 thousand a year in utility costs. However, the savings from the new system would not be seen until 245 years because the redesign was \$46 million more up front than the original design. The higher initial cost was due to the size of the ground loop. The ground loop could be reduced by adding a cooling tower and chiller to assist during the cooling season, and increasing the size of the boiler to provide more than auxiliary heating. The addition of this equipment would decrease the ground loop and thus decrease the cost of installing it. In an ever-growing environmentally conscious society it is important to see how building systems are affecting the environment. The new system emits 75% less pollutants a year than the current design. The smaller roof frame saved 17% of the initial cost. Overall, the redesign has numerous advantageous over the current system, however in today's world the financial benefits still drives the majority of the industry. From a financial standpoint it would be recommended that North Pocono keep the current system.

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Appendix A – Air Handler Ventilation

Air Handler 1		SA cfm = 15,850	Min OA cfm = 4,335	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Corridor-D001	Corridor	55	210	
FCS Lab-D014	Classroom	460	405	
Storage-D016	Storage	50	40	
Classroom-D017	Classroom	350	350	
Classroom-D018	Classroom	350	350	
Electrical-D025	Electrical	15	10	
Business Room-D113	Classroom	350	345	
Business Lab-D114	Computer Lab	480	345	
Classroom-D117	Classroom	350	345	
Corridor-D118	Corridor	85	90	
Room-D120		170	135	
Classroom-D121	Classroom	350	345	
Classroom-D122	Classroom	350	345	
Classroom-D123	Classroom	350	345	
Electrical-D133	Electrical	15	10	
Corridor-A101	Corridor	75	60	
Training-A105	Classroom	70	90	
Office-A106	Office	40	30	
Classroom-A107	Classroom	390	345	
Total		4,355	4,195	

Air Handler 2		SA cfm = 16,415	Min OA cfm = 7,675	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Faculty Room-D027	Office	375	310	
Classroom-D010	Classroom	550	345	
Classroom-D011	Classroom	570	360	
Faculty Room-D135	Office	375	310	
SGL-D136	Classroom	205	105	
Classroom-D137	Classroom	560	350	
Classroom-D138	Classroom	560	350	
SGL-D139	Classroom	205	105	
Aerobics-D140	Aerobics	810	670	
Corridor-D001	Corridor	50	210	
General Science-D106	Classroom	625	405	
Storage-D107	Storage	20	15	
Classroom-D109	Classroom	625	405	
Classroom-D110	Classroom	550	345	
Business Lab-D111	Computer Lab	550	345	
Electrical Room-D250	Storage	180	50	
Classroom-D206	Classroom	550	345	
Total		7,360	5,025	

Air Handler 3		SA cfm = 36,000	Min OA cfm = 10,270	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Tickets-D226	Office	100	20	
Gymnasium-D125	Gymnasium	9,005	4,475	
Lobby - A202	Lobby	1,165	315	
Total		10,270	4,810	

Air Handler 4		SA cfm = 3,700	Min OA cfm = 3,700	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Women's Team Room-D143	Conference	260	105	
Coaches' Office-D144	Office	270	25	
Women's Locker-D148	Conference	410	145	
Instructor's Office-D149	Office	270	35	
Men's Locker-D151	Conference	410	145	
Instructor's Office-D152	Office	270	35	
Men's Team Room-D156	Conference	260	105	
Coaches' Office-D157	Office	270	25	
Weight Room-D158	Weights	1,090	510	
Corridor	Corridor	150	130	
Corridor	Corridor	150	130	
Total		3,810	1,390	

Air Handler 5		SA cfm = 6,800	Min OA cfm = 3,945	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Control Room-D232	Media Center	85	35	
Studio-D233	Office	80	30	
Corridor-D237	Corridor	80	95	
Choral Room-D238	Music	1,225	1,100	
Health-D240	Classroom	550	350	
Music Classroom-D242	Music	375	255	
Practice-D243	Music	100	60	
Practice-D244	Music	100	60	
Practice-D245	Music	100	60	
Music Classroom-D246	Music	340	255	
Music Office-D247	Office	275	65	
Musice Lab-D248	Music	550	385	
Total		3,860	2,750	

Air Handler 6		SA cfm = 19,500	Min OA cfm = 19,500	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Auditorium -C209	Auditorium Seating	17,760	2,645	
Stage-C231	Stage	1,780	220	
Total		19,540	2865	

Air Handler 7		SA cfm = 13,500	Min OA cfm = 4,355	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Corridor-C201	Corridor	175	135	
Corridor-C202	Corridor	90	95	
Corridor-C203	Corridor	90	70	
Classroom-C210	Classroom	350	350	
Classroom-C211	Classroom	350	345	
Classroom-C212	Classroom	350	345	
Classroom-C213	Classroom	350	345	
Classroom-C214	Classroom	350	345	
Classroom-C215	Classroom	350	345	
Classroom-C216	Classroom	350	345	
Classroom-C217	Classroom	390	345	
Classroom-C218	Classroom	390	345	
Classroom-C219	Classroom	390	345	
Classroom-C220	Classroom	390	345	
Classroom-C221	Classroom	390	345	
Dressing Room-C225	Office	20	40	
Dressing Room-C230	Office	25	40	
Total		4,800	4,525	

Air Handler 8		SA cfm = 13,500	Min OA cfm = 4,355	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Corridor-C101	Corridor	70	85	
Classroom-C103	Classroom	410	345	
Classroom-C104	Classroom	410	345	
Classroom-C105	Classroom	410	345	
Classroom-C106	Classroom	410	345	
Electrical-C115	Electrical	15	10	
Classroom-C118	Classroom	370	350	
Classroom-C119	Classroom	370	345	
Classroom-C120	Classroom	370	345	
Classroom-C121	Classroom	370	345	
Classroom-C122	Classroom	370	345	
Classroom-C123	Classroom	370	345	
Classroom-C124	Classroom	370	345	
Total		4,315	3,895	

Air Handler 9		SA cfm = 14,195	Min OA cfm = 6,245	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Chemistry-C222	Science Lab	500	710	
Science Prep-C223	Classroom	135	65	
Chemistry-C224	Science Lab	550	480	
Earth Science-C107	Science Lab	500	710	
Science Prep-C108	Science Lab	80	80	
Earth Science-C109	Science Lab	605	480	
Corridor-C001	Corridor	85	85	
Classroom-C003	Classroom	560	345	
Classroom-C004	Classroom	560	345	
Art Classroom-C005	Art Class	840	595	
Storage-C006	Storage	100	40	
Art Classroom-C008	Art Class	750	600	
Corridor-C011	Corridor	60	60	
Corridor-C018	Corridor	30	30	
Classroom-C020	Classroom	435	350	
Classroom-C021	Classroom	435	345	
Total		6,225	5,320	

Air Handler 10		SA cfm = 8,565	Min OA cfm = 3,770	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Corridor - A203	Corridor	45	45	
Police - A205	Office	75	30	
Waiting - A206	Reception	220	70	
Administrative Area - A207	Reception	215	65	
Work/Break Room - A208	Break	210	55	
Storage - A209	Storage	75	15	
Corridor - A210	Corridor	240	25	
Administrative Area - A211	Reception	255	45	
Vice Principle - A214	Office	95	40	
Office - A215	Office	150	40	
Principal's Office- A216	Office	190	65	
Conference Room-A217	Conference	380	115	
Waiting - A218	Reception	65	65	
Nurses Office-A219	Office	165	65	
Cot-A220	Classroom	65	65	
Exam Room - A222	Office	95	25	
Storage - A224	Storage	20	20	
Hearing-A225	Office	100	45	
Cot-A226	Classroom	65	50	
Corridor-D211	Corridor	60	150	
Corridor-D216	Corridor	25	25	
Conference Room-D217	Conference	220	65	
Office-D218	Office	75	40	
Office-D219	Office	70	30	
Office-D220	Office	75	40	
Conference Room-D221	Conference	120	120	
File Room-D222	Storage	25	25	
Office-D223	Office	70	40	
Office-D224	Office	70	40	
Administrative Waiting-D225	Reception	105	105	
Kitchenette-D271	Coffee Station	45	45	
Total		3,685	1,670	

Air Handler 11		SA cfm = 3,000	Min OA cfm = 3,000	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
LGI-C208	Multi-Use	2,750	470	

Air Handler 12		SA cfm = 3,800	Min OA cfm = 2,250	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Corridor-D249	Corridor	230	200	
Band Room-D254	Music	2,000	1,890	
Corridor-D274	Corridor	25	25	
Total		2,255	2400	

Air Handler 13		SA cfm = 18,200	Min OA cfm = 10,800	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Corridor-B202	Corridor	160	40	
Cafeteria-B203	Cafeteria	8,640	4,375	
Faculty Dining	Cafeteria	540	270	
Food Court-B208	Cafeteria	1,250	360	
Office-B214	Office	25	20	
School Store	Store	110	40	
Total		10,725	5,105	

Air Handler 14		SA cfm = 10,300	Min OA cfm = 2,575	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Storage-D207	Storage	105	50	
Computer Lab-D208	Computer Lab	720	440	
Library-D209	Library	1,120	965	
Office-D210	Office	130	55	
Corridor-D211	Corridor	60	120	
Classroom-D212	Classroom	285	345	
Electrical Room-D235	Electrical	50	10	
Total		2,470	1,985	

Air Handler 15		SA cfm = 15,300	Min OA cfm = 6,120	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
Physics-D203	Classroom	630	405	
Science Prep-D204	Classroom	145	65	
Physics-D205	Classroom	585	405	
Corridor-D101	Corridor	270	215	
Biology Classroom-D103	Classroom	630	405	
Science Prep-D104	Classroom	245	65	
Biology Classroom-D105	Classroom	585	405	
Electrical-C016	Electrical	90	10	
Corridor-D001	Corridor	80	210	
Communication Lab-D003	Computer	705	520	
Press Room-D004	Office	330	50	
Dark Room-D005	Classroom	75	75	
CADD Lab-D007	Computer	570	395	
Wood Shop-D008	Wood Shop	750	670	
Custodial BreakRoom	BreakRoom	200	55	
Total		5,890	3,950	

Air Handler 16		SA cfm = 3,000	Min OA cfm = 3,000	
Space	Use	OA _{sup} (cfm)	ASHRAE Value	
LGI-C208	Multi-Use	2,750	465	

Appendix B – Monthly Energy Consumption

Table B1 – Current System

Utility		Jan.	Feb.	Mar.	Apr.	May	June
Electricity	On-Pk Cons. (kWh)	305,564	281,327	307,909	132,569	185,980	244,396
	On-Pk Dem. (kW)	718	631	874	1,068	1,732	1,961
Oil	Cons. (therms)	15,666	18,995	9,814	4,268	1,153	618

Utility		July	Aug.	Sept.	Oct.	Nov.	Dec.
Electricity	On-Pk Cons. (kWh)	196,354	10,715	184,177	144,000	165,781	2,461,314
	On-Pk Dem. (kW)	2,191	326	1,932	1,228	1,086	2,191
Oil	Cons. (therms)	217	0	1,096	4,422	6,071	12,094

Table B2 – Redesigned System

Utility		Jan.	Feb.	Mar.	Apr.	May	June
Electricity	On-Pk Cons. (kWh)	111,134	109,432	88,717	71,274	93,038	117,034
	On-Pk Dem. (kW)	549	594	500	454	696	789
Gas	Cons. (therms)	16	15	14	8	9	0

Utility		July	Aug.	Sept.	Oct.	Nov.	Dec.
Electricity	On-Pk Cons. (kWh)	101,469	10,519	93,781	77,860	77,306	96,078
	On-Pk Dem. (kW)	832	325	758	501	463	504
Gas	Cons. (therms)	0	0	8	9	12	16

Appendix C – Monthly Energy Cost

Table C1 – Current System

Utility		Jan.	Feb.	Mar.	Apr.	May	June
Electricity	Total (\$)	17,315	16,676	18,442	19,860	24,711	26,384
Oil	Cons. (\$)	6,266	7,598	3,926	1,707	247	87

Utility		July	Aug.	Sept.	Oct.	Nov.	Dec.	Total
Electricity	Total (\$)	28,064	14,438	26,172	21,028	19,991	17,500	250,581
Oil	Cons. (\$)	87	0	439	1,769	2,428	4,837	29,391

Table C2 – Redesigned System

Utility		Jan.	Feb.	Mar.	Apr.	May	June
Electricity	Total (\$)	8,404	8,665	7,161	6,136	8,764	10,390
Gas	Cons. (\$)	25	24	23	18	18	11

Utility		July	Aug.	Sept.	Oct.	Nov.	Dec.	Total
Electricity	Total (\$)	10,090	2,795	9,246	6,740	6,440	7,481	92,312
Gas	Cons. (\$)	11	11	18	18	20	24	221

Appendix D – Structural Cost Analysis

Table D1 – Current Joist Estimate

Joist	Total Liner Feet	Cost/L.F.	Total Cost (\$)
12K3	1349.99	10.04	13,553.90
12K5	60	10.28	616.80
16KCS3	1247.25	9.67	12,060.91
20K6	102.666	10.68	1,096.47
22K9	439.995	13.18	5,799.13

24K9	4745.967	14.32	67,962.25
28K12	1091.665	17.26	18,842.14
Total			119,931.60

Table D2 – Redesigned Joist System

Joist	Total Liner Feet	Cost/L.F.	Total Cost (\$)
10K1	2706.239	10.78	29,173.26
16K2	439.995	9.67	4,254.75
18K3	1039.98	10.38	10,794.99
22K4	1132.989	11.18	12,666.82
24K4	102.666	11.52	1,182.71
26K6	623.999	12.27	7,656.47
28K6	1900	13.66	25,954.00
30K9	1091.665	14.06	15,348.81
Total			107,031.81

Table D3 – Current Girder Estimate

Girder	Total ft ²	Cost/ft ²	Total Cost (\$)
W8x24	9.11	54.50	496.50
W12x16	24.333	36.00	875.99
W12x19	40.333	41.50	1,673.82
W14x22	108.304	53.00	5,740.11
W16x26	37.33	53.00	1,978.49
W16x31	120.888	63.50	7,676.39
W16x36	109.665	72.00	7,895.88
W18x35	155.623	72.00	11,204.86
W18x40	138.75	81.00	11,238.75
W21x44	151.519	87.50	13,257.91
W21x62	59.792	121.00	7,234.83
W24x55	57.167	107.00	6,116.87
W24x68	78	130.00	10,140.00
Total			85,530.39

Table D4 – Redesigned Girder Estimate

Girder	Total ft ²	Cost/ft ²	Total Cost (\$)
W8x10	141.054	28.50	4,020.04
W10x12	47.292	32.00	1,513.34
W12x14	33.333	35.00	1,166.66
W12x19	228	41.50	9,462.00
W14x22	122.889	53.00	6,513.12
W16x26	187.776	53.00	9,952.13
W16x31	78.333	63.50	4,974.15
W18x35	80.499	72.00	5,795.93
W21x19	59.792	41.50	2,481.37
W21x44	120.167	87.50	10,514.61
W24x55	57.167	107.00	6,116.87
Total			62,510.21

Appendix E – Current Panel Boards

Panel M4U1

DESIGNATION: M4U1	VOLTAGE: 480/277V-3PH-4W				LOCATION: ELEC. RM.								
	MAINS: 1200A				FED BY: MDP								
	TYPE: MOTORS				FEEDER SIZE: 4 SETS OF 4#500,1#4/0G, IN 3" C (AL)								
	O.C. DEVICE: MLO (1200A CB IN MAIN SWBD)				MINIMUM O.C. DEVICE								
	MOUNTING: SURFACE				INTERRUPTING RATING: 65,000								
Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description
	1			25.27	36.80							2	
CONDENSER CU-3	3	150	3			25.27	36.80			3	200	4	AIR HAND AHU-9
	5							25.27	36.80			6	
	7			21.51	34.34							8	
AIR HAND AHU-5	9	110	3			21.51	34.34			3	200	10	AIR HAND AHU-15
	11							21.51	34.34			12	
	13			28.82	26.60							14	
AIR HAND AHU-7	15	150	3			28.82	26.60			3	125	16	AIR HAND AHU-8
	17							28.82	26.60			18	
	19			23.17	11.36							20	
EX. FAN EF-2	21	125	3			23.17	11.36			3	70	22	AIR HAND AHU-6
	23							23.17	11.36			24	
	25			0.83	0.83							26	
EXHAUST FAN EF-5	27	20	3			0.83	0.83			3	20	28	EXHAUST FAN EF-17
	29							0.83	0.83			30	
	31			7.94	0.55					1	20	32	EXHAUST FAN EF-1
AIR HAND AHU-12	33	40	3			7.94	0.83					34	
	35							7.94	0.83	3	20	36	EXHAUST FAN EF-17
	37				0.83							38	
SPARE BREAKER	39	20	3							1	20	40	SPACE
	41									1	20	42	SPACE
TOTAL KVA/PHASE				218.86	218.30	218.30					TOTAL KVA	655.47	
										TOTAL AMP		788.41	

DESIGNATION: M4U1	VOLTAGE: 480/277V-3PH-4W						LOCATION: ELEC. RM.						
	MAINS: 1200A						FED BY: MDP						
	TYPE: MOTORS						FEEDER SIZE: 4 SETS OF 4#500,1#4/0G, IN 3"C (AL)						
	O.C. DEVICE: MLO (1200A CB IN MAIN SWBD)						MINIMUM O.C. DEVICE						
	MOUNTING: SURFACE						INTERRUPTING RATING: 65,000						
Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description
	43			2.11	10.58							46	
AHU-4	45	30	3			2.11	10.58			3	30	48	CU-8
	47							2.11	10.58			50	
	49											52	
SPACE	51	80	3							3	125	54	SPARE BREAKER
	53											56	
	55											58	
SPACE	57	110	3							3	100	60	SPACE
	59											62	
TOTAL KVA/PHASE				12.68		12.68		12.68					
										TOTAL KVA		38.05	
										TOTAL AMP		45.77	
										TOTAL PANEL KVA		693.52	
										TOTAL PANEL AMP		834.17	

Panel M4U2

DESIGNATION: M4U2	MAINS: 1200A						FED BY: MDP						
	TYPE: MOTORS						FEEDER SIZE: 4 SETS OF 4#500,1#4/0G, IN 3"C (AL)						
	O.C. DEVICE: MLO (1200A CB IN MAIN SWBD)						MINIMUM O.C. DEVICE						
	MOUNTING: SURFACE						INTERRUPTING RATING: 65,000						
Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description
	1			36.80	22.17							2	
CU-2A	3	225	3			36.80	22.17			3	100	4	AHU-3
	5							36.80	22.17			6	
	7			36.20	36.89							8	
AHU-2	9	200	3			36.20	36.89			3	200	10	AHU-1
	11							36.20	36.89			12	
	13			21.75	17.46							14	
AHU-10	15	110	3			21.75	17.46			3	90	16	AHU-14
	17							21.75	17.46			18	
	19			5.83	2.11							20	
WOOD SHOP BUS	21	60	3			5.83	2.11			3	20	22	LIFT STATION
	23							5.83	2.11			24	
	25			17.21	3.88							26	
PANEL M2L1	27	225	3			14.06	3.88			3	100	28	AC-1
	29							13.13	3.88			30	
	31			7.20								32	
DC-1	33	50	3			7.20				3	80	34	SPARE BREAKER
	35							7.20				36	
SPACE	37	20	1							1	20	38	SPACE
SPACE	39	20	1							1	20	40	SPACE
SPACE	41	20	1							1	20	42	SPACE
TOTAL KVA/PHASE				207.52		204.36		203.44					
										TOTAL KVA		615.31	
										TOTAL AMP		740.10	

M4U2	DESIGNATION:	VOLTAGE: 480/277V-3PH-4W	LOCATION: MID LEVEL
	MAINS: 1200A	FED BY: MDP	
	TYPE: MOTORS	FEEDER SIZE: 4 SETS OF 4#500,1#4/0G, IN 3"C (AL)	
	O.C. DEVICE: MLO (1200A CB IN MAIN SWBD)	MINIMUM O.C. DEVICE	
	MOUNTING: SURFACE	INTERRUPTING RATING: 65,000	

Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description
	1			36.80	22.05							2	
CU-2B	3	225	3			36.80	22.05			3	200	4	PANEL M2L1 XFMR
	5							36.80	22.05			6	
	7											8	
SPARE BREAKER	9	225	3							3	100	10	SPARE BREAKER
	11											12	
	13											14	
SPACE	15	100	3							3	100	16	SPACE
	17											18	
TOTAL KV/PHASE				58.85		58.85		58.85					
												TOTAL KVA	176.56
												TOTAL AMP	212.37
												TOTAL PANEL KVA	791.87
												TOTAL PANEL AMP	952.47
												DIVERSITY	0.85

Panel M4U3

DESIGNATION: M4U3	VOLTAGE: 480/277V-3PH-4W						LOCATION: MAIN ELECTRIC ROOM						
	MAINS: 600A						FED BY: MDP						
	TYPE: MOTORS						FEEDER SIZE: 2 SETS OF 4#350,1#1/0G, IN 3"C (AL)						
	O.C. DEVICE: MLO (500A CB IN MAIN SWBD)						MINIMUM O.C. DEVICE						
	MOUNTING: SURFACE						INTERRUPTING RATING: 65,000						
Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description
				7.48	7.48							2	
PUMP P-2	3	50	3			7.48	7.48			3	50	4	PUMP P-3
								7.48	7.48			6	
	7			2.11	45.23							8	
BOILER B-1	9	20	3			2.11	45.23			3	250	10	AIR HAND AHU-13
	11							2	45.23			12	
	13			3.88	6.94							14	
KITCHEN AIR MAU-1	15	30	3			3.88	6.94			3	40	16	CONDENSER CU-4
	17							3.88	6.94			18	
	19			2.75	6.94							20	
AIR HAND AHU-11	21	40	3			2.75	6.94			3	40	22	CONDENSER CU-5
	23							2.75	6.94			24	
	25			2.75	1.33							26	
AIR HAND AHU-16	27	40	3			2.75	1.33			3	20	28	EX. FAN EF-21
	29							2.75	1.33			30	
	31			1.33	1.33							32	
EX. FAN EF-20	33	20	3			1.33	1.33			3	20	34	EX. FAN EF-21
	35							1.33	1.33			36	
SPACE	37	20	1							1	20	38	SPACE
SPACE	39	20	1							1	20	40	SPACE
SPACE	41	20	1							1	20	42	SPACE
TOTAL KVA/PHASE				89.55		89.55		89.55		TOTAL KVA		268.64	
										TOTAL AMP		323.12	

DESIGNATION: M4U3	VOLTAGE: 480/277V-3PH-4W						LOCATION: MAIN ELECTRIC ROOM						
	MAINS: 600A						FED BY: MDP						
	TYPE: MOTORS						FEEDER SIZE: 2 SETS OF 4#350,1#1/0G, IN 3"C (AL)						
	O.C. DEVICE: MLO (500A CB IN MAIN SWBD)						MINIMUM O.C. DEVICE						
	MOUNTING: SURFACE						INTERRUPTING RATING: 65,000						
Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description
	43			3.33	0.83					1	20	44	EX. FAN EF-12
CONDSEU CU-6	45	20	3			3.33	0.28					46	
	47							3.33	0.28	3	20	48	EX. FAN EF-27
	49			2.13	0.28							50	
PANEL M2U1	51	60	3			2.14	1.18					52	
	53							1.89		3	20	54	AIR COMPRESSOR
	55											56	
SPARE BREAKER	57	20	3							1	20	58	
	59									1	20	60	SPACE
TOTAL KVA/PHASE				6.57		6.92		5.49		TOTAL KVA		18.97	
										TOTAL AMP		22.82	
										TOTAL PANEL KVA		287.61	
												0.83	
										TOTAL PANEL AMP		345.94	
										DIVERSITY		0.85	

Panel EQ4U1

DESIGNATION: EO4U1	VOLTAGE: 480/277V-3PH-4W				LOCATION: MAIN ELEC. ROOM			
	MAINS: 225A				FED BY: MDP			
	TYPE: EMERGENCY				FEEDER SIZE: 4#300,1#2G, IN 2.5" C (AL)			
	O.C. DEVICE: MLO (225 AMP BREAKER IN ED4U1)				MINIMUM O.C. DEVICE			
	MOUNTING: SURFACE				INTERRUPTING RATING: 65,000			

Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description
	1			5.82	7.48							2	
WELL PUMP	3	40	3			5.82	7.48			3	50	4	PUMP P-1
	5							5.82	7.48			6	
	7			0.28	3.33							8	
FUEL PUMP FOP-1	9	20	3			0.28	3.33			3	20	10	CU-7
	11							0.28	3.33			12	
	13			2.11	0.44							14	
B-2	15	20	3			2.11	0.44			3	20	16	BC-2
	17							2.11	0.44			18	
	19			11.70	9.37							20	
BP-1	21	60	3			11.70	10.28			3	80	22	PANEL EQ2U3
	23							11.70	10.77			24	
	25									1	20	26	SPACE
SPARE BREAKER	27	20	3							1	20	28	SPACE
	29									1	20	30	SPACE
TOTAL KVA/PHASE				40.52	41.43	41.92					TOTAL KVA	123.88	
										TOTAL AMP	149.00		
										DIVERSITY	0.85		

Main Switch Board

MAIN ELECTRIC RM		MAIN SWITCHBOARD MSB41 SCHEDULE					(NORMAL)	
VOLTAGE:		277/480	3 PHASE	4 WIRE		65,000	AIC	
MAIN BUS SIZE:		4000A	NEUTRAL:	FULL	GROUND BUS:	FULL		
MAIN DEVICE:		**4000A MCB	MOUNTING:	SURFACE				
CIRCUIT NUMBER	LOAD ITEM	OVERCURRENT DEVICE			FEEDER SIZE	REMARKS		
		FRAME	TRIP	POLE				
1	FIRE PUMP TAP	---	---	3	SEE RISER DIAGRAM			
2	M4U1	1200	1200	3	SEE PANEL SCHEDULE			
3	M4U2	1200	1200	3	SEE PANEL SCHEDULE			
4	M4U3	600	500	3	SEE PANEL SCHEDULE			
5	ED4U1	600	600	3	SEE PANEL SCHEDULE			
6	K4U1	600	600	3	SEE PANEL SCHEDULE			
7	L4U1/L4M1/L4L1	600	600	3	SEE PANEL SCHEDULE			
8	L4U2/L4M2/L4L2	600	400	3	SEE PANEL SCHEDULE			
9	L4U3	100	100	3	SEE PANEL SCHEDULE			
10	L4U4	100	100	3	SEE PANEL SCHEDULE			
11	EQ4U1	225	225	3	SEE PANEL SCHEDULE			
12	E4U1	225	125	3	SEE PANEL SCHEDULE			
13	R2U4 XFMR	100	60	3	SEE RISER DIAGRAM			
14	SPARE	400	400	3				
15	SPACE	600	600	3				
16	SPACE	400	400	3				

Appendix F – New Panels

Panel M4U1

DESIGNATION: M4U1	VOLTAGE: 480/277V-3PH-4W				LOCATION: ELEC. RM.			
	MAINS: 800A				FED BY: MDP			
	TYPE: MOTORS				FEEDER SIZE: 4 SETS OF 4#2/0, 1#0G, IN 2.5" C (CU)			
	O.C. DEVICE: MLO (800A CB IN MAIN SWBD)				MINIMUM O.C. DEVICE			
	MOUNTING: SURFACE				INTERRUPTING RATING: 65,000			

Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description	
	1			10.00	28.00							2		
DOAS-12	3	70	3			10.00	28.00			3	200	4	DOAS-9	
	5							10.00	28.00			6		
	7			10.80	12.80							8		
DOAS-5	9	70	3			10.80	12.70			3	200	10	DOAS-15	
	11							10.80	12.80			12		
	13			14.10	12.80							14		
DOAS-7	15	90	3			14.10	12.80			3	80	16	DOAS-8	
	17							14.10	12.80			18		
	19			23.17	11.60							20		
EX_FAN EF-2	21	125	3			23.17	11.60			3	80	22	DOAS-6	
	23							23.17	11.60			24		
	25			0.83	0.83							26		
EXHAUST FAN EF-5	27	20	3			0.83	0.83			3	20	28	EXHAUST FAN EF-17	
	29							0.83	0.83			30		
	31				0.55					1	20	32	EXHAUST FAN EF-1	
SPARE BREAKER	33	40	3				0.83					34		
	35								0.83	3	20	36	EXHAUST FAN EF-17	
	37				0.83							38		
SPARE BREAKER	39	20	3							1	20	40	SPACE	
	41									1	20	42	SPACE	
TOTAL KVA/PHASE				126.32		125.66		125.76		TOTAL KVA				377.74
								TOTAL AMP				454.35		

DESIGNATION: M4U1	VOLTAGE: 480/277V-3PH-4W				LOCATION: ELEC. RM.			
	MAINS: 800A				FED BY: MDP			
	TYPE: MOTORS				FEEDER SIZE: 4 SETS OF 4#2/0, 1#0G, IN 2.5" C (CU)			
	O.C. DEVICE: MLO (800A CB IN MAIN SWBD)				MINIMUM O.C. DEVICE			
	MOUNTING: SURFACE				INTERRUPTING RATING: 65,000			

Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description	
	43			2.11	10.58							46		
AHU-4	45	30	3			2.11	10.58			3	30	48	CU-8	
	47							2.11	10.58			50		
	49											52		
SPACE	51	80	3							3	125	54	SPARE BREAKER	
	53											56		
	55											58		
SPACE	57	110	3							3	100	60	SPACE	
	59											62		
TOTAL KVA/PHASE				12.68		12.68		12.68		TOTAL KVA				38.05
								TOTAL AMP				45.77		
								TOTAL PANEL KVA				415.79		
								TOTAL PANEL AMP				500.12		
								DIVERSITY				0.85		

Panel M4U2

DESIGNATION:		VOLTAGE: 480/277V-3PH-4W				LOCATION: MID LEVEL			
M4U2		MAINS: 800A				FED BY: MDP			
		TYPE: MOTORS				FEEDER SIZE: 2 SETS 4#500,1#0G, IN 3" C (AL)			
		O.C. DEVICE: MLO (800A CB IN MAIN SWBD)				MINIMUM O.C. DEVICE			
		MOUNTING: SURFACE				INTERRUPTING RATING: 65,000			

Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description	
	1			6.45	16.60							2		
RTG-2	3	50	3			6.45	16.60			3	125	4	DOAS-3	
	5							6.45	16.60			6		
	7			16.90	15.30							8		
DOAS-2	9	125	3			16.90	15.30			3	100	10	DOAS-1	
	11							16.90	15.30			12		
	13			9.50	9.50							14		
DOAS-10	15	60	3			9.50	9.50			3	60	16	DOAS-14	
	17							9.50	9.50			18		
	19			5.83	2.11							20		
WOOD SHOP BUS	21	60	3			5.83	2.11			3	20	22	LIFT STATION	
	23							5.83	2.11			24		
	25			17.21	3.88							26		
PANEL M2L1	27	225	3			14.06	3.88			3	100	28	AC-1	
	29							13.13	3.88			30		
	31			7.20	6.45							32		
DC-1	33	50	3			7.20	6.45			3	50	34	RTG-2	
	35							7.20	6.45			36		
SPACE	37	20	1							1	20	38	SPACE	
SPACE	39	20	1							1	20	40	SPACE	
SPACE	41	20	1							1	20	42	SPACE	
TOTAL KVA/PHASE				116.93		113.78		112.85		TOTAL KVA				343.57
								TOTAL AMP				413.25		

DESIGNATION:		VOLTAGE: 480/277V-3PH-4W				LOCATION: MID LEVEL			
M4U2		MAINS: 800A				FED BY: MDP			
		TYPE: MOTORS				FEEDER SIZE: 2 SETS 4#500,1#0G, IN 3" C (AL)			
		O.C. DEVICE: MLO (800A CB IN MAIN SWBD)				MINIMUM O.C. DEVICE			
		MOUNTING: SURFACE				INTERRUPTING RATING: 65,000			

Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description	
	1				22.05							2		
SPARE BREAKER	3	225	3				22.05			3	200	4	PANEL M2L1 XFMR	
	5								22.05			6		
	7											8		
SPARE BREAKER	9	225	3							3	100	10	SPARE BREAKER	
	11											12		
	13											14		
SPACE	15	100	3							3	100	16	SPACE	
	17											18		
TOTAL KVA/PHASE				22.05		22.05		22.05		TOTAL KVA				66.15
								TOTAL AMP				79.57		
								TOTAL PANEL KVA				409.72		
								TOTAL PANEL AMP				492.81		
								DIVERSITY				0.85		

Panel M4U3

DESIGNATION: M4U3	VOLTAGE: 480/277V-3PH-4W				LOCATION: MAIN ELECTRIC ROOM									
	MAINS: 600A				FED BY: MDP									
	TYPE: MOTORS				FEEDER SIZE: 2 SETS OF 4#300,1#1G, IN 2.5" C (CU)									
	O.C. DEVICE: MLO (600A CB IN MAIN SWBD)				MINIMUM O.C. DEVICE									
	MOUNTING: SURFACE				INTERRUPTING RATING: 65,000									
Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description	
PUMP P-1	3	50	3	7.48	7.48	7.48	7.48	7.48	7.48	3	50	4	PUMP P-2	
												6		
	7				46.80							8		
	9	20	3			46.80				3	300	10	DOAS-13	
	11								46.80			12		
	13			3.88	10.78							14		
KITCHEN AIR MAU-1	15	30	3			3.88	10.78			3	70	16	RTG-1	
	17							3.88	10.78			18		
	19			7.90	10.78							20		
DOAS-11	21	40	3			7.90	10.78			3	70	22	RTG-1	
	23							7.90	10.78			24		
	25			10.78	1.33							26		
RTG-1	27	70	3			10.78	1.33			3	20	28	EX. FAN EF-21	
	29							10.78	1.33			30		
	31			1.33	1.33							32		
EX. FAN EF-20	33	20	3			1.33	1.33			3	20	34	EX. FAN EF-21	
	35							1.33	1.33			36		
SPACE	37	20	1							1	20	38	SPACE	
SPACE	39	20	1							1	20	40	SPACE	
SPACE	41	20	1							1	20	42	SPACE	
TOTAL KVA/PHASE				109.88		109.88		109.88		TOTAL KVA				329.63
								TOTAL AMP				396.48		

DESIGNATION: M4U3	VOLTAGE: 480/277V-3PH-4W				LOCATION: MAIN ELECTRIC ROOM									
	MAINS: 600A				FED BY: MDP									
	TYPE: MOTORS				FEEDER SIZE: 2 SETS OF 4#300,1#1G, IN 2.5" C (CU)									
	O.C. DEVICE: MLO (600A CB IN MAIN SWBD)				MINIMUM O.C. DEVICE									
	MOUNTING: SURFACE				INTERRUPTING RATING: 65,000									
Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description	
	43				0.83					1	20	44	EX. FAN EF-12	
	45	20	3				0.28					46		
	47								0.28	3	20	48	EX. FAN EF-27	
	49			2.13	0.28							50		
PANEL M2U1	51	60	3			2.14	1.18					52		
	53							1.89		3	20	54	AIR COMPRESSOR	
	55											56		
SPARE BREAKER	57	20	3							1	20	58		
	59									1	20	60	SPACE	
TOTAL KVA/PHASE				3.24		3.59		2.16		TOTAL KVA				9.00
								TOTAL AMP				10.82		
								TOTAL PANEL KVA				338.62		
								TOTAL PANEL AMP				407.30		
								DIVERSITY				0.85		

Panel EQ4U1

DESIGNATION: EO4U1	VOLTAGE: 480/277V-3PH-4W	LOCATION: MAIN ELEC. ROOM	
	MAINS: 225A	FED BY: MDP	
	TYPE: EMERGENCY	FEEDER SIZE: 4#300,1#2G, IN 2.5" C (AL)	
	O.C. DEVICE: MLO (225 AMP BREAKER IN ED4U1)	MINIMUM O.C. DEVICE	
	MOUNTING: SURFACE	INTERRUPTING RATING: 65,000	

Description	CKT	O.C. AMP	P	KVA A		KVA B		KVA C		P	O.C. AMP	CKT	Description	
	1			5.82								2		
WELL PUMP	3	40	3			5.82				3		4		
	5							5.82				6		
	7			0.28	3.33							8		
FUEL PUMP FOP-1	9	20	3			0.28	3.33			3	20	10	CU-7	
	11							0.28	3.33			12		
	13				0.44							14		
	15		3				0.44			3	20	16	BC-2	
	17								0.44			18		
	19			11.70	9.37							20		
BP-1	21	60	3			11.70	10.28			3	80	22	PANEL EQ2U3	
	23							11.70	10.77			24		
	25									1	20	26	SPACE	
SPARE BREAKER	27	20	3							1	20	28	SPACE	
	29									1	20	30	SPACE	
TOTAL KVA/PHASE				30.94		31.84		32.33					TOTAL KVA	95.11
													TOTAL AMP	114.40
													DIVERSITY	0.85

Main Switchboard

MAIN BUS SIZE: 4000A	NEUTRAL: FULL	GROUND BUS: FULL
MAIN DEVICE: **4000A MCB	MOUNTING: SURFACE	

CIRCUIT NUMBER	LOAD ITEM	OVERCURRENT DEVICE			FEEDER SIZE	REMARKS
		FRAME	TRIP	POLE		
1	FIRE PUMP TAP	---	---	3	SEE RISER DIAGRAM	
2	M4U1	800	800	3	SEE PANEL SCHEDULE	
3	M4U2	800	800	3	SEE PANEL SCHEDULE	
4	M4U3	600	600	3	SEE PANEL SCHEDULE	
5	ED4U1	600	600	3	SEE PANEL SCHEDULE	
6	K4U1	600	600	3	SEE PANEL SCHEDULE	
7	L4U1/L4M1/L4L1	600	600	3	SEE PANEL SCHEDULE	
8	L4U2/L4M2/L4L2	600	400	3	SEE PANEL SCHEDULE	
9	L4U3	100	100	3	SEE PANEL SCHEDULE	
10	L4U4	100	100	3	SEE PANEL SCHEDULE	
11	EQ4U1	225	225	3	SEE PANEL SCHEDULE	
12	E4U1	225	125	3	SEE PANEL SCHEDULE	
13	R2U4 XFMR	100	60	3	SEE RISER DIAGRAM	
14	SPARE	400	400	3		
15	SPACE	600	600	3		
16	SPACE	400	400	3		