

# SUPPORTING DOCUMENTS

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## SUPPORTING DOCUMENTS

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### LESSONS LEARNED

During the design of the Growing Power headquarters, the structural partners learned a variety of lessons that helped guide and mold the ensuing design process. These valuable lessons are anticipated to be useful as the structural partners conclude their academic careers and enter the professional industry.

1. Organization and management of files is imperative:
  - a. To streamline the design process, swift access to previously completed work is critical. This is facilitated by creating a clear formatting and naming convention for models, documents, spreadsheets, images, and presentations to enable user-friendly navigation and retrieval process. Various folders were created to sort files based on the project phase, discipline, and design package. However, it is important not to create too many folders, as files can easily be lost in the overwhelming mix.
2. Analysis and Design Software is a powerful resource:



- a. Throughout the development of the Growing Power headquarters, a number of analysis and design programs were used to assist in the design process. Structural design software can be extremely helpful tool during the design process. However, it can also be detrimental if used improperly. The “black box” of design software means that inputting poor information into a model will lead to poor output from said model. Therefore, the structural partners were vigilant to input precise data to ensure that accurate output was received. Spot checks via hand calculations were utilized to verify the validity of the results.
3. BIM software can be a useful tool for integrated project delivery and design:
  - a. Inter-disciplinary collaboration can be greatly improved through the use of BIM software, as it provides a visual aid during discussions and a method of 3-D coordination and clash-detection among other things.
  - b. Throughout the design process, the structural partners sought to maximize the utilization of BIM software interaction to create a more efficient process of design and information transfer.
    - i. A number of processes linking Revit to RAM were explored, including RAM’s Integrated Structural Modelling (ISM), which included a midpoint software package that allowed the team to track changes coming from Revit and RAM, authorize updates, and continuously synchronize the models. After running some preliminary models, it was found that the ISM failed to properly transfer sloped framing data. Given the large amount of slope framing included on the greenhouse roof structures, the ISM was deemed inappropriate for software integration on this project. Instead, the structural partners utilized the Revit .dxf export to create the initial RAM model. Once the RAM model was created, the Revit and RAM models were managed and updated independently, because no adequate software transfer between the two model types was available.
    - ii. Bentley’s RAM software includes in-house links between RAM Structural Systems, RAM Concept, RAM Elements, and RAM Connection, which were utilized to maintain structural loading information while a variety of components were analyzed and designed.
    - iii. SP Slab and SP Column were used independently to determine preliminary concrete designs, because no software integration method currently exists to incorporate them with the software utilized in the project.
    - iv. STAAD Pro was used independently, given the simplistic nature of the elements being analyzed and designed, mainly the lower greenhouse framing structures.
    - v. DXF files were utilized to transfer geometric data from Revit to SAP2000 to minimize errors produced in modelling of the top greenhouse tree columns. However, no design data was transferred back to Revit through software integration methods. Revit, RAM SS, and SAP2000 seamlessly integrated with Microsoft Excel for data analysis. Bulk data was exported from each software and processed to create understandable tables and graphs that confirmed and helped refine engineering design decisions, such as critical members to update in the lateral system. It aided in expediting the processing of deflection data to determine the location of maximum deflection and the corresponding members. Large volumes of member forces were exported for initial selection of lateral members.
4. Effective Communication is vital for smooth design:

- a. Interdisciplinary communication throughout the design process is important for developing an integrated project. Through a continual flow of data among team members, ideas and developments can be quickly shared and discussed to ensure that any decisions are well-informed. In addition, any communication needs to be crystal-clear and any decisions confirmed to ensure that there is no confusion and the entire team is on the same page.
5. BIM technology can be misleading:
  - a. Although BIM technology is extremely helpful for interdisciplinary collaboration, it can also provide a false sense of completion during the design. During preliminary system modeling, preliminary sizes are used to provide a layout and baseline to work with. However, this can lead to the belief that the design is further along and more complete than it really is, as the level of detail appears higher than in reality.
6. Prototype criteria needs to be determined early:
  - a. The concept of developing a design that can easily be transferred to future locations means that numerous aspects and criteria must be taken into account. In order to facilitate effective, efficient design of a prototype, the various factors need to be determined early in the process in order to be properly incorporated into the design.

## CODE ANALYSIS AND SOFTWARE

### Codes / Standards

- American Concrete Institute (ACI). “Building Code Requirements for Structural Concrete and Commentary.” *ACI Standard 318-08*. (2008).
- American Institute of Steel Construction (AISC). *Steel Construction Manual*. 14<sup>th</sup> Edition. (2011).
- American Society of Civil Engineers (ASCE). “Minimum Design Loads for Buildings and Other Structures.” *ASCE/SEI Standard 7-05*. (2005).
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### Software: Design / Analysis and Building Information Modelling

- |  |   |
|--|---|
| • “Autodesk Revit 2015.” Autodesk. (2015).             | • “RAM Connection.” Bentley Engineering (2014).                 |
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| • “RAM Concept.” Bentley Engineering (2014).           | • “ETABS 2013 Ultimate.” Computers and Structures, Inc. (2013). |
| • “RAM Elements.” Bentley Engineering (2013).          | • “SAP2000 Version 16.” Computers and Structures, Inc. (2014).  |
|  | • “spSlab.” Structure Point. (2013).                            |
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|  | • “AISIWIN Version 8.” Devco Software Inc.                      |

To facilitate team collaboration and system integration, the structural partners worked to maintain a current structural design in Revit 2015. This enabled the team to easily coordinate various systems and reference the latest plans, sections, schedules, and details throughout the design process. In addition, this added in coordinating the various structural models by ensuring all information was up to date.

## ORGANIZATION STRATEGIES

The structural partners strived to keep organized and on target and schedule by keeping written accounts of meetings and discussions with team members, faculty advisors, or industry professionals. In addition, a log of action items was used to map out upcoming phases of the design process and track completion of the different items. This method provided the team with easy access to information and reasoning discuss prior when reviewing or revisiting certain aspects of the design.

### Meeting Minutes (11-12-14)

#### Lateral System:

- eccentricity an issue with the two cores
- focus on earthquake requirements
  - will control overall concept due to varying requirements
- symmetry
  - “Symmetry is our friend.”
  - need something that is balanced due to multicity requirements
- uniform distribution of lateral strength throughout plan is advantageous
  - moment frames
  - can drop off frames as mass drops off
- try not using cores for lateral
  - walls limit you and throw in eccentricity
- use only frames to address the multicity requirements

#### Gathering Space:

- need to allow the lateral system to transfer
  - need to transfer moment out: need moment connections
  - could also bump up the next lower level girder to larger size for stiffness
  - make sure lower level sees stiffness by stiffening columns
    - can reinforce section with addition W or WT
- Increase column size if possible
  - cheaper and easier than reinforcing the section, etc.

#### Miscellaneous:

- concrete has had issues regarding transfer girder & moment frames
  - valid reasoning for inherent frames or shear walls
- symmetry and balance are critical with multiple locations
  - variations in lateral requirements are a problem due the various code requirements
- Need to focus on tracking the load path
- Steel better for future flexibility
  - can more easily remove and a bay and reinforce the opening for potential alterations in the future than concrete

### 1-20-15 Structural To-Do List

- Revise Milwaukee Lateral System
  - Verify Lateral Forces
  - Downsize beams, upsize columns
- Virtual Work*
- Foundation Revisions
  - Foundation wall design
    - Include effects of water table*
  - Preliminary Mat Foundation Sizing for Comparison
- Evaluate and design openings in select beams
  - Design Guide 2*
- Roof-Top Greenhouse Detail Sizing
  - Create Model for Daylighting study
  - Roofing Framing
  - C&C Wind Loading Values
  - Tree Columns
- Lower Greenhouse Details
  - Determine Validity of assumed detail in Revit Model
  - Size HSS Supporting Column
    - Upper HSS
    - Lower HSS
  - Lateral bracing perpendicular to frames
- Steel Frame Alternate Design
- Moisture Control of Wood
- Steel Connections
  - RAM Connection modeling
  - Spot Check (Hand Calcs.)

## BUILDING DESIGN LOADS

The building structural design loads were determined utilizing the applicable codes & standards and various manufacturers for different building material products. The following load tables were developed for the various portions of the building and the structure, such that the structural partners could easily refer to and justify the design values throughout the design process.

| Typical Roof Dead Load |               |                 |
|------------------------|---------------|-----------------|
| Type                   | Load          | Notes           |
| Decking                | 2 psf         | Vulcraft 1.5B20 |
| Rigid Insulation       | 10 psf        | Superimposed    |
| Roofing Membrane       | 5 psf         |                 |
| MEP                    | 10 psf        |                 |
| Ceilings               | 2 psf         |                 |
| Lighting               | 5 psf         |                 |
| <b>Total</b>           | <b>34 psf</b> |                 |

| Typical Base Building Floor Dead Load |               |   |
|---------------------------------------|---------------|---|
| Type                                  | Load          | Notes   |
| Decking                               | 46 psf        | Vulcraft 3.0VLI18 with 3 ¼" Topping Composite Deck with Light Weight Concrete |
| MEP                                   | 10 psf        | Superimposed  |
| Floor Finishes                        | 3 psf         |   |
| Ceilings                              | 2 psf         |   |
| Lighting                              | 5 psf         |   |
| <b>Total</b>                          | <b>66 psf</b> |   |

| Typical Transition Floor Dead Load |                |   |
|------------------------------------|----------------|---|
| Type                               | Load           | Notes   |
| Decking                            | 46 psf         | Vulcraft 3.0VLI18 with 3 ¼" Topping Composite Deck with Light Weight Concrete |
| MEP                                | 10 psf         | Superimposed  |
| Floor Finishes                     | 3 psf          |   |
| Ceilings                           | 2 psf          |   |
| Lighting                           | 5 psf          |   |
| Rigid Insulation                   | 15 psf         |   |
| 3 ¼" L.W. Topping Slab             | 30 psf         |   |
| <b>Total</b>                       | <b>111 psf</b> |   |

| Typical Greenhouse Floor Dead Load |               |  |
|------------------------------------|---------------|--|
| Type                               | Load          | Notes  |
| Decking                            | 46 psf        | Vulcraft 3.0VLI18 with 3 ¼" Topping. Composite Deck with Light Weight Concrete |
| MEP                                | 10 psf        | Superimposed   |
| Floor Finishes                     | 3 psf         |  |
| Ceilings                           | 2 psf         |  |
| Lighting                           | 5 psf         |  |
| Grate System                       | 10 psf        |  |
| 2" L.W. Topping Slab               | 18 psf        |  |
| Membrane                           | 2 psf         |  |
| <b>Total</b>                       | <b>96 psf</b> |  |

| Typical Building Live Loads |         |   |
|-----------------------------|---------|---|
| Type                        | Load    | Notes   |
| Market                      | 125 psf |   |
| Processing/Loading          | 125 psf |   |
| Mechanical Rooms            | 125 psf |   |
| Storage                     | 125 psf |   |
| Gathering Space             | 100 psf |   |
| Classrooms                  | 100 psf | Viewed as assembly occupancy given the nature of the building                                 |
| Demo Kitchen                | 100 psf | Viewed as assembly occupancy given the nature of the building                                 |
| Office                      | 100 psf | Enable flexibility to alter program layout in the future. (80 psf corridor + 20psf partition) |
| Greenhouse                  | 250 psf | Enable 4' deep aquaculture tanks anywhere in greenhouses                                      |

| Façade Load       |               |                              |
|-------------------|---------------|------------------------------|
| Type              | Load          | Notes                        |
| Gypsum Wall Board | 2.5 psf       | Reference: AISC Steel Manual |
| Misc. MEP         | 1 psf         |                              |
| Metal Studs       | 1.5 psf       | Reference: Clark Dietrich    |
| Dens Glass        | 2 psf         | Reference: Georgia-Pacific   |
| Vapor Barrier     | 1 psf         | Reference: AISC Steel Manual |
| Insulation        | 2 psf         | Reference: AISC Steel Manual |
| Metal Channels    | 5 psf         | Reference: AISC Steel Manual |
| Terracotta Panels | 10 psf        | Reference: Hunter Douglas    |
| <b>Total</b>      | <b>25 psf</b> |                              |

**SNOW LOADING**

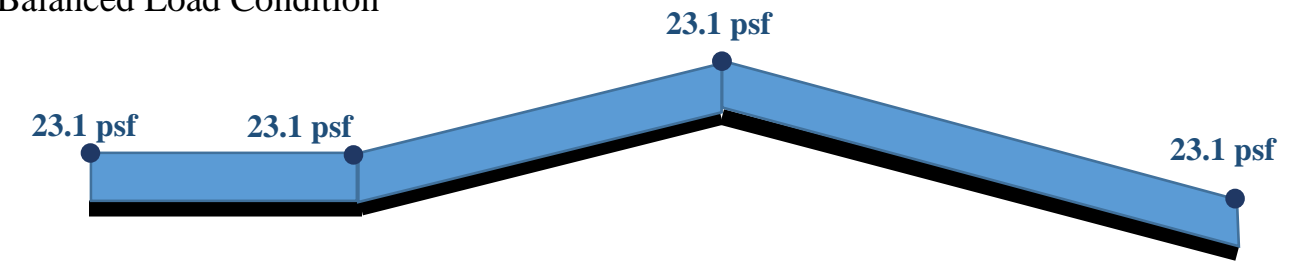
Given the climate in Milwaukee, snow loading was an important factor in the structural design. The structural partners investigated various loading conditions (balanced and unbalanced) that would potentially occur due to snow drift on the greenhouse roofs.

The structural partners also considered the potential for snow to slide into the rainwater collection troughs between the cascading greenhouses, which could cause both an impact load and lateral pressure on the trough walls. Ideally, the greenhouses would always be heated, preventing excessive snow accumulation. However, there is the potential during construction or maintenance that the greenhouses may not be in operation.

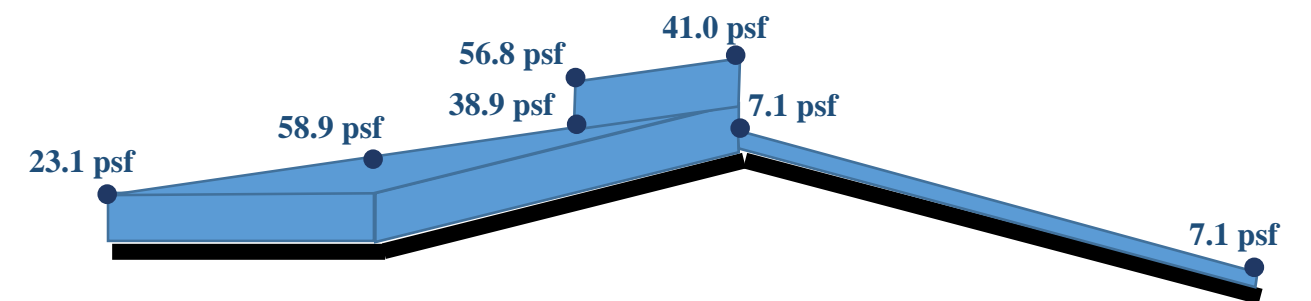
| Milwaukee Snow Loading   |           |          |
|--------------------------|-----------|----------|
| Reference Standard       | ASCE 7-05 |          |
| Risk Category            | III       |          |
| Ground Snow Load         | 30 psf    | $p_g$    |
| Importance Factor        | 1.1       |          |
| Exposure Factor          | 1.0       | $C_e$    |
| Thermal Factor           | 1.0       | $C_t$    |
| Flat Roof Snow Load      | 23.1 psf  | $p_f$    |
|                          |           |          |
| Slope Factor (15° & 10°) | 1.0       | $C_s$    |
| Slope Roof Snow Load     | 23.1 psf  | $p_s$    |
|                          |           |          |
| Slope Factor (15° & 10°) | 0.8       | $C_s$    |
| Slope Roof Snow Load     | 18.5 psf  | $p_s$    |
|                          |           |          |
| Snow Density             | 17.9 pcf  | $\gamma$ |

*Roof Profile Load Conditions*

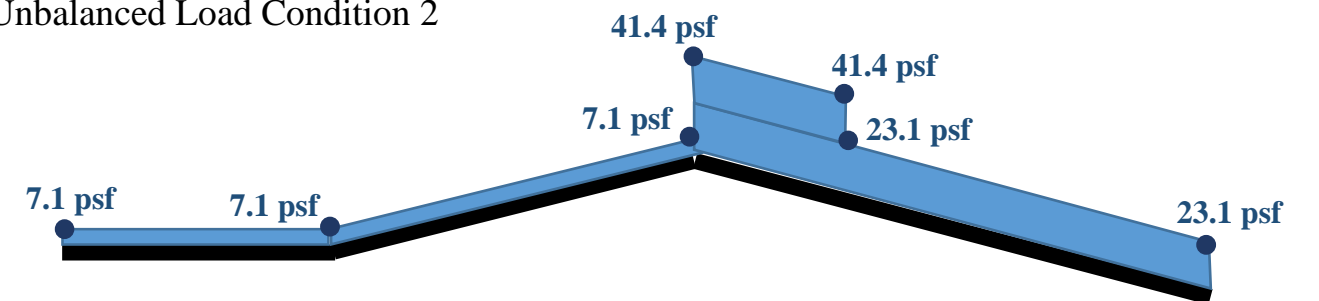
Balanced Load Condition



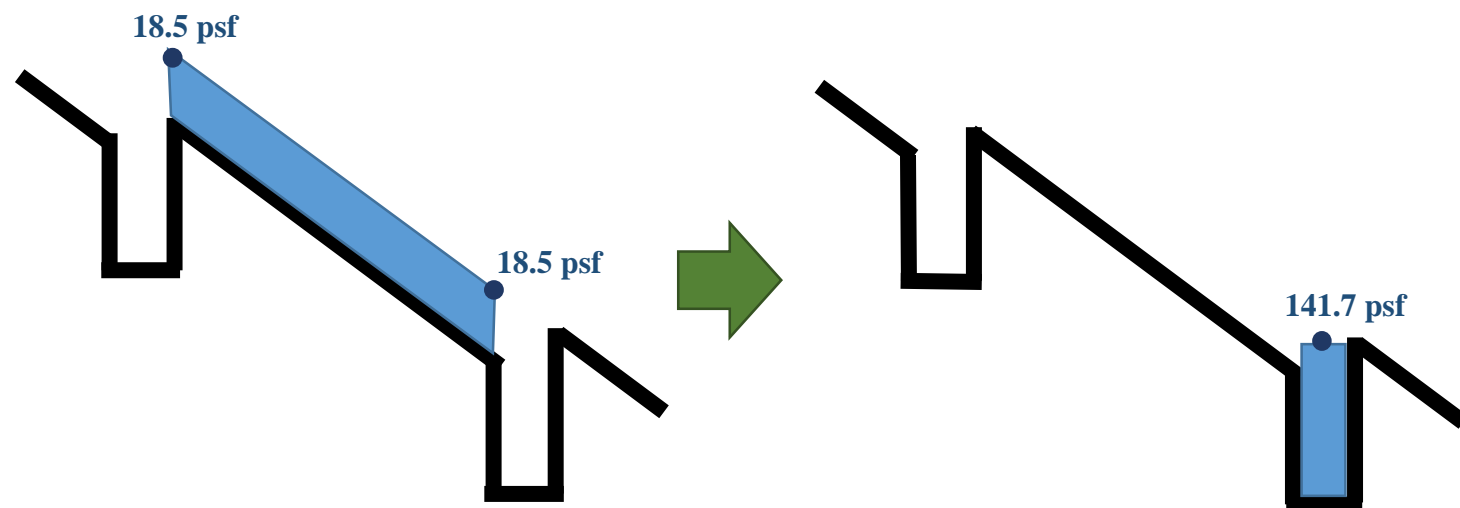
Unbalanced Load Condition 1



Unbalanced Load Condition 2



*Cascading Greenhouse Load Conditions*



**WIND LOADING**

The structural partners developed Excel spreadsheets for various loading calculations, easing the design process for various locations, as the different factors could be adjusted as necessary.

The building was designed under Risk Category III to ensure the safety of the large number of occupants anticipated in the gathering space. The Miami design was conducted as a partially enclosed structure due to the potential for flying debris to damage the glazing of the greenhouses during hurricanes. In addition, the Miami design was conducted for Exposure Category C because a specific site was not selected.

| Milwaukee Wind Loading                           |           |                             |
|--|-----------|-----------------------------|
| Reference Standard                               | ASCE 7-05 |                             |
| Risk Category                                    | III       |                             |
| V, Basic Wind Speed                              | 90 mph    | V                           |
| K <sub>d</sub> , Wind Directionality Factor      | 0.85      | K <sub>d</sub>              |
| I, Importance Factor                             | 1.15      | I                           |
| Exposure Category                                | B         |                             |
| K <sub>z</sub> , Velocity pressure coefficient   | 0.90      | K <sub>z</sub>              |
| K <sub>zt</sub> , Topographic Factor             | 1         | K <sub>zt</sub>             |
| G, Gust Effect Factor                            | 0.85      | G                           |
| Enclosure Classification                         | Enclosed  |                             |
| G <sub>cpi</sub> , Internal Pressure Coefficient | 0.18      | G <sub>C<sub>pi</sub></sub> |
| C <sub>p</sub> , External Pressure Coefficient   |           |                             |
| <i>Windward</i>                                  | 0.8       | C <sub>p</sub>              |
| <i>Leeward</i>                                   | -0.5      |                             |
| <i>Side Wall</i>                                 | -0.7      |                             |
| Velocity pressure                                | 18.3 psf  | q                           |
| Windward MAX Design Pressure                     | 15.7 psf  | p <sub>ww</sub>             |
| Leeward Design Pressure                          | -11.1 psf | p <sub>lw</sub>             |
| Side Wall Design Pressure                        | -14.2 psf | p <sub>sw</sub>             |

| Miami Wind Loading                               |                    |                             |
|--|--------------------|-----------------------------|
| Reference Standard                               | ASCE 7-05          |                             |
| Risk Category                                    | III                |                             |
| V, Basic Wind Speed                              | 150 mph            | V                           |
| K <sub>d</sub> , Wind Directionality Factor      | 0.85               | K <sub>d</sub>              |
| I, Importance Factor                             | 1.15               | I                           |
| Exposure Category                                | C                  |                             |
| K <sub>z</sub> , Velocity pressure coefficient   | 1.18               | K <sub>z</sub>              |
| K <sub>zt</sub> , Topographic Factor             | 1                  | K <sub>zt</sub>             |
| G, Gust Effect Factor                            | 0.85               | G                           |
| Enclosure Classification                         | Partially Enclosed |                             |
| G <sub>cpi</sub> , Internal Pressure Coefficient | 0.55               | G <sub>C<sub>pi</sub></sub> |
| C <sub>p</sub> , External Pressure Coefficient   |                    |                             |
| <i>Windward</i>                                  | 0.8                | C <sub>p</sub>              |
| <i>Leeward</i>                                   | -0.5               |                             |
| <i>Side Wall</i>                                 | -0.7               |                             |
| Velocity pressure                                | 66.7 psf           | q                           |
| Windward MAX Design Pressure                     | 82.0 psf           | p <sub>ww</sub>             |
| Leeward Design Pressure                          | -65.0 psf          | p <sub>lw</sub>             |
| Side Wall Design Pressure                        | -76.4 psf          | p <sub>sw</sub>             |

| Components and Cladding Summary Table - Milwaukee |        |          |        |        |         |        |         |
|---|--------|----------|--------|--------|---------|--------|---------|
| (SQFT)  | ZONE 1 | ZONE 2   | ZONE 3 | ZONE 4 |         | ZONE 5 |         |
|   | Roof   | Roof     | Roof   | WW     | LW / SW | WW     | LW / SW |
|   | (psf)  |          |        |        |         |        |         |
| 10  | -28.6  | -44.9    | -61.1  | 19.5   | -19.5   | 19.5   | -35.8   |
| 20  | -28.4  | -44.6    | -60.8  | 19.5   | -19.5   | 19.5   | -35.8   |
| 50  | -27.8  | -43.8    | -59.8  | 19.2   | -19.3   | 19.2   | -34.9   |
| 100   | -26.9  | -42.5    | -58.2  | 18.6   | -18.9   | 18.6   | -33.4   |
| 200   | -25.1  | -40.0    | -54.8  | 17.5   | -18.2   | 17.5   | -30.4   |
| 500   | -19.5  | -32.2    | -44.9  | 14.1   | -15.9   | 14.1   | -21.3   |
| Risk Category                                     |        | III      |        | mph    |         |        |         |
| Basic Wind Speed                                  |        | 90       |        |        |         |        |         |
| Exposure Category                                 |        | B        |        |        |         |        |         |
| Enclosure Classification                          |        | Enclosed |        |        |         |        |         |
| Importance Factor                                 |        | 1.15     |        |        |         |        |         |

| Components and Cladding Summary Table - Miami |        |                    |        |        |         |        |         |
|---|--------|--------------------|--------|--------|---------|--------|---------|
| (SQFT)  | ZONE 1 | ZONE 2             | ZONE 3 | ZONE 4 |         | ZONE 5 |         |
|   | Roof   | Roof               | Roof   | WW     | LW / SW | WW     | LW / SW |
|   | (psf)  |                    |        |        |         |        |         |
| 10  | -128.9 | -188.4             | -247.9 | 95.9   | -95.9   | 95.9   | -155.3  |
| 20  | -128.2 | -187.5             | -246.7 | 95.9   | -95.9   | 95.9   | -155.3  |
| 50  | -126.2 | -184.6             | -243.0 | 94.6   | -95.0   | 94.6   | -152.0  |
| 100   | -122.8 | -179.9             | -237.0 | 92.5   | -93.6   | 92.5   | -146.5  |
| 200   | -116.1 | -170.5             | -224.8 | 88.4   | -90.9   | 88.4   | -135.5  |
| 500   | -95.9  | -142.1             | -188.4 | 76.0   | -82.6   | 76.0   | -102.5  |
| Risk Category                                 |        | III                |        | mph    |         |        |         |
| Basic Wind Speed                              |        | 150                |        |        |         |        |         |
| Exposure Category                             |        | C                  |        |        |         |        |         |
| Enclosure Classification                      |        | Partially Enclosed |        |        |         |        |         |
| Importance Factor                             |        | 1.15               |        |        |         |        |         |



DIAPHRAGM FORCES

| Forces on Diaphragms - Milwaukee   |          |          |                   |                      |                            |              |            |            |                |
|--|----------|----------|-------------------|----------------------|----------------------------|--------------|------------|------------|----------------|
| E-W  |          |          |                   |                      |                            |              |            |            |                |
| Level  | WW (psf) | LW (psf) | Level Height (ft) | Influence Width (ft) | AREA WW (ft <sup>2</sup> ) | AREA LW (ft) | WW F (kip) | LW F (kip) | TOTAL F (kip)  |
| 1  | 11.22    | -11.08   | 14                | 159.5                | 2233.0                     | 2233.0       | 25.05      | -24.73     | 49.8           |
| 2GH  | 11.22    | -11.08   | 14                | 42.0                 | 588.0                      | 588.0        | 6.60       | -6.51      | 13.1           |
| 2  | 11.22    | -11.08   | 14                | 117.5                | 1645.0                     | 1645.0       | 18.45      | -18.22     | 36.7           |
| 3GH  | 12.76    | -11.08   | 14                | 42.0                 | 588.0                      | 588.0        | 7.50       | -6.51      | 14.0           |
| 3  | 12.76    | -11.08   | 14                | 96.5                 | 1351.0                     | 1351.0       | 17.24      | -14.96     | 32.2           |
| 4GH  | 13.93    | -11.08   | 14                | 33.2                 | 464.3                      | 464.3        | 6.47       | -5.14      | 11.6           |
| 4  | 13.93    | -11.08   | 14                | 84.3                 | 1180.7                     | 1180.7       | 16.44      | -13.08     | 29.5           |
| 5GH  | 14.84    | -11.08   | 14                | 73.5                 | 1029.0                     | 1029.0       | 15.27      | -11.40     | 26.7           |
| 5UP  | 14.84    | -11.08   | 14                | 23.0                 | 322.0                      | 322.0        | 4.78       | -3.57      | 8.3            |
| Roof   | 15.75    | -11.08   | 14                | 96.5                 | 1351.0                     | 1351.0       | 21.27      | -14.96     | 36.2           |
| <b>Total Base Shear (kip)</b>  |          |          |                   |                      |                            |              |            |            | 208.4          |
| N-S  |          |          |                   |                      |                            |              |            |            |                |
| Level  | WW (psf) | LW (psf) | Level Height (ft) | Influence Width (ft) | AREA WW (ft <sup>2</sup> ) | AREA LW (ft) | WW F (kip) | LW F (kip) | TOTAL F* (kip) |
| 1  | 11.22    | -7.79    | 14                | 71.7                 | 1003.3                     | 1003.3       | 11.25      | -7.81      | 19.1           |
| 2GH  | 11.22    | -7.79    | 14                | 71.7                 | 1003.3                     | 1003.3       | 11.25      | -7.81      | 19.1           |
| 2  | 11.22    | -7.79    | 14                | 71.7                 | 1003.3                     | 1003.3       | 11.25      | -7.81      | 19.1           |
| 3GH  | 12.76    | -7.79    | 14                | 71.7                 | 1003.3                     | 1003.3       | 12.81      | -7.81      | 20.6           |
| 3  | 12.76    | -7.79    | 14                | 71.7                 | 1003.3                     | 1003.3       | 12.81      | -7.81      | 20.6           |
| 4GH  | 13.93    | -7.79    | 14                | 71.7                 | 1003.3                     | 1003.3       | 13.97      | -7.81      | 21.8           |
| 4  | 13.93    | -7.79    | 14                | 71.7                 | 1003.3                     | 1003.3       | 13.97      | -7.81      | 21.8           |
| 5GH  | 14.84    | -7.79    | 14                | 71.7                 | 1003.3                     | 1003.3       | 14.89      | -7.81      | 22.7           |
| 5UP  | 14.84    | -7.79    | 14                | 71.7                 | 1003.3                     | 1003.3       | 14.89      | -7.81      | 22.7           |
| Roof   | 15.75    | -7.79    | 14                | 71.7                 | 1003.3                     | 1003.3       | 15.80      | -7.81      | 23.6           |
| <b>Total Base Shear (kip)</b>  |          |          |                   |                      |                            |              |            |            | 107.8          |
| <i>*Note: Windward Force and Leeward Force will not be applied to same diaphragm</i> |          |          |                   |                      |                            |              |            |            |                |

| Forces on Diaphragms - Miami   |          |          |                   |                      |                            |              |            |            |                |
|--|----------|----------|-------------------|----------------------|----------------------------|--------------|------------|------------|----------------|
| E-W  |          |          |                   |                      |                            |              |            |            |                |
| Level  | WW (psf) | LW (psf) | Level Height (ft) | Influence Width (ft) | AREA WW (ft <sup>2</sup> ) | AREA LW (ft) | WW F (kip) | LW F (kip) | TOTAL F (kip)  |
| 1  | 69.18    | -65.02   | 14                | 159.5                | 2233.0                     | 2233.0       | 154.48     | -145.20    | 299.7          |
| 2GH  | 69.18    | -65.02   | 14                | 42.0                 | 588.0                      | 588.0        | 40.68      | -38.23     | 78.9           |
| 2  | 69.18    | -65.02   | 14                | 117.5                | 1645.0                     | 1645.0       | 113.80     | -106.96    | 220.8          |
| 3GH  | 73.75    | -65.02   | 14                | 42.0                 | 588.0                      | 588.0        | 43.36      | -38.23     | 81.6           |
| 3  | 73.75    | -65.02   | 14                | 96.5                 | 1351.0                     | 1351.0       | 99.63      | -87.85     | 187.5          |
| 4GH  | 77.05    | -65.02   | 14                | 33.2                 | 464.3                      | 464.3        | 35.78      | -30.19     | 66.0           |
| 4  | 77.05    | -65.02   | 14                | 84.3                 | 1180.7                     | 1180.7       | 90.97      | -76.77     | 167.7          |
| 5GH  | 79.57    | -65.02   | 14                | 73.5                 | 1029.0                     | 1029.0       | 81.88      | -66.91     | 148.8          |
| 5UP  | 79.57    | -65.02   | 14                | 23.0                 | 322.0                      | 322.0        | 25.62      | -20.94     | 46.6           |
| Roof   | 82.03    | -65.02   | 14                | 96.5                 | 1351.0                     | 1351.0       | 110.82     | -87.85     | 198.7          |
| <b>Total Base Shear (kip)</b>  |          |          |                   |                      |                            |              |            |            | 1196.5         |
| N-S  |          |          |                   |                      |                            |              |            |            |                |
| Level  | WW (psf) | LW (psf) | Level Height (ft) | Influence Width (ft) | AREA WW (ft <sup>2</sup> ) | AREA LW (ft) | WW F (kip) | LW F (kip) | TOTAL F* (kip) |
| 1  | 69.18    | -53.05   | 14                | 71.7                 | 1003.3                     | 1003.3       | 69.41      | -53.22     | 122.6          |
| 2GH  | 69.18    | -53.05   | 14                | 71.7                 | 1003.3                     | 1003.3       | 69.41      | -53.22     | 122.6          |
| 2  | 69.18    | -53.05   | 14                | 71.7                 | 1003.3                     | 1003.3       | 69.41      | -53.22     | 122.6          |
| 3GH  | 73.75    | -53.05   | 14                | 71.7                 | 1003.3                     | 1003.3       | 73.99      | -53.22     | 127.2          |
| 3  | 73.75    | -53.05   | 14                | 71.7                 | 1003.3                     | 1003.3       | 73.99      | -53.22     | 127.2          |
| 4GH  | 77.05    | -53.05   | 14                | 71.7                 | 1003.3                     | 1003.3       | 77.30      | -53.22     | 130.5          |
| 4  | 77.05    | -53.05   | 14                | 71.7                 | 1003.3                     | 1003.3       | 77.30      | -53.22     | 130.5          |
| 5GH  | 79.57    | -53.05   | 14                | 71.7                 | 1003.3                     | 1003.3       | 79.83      | -53.22     | 133.1          |
| 5UP  | 79.57    | -53.05   | 14                | 71.7                 | 1003.3                     | 1003.3       | 79.83      | -53.22     | 133.1          |
| Roof   | 82.03    | -53.05   | 14                | 71.7                 | 1003.3                     | 1003.3       | 82.30      | -53.22     | 135.5          |
| <b>Total Base Shear (kip)</b>  |          |          |                   |                      |                            |              |            |            | 649.0          |
| <i>*Note: Windward Force and Leeward Force will not be applied to same diaphragm</i> |          |          |                   |                      |                            |              |            |            |                |

SEISMIC LOADING

| Milwaukee Seismic Loading                           |           |          |
|---|-----------|----------|
| Reference Standard                                  | ASCE 7-05 |          |
| Risk Category                                       | III       |          |
| Seismic Site Class                                  | D         |          |
| Spectral Response Acceleration, Short-Period        | 0.105     | $S_s$    |
| Spectral Response Acceleration, One-Second          | 0.044     | $S_1$    |
| Site Coefficient, Short Period                      | 1.6       | $F_a$    |
| Site Coefficient, Long Period                       | 2.4       | $F_v$    |
| MCE Spectral Response Acceleration, Short Period    | 0.168     | $S_{MS}$ |
| MCE Spectral Response Acceleration, One-Second      | 0.105     | $S_{M1}$ |
| Design Spectral Response Acceleration, Short-Period | 0.112     | $S_{DS}$ |
| Design Spectral Response Acceleration, One-Second   | 0.07      | $S_{D1}$ |
| Long Period   | 12        | $T_L$    |
| Seismic Design Category                             | B         |          |

| Miami Seismic Loading                               |           |          |
|---|-----------|----------|
| Reference Standard                                  | ASCE 7-05 |          |
| Risk Category                                       | III       |          |
| Seismic Site Class                                  | D         |          |
| Spectral Response Acceleration, Short-Period        | 0.053     | $S_s$    |
| Spectral Response Acceleration, One-Second          | 0.02      | $S_1$    |
| Site Coefficient, Short Period                      | 1.6       | $F_a$    |
| Site Coefficient, Long Period                       | 2.4       | $F_v$    |
| MCE Spectral Response Acceleration, Short Period    | 0.085     | $S_{MS}$ |
| MCE Spectral Response Acceleration, One-Second      | 0.048     | $S_{M1}$ |
| Design Spectral Response Acceleration, Short-Period | 0.056     | $S_{DS}$ |
| Design Spectral Response Acceleration, One-Second   | 0.032     | $S_{D1}$ |
| Long Period   | 8         | $T_L$    |
| Seismic Design Category                             | A         |          |

| Building Effective Seismic Weight |                         |                       |                 |                        |                  |                               |                    |
|-----------------------------------|-------------------------|-----------------------|-----------------|------------------------|------------------|-------------------------------|--------------------|
| Level                             | Area (ft <sup>2</sup> ) | Façade Perimeter (ft) | Dead Load (psf) | Façade Dead Load (plf) | Partitions (psf) | 20% Flat Roof Snow Load (psf) | Total Weight (kip) |
| Roof                              | 5663                    | 345                   | 42              | 350                    | 0                | 0                             | 359                |
| 5UP                               | 560                     | 84                    | 66              | 350                    | 0                | 0                             | 66                 |
| 5GH                               | 5103                    | 261                   | 96              | 350                    | 10               | 0                             | 632                |
| 4                                 | 4689                    | 249                   | 66              | 350                    | 10               | 0                             | 444                |
| 4GH                               | 2350                    | 138                   | 96              | 350                    | 10               | 0                             | 297                |
| 3                                 | 5446                    | 275                   | 66              | 350                    | 10               | 0                             | 510                |
| 3GH                               | 3146                    | 154                   | 96              | 350                    | 10               | 0                             | 387                |
| 2                                 | 7327                    | 317                   | 66              | 350                    | 10               | 0                             | 668                |
| 2GH                               | 2880                    | 154                   | 96              | 350                    | 10               | 0                             | 359                |
| Total Seismic Weight              |                         |                       |                 |                        |                  |                               | 3723               |

| Seismic Diaphragm Forces - Milwaukee |                             |                                  |   |  |                      |                    |
|--------------------------------------|-----------------------------|----------------------------------|---|--|----------------------|--------------------|
| Direction                            | Resisting System            | Response Modification Factor (R) | Seismic Importance Factor (I <sub>e</sub> ) | Seismic Response Coefficient (C <sub>s</sub> ) | Seismic Weight (kip) | Design Force (kip) |
| N-S                                  | Ordinary Steel Moment Frame | 3.5                              | 1.25  | 0.0243   | 3723                 | 90.5               |
| E-W                                  | Ordinary Steel Moment Frame | 3.5                              | 1.25  | 0.0285   | 3723                 | 106.1              |

| Seismic Diaphragm Forces - Miami |                             |                     |                      |                    |
|----------------------------------|-----------------------------|---------------------|----------------------|--------------------|
| Direction                        | Resisting System            | Seismic Coefficient | Seismic Weight (kip) | Design Force (kip) |
| N-S                              | Ordinary Steel Moment Frame | 0.01                | 3723                 | 37.2               |
| E-W                              | Ordinary Steel Moment Frame | 0.01                | 3723                 | 37.2               |

The structural partners used Excel spreadsheet to help verify and tabulate seismic design values. These spreadsheets vary from calculating seismic design properties to determining the building's effective seismic weight to tracking the load path through the various floor diaphragms for both Milwaukee and Miami.

| Earthquake Forces on Diaphragms - Milwaukee |                     |                    |  |                            |                    |
|---|---------------------|--------------------|--|----------------------------|--------------------|
| E-W   |                     |                    |  |                            |                    |
|   | V =                 | 106.1              | T =  | 0.882                      | k = 1.191          |
| Level                                       | h <sub>x</sub> (ft) | w <sub>x</sub> (k) | w <sub>x</sub> h <sub>x</sub> <sup>k</sup> | C <sub>v<sub>x</sub></sub> | F <sub>x</sub> (k) |
| Roof  | 73                  | 359                | 59472                                      | 0.213                      | 22.6               |
| 5UP   | 56                  | 66                 | 7973                                       | 0.029                      | 3.0                |
| 5GH   | 56                  | 632                | 76350                                      | 0.274                      | 29.1               |
| 4   | 42                  | 444                | 38078                                      | 0.137                      | 14.5               |
| 4GH   | 42                  | 297                | 25471                                      | 0.091                      | 9.7                |
| 3   | 28                  | 510                | 26986                                      | 0.097                      | 10.3               |
| 3GH   | 28                  | 387                | 20477                                      | 0.073                      | 7.8                |
| 2   | 14                  | 668                | 15482                                      | 0.056                      | 5.9                |
| 2GH   | 14                  | 360                | 8343                                       | 0.030                      | 3.2                |
|   |                     | Σ                  | 278632                                     | 1                          |                    |
| N-S   |                     |                    |  |                            |                    |
|   | V =                 | 90.5               | T =  | 1.034                      | k = 1.267          |
| Level                                       | h <sub>x</sub> (ft) | w <sub>x</sub> (k) | w <sub>x</sub> h <sub>x</sub> <sup>k</sup> | C <sub>v<sub>x</sub></sub> | F <sub>x</sub> (k) |
| Roof  | 73                  | 359                | 82399                                      | 0.222                      | 20.1               |
| 5UP   | 56                  | 66                 | 10827                                      | 0.029                      | 2.6                |
| 5GH   | 56                  | 632                | 103674                                     | 0.279                      | 25.3               |
| 4   | 42                  | 444                | 50587                                      | 0.136                      | 12.3               |
| 4GH   | 42                  | 297                | 33839                                      | 0.091                      | 8.2                |
| 3   | 28                  | 510                | 34763                                      | 0.094                      | 8.5                |
| 3GH   | 28                  | 387                | 26379                                      | 0.071                      | 6.4                |
| 2   | 14                  | 668                | 18920                                      | 0.051                      | 4.6                |
| 2GH   | 14                  | 360                | 10196                                      | 0.027                      | 2.5                |
|   |                     | Σ                  | 371585                                     | 1                          |                    |

| Earthquake Forces on Diaphragms - Miami |                    |                     |                    |
|---|--------------------|---------------------|--------------------|
| E-W                                     |                    |                     |                    |
|   | V =                | 37.2                |                    |
| Level                                   | w <sub>x</sub> (k) | Seismic Coefficient | F <sub>x</sub> (k) |
| Roof                                    | 359                | 0.01                | 3.6                |
| 5UP                                     | 66                 | 0.01                | 0.7                |
| 5GH                                     | 632                | 0.01                | 6.3                |
| 4                                       | 444                | 0.01                | 4.4                |
| 4GH                                     | 297                | 0.01                | 3.0                |
| 3                                       | 510                | 0.01                | 5.1                |
| 3GH                                     | 387                | 0.01                | 3.9                |
| 2                                       | 668                | 0.01                | 6.7                |
| 2GH                                     | 360                | 0.01                | 3.6                |
| N-S                                     |                    |                     |                    |
|   | V =                | 37.2                |                    |
| Level                                   | w <sub>x</sub> (k) | Seismic Coefficient | F <sub>x</sub> (k) |
| Roof                                    | 359                | 0.01                | 3.6                |
| 5UP                                     | 66                 | 0.01                | 0.7                |
| 5GH                                     | 632                | 0.01                | 6.3                |
| 4                                       | 444                | 0.01                | 4.4                |
| 4GH                                     | 297                | 0.01                | 3.0                |
| 3                                       | 510                | 0.01                | 5.1                |
| 3GH                                     | 387                | 0.01                | 3.9                |
| 2                                       | 668                | 0.01                | 6.7                |
| 2GH                                     | 360                | 0.01                | 3.6                |

### PRELIMINARY SYSTEM EVALUATION

AEI Team 4 utilized a decision matrix to help guide the design by relating various system options back to the project goals. Each option was rated on a scale of 1-5 based on how well it matched the respective goals. The colors correspond to the four project initiatives: **Flexibility, Sustainability, Community, and Economy**. This helped to narrow down the options to a select few that best matched the project goals, at which point the structural partners further explored and evaluated the final options before selecting the system to use in each facet of the structural design.

| Decision Matrix Colors |  | Decision Matrix Goals |  |
|------------------------|--|-----------------------|--|
| Flexibility            |  | 1                     | Flexibility/ Adaptability to account for multiple space types/ locations |
| Sustainability         |  | 2                     | Economic use of materials  |
| Community              |  | 3                     | Maintainability of system for life span                                  |
| Economy                |  | 4                     | Prototypability of building/ ability to replicate in other locations     |
|                        |  | 5                     | Consideration of other systems (depth, size, etc.)                       |
|                        |  | 6                     | Specialized Market   |
|                        |  | 7                     | Recyclability of materials   |
|                        |  | 8                     | Innovation   |
|                        |  | 9                     | Energy Saving Potential (Still to come)                                  |
|                        |  | 10                    | Education value  |

| Preliminary System Rating |                                    |                                 |                    |                                  |                   |                                 |                  |                  |
|---------------------------|------------------------------------|---------------------------------|--------------------|----------------------------------|-------------------|---------------------------------|------------------|------------------|
| Rating                    | 1 to 5                             | Two-Way Flat Plate              |                    |                                  |                   |                                 | Precast Concrete |                  |
|                           |                                    | Steel Frame - Rigid Connections | Two-Way Flat Plate | Posttensioned Two-Way Flat Plate | Two-Way Flat Slab | Posttensioned Two-Way Flat Slab | Solid Slab       | Hollow Core Slab |
| 2                         | Highly Irregular Building Form     | 0                               | 1                  | 1                                | 1                 | 1                               | 0                | 0                |
| 4                         | Exposed Structure (Fire)           | 0                               | 1                  | 1                                | 1                 | 1                               | 1                | 1                |
| 3                         | Irregular Column Placement         | 0                               | 1                  | 1                                | 1                 | 1                               | 0                | 0                |
| 2                         | Thin Floor System                  | 0                               | 1                  | 1                                | 1                 | 1                               | 1                | 1                |
| 4                         | Long Span                          | 1                               | 0                  | 0                                | 0                 | 0                               | 0                | 0                |
| 3                         | Easy to Change                     | 1                               | 0                  | 0                                | 0                 | 0                               | 1                | 1                |
| 4                         | Any Construction Conditions        | 1                               | 0                  | 0                                | 0                 | 0                               | 1                | 1                |
| 3                         | Minimize off-site fabrication time | 0                               | 1                  | 1                                | 1                 | 1                               | 0                | 0                |
| 4                         | Minimize on-site erection time     | 1                               | 0                  | 0                                | 0                 | 0                               | 1                | 1                |
| 4                         | Minimize Construction Time         | 1                               | 1                  | 1                                | 1                 | 1                               | 1                | 1                |
| 4                         | Minimize lateral obstruction       | 1                               | 1                  | 1                                | 1                 | 1                               | 0                | 0                |
| 1                         | Minimize Dead load                 | 1                               | 0                  | 0                                | 0                 | 0                               | 0                | 0                |

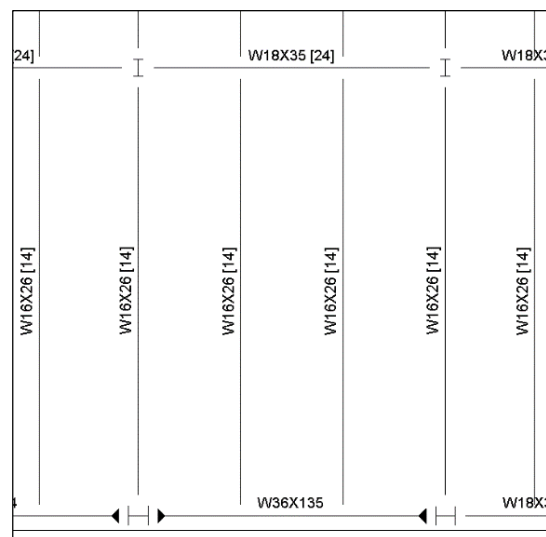
The structural partners developed a rating system matrix, which utilized structural goals and design challenges, to supplement the Project Decision Matrix. This served as additional rationale for selecting various systems when project goals and initiatives did not lead to a clear-cut decision.

| Project Decision Matrix              |       |   |   |   |    |   |   |   |   |   |                                       |        |
|--------------------------------------|-------|---|---|---|----|---|---|---|---|---|---------------------------------------|--------|
| Option                               | Goals |   |   |   |    |   |   |   |   |   | Risks                                 | Select |
|                                      | 1     | 4 | 7 | 9 | 10 | 2 | 3 | 5 | 6 | 8 |                                       |        |
| <b>Gravity System</b>                |       |   |   |   |    |   |   |   |   |   |                                       |        |
| Steel Noncomposite                   | 4     | 2 | 3 | 3 | 3  | 3 | 3 | 2 | 5 | 2 |                                       |        |
| Steel Composite                      | 4     | 2 | 2 | 3 | 3  | 4 | 3 | 3 | 5 | 2 |                                       | X      |
| Steel Castellated Beams              | 4     | 3 | 3 | 3 | 4  | 5 | 3 | 5 | 4 | 4 | Manufacturing different               |        |
| Timber Framing                       | 2     | 2 | 5 | 3 | 4  | 2 | 1 | 2 | 2 | 4 | Slightly specialized market           |        |
| Concrete Two-way Slab                | 2     | 4 | 4 | 3 | 3  | 3 | 3 | 3 | 5 | 2 |                                       | X      |
| Concrete Pre-cast Double Tee         | 4     | 2 | 4 | 3 | 3  | 4 | 4 | 2 | 2 | 4 | Slightly specialized market           |        |
| Concrete Post Tension                | 3     | 3 | 3 | 3 | 3  | 5 | 4 | 4 | 3 | 2 |                                       |        |
| Concrete Bubble Deck                 | 2     | 4 | 5 | 3 | 4  | 4 | 3 | 2 | 1 | 5 | Extremely specialized market          |        |
| Acetylated Wood                      | 2     | 2 | 5 | 3 | 4  | 3 | 5 | 3 | 4 | 5 |                                       |        |
| <b>Foundation System</b>             |       |   |   |   |    |   |   |   |   |   |                                       |        |
| Mat Foundation                       | 4     | 3 | 3 | 3 | 3  | 2 | 4 | 3 | 5 | 3 |                                       |        |
| Spread/Strip Footing                 | 4     | 4 | 3 | 3 | 3  | 5 | 4 | 4 | 5 | 3 |                                       |        |
| Beam (Grillage)                      | 2     | 3 | 3 | 3 | 3  | 2 | 2 | 3 | 4 | 3 |                                       |        |
| Deep Foundations                     | 2     | 2 | 3 | 3 | 3  | 2 | 3 | 2 | 2 | 4 | Expensive, invasive, slow             |        |
| Slurry Wall                          | 2     | 2 | 3 | 3 | 3  | 3 | 3 | 2 | 2 | 4 | Expensive, invasive, slow             |        |
| Geopiers                             | 4     | 4 | 4 | 3 | 4  | 5 | 4 | 4 | 2 | 5 |                                       | X      |
| <b>Lateral Systems</b>               |       |   |   |   |    |   |   |   |   |   |                                       |        |
| Steel Moment Frame                   | 5     | 5 | 3 | 3 | 3  | 2 | 3 | 5 | 4 | 3 |                                       | X      |
| Steel Braced Frame                   | 2     | 4 | 3 | 3 | 3  | 3 | 3 | 3 | 4 | 3 |                                       |        |
| Masonry Shear Walls                  | 2     | 2 | 4 | 3 | 3  | 3 | 4 | 1 | 4 | 3 |                                       |        |
| Concrete Moment Frame                | 5     | 5 | 4 | 3 | 3  | 4 | 4 | 4 | 4 | 3 |                                       |        |
| Concrete Shear Wall                  | 2     | 3 | 4 | 3 | 3  | 4 | 4 | 2 | 4 | 3 |                                       |        |
| <b>Green House Structural System</b> |       |   |   |   |    |   |   |   |   |   |                                       |        |
| Wood                                 | 2     | 2 | 4 | 3 | 4  | 5 | 1 | 2 | 5 | 4 |                                       | X      |
| Steel                                | 5     | 4 | 4 | 3 | 3  | 5 | 4 | 4 | 5 | 3 |                                       | X      |
| Non-toxic Treated Wood               | 4     | 2 | 5 | 3 | 4  | 4 | 5 | 3 | 4 | 5 |                                       |        |
| <b>Façade Systems</b>                |       |   |   |   |    |   |   |   |   |   |                                       |        |
| Precast Panel                        | 3     | 1 | 2 | 3 | 4  | 4 | 4 | 3 | 3 | 2 |                                       |        |
| Brick Cavity Wall                    | 2     | 2 | 2 | 3 | 3  | 3 | 4 | 3 | 3 | 2 | Efflorescence, moisture, weight, slow |        |
| Rainscreen                           | 5     | 5 | 3 | 5 | 5  | 3 | 4 | 5 | 2 | 4 | Terracotta shipping location          | X      |

The options were rated on a scale of 1-5 based on how they met each of the ten goals. Coloring corresponds to the four project initiatives: Flexibility, Sustainability, Economy, and Community.

### STRUCTURAL STEEL GRAVITY SYSTEM DESIGN AND ANALYSIS

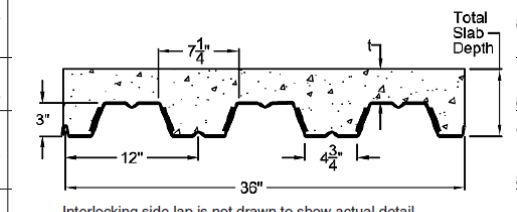
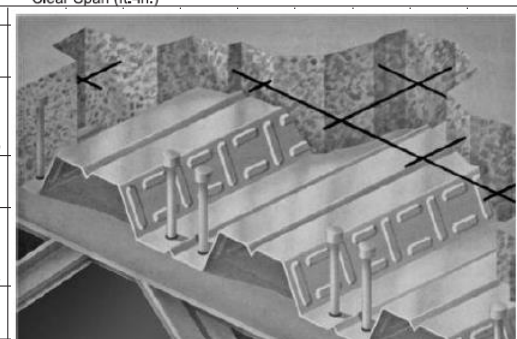
The final gravity system was designed with composite steel beams to minimize structural depth, as well as overall building mass. Vulcraft 3VLI18 deck with 3 1/4" lightweight concrete, as shown below, was selected, which also achieved the necessary fire rating. The design and analysis was conducted utilizing RAM Structural System, but spot checks were conducted to verify the results. An example of these hand calculations is presented, detailing the composite design for a typical bay for the base building.



| Restrained Assembly Rating | Type of Protection      | Concrete Thickness & Type (1) | U.L. Design No. (2,3,4) | Classified Deck Type    |                   | Unrestrained Beam Rating |
|----------------------------|-------------------------|-------------------------------|-------------------------|-------------------------|-------------------|--------------------------|
|                            |                         |                               |                         | Fluted Deck             | Cellular Deck (5) |                          |
| 2 Hr. (continued)          | Sprayed Fiber           | 2 1/2" NW&LW                  | D859*                   | 2VLI,3VLI               | 2VLP,3VLP         | 1,1,5,2,3 Hr.            |
|                            |                         |                               | D822*                   | 2VLI,3VLI               | 2VLP,3VLP         | 1 Hr.                    |
|                            |                         |                               | D825*                   | 1,5VLI,2VLI,3VLI        | 2VLP,3VLP         | 1,1,5,2 Hr.              |
|                            |                         |                               | D831*                   | 2VLI,3VLI               | 2VLP,3VLP         | 1,1,5,2 Hr.              |
|                            |                         |                               | D832*                   | 1,5VLI,2VLI,3VLI        | 1,5VLP,2VLP,3VLP  | 1,1,5,2,3 Hr.            |
|                            |                         |                               | D833*                   | 1,5VLI,2VLI,3VLI        | 2VLP,3VLP         | 1,5 Hr.                  |
|                            |                         |                               | D847*                   | 2VLI,3VLI               | 3VLP              | 1,1,5,3 Hr.              |
|                            |                         |                               | D858*                   | 2VLI,3VLI               | 2VLP,3VLP         | 1,1,5,2,4 Hr.            |
|                            |                         |                               | D861*                   | 12VLI,3VLI              |                   | 1,1,5 Hr.                |
|                            |                         |                               | D870*                   | 1,5VLI,2VLI,3VLI        | 1,5VLP,2VLP,3VLP  | 1,2 Hr.                  |
|                            |                         |                               | D871*                   | 2VLI,3VLI               | 2VLP,3VLP         | 1,1,5,2,3 Hr.            |
|                            |                         |                               | D862*                   | 2VLI,3VLI               |                   | 1 Hr.                    |
|                            |                         |                               | D864*                   | 3VLI                    | 3VLP              | 1,5 Hr.                  |
|                            |                         |                               | D860*                   | 2VLI,3VLI               |                   | 1,1,5,2 Hr.              |
|                            |                         |                               | D733#                   | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP  | 1,1,5 Hr.                |
| D826#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,1,5,2 Hr.             |                         |                   |                          |
| D840#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,1,5 Hr.               |                         |                   |                          |
| D902#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,1,5 Hr.               |                         |                   |                          |
| D907#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,2 Hr.                 |                         |                   |                          |
| D913#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1 Hr.                   |                         |                   |                          |
| D916#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,1,5,2,3 Hr.           |                         |                   |                          |
| D918#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,1,5 Hr.               |                         |                   |                          |
| D919#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,1,5 Hr.               |                         |                   |                          |
| D920#                      | 2VLI,3VLI               | 2VLP,3VLP                     | 1,5 Hr.                 |                         |                   |                          |
| D902#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,1,5 Hr.               |                         |                   |                          |
| D916#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,1,5,2,3 Hr.           |                         |                   |                          |
| D918#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,1,5 Hr.               |                         |                   |                          |
| D919#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,1,5 Hr.               |                         |                   |                          |
| D919#                      | 1,5VLI,1,5VLI,2VLI,3VLI | 1,5VLP,2VLP,3VLP              | 1,1,5 Hr.               |                         |                   |                          |

### (N=14.15) LIGHTWEIGHT CONCRETE (110 PCF)

| TOTAL SLAB DEPTH     | DECK TYPE | SDI Max. Unshored Clear Span |         |         | Superimposed Live Load, PSF Clear Span (ft.-in.) |       |       |       |        |        |  |
|----------------------|-----------|------------------------------|---------|---------|--|-------|-------|-------|--------|--------|--|
|                      |           | 1 SPAN                       | 2 SPAN  | 3 SPAN  | 8'-0"  | 8'-6" | 9'-0" | 9'-6" | 10'-0" | 10'-6" |  |
| 5.00 (t=2.00) 35 PSF | 3VLI22    | 10'-2"                       | 12'-4"  | 12'-9"  | 141  | 127   | 115   | 105   | 96     | 67     |  |
|                      | 3VLI20    | 11'-11"                      | 14'-2"  | 14'-7"  | 163  | 147   | 133   | 121   | 110    | 102    |  |
|                      | 3VLI19    | 13'-4"                       | 15'-7"  | 15'-7"  | 185  | 166   | 150   | 136   | 124    | 114    |  |
|                      | 3VLI18    | 13'-9"                       | 16'-1"  | 16'-1"  | 244  | 222   | 204   | 188   | 174    | 162    |  |
| 5.50 (t=2.50) 39 PSF | 3VLI16    | 14'-5"                       | 16'-11" | 16'-11" | 277  | 254   | 234   | 217   | 202    | 189    |  |
|                      | 3VLI22    | 9'-8"                        | 11'-7"  | 12'-2"  | 161  | 145   | 131   | 120   | 85     | 77     |  |
|                      | 3VLI20    | 11'-3"                       | 13'-7"  | 14'-0"  | 186  | 167   | 151   | 138   | 126    | 116    |  |
|                      | 3VLI19    | 12'-8"                       | 15'-0"  | 15'-1"  | 211  | 189   | 171   | 155   | 142    | 130    |  |
| 6.00 (t=3.00) 44 PSF | 3VLI18    | 13'-4"                       | 15'-7"  | 15'-7"  | 278  | 253   | 232   | 214   | 198    | 184    |  |
|                      | 3VLI16    | 14'-0"                       | 16'-4"  | 16'-5"  | 316  | 289   | 267   | 247   | 230    | 215    |  |
|                      | 3VLI22    | 9'-3"                        | 10'-9"  | 11'-9"  | 181  | 163   | 147   | 107   | 96     | 86     |  |
|                      | 3VLI20    | 10'-9"                       | 13'-1"  | 13'-6"  | 209  | 188   | 170   | 155   | 141    | 130    |  |
| 6.25 (t=3.25) 46 PSF | 3VLI19    | 12'-1"                       | 14'-5"  | 14'-8"  | 237  | 212   | 192   | 174   | 159    | 146    |  |
|                      | 3VLI18    | 12'-11"                      | 15'-2"  | 15'-2"  | 312  | 284   | 261   | 240   | 223    | 207    |  |
|                      | 3VLI16    | 13'-7"                       | 15'-9"  | 16'-0"  | 354  | 325   | 299   | 277   | 258    | 241    |  |
|                      | 3VLI22    | 9'-1"                        | 10'-4"  | 11'-6"  | 191  | 172   | 155   | 113   | 101    | 91     |  |
| 6.50                 | 3VLI20    | 10'-6"                       | 12'-10" | 13'-3"  | 221  | 198   | 179   | 163   | 149    | 137    |  |
|                      | 3VLI19    | 11'-10"                      | 14'-2"  | 14'-6"  | 230  | 224   | 202   | 184   | 168    | 154    |  |
|                      | 3VLI18    | 12'-9"                       | 15'-0"  | 15'-0"  | 329  | 300   | 275   | 253   | 235    | 218    |  |
|                      | 3VLI16    | 13'-4"                       | 15'-6"  | 15'-10" | 343  | 316   | 293   | 272   | 254    |        |  |



COMPOSITE

28/13

### Composite Design Typical Bay:

**Loading**

DL = 60 psf + 8 psf  
 Tip Floor Framing Allowance  
 DL = 74 psf

LL = 100 psf, unred.

**Load Analysis**

$g_u = 1.2D + 1.6L \therefore \text{controls}$   
 $g_u = 1.2(74 \text{ psf}) + 1.6(100 \text{ psf})$   
 $g_u = 249 \text{ psf}$

$w_u = 0.249 \text{ ksf}(7') = 1.74 \text{ klf}$

$V_u = \frac{w_u l}{2} = \frac{1.74(30.5)}{2} = 26.5 \text{ k}$

$M_u = \frac{w_u l^2}{8} = \frac{1.74(30.5)^2}{8} = 202.3 \text{ k}$

**Wet Concrete Condition**

DL  $\rightarrow W_{wc} = 4(60 \text{ psf}(7')) + 35 \text{ pelf}$  (maximum extracted beam weight)  
 $\rightarrow W_{wc} = 357 \text{ pelf}$

LL  $\rightarrow W_{lc} = 30 \text{ psf}(7')$  (construction live load = 30 psf)  
 $= 210 \text{ pelf}$

**Load Combs**

1.4D  $\rightarrow w_u = 300 \text{ pelf}$

1.2D + 1.6L  $\rightarrow w_u = 764 \text{ pelf}$  (controls)

Wet Concrete Condition (cont.)

$$V_u = \frac{0.764(30.5)}{2}$$

$$V_u = 11.7^k$$

$$M_u = \frac{0.764(30.5)^2}{8}$$

$$M_u = 88.8^k$$

Does not include live load

$$\rightarrow \Delta_{oc} = \frac{5\omega l^4}{384EI}$$

$$\Delta_{oc, \text{limit}} = \frac{l}{360} = 1''$$

$$1'' = \frac{5(0.357)(30.5)^4(1728)}{384(29000 \text{ ksi}) I}$$

$$I_{req} = 210 \text{ in}^4 \quad M_u = 88.8^k \quad V_u = 11.7^k$$

⇒ use W16x26

$$I = 30 \text{ in}^4$$

$$\phi M_n = 166^k$$

⇒ resulting  $\Delta = 0.80''$   
 $\Delta_{80\%} = 0.64'' < 0.75''$  No Camber

Composite Condition

$$V_u = 26.5^k \quad M_u = 202.3^k$$

∴ Assume  $a = 1'' \Rightarrow$  Deck height = 6.25"

$$Y_2 = 6.25 - \frac{1}{8} = 5.75 \Rightarrow 6'' \Rightarrow a = 0.5''$$

Tbl 3-19 Steel Manual

$$W16x26 \Rightarrow \Sigma Q_n = 96.0 \quad \phi M_n = 252^k > M_u = 202.3^k \checkmark$$

$$\Rightarrow f_c' = 3 \text{ ksi}; \quad 3/4 \phi \text{ stud} = Q_n = 17.1^k$$

$$\Sigma \text{ studs} = \frac{96.0}{17.1} = 5.6 \approx 6 \text{ per side}$$

$$\text{total studs} = 2(6) = 12$$

$$\Sigma Q_{nact} = 6(17.1^k) = 102.6^k$$

Composite Condition (cont.)

$$W16x26 [12] \Rightarrow \Sigma Q_{nact} = 102.6^k$$

Verify a

$$a = \frac{\Sigma Q_n}{0.85 f_c' b_{eff}}$$

$$b_{eff} = \left| 2 \left( \frac{30.5}{8} \right) (12) \right| = 91.5''$$

$$m_n \left| 7 \left( \frac{12}{11} \right) \right| = 84'' \Rightarrow \text{controls}$$

$$a = \frac{102.6}{0.85(3)(84)}$$

$$a = 0.479'' < 0.5'' \text{ assumed ok} \checkmark$$

Check  $\Delta_{LL}$

$$W_{DL} = 100 \text{ psf} (7') = 0.7 \text{ k/ft}$$

$$W_{SL} = 20 \text{ psf} (7') = 0.14 \text{ k/ft}$$

$$W_T = 0.7 \text{ k/ft} + 0.14 \text{ k/ft} = 0.84 \text{ k/ft}$$

$$I_{LB} = 596 \text{ in}^4 \quad \therefore \Sigma Q_n = 96.0, Y_2 = 6'', W16x26$$

$$\Delta_T = \frac{5(0.84)(30.5)^4(1728)}{384(29000)(596)}$$

$$\Delta_T = 0.94'' < \frac{1}{360} = 1.02'' \quad \text{Deflection ok}$$

• W16x26 w/ 12 studs per beam is valid

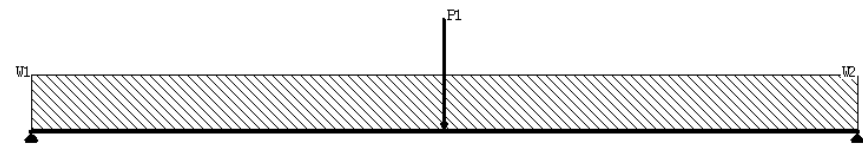
• RAM Beam  $\Rightarrow$  W16x26 w/ 14 studs

• Bay Hand Checked was a representative bay, actual widths vary, therefore 14 studs were required elsewhere.

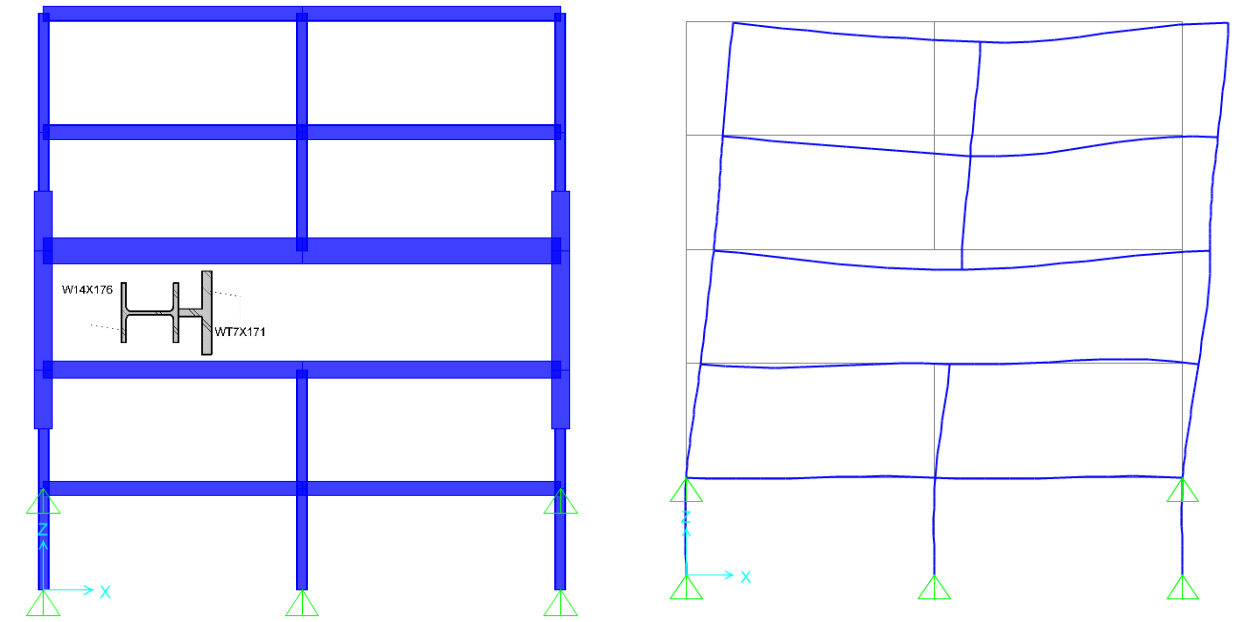
### TRANSFER GIRDER DESIGN

The structural transfer elements were necessary in order to clear span the third floor to create an open, column-free gathering space, as shown below. The design of the transfer elements was a design challenge for the structural partners, which led to subsequent challenges for the other design disciplines, but in the end provided Growing Power with a column-free gathering space. The presence of columns in the space was anticipated to obscure the view of the audience and intrude upon the open, welcoming nature of the space, as shown in the view below.

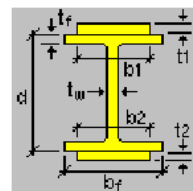
In order to facilitate the implementation of the transfer elements, the structural partners had to consider a number of different factors. This included system coordination within the plenum, constructability, and economy. In addition, the structural partners had to consider and address the impact of the transfer elements on the structural system as a whole, including the lateral system and the effects of a “soft story”.



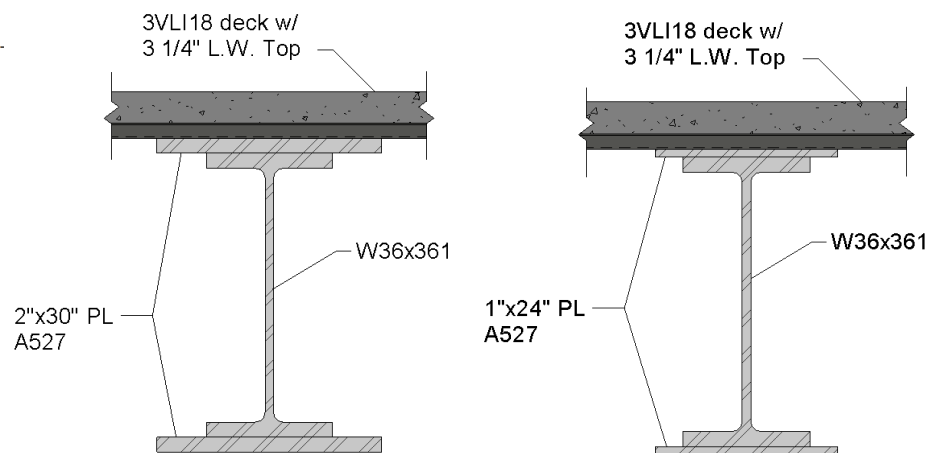
| Load | Dist<br>ft | DL<br>kips | LL+<br>kips | LL-<br>kips | PL+<br>kips | PL-<br>kips | Max Tot<br>kips |
|------|------------|------------|-------------|-------------|-------------|-------------|-----------------|
| P1   | 30.500     | 172.704    | 261.528     | 0.000       | 0.000       | 0.000       | 434.232         |
| W1   | 0.000      | 1.062      | 0.685       | 0.000       | 0.000       | 0.000       | 1.747           |
| W2   | 61.000     | 1.062      | 0.685       | 0.000       | 0.000       | 0.000       | 1.747           |



#### Dimensions



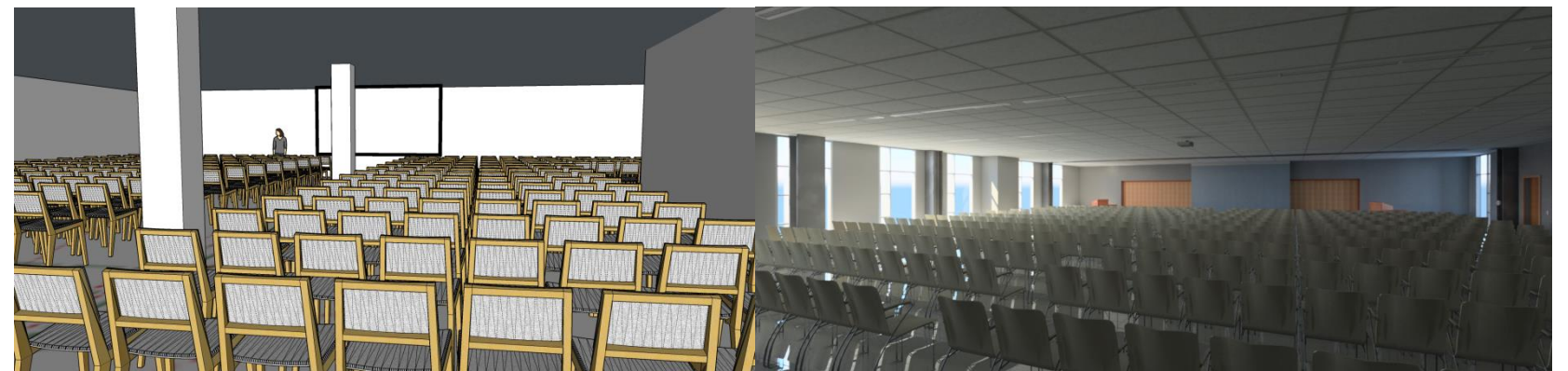
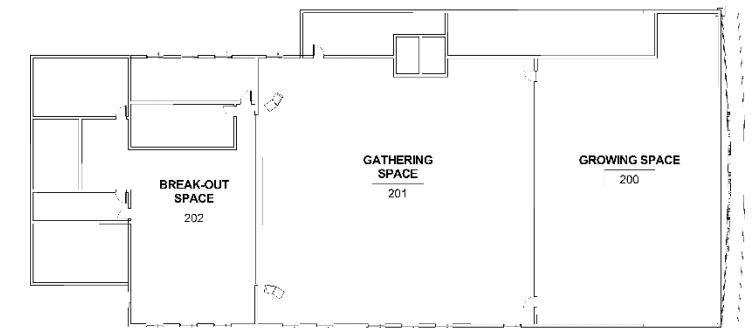
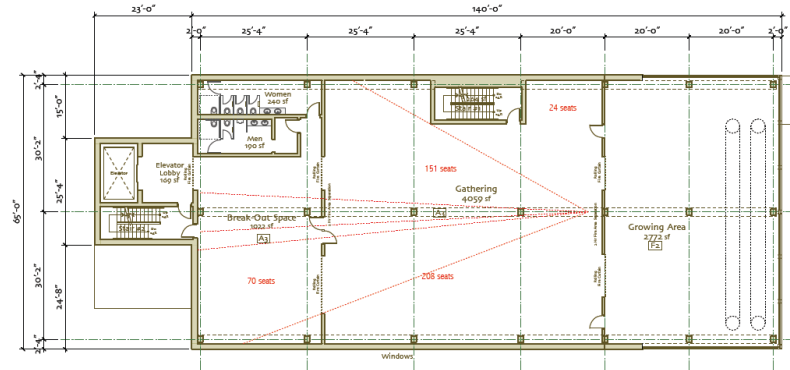
|    |   |        |      |                       |
|----|---|--------|------|-----------------------|
| b1 | = | 30.000 | [in] | Plate Width (top)     |
| b2 | = | 30.000 | [in] | Plate Width (bot)     |
| bf | = | 16.700 | [in] | Flange width          |
| d  | = | 38.000 | [in] | Depth                 |
| t1 | = | 2.000  | [in] | Plate Thickness (top) |
| t2 | = | 2.000  | [in] | Plate Thickness (bot) |
| tf | = | 2.010  | [in] | Flange thickness      |
| tw | = | 1.120  | [in] | Web thickness         |



#### Properties

##### Section properties

|  | Unit               | Major axis | Minor axis |
|--|--------------------|------------|------------|
| Gross area of the section. (Ag)  | [in <sup>2</sup> ] | 227.443    |            |
| Moment of Inertia (local axes) (I)                                     | [in <sup>4</sup> ] | 74152.868  | 10564.464  |
| Moment of Inertia (principal axes) (I')                                | [in <sup>4</sup> ] | 74152.868  | 10564.464  |
| Bending constant for moments (principal axis) (J')                     | [in]               | 0.000      | 0.000      |
| Radius of gyration (local axes) (r)                                    | [in]               | 18.056     | 6.815      |
| Radius of gyration (principal axes) (r')                               | [in]               | 18.056     | 6.815      |
| Saint-Venant torsion constant. (J)                                     | [in <sup>4</sup> ] | 267.264    |            |
| Section warping constant. (Cw)   | [in <sup>6</sup> ] | 3.74E+06   |            |
| Distance from centroid to shear center (principal axis) (xo,yo)        | [in]               | 0.000      | 0.000      |
| Top elastic section modulus of the section (local axis) (Ssup)         | [in <sup>3</sup> ] | 3531.089   | 704.298    |
| Bottom elastic section modulus of the section (local axis) (Sinf)      | [in <sup>3</sup> ] | 3531.089   | 704.298    |
| Top elastic section modulus of the section (principal axis) (S'sup)    | [in <sup>3</sup> ] | 3531.089   | 704.298    |
| Bottom elastic section modulus of the section (principal axis) (S'inf) | [in <sup>3</sup> ] | 3531.089   | 704.298    |
| Plastic section modulus (local axis) (Z)                               | [in <sup>3</sup> ] | 3970.755   | 1180.284   |
| Plastic section modulus (principal axis) (Z')                          | [in <sup>3</sup> ] | 3970.755   | 1180.284   |
| Polar radius of gyration. (ro)   | [in]               | 19.300     |            |
| Area for shear (Aw)  | [in <sup>2</sup> ] | 187.134    | 40.309     |
| Torsional constant. (C)  | [in <sup>3</sup> ] | 132.967    |            |

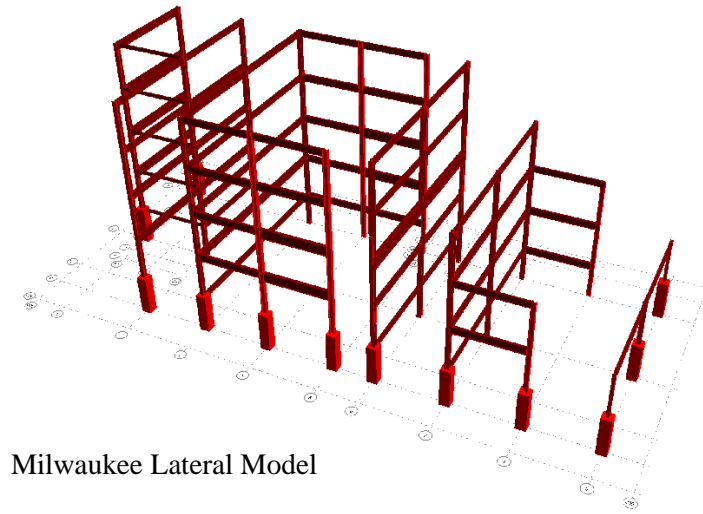
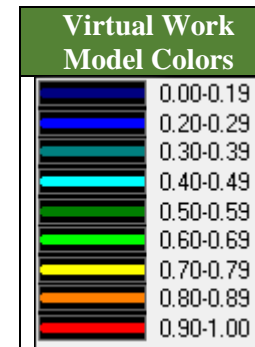


## LATERAL SYSTEM DESIGN AND ANALYSIS

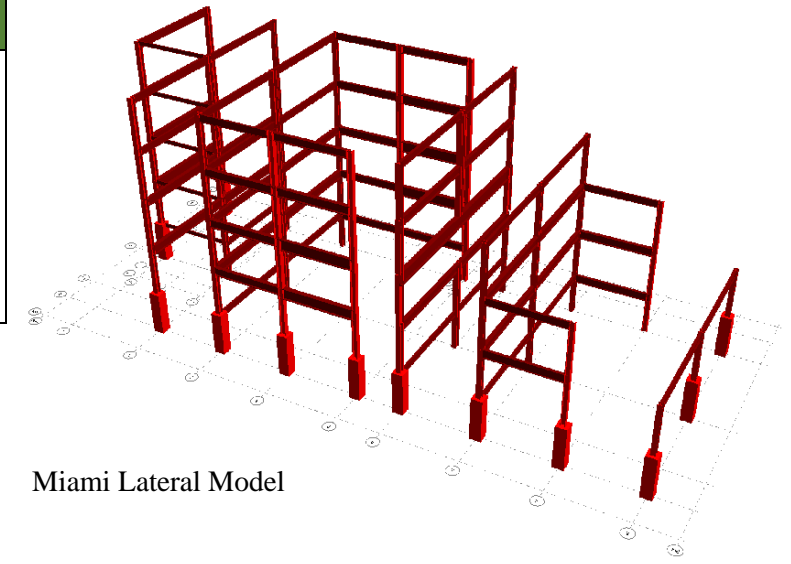
The versatility of moment frames aligned directly with the project initiative of flexibility. In order to design the members, a preliminary lateral analysis was performed and the resulting forces were combined using the following effective axial load equation.

$$P_{eff} = P_r + mM_{rx} + mUM_{ry}$$

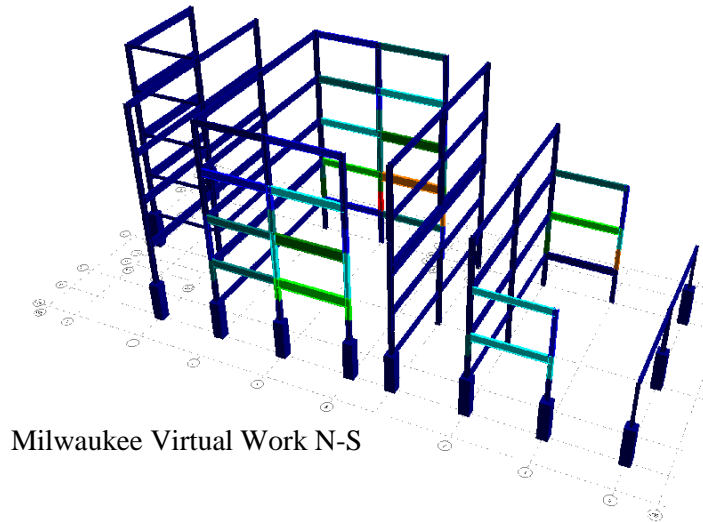
Where:  $P_r$ ,  $M_{rx}$ , and  $M_{ry}$  are the required axial, strong axis moment, and weak axis moment respectively, accounting for P-Δ effects.  $U$  and  $m$  are constants that depend on the nominal column size.  $U = 2.86$  and  $m = 1.71$  for a W14 column, which was chosen because drifts typically control in moment frames. After the initial columns were selected, the virtual work method was utilized to maximize the economy of the system. The virtual work method calculates displacement participation factors based on volume, and member specific contributions based on axial, shear, flexural, and joint contribution. The most common factor utilized was the Total Displacement/Volume, which identified the members that were contributing the most to the story deflection. Multiple iterations of upsizing specific members were completed until the story drift met the goal of  $H/400$ .



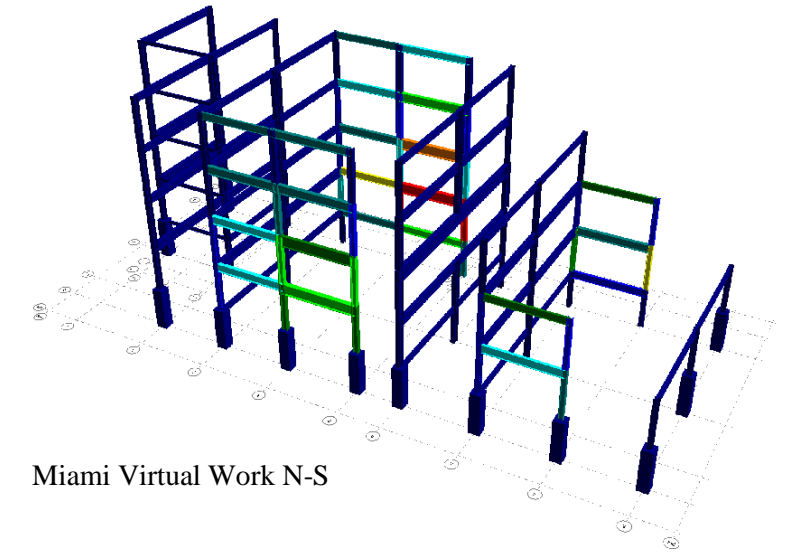
Milwaukee Lateral Model



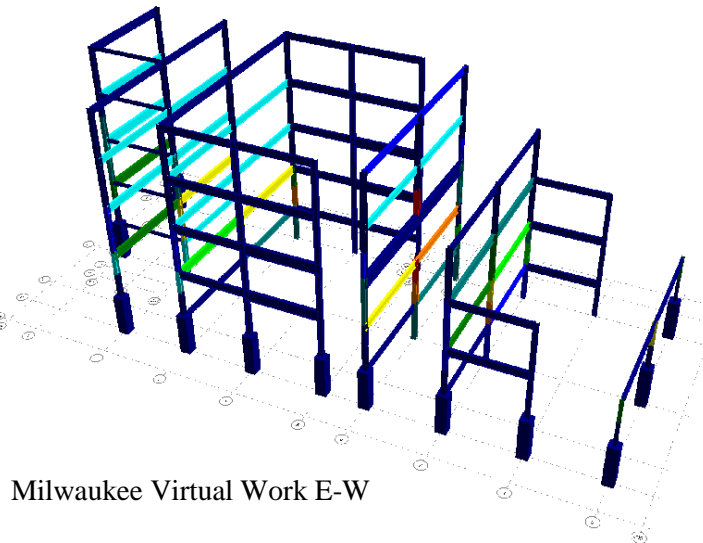
Miami Lateral Model



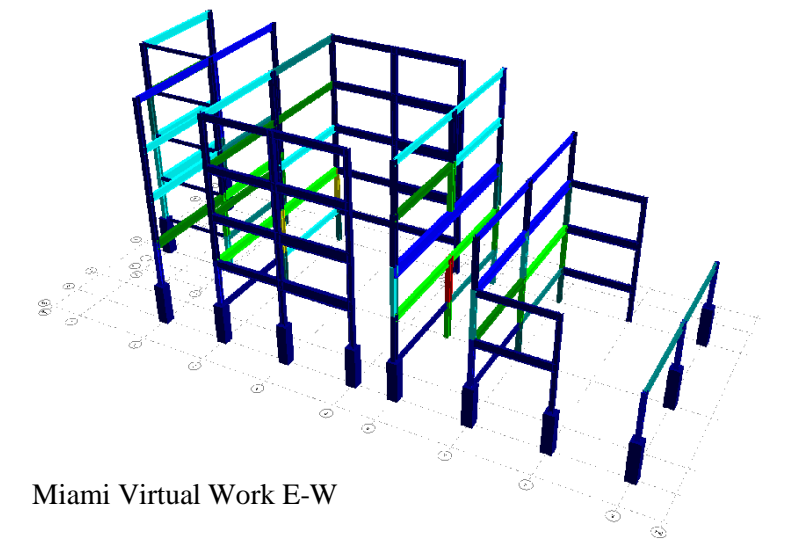
Milwaukee Virtual Work N-S



Miami Virtual Work N-S



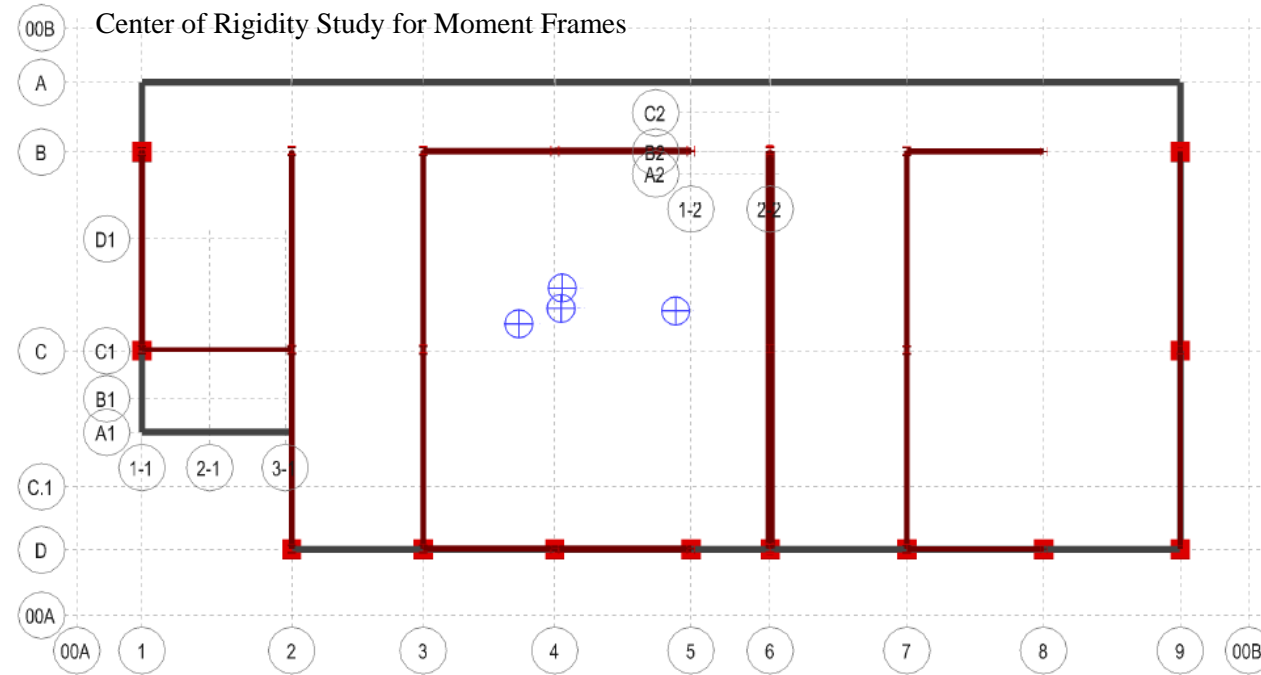
Milwaukee Virtual Work E-W



Miami Virtual Work E-W

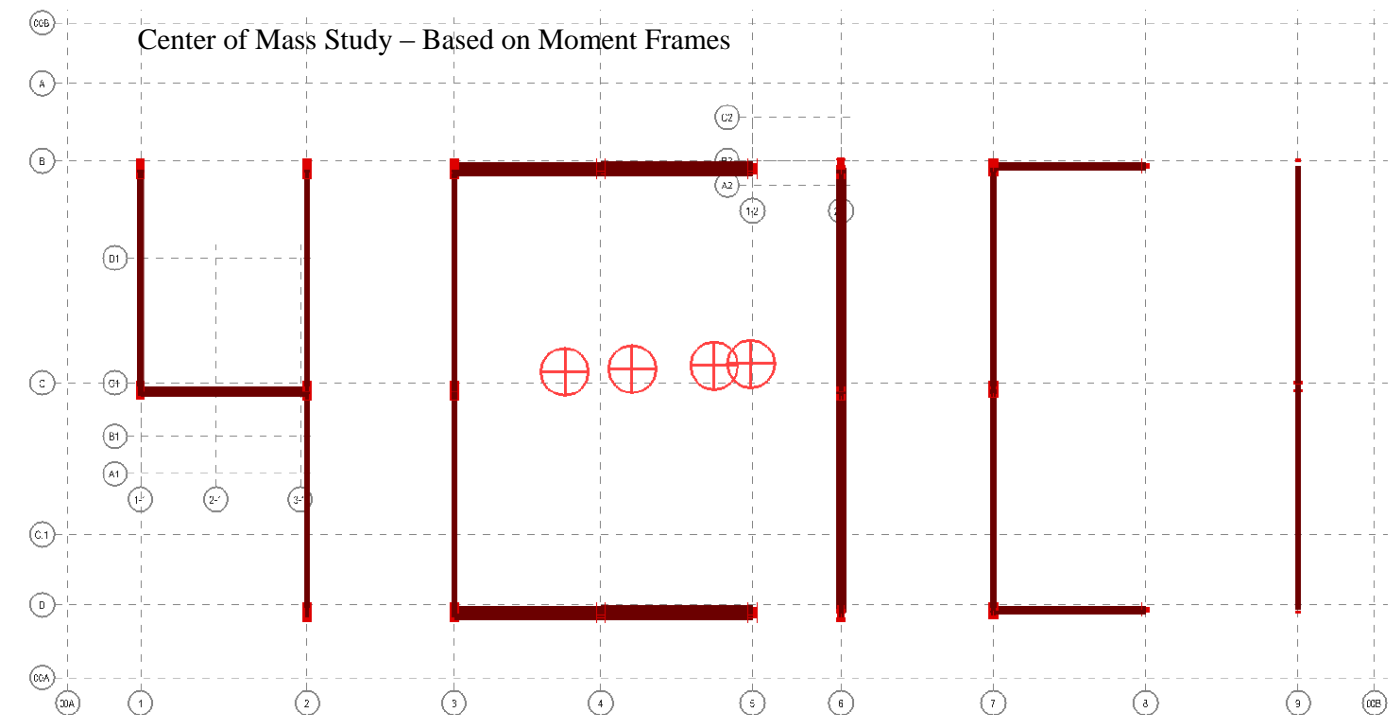
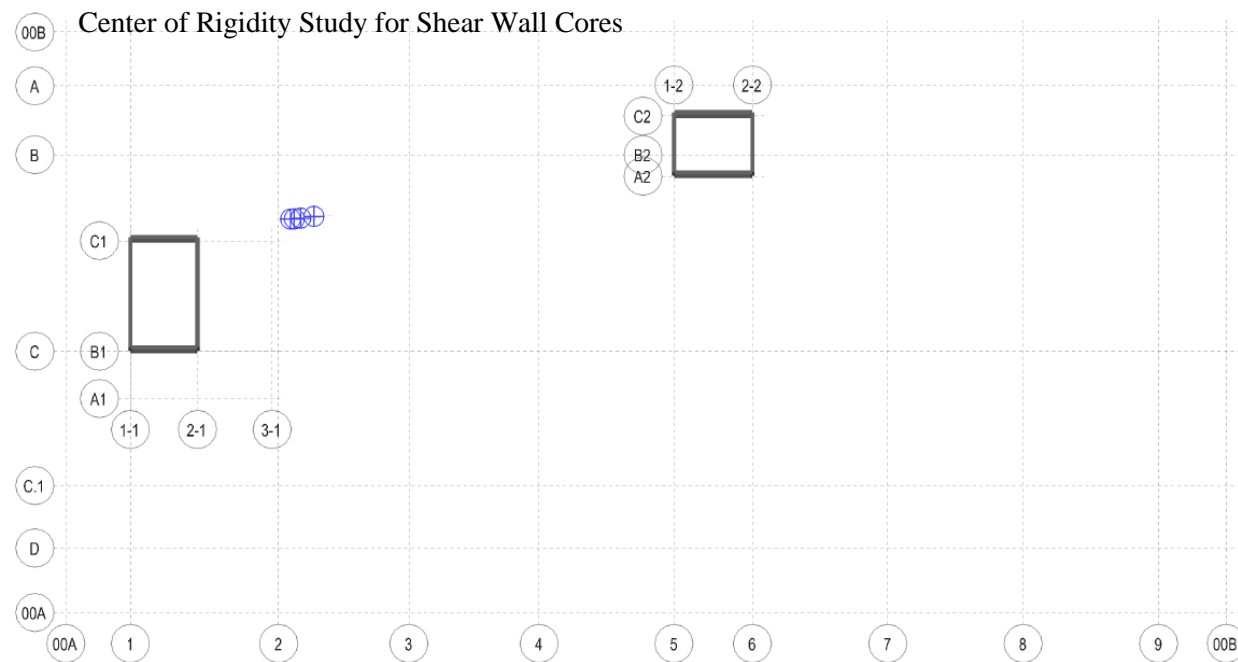
| Preliminary Column Design for Moment Frames |          |               |               |                   |       |    |   |     |          |      |
|---|----------|---------------|---------------|-------------------|-------|----|---|-----|----------|------|
| ≡ C   | Max of P | Max of Mmajor | Max of Mminor | Max of Peffective | Sizes |    |   |     | Capacity | USR  |
| 2   | 1021     | 939           | 497           | 2721              | W     | 14 | x | 99  | 1130     | 100% |
| 4   | 641      | 347           | 67            | 1128              | W     | 14 | x | 145 | 1690     | 96%  |
| 5   | 922      | 350           | 190           | 1617              | W     | 14 | x | 90  | 1030     | 91%  |
| 8   | 594      | 269           | 67            | 938               | W     | 14 | x | 233 | 2730     | 91%  |
| 12  | 1021     | 842           | 140           | 2471              | W     | 14 | x | 82  | 772      | 93%  |
| 14  | 415      | 273           | 26            | 719               | W     | 14 | x | 132 | 1510     | 98%  |
| 15  | 976      | 229           | 188           | 1484              | W     | 14 | x | 159 | 1850     | 99%  |
| 18  | 551      | 178           | 309           | 1834              | W     | 14 | x | 90  | 1030     | 79%  |
| 41  | 470      | 337           | 21            | 818               | W     | 14 | x | 145 | 1690     | 98%  |
| 42  | 801      | 347           | 190           | 1660              | W     | 14 | x | 132 | 1510     | 94%  |
| 43  | 683      | 497           | 91            | 1419              | W     | 14 | x | 145 | 1690     | 91%  |
| 44  | 777      | 333           | 199           | 1530              | W     | 14 | x | 233 | 2730     | 99%  |
| 45  | 840      | 939           | 203           | 2697              | W     | 14 | x | 193 | 2250     | 95%  |
| 46  | 625      | 772           | 149           | 2137              | W     | 14 | x | 176 | 2050     | 98%  |
| 47  | 738      | 731           | 297           | 2015              | W     | 14 | x | 159 | 1850     | 92%  |
| 52  | 432      | 228           | 290           | 1702              | W     | 14 | x | 120 | 1370     | 93%  |
| 55  | 330      | 568           | 35            | 1269              | W     | 14 | x | 120 | 1370     | 97%  |
| 57  | 353      | 691           | 21            | 1328              | W     | 14 | x | 61  | 571      | 98%  |
| 59  | 111      | 227           | 41            | 557               | W     | 14 | x | 90  | 1030     | 85%  |
| 60  | 210      | 284           | 100           | 877               | W     | 14 | x | 74  | 701      | 92%  |
| 62  | 132      | 245           | 50            | 643               | W     | 14 | x | 120 | 1370     | 91%  |
| 63  | 183      | 649           | 12            | 1242              | W     | 14 | x | 159 | 1850     | 98%  |
| 64  | 669      | 452           | 190           | 1819              | W     | 14 | x | 109 | 1240     | 99%  |
| 65  | 524      | 478           | 20            | 1233              | W     | 14 | x | 159 | 1850     | 92%  |
| 66  | 614      | 728           | 91            | 1701              | W     | 14 | x | 145 | 1690     | 90%  |
| 66  | 690      | 236           | 199           | 1519              | W     | 14 | x |     |          |      |
| 78  | 182      | 50            | 245           | 1362              |       |    |   |     |          |      |
| 79  | 281      | 100           | 284           | 1641              |       |    |   |     |          |      |
| 80  | 119      | 41            | 227           | 1228              |       |    |   |     |          |      |
| 81  | 369      | 555           | 35            | 1293              |       |    |   |     |          |      |
| 82  | 472      | 181           | 230           | 1573              |       |    |   |     |          |      |
| 83  | 775      | 297           | 325           | 2204              |       |    |   |     |          |      |
| 84  | 663      | 772           | 149           | 2161              |       |    |   |     |          |      |
| 85  | 879      | 939           | 203           | 2721              |       |    |   |     |          |      |
| 86  | 482      | 93            | 325           | 1867              |       |    |   |     |          |      |
| 87  | 321      | 51            | 376           | 2115              |       |    |   |     |          |      |
| 90  | 258      | 27            | 497           | 2700              |       |    |   |     |          |      |
| 91  | 306      | 44            | 339           | 1956              |       |    |   |     |          |      |

Concrete Piers (Steel Sizing Not Applicable)



The final lateral system utilized moment frames in each direction to limit the building drift. The selection of moment frames enhanced the ability of the structural design to be utilized in future locations, as members can be upsized, while maintaining the configuration of the system as a whole, and minimizing any impact on other building systems or components. The alternate lateral system used shear walls at the two elevator cores, but the eccentricity of the center of rigidity in this system was larger than that of the moment frames, as shown in images on the left. The eccentricity is very noticeable when compared to the center of mass diagram, shown below. Because the building steps back, the center of pressure caused by the wind force is comparable in location to the center of mass at each floor.

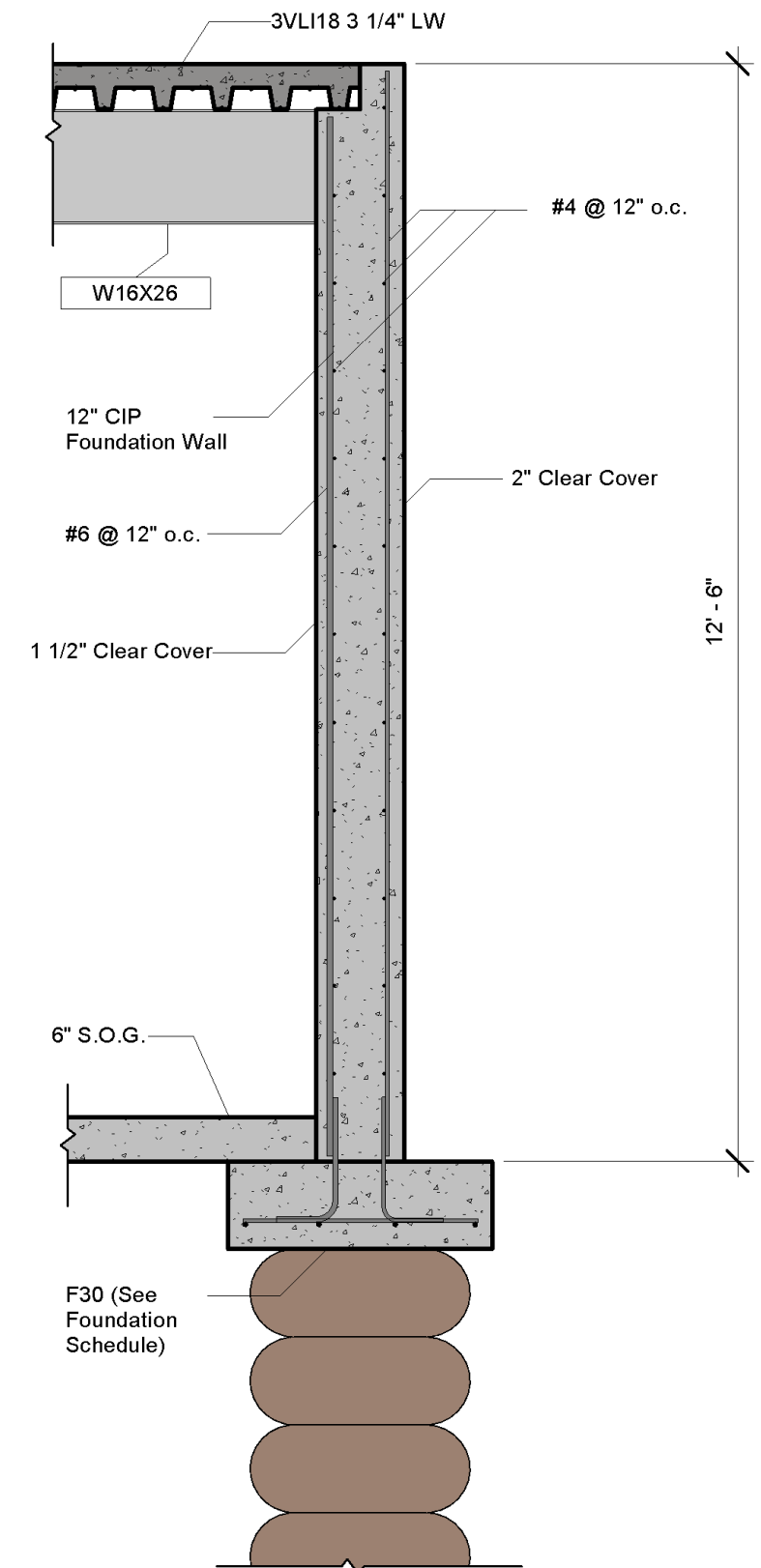
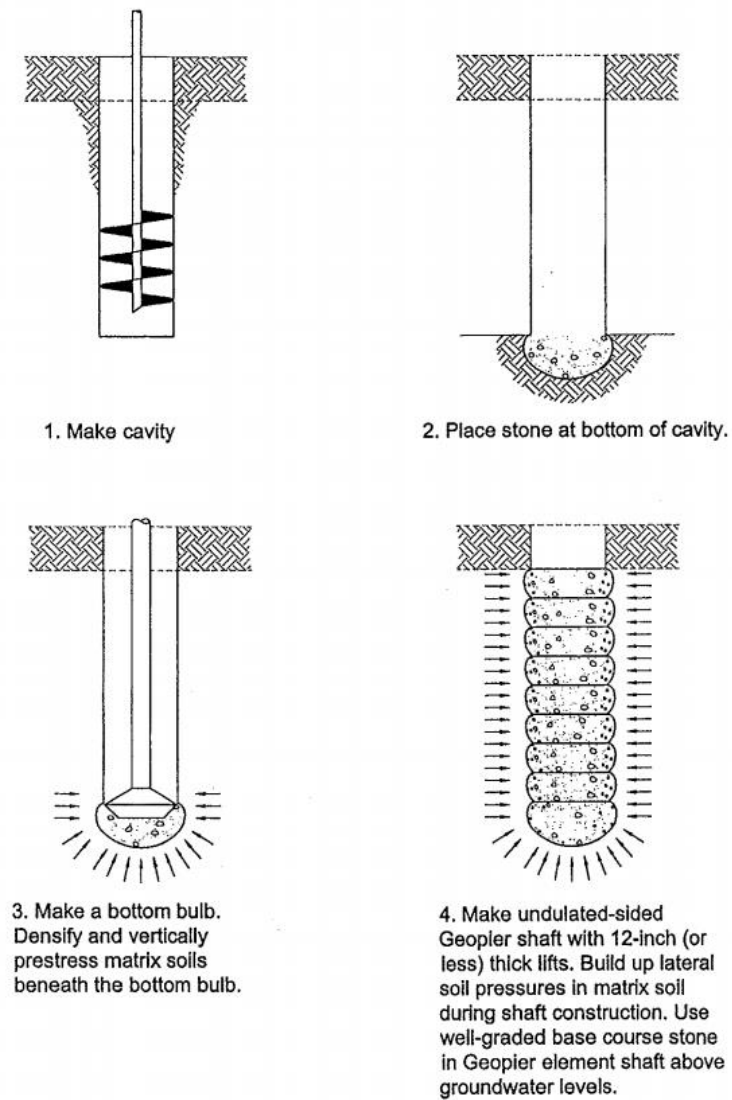
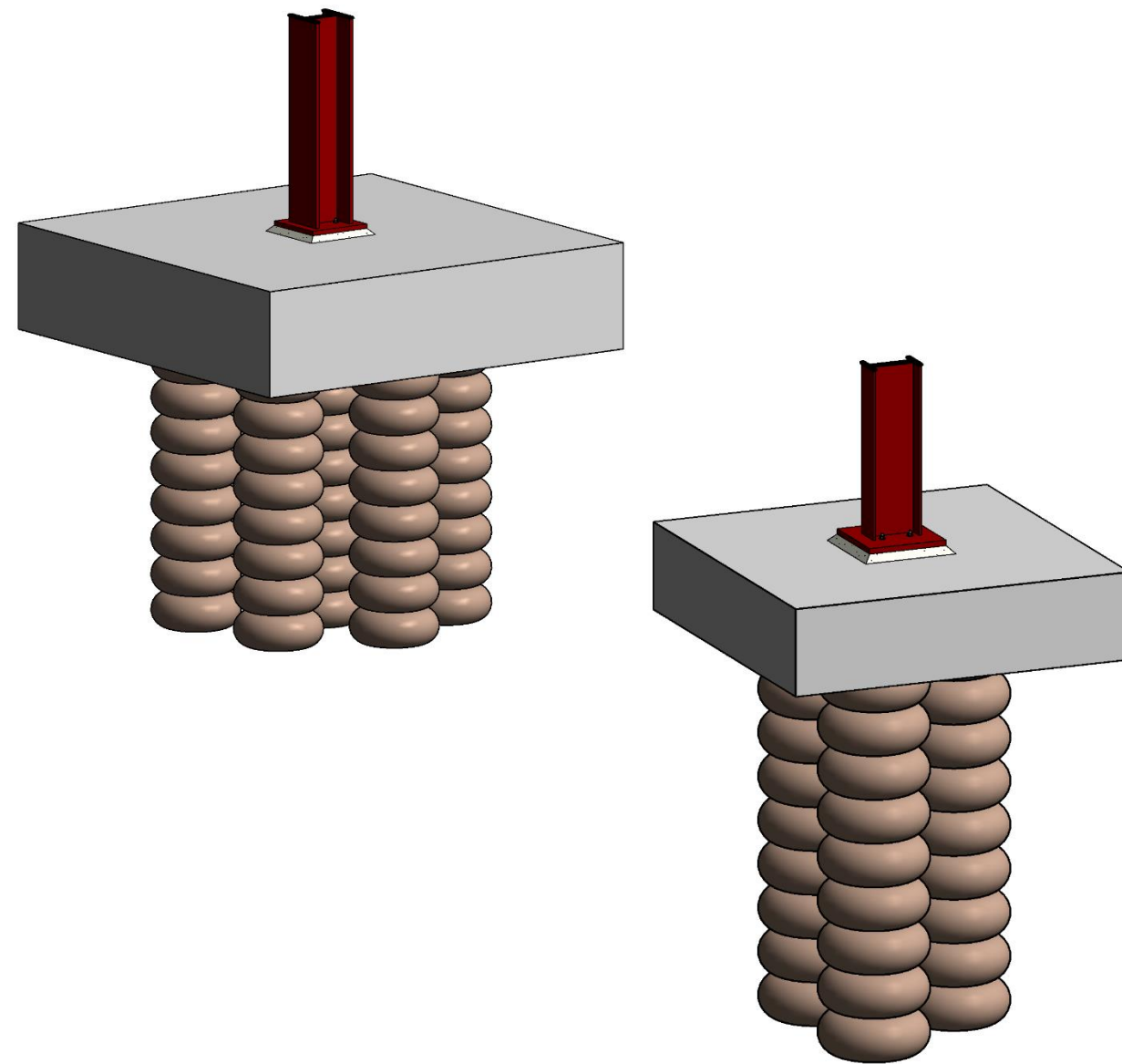
| Legend |  |
|--------|--|
|        | Center of Rigidity<br>(Multiple Levels Shown on Figures) |
|        | Center of Mass<br>(Multiple Levels Shown on Figure)      |





## FOUNDATION SYSTEM DESIGN AND ANALYSIS

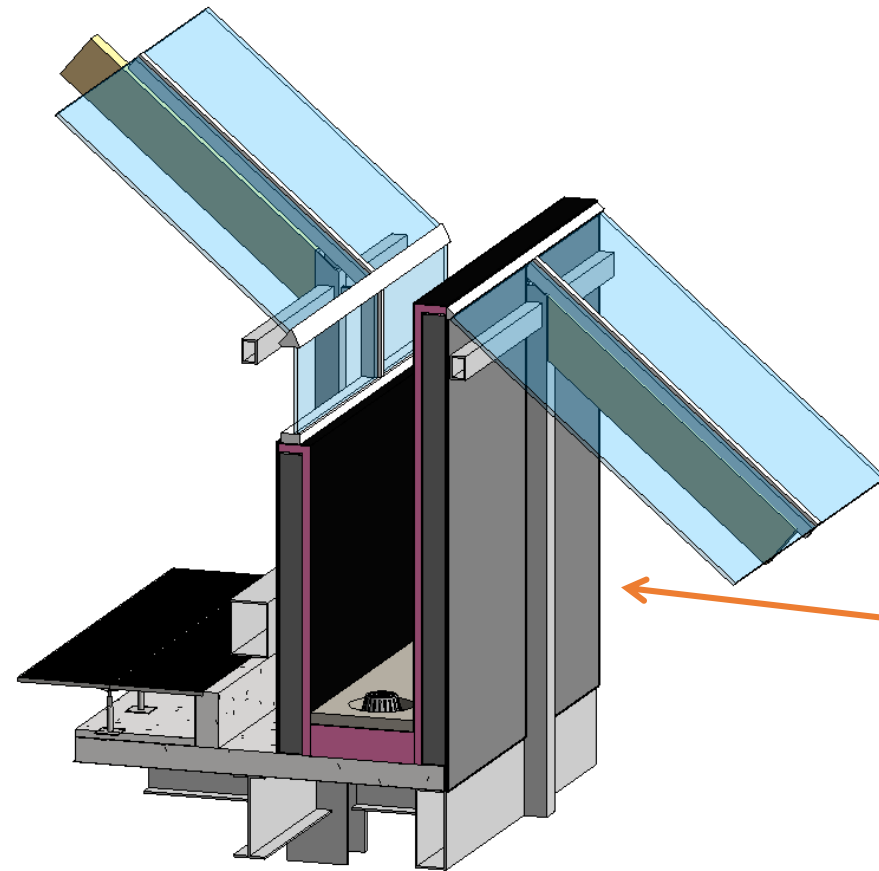
The structural partners explored several different methods for the foundation system, including MAT foundation and typical spread footings. However, the team decided to utilize Geopier® soil reinforcement to improve the allowable bearing capacity for the footings. The process, displayed below, involved constructing Rammed Aggregate Piers® in order to create lateral soil pressure, which increases the allowable bearing capacity. Footings were then designed utilizing RAM SS. The structural partners also designed 12" thick foundation walls in the basement, as shown in the section to the right.



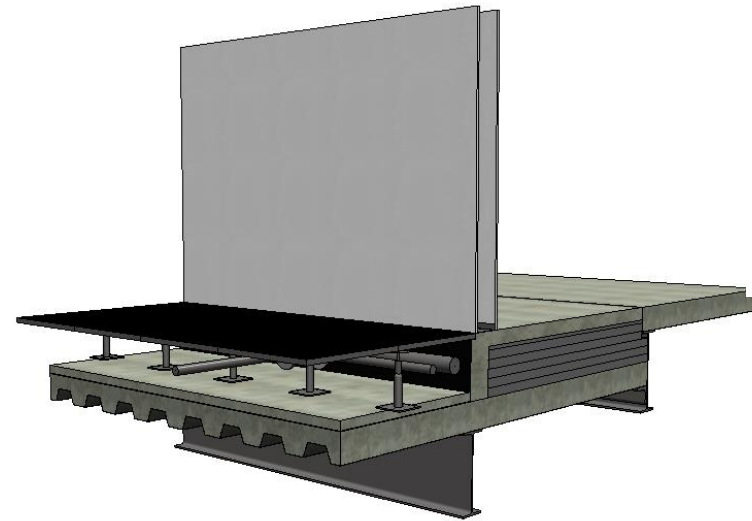
## GREENHOUSE DESIGN AND ANALYSIS

### CASCADING GREENHOUSES

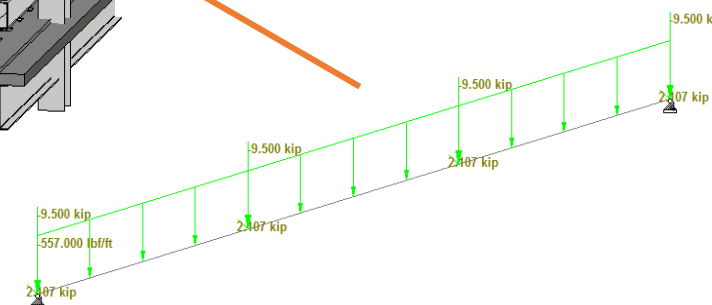
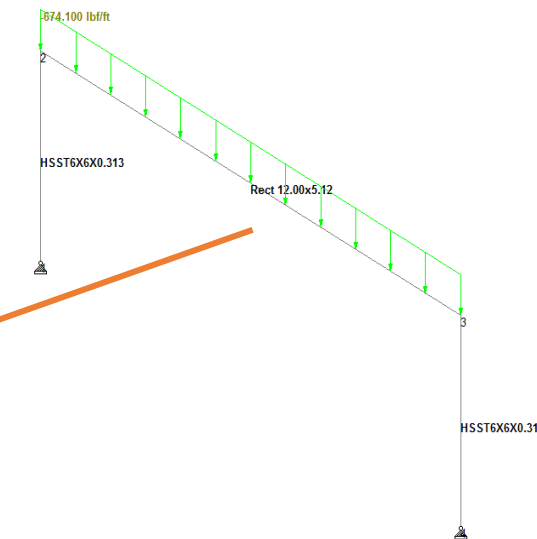
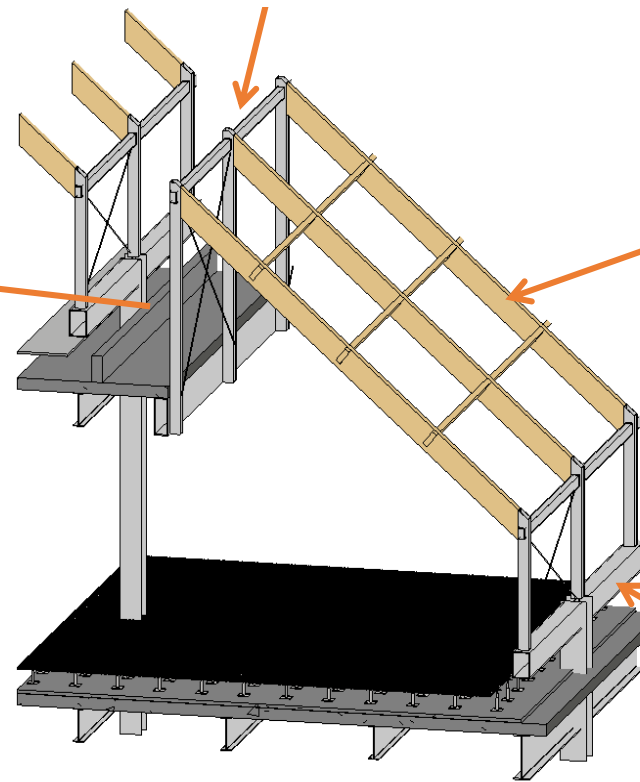
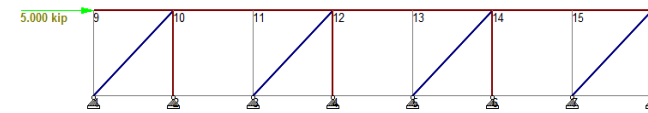
The design of the greenhouses provided an opportunity to develop and utilize various non-traditional structural schemes, matching the atypical nature of the spaces, while coordinating and integrating with the other building systems. The structural design in the greenhouses can be broken down into four main areas: the cascading greenhouse roofs, the top greenhouse roof, the rainwater collection troughs, and the grate system.



The rainwater collection trough was designed in conjunction with the mechanical system. The trough was lined with waterproofing membrane and features bi-level drains to ensure proper water drainage. The trough sides and surrounding structure were designed to hold a full load of snow in the event that the drains clog and snow slides off of the greenhouse roofs rather than melting.



The raised floor grate system was developed to provide an unobstructed greenhouse floor, enabling Growing Power to more easily guide community tours through the space. The grate system allows piping and pumps to be placed in the plenum space. In addition, the grate system helps facilitate proper drainage as the sloped topping slab is unblocked, other than the grate system feet, so water can properly flow to the bi-level drains.



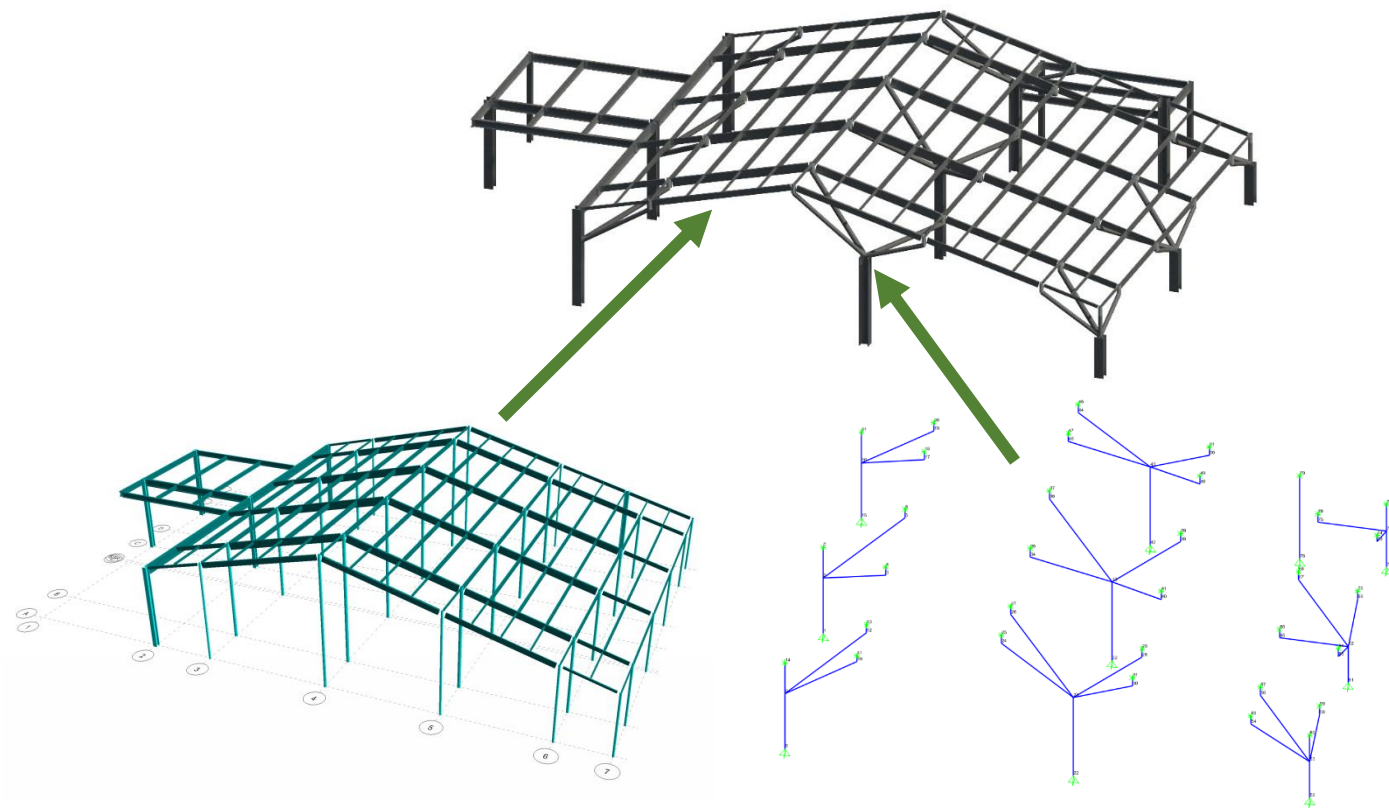
The cascading greenhouse roof structure was designed utilizing 24F-V4 glulam members, indicating a bending stress of 2,400 psi and unbalanced layup of laminations. Glulam by Boise Cascade Engineered Wood Products is typically manufactured from Douglas Fir-Larch. <sup>(13)</sup> Architectural Appearance glulam members shall be used to provide the desired aesthetic characteristics. Preservative treatment shall be applied, in addition to the non-toxic pigmented acrylic latex paint or pigmented alkyd paint, to ensure the glulam is protected against moisture effects.

The cascading greenhouse roofs were designed utilizing renewable glulam members framing into HSS components. As the design is comprised of a number of different parts, several STAAD models were created to analyze the components independently while applying loads from one model to another as appropriate. The glulam members and HSS stub columns were modeled as a rigid frame to develop a design that limited deflections. The reactions from this model were then applied to the horizontal HSS members to examine the bi-axial bending that results from the rigid frame. The lateral system was studied with a truss model, relying on X-bracing tension rods to provide the lateral support.

TOP GREENHOUSE

The top greenhouse design was conducted utilizing tree-columns after exploring a number of different options. Tree-columns were found to best balance the efficiency of structural members with the PAR levels within the greenhouses. The tree-columns enabled the structural partners to minimize structural member sizes while limiting columns impeding the greenhouse floor area by increasing the number of support points for the purlins. The structural concept was modeled in RAM SS and SAP 2000 to verify design. The base reactions were then applied to the model of the base building.

The table to the right is a comparison study done to maximize daylighting efficiency as well as structural economy. The ideal lighting angle for Milwaukee is 40 degrees, used in the cascading greenhouses. However this angle was not practical since it would result in a roof story height of ~70, which more than doubles the existing height. Based on the original profile and resulting heights, the 15 degree angle chosen allowed for the best compromise between structural and lighting disciplines.

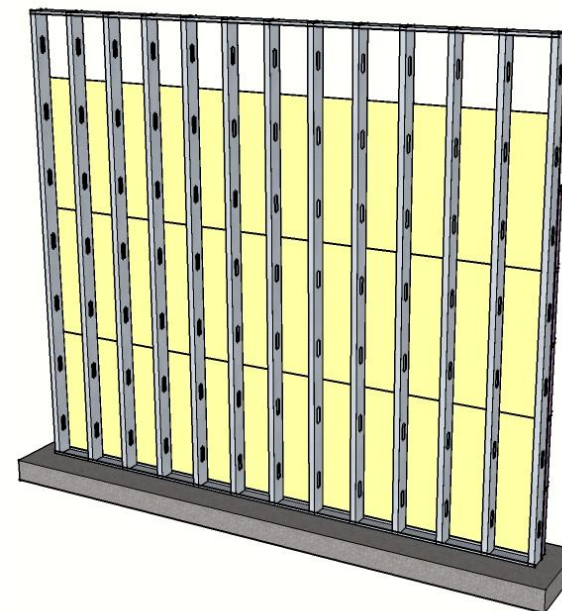
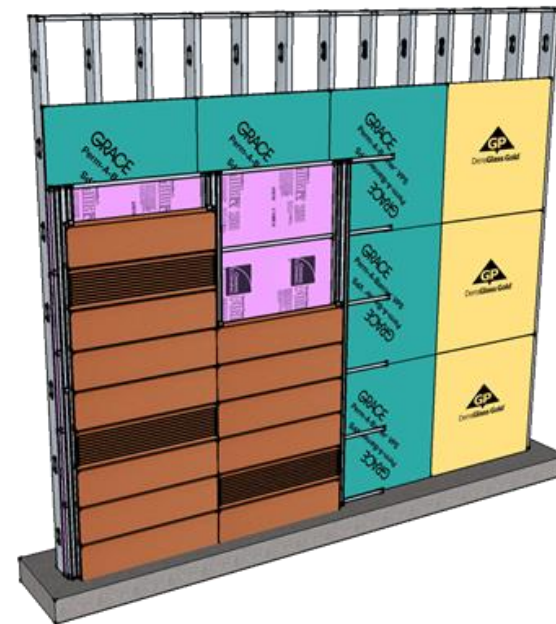


| Top Greenhouse Roof Slope Comparison |                     |               |                         |                           |                              |
|--------------------------------------|---------------------|---------------|-------------------------|---------------------------|------------------------------|
| <i>Start Height</i>                  | 10                  |               |                         |                           |                              |
| <i>Length</i>                        | 73.5                |               |                         |                           |                              |
| <i>Roof Slope (Degrees)</i>          | <i>Start Height</i> | <i>Length</i> | <i>Change in Height</i> | <i>Total Final Height</i> | <i>Total Building Height</i> |
| 0                                    | 10                  | 73.5          | 0                       | 10                        | 66                           |
| 1                                    | 10                  | 73.5          | 1.3                     | 11.3                      | 67.3                         |
| 2                                    | 10                  | 73.5          | 2.6                     | 12.6                      | 68.6                         |
| 3                                    | 10                  | 73.5          | 3.9                     | 13.9                      | 69.9                         |
| 4                                    | 10                  | 73.5          | 5.1                     | 15.1                      | 71.1                         |
| 5                                    | 10                  | 73.5          | 6.4                     | 16.4                      | 72.4                         |
| 6                                    | 10                  | 73.5          | 7.7                     | 17.7                      | 73.7                         |
| 7                                    | 10                  | 73.5          | 9.0                     | 19.0                      | 75.0                         |
| 8                                    | 10                  | 73.5          | 10.3                    | 20.3                      | 76.3                         |
| 9                                    | 10                  | 73.5          | 11.6                    | 21.6                      | 77.6                         |
| 10                                   | 10                  | 73.5          | 13.0                    | 23.0                      | 79.0                         |
| 11                                   | 10                  | 73.5          | 14.3                    | 24.3                      | 80.3                         |
| 12                                   | 10                  | 73.5          | 15.6                    | 25.6                      | 81.6                         |
| 13                                   | 10                  | 73.5          | 17.0                    | 27.0                      | 83.0                         |
| 14                                   | 10                  | 73.5          | 18.3                    | 28.3                      | 84.3                         |
| 15                                   | 10                  | 73.5          | 19.7                    | 29.7                      | 85.7                         |
| 16                                   | 10                  | 73.5          | 21.1                    | 31.1                      | 87.1                         |
| 17                                   | 10                  | 73.5          | 22.5                    | 32.5                      | 88.5                         |
| 18                                   | 10                  | 73.5          | 23.9                    | 33.9                      | 89.9                         |
| 19                                   | 10                  | 73.5          | 25.3                    | 35.3                      | 91.3                         |
| 20                                   | 10                  | 73.5          | 26.8                    | 36.8                      | 92.8                         |
| 22                                   | 10                  | 73.5          | 29.7                    | 39.7                      | 95.7                         |
| 24                                   | 10                  | 73.5          | 32.7                    | 42.7                      | 98.7                         |
| 26                                   | 10                  | 73.5          | 35.8                    | 45.8                      | 101.8                        |
| 28                                   | 10                  | 73.5          | 39.1                    | 49.1                      | 105.1                        |
| 30                                   | 10                  | 73.5          | 42.4                    | 52.4                      | 108.4                        |
| 32                                   | 10                  | 73.5          | 45.9                    | 55.9                      | 111.9                        |
| 34                                   | 10                  | 73.5          | 49.6                    | 59.6                      | 115.6                        |
| 36                                   | 10                  | 73.5          | 53.4                    | 63.4                      | 119.4                        |
| 38                                   | 10                  | 73.5          | 57.4                    | 67.4                      | 123.4                        |
| 40                                   | 10                  | 73.5          | 61.7                    | 71.7                      | 127.7                        |
| 42                                   | 10                  | 73.5          | 66.2                    | 76.2                      | 132.2                        |
| 44                                   | 10                  | 73.5          | 71.0                    | 81.0                      | 137.0                        |
| 45                                   | 10                  | 73.5          | 73.5                    | 83.5                      | 139.5                        |

### FAÇADE STUDY

The rain screen façade attaches to clips which tie back to the cold-formed steel stud backup wall. The selection of the studs enabled the design to be more easily transferred to future locations, such as Miami, as the stud size and gage could be adjusted to meet the wind loading for each location. A spreadsheet was created to select studs based on the loading conditions and Clark Dietrich stud specifications. The tables to either side indicate the available stud specifications that would satisfy the façade loading conditions using AISIWIN.

| Applicable Studs for Exterior Façade - Miami |          |              |              |    |       |      |
|--|----------|--------------|--------------|----|-------|------|
| Wall Height                                  | 14       | ft           |              |    |       |      |
| Axial Load                                   | 350      | plf          |              |    |       |      |
| Wall Weight                                  | 25       | psf          |              |    |       |      |
| Axial Load per Stud                          | 8" o.c.  | 233          | lbs          |    |       |      |
|  | 12" o.c. | 350          | lbs          |    |       |      |
|  | 16" o.c. | 467          | lbs          |    |       |      |
| Wind Pressure                                | 155      | psf          | Zone 5       |    |       |      |
| Clark Dietrich Designation                   |          |              |              |    |       |      |
| Spacing                                      | Depth    | Flange Width | Minimum Gage | Fy | Depth | Gage |
| 8  | 600      | 137          | 97           | 50 | 6     | 12   |
|  |          | 162          | 68           | 50 | 6     | 14   |
|  |          | 200          | 68           | 50 | 6     | 14   |
|  |          | 250          | 68           | 50 | 6     | 14   |
|  |          | 300          | 68           | 50 | 6     | 14   |
|  | 800      | 137          | 68           | 50 | 8     | 14   |
|  |          | 162          | 68           | 50 | 8     | 14   |
|  |          | 200          | 68           | 50 | 8     | 14   |
|  |          | 250          | 68           | 50 | 8     | 14   |
|  |          | 300          | 68           | 50 | 8     | 14   |
| 12   | 600      | 162          | 97           | 50 | 6     | 12   |
|  |          | 200          | 97           | 50 | 6     | 12   |
|  |          | 250          | 97           | 50 | 6     | 12   |
|  |          | 300          | 97           | 50 | 6     | 12   |
|  | 800      | 137          | 97           | 50 | 8     | 12   |
|  |          | 162          | 97           | 50 | 8     | 12   |
|  |          | 200          | 97           | 50 | 8     | 12   |
|  |          | 250          | 97           | 50 | 8     | 12   |
|  |          | 300          | 97           | 50 | 8     | 12   |
|  |          | 300          | 97           | 50 | 8     | 12   |
| 16   | 600      | 250          | 97           | 50 | 6     | 12   |
|  |          | 300          | 97           | 50 | 6     | 12   |
|  | 800      | 200          | 97           | 50 | 8     | 12   |
|  |          | 250          | 97           | 50 | 8     | 12   |
|  |          | 300          | 97           | 50 | 8     | 12   |
|  |          | 300          | 54           | 50 | 8     | 16   |

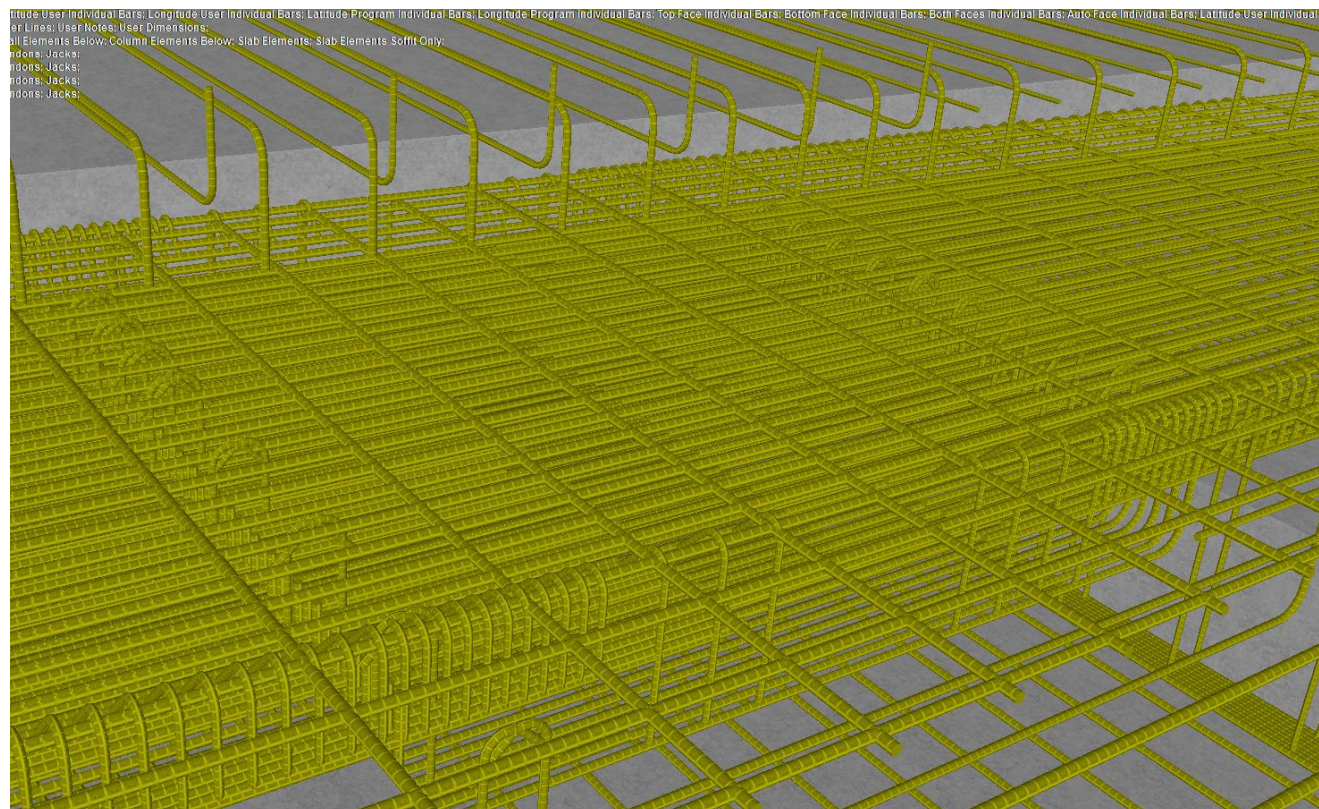
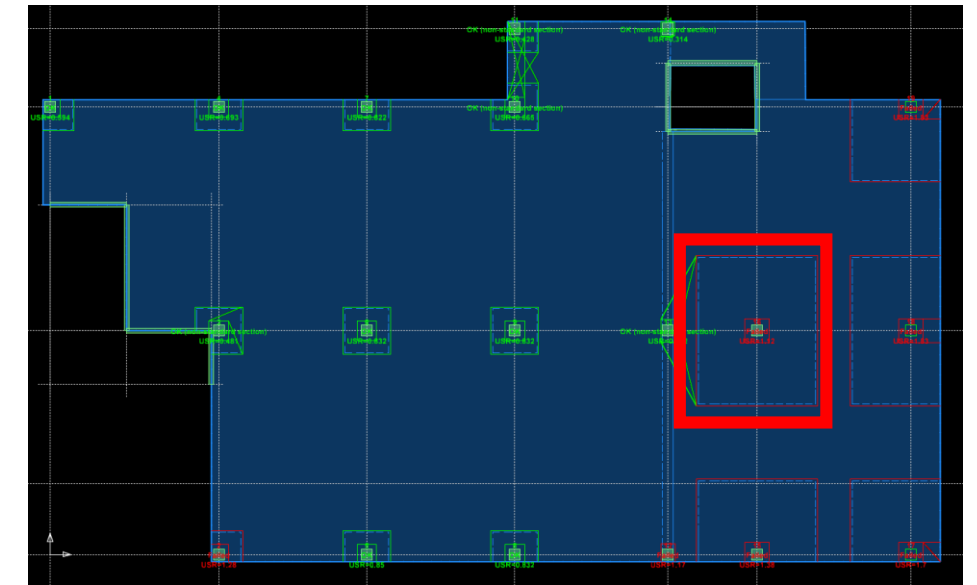
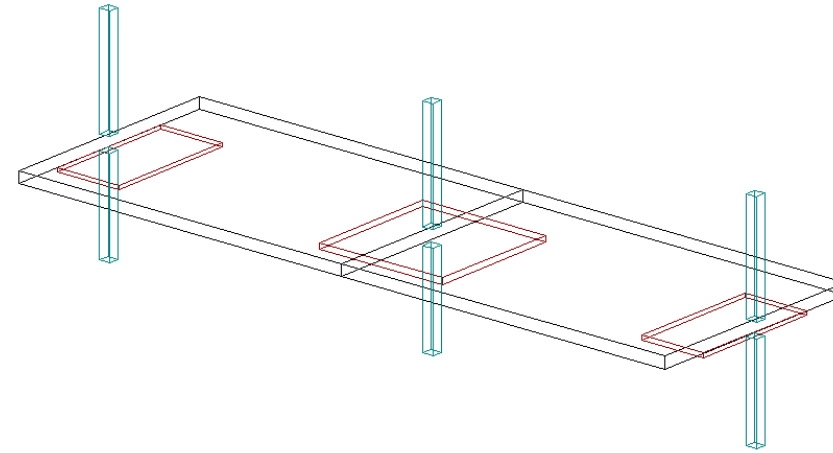


| Applicable Studs for Exterior Façade - Milwaukee |          |              |              |    |       |      |
|--|----------|--------------|--------------|----|-------|------|
| Wall Height                                      | 14       | ft           |              |    |       |      |
| Axial Load                                       | 350      | plf          |              |    |       |      |
| Wall Weight                                      | 25       | psf          |              |    |       |      |
| Axial Load per Stud                              | 12" o.c. | 350          | lbs          |    |       |      |
|  | 16" o.c. | 467          | lbs          |    |       |      |
|  | 24" o.c. | 700          | lbs          |    |       |      |
| Wind Pressure                                    | 36       | psf          | Zone 5       |    |       |      |
| Clark Dietrich Designation                       |          |              |              |    |       |      |
| Spacing  | Depth    | Flange Width | Minimum Gage | Fy | Depth | Gage |
| 12   | 600      | 137          | 54           | 50 | 6     | 16   |
|  |          | 162          | 54           | 50 | 6     | 16   |
|  |          | 200          | 43           | 50 | 6     | 18   |
|  |          | 250          | 43           | 50 | 6     | 18   |
|  |          | 300          | 54           | 50 | 6     | 16   |
|  | 800      | 137          | 54           | 50 | 8     | 16   |
|  |          | 162          | 54           | 50 | 8     | 16   |
|  |          | 200          | 54           | 50 | 8     | 16   |
|  |          | 250          | 54           | 50 | 8     | 16   |
|  |          | 300          | 54           | 50 | 8     | 16   |
| 16   | 600      | 137          | 68           | 50 | 6     | 14   |
|  |          | 162          | 54           | 50 | 6     | 16   |
|  |          | 200          | 54           | 50 | 6     | 16   |
|  |          | 250          | 54           | 50 | 6     | 16   |
|  |          | 300          | 54           | 50 | 6     | 16   |
|  | 800      | 137          | 54           | 50 | 8     | 16   |
|  |          | 162          | 54           | 50 | 8     | 16   |
|  |          | 200          | 54           | 50 | 8     | 16   |
|  |          | 250          | 54           | 50 | 8     | 16   |
|  |          | 300          | 54           | 50 | 8     | 16   |
| 24   | 600      | 137          | 97           | 50 | 6     | 12   |
|  |          | 162          | 68           | 50 | 6     | 14   |
|  |          | 200          | 68           | 50 | 6     | 14   |
|  |          | 250          | 54           | 50 | 6     | 16   |
|  |          | 300          | 54           | 50 | 6     | 16   |
|  | 800      | 137          | 97           | 50 | 8     | 12   |
|  |          | 162          | 68           | 50 | 8     | 14   |
|  |          | 200          | 54           | 50 | 8     | 16   |
|  |          | 250          | 54           | 50 | 8     | 16   |
|  |          | 300          | 54           | 50 | 8     | 16   |

## CONCRETE GRAVITY SYSTEM DESIGN AND ANALYSIS

The structural partners conducted a preliminary design of a two-way concrete system with drop panels. The preliminary design was conducted with aid from spSlab and spColumn to develop baseline designs with which to proceed. Based on this information, the selection of concrete was expected to achieve a thinner depth than a structural system which would have eased interdisciplinary coordination within the ceiling plenum. In addition, a concrete structure would have benefits in relation to vibration, durability, and fire protection. However, architectural refinement and in-depth design utilizing RAM Concept revealed an issue with shear, especially supporting the greenhouses and at the structural drop-down. The shear issues often required reinforcing at extremely close spacing, often not meeting code. In order to remedy the issues, more concrete and reinforcing were necessary which cause more shear, creating a loop. In addition, the high building mass was a major concern given the bearing capacity provided in the Geotechnical Exploration Report. The CRSI Design Handbook was also used to provide a rough baseline for the preliminary design.

The plan to the right shows the excessive measures taken to attempt to limit punching shear. The highlighted drop panel was 20' x 18' and 22" below the slab for a total depth of 30". Even with this large amount of concrete, the high live loads of the greenhouses were causing the concrete to fail.



| $f'_c = 3,000 \text{ psi}$<br>Grade 60 Bars                        |  | FLAT SLAB SYSTEM                   |               |                              |            |                                    |        |              |       |             |                         |                       |                       |                       |  |
|--|--|------------------------------------|---------------|------------------------------|------------|------------------------------------|--------|--------------|-------|-------------|-------------------------|-----------------------|-----------------------|-----------------------|--|
|  |  | SQUARE EDGE PANEL With Drop Panels |               |                              |            | SQUARE EDGE PANEL With Drop Panels |        |              |       |             | No Beams                |                       |                       |                       |  |
| SPAN<br>c.-c.<br>$\ell_1 = \ell_2$<br>(ft)                         | Factored<br>Superim-<br>posed<br>Load<br>(psf) | Square Drop<br>Panel               |               | Square Column <sup>(a)</sup> |            | REINFORCING BARS (E. W.)           |        |              |       |             | MOMENTS                 |                       |                       |                       |  |
|  |  | Depth<br>(in.)                     | Width<br>(ft) | Size<br>(in.)                | $\gamma_f$ | Column Strip <sup>(1)</sup>        |        | Middle Strip |       |             | Total<br>Steel<br>(psf) | Edge<br>(-)<br>(ft-k) | Bot.<br>(+)<br>(ft-k) | Int.<br>(-)<br>(ft-k) |  |
|  |  |                                    |               |                              |            | Top<br>Ext. +                      | Bot.   | Top<br>Int.  | Bot.  | Top<br>Int. |                         |                       |                       |                       |  |
| $h = 12 \text{ in.} = \text{TOTAL SLAB DEPTH BETWEEN DROP PANELS}$ |  |                                    |               |                              |            |                                    |        |              |       |             |                         |                       |                       |                       |  |
| 29   | 100  | 7.00                               | 9.67          | 12                           | 0.775      | 13-#5 3                            | 14-#6  | 14-#6        | 13-#5 | 13-#5       | 2.88                    | 232.0                 | 463.9                 | 624.5                 |  |
| 29   | 200  | 7.00                               | 9.67          | 16                           | 0.790      | 13-#5 5                            | 18-#6  | 18-#6        | 12-#6 | 10-#6       | 3.50                    | 295.7                 | 591.4                 | 796.2                 |  |
| 29   | 300  | 9.00                               | 9.67          | 19                           | 0.701      | 14-#5 4                            | 13-#8  | 15-#7        | 11-#7 | 17-#5       | 4.25                    | 361.2                 | 722.3                 | 972.3                 |  |
| 29   | 400  | 11.00                              | 9.67          | 21                           | 0.634      | 15-#5 3                            | 10-#10 | 16-#7        | 10-#8 | 11-#7       | 5.01                    | 425.3                 | 850.7                 | 1145.2                |  |
| 29   | 500  | 11.00                              | 11.60         | 23                           | 0.689      | 17-#5 3                            | 18-#8  | 14-#8        | 12-#8 | 10-#8       | 5.76                    | 491.4                 | 982.8                 | 1323.0                |  |
| 29   | 600  | 11.00                              | 11.60         | 26                           | 0.715      | 19-#5 3                            | 13-#10 | 16-#8        | 13-#8 | 11-#8       | 6.48                    | 552.6                 | 1105.2                | 1487.8                |  |
| 30   | 100  | 7.00                               | 10.00         | 12                           | 0.808      | 14-#5 3                            | 12-#7  | 16-#6        | 15-#5 | 13-#5       | 3.10                    | 257.4                 | 514.8                 | 693.0                 |  |
| 30   | 200  | 9.00                               | 10.00         | 16                           | 0.707      | 14-#5 3                            | 15-#7  | 18-#6        | 10-#7 | 11-#6       | 3.65                    | 329.4                 | 658.8                 | 886.8                 |  |
| 30   | 300  | 9.00                               | 10.00         | 19                           | 0.763      | 15-#5 5                            | 12-#9  | 22-#6        | 12-#7 | 19-#5       | 4.62                    | 401.5                 | 803.1                 | 1081.0                |  |
| 30   | 400  | 11.00                              | 10.00         | 21                           | 0.661      | 16-#5 3                            | 17-#8  | 14-#8        | 11-#8 | 12-#7       | 5.27                    | 473.2                 | 946.3                 | 1273.9                |  |
| 30   | 500  | 11.00                              | 12.00         | 24                           | 0.766      | 19-#5 6                            | 13-#10 | 16-#8        | 13-#8 | 11-#8       | 6.20                    | 545.2                 | 1090.4                | 1467.9                |  |
| 31   | 100  | 9.00                               | 10.33         | 12                           | 0.729      | 14-#5 2                            | 13-#7  | 16-#6        | 16-#5 | 14-#5       | 3.12                    | 285.7                 | 571.4                 | 769.2                 |  |
| 31   | 200  | 9.00                               | 10.33         | 16                           | 0.766      | 14-#5 5                            | 13-#8  | 15-#7        | 11-#7 | 13-#6       | 3.96                    | 364.7                 | 729.3                 | 981.8                 |  |
| 31   | 300  | 11.00                              | 10.33         | 19                           | 0.683      | 15-#5 4                            | 13-#9  | 16-#7        | 18-#6 | 15-#6       | 4.76                    | 444.4                 | 888.7                 | 1196.4                |  |
| 31   | 400  | 11.00                              | 10.33         | 22                           | 0.749      | 18-#5 6                            | 19-#8  | 15-#8        | 16-#7 | 18-#6       | 5.68                    | 522.9                 | 1045.8                | 1407.8                |  |
| 31   | 500  | 11.00                              | 12.40         | 27                           | 0.755      | 15-#6 4                            | 18-#9  | 14-#9        | 12-#9 | 12-#8       | 6.78                    | 599.3                 | 1198.5                | 1613.4                |  |