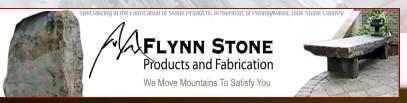
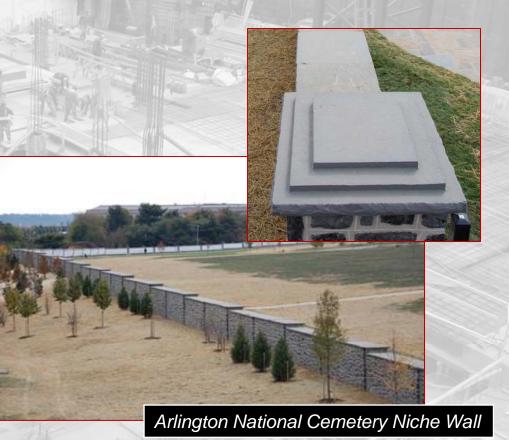
AE Senior Thesis 2010



- Shane Flynn
- Hometown
 - Lakewood, PA
- Have a family stone business
 - Flynnstone
 - **Arlington National Cemetery**

Visit website for more info www.flynnstonerocks.com







General Data

- Size:
 - ▶ 300,000 S.F. 12 Story Office Space w/ 3 1/2 Level Underground Parking Garage
- Location:
 - Downtown DC (Next to Verizon Center)
- **Contract Value:**
 - \$46.5 million
- **Project Schedule:**
 - May 2007 thru May 2009
- **Building Features:**
 - Innovative Green Roof Design
 - Glass Bridge Located in the Lobby
 - Curtain Wall/Pre-Cast/Stone Façade
 - Contracted at LEED 'Silver' (Rated LEED 'Platinum')















Size:

▶ 300,000 S.F. 12 Story Office Space w/ 3 1/2 Level Underground Parking Garage

Location:

Downtown DC (Next to Verizon Center)

Contract Value:

▶ \$51.3 million

Project Schedule:

May 2007 thru March 2009

Building Features:

- Innovative Green Roof Design
- Glass Bridge Located in the Lobby
- Curtain Wall/Pre-Cast/Stone Façade
- Contracted at LEED 'Silver' (Rated LEED 'Platinum')













Size:

▶ 294,000+ S.F. 12 Story Office Space w/ 3 1/2 Level Underground Parking Garage

Location:

Downtown DC (Next to Verizon Center)

Contract Value:

▶ \$51.3 million

Project Schedule:

May 2007 thru March 2009

Building Features:

- Innovative Green Roof Design
- Glass Bridge located in the Lobby
- Curtain Wall/Pre-Cast/Stone Façade
- Contracted at LEED 'Silver' (Rated LEED 'Platinum')













Size:

▶ 300,000 S.F. 12 Story Office Space w/ 3 1/2 Level Underground Parking Garage

Location:

Downtown DC (Next to Verizon Center)

Contract Value:

\$46.5 million

Project Schedule:

May 2007 thru May 2009

Building Features:

- Innovative Green Roof Design
- Lobby Glass Bridge
- Curtain Wall/Pre-Cast/Stone Façade
- Contracted at LEED 'Silver' (Rated LEED 'Platinum')













Mechanical:

- VAV System
- Main components located on the Penthouse floor
 - 3 cooling towers
 - Emergency generator
- Each individual floor has a mechanical room
- 25 air handling units located throughout the building











Structural System:

- Cast In Place Concrete
 - Footings
 - Foundation Walls
 - Grade Beams
 - Slab on Grade
 - Suspended Slabs
 - Columns
- Column Spacing 30' x 30'
- ▶ Columns typically 24" x 24"
- Finished Ceiling Height 8'-6"
- ▶ Typical Slab Thickness is 9"













Major Players in Construction:

Owner: Akridge Real Estate Services

▶ General Contractor/Construction Manager: Balfour Beatty

Construction

Architect: HOK

Engineer: Cagley & Associates

▶ MEP Engineer: Girard Engineering

▶ LEED Consultant: Sustainable Design Consulting

Commissioning Consultant: Advanced Building Performance





Balfour Beatty

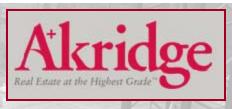














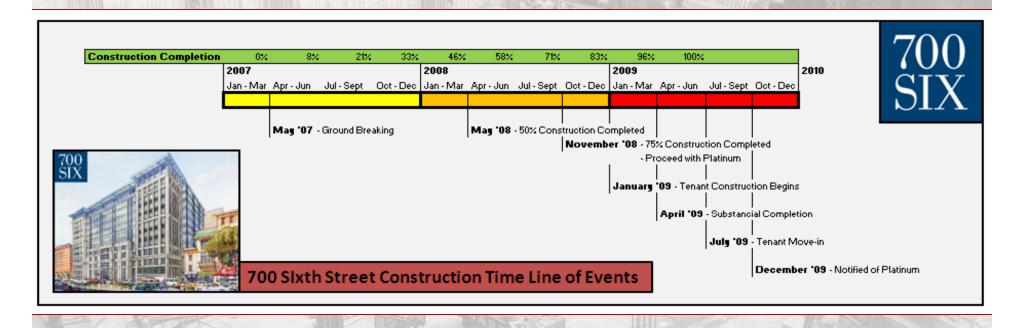
Topics to be Presented:

- Construction Industry Issue
 - It's Never to Late to Go Green
- Alternative Stone For Lobby
- Precast vs. Handset Stone (Architectural Breadth)

Not Presenting:

Glass Bridge Improvements (Structural Breadth)

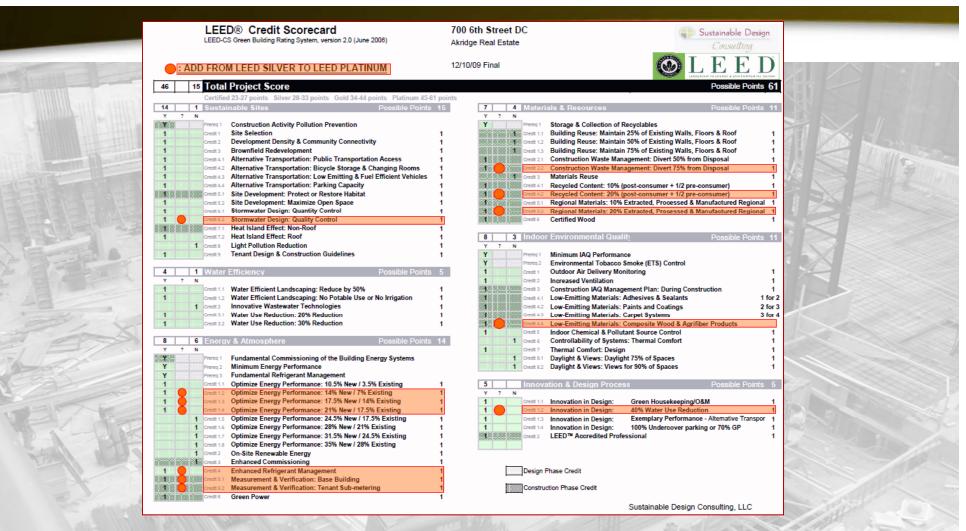




- Nov. 08 75% of Construction Completed (Owner decides to go for 'Platinum')
- December 09-Notified of 'Platinum'

700 Sixth Street

11



Final LEED Scorecard (Added 12 points from original T'S NEVER TO LATE TO GO GREEN

Relevant Overview of LEED Items:

- ▶ Item #1: Improve Energy Design Performance (Most Important)
- ▶ Item #2: Increase Recycled Content to 20%
- ▶ Item #3: Increase Construction Waste Management to 75%
- ltem #4: 20% of Materials needed to be Within a 500 Mile Radius
- Item #5: Low Emitting Materials
- ltem #6: 40% Water Use Reduction

T'S NEVER TO LATE TO GO GRI

- ▶ Item #1: Energy Design Performance
- "Baseline" Projections
 - \$2.41/SF annual energy cost
- **Initial Design Performance**
 - 16.3% savings over baseline = 2 points
 - \$2.02/SF annual energy cost

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H		Credit 1.3	Optimize Energy Performance: 17.5% New / 14% Existing	1	
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- ▶ Item #1: Energy Design Performance
- ▶ Energy Design Strategies (Need to get energy performance over 21%)
 - Upgrading core lighting (Changed restroom lighting to LED)
 - Reducing garage lighting power density (Lowered Foot Candle Levels and redesigned layout)
 - Adding garage lighting occupancy sensors (Provides 15 minutes of illumination when tripped)
 - Adding tenant day lighting controls (lease requires use of dimmable perimeter zone fixtures)

- ▶ Item #1: Energy Design Performance
- **Platinum Strategy Energy Savings**
 - Cumulative Savings = 21.4% compared to baseline projections; 4 points achieved total
 - \$151,770/yr utility cost savings
 - \$0.52/SF annual utility cost savings

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- ▶ Item #2: Increase Recycled Content to 20%
 - Originally contracted for 10%
 - All steel and aluminum used on project was recycled
 - Toilet partitions
 - ▶ CMU
 - Construction team achieved 20.5% (barely enough)
 - Achieved another LEED point

T'S NEVER TO LATE TO GO GRE

Item #3: Increased Construction Waste Management

- Divert debris from disposal in landfills.
 - LEED provides 1 point for 50% diversion which is what they were contracted to do
 - LEED provides 1 additional point if 75% diversion is obtained
- How did Balfour Beatty achieve this?
 - Developed construction waste management plans with subcontractors
 - Subcontractor reported the percentages of waste diverted from land fills
 - Reported recycling percentages monthly
 - During excavation a demo'd structure was found (some schedule implications but helped with this LEED point)
 - Concrete and rebar from existing was used
- 2 Points Awarded

Item #4: 20% of Materials needed to be Within a 500 Mile Radius

What:

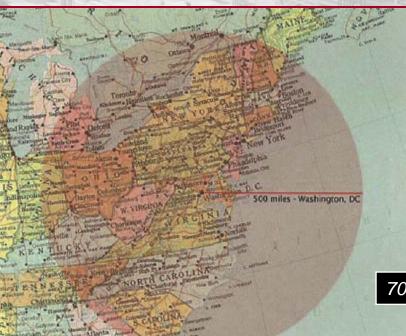
- ▶ 10% of building material cost must be manufactured/harvested/extracted within 500 miles of project to achieve first point
- If 20% is achieved, a second LEED Point is granted

Materials:

- Limestone
- Precast
- Concrete
- All the furniture in the building is within the radius as well.
- Achieved second LEED point for the category

Item #4: 20% of Materials Needed to be Within a 500 Mile

Radius



700 Sixth Street 500 Mile Radius

Item #5: Low Emitting Materials

- Had to redesign elevator cabs to reduce VOC content
- Locker room benches, telephone room backer boards, walnut window sills, rest room purse shelves, all got changed
- New materials contained no formaldehyde resins
- Construction team verified that the proper VOC compliant material that was specified was used on the project

Item #6: 40% Water Reduce Reduction

- Waterless Urinals
- Aerated Faucets and Shower Heads
- Dual Flush Valve Toilets (full or half flush option for the user)

Conclusion:

- Construction Team achieved LEED 'Platinum' 75% of the way through construction
 - Achieved this with a holistic approach
 - Was able to add 12 points
 - Changes did not affect schedule
 - Besides elevator cab construction



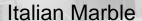
Marble vs. Granite:

- Italian Marble
 - **Porous Material**
 - Needs to be resealed every 9 months
 - Expensive
 - Long lead time
- Vermont Limestone
 - More durable and harder
 - Needs to be resealed less
 - Within 500 mile radius for LEED
 - Readily available



LTERNATIVE STONE FOR LOB

Marble vs. Granite Aesthetic Comparison:





Vermont Limestone

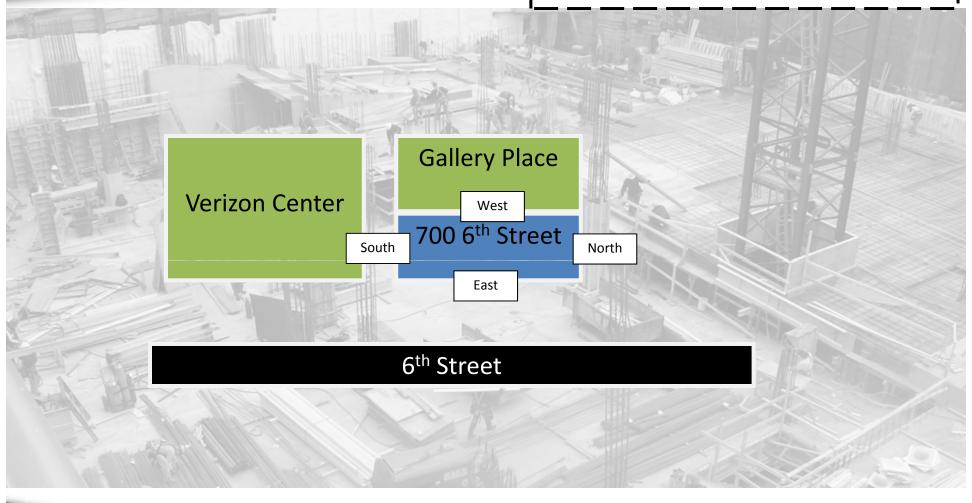


Marble vs. Granite Cost Comparison:

- Italian Marble
 - \$70 per SF to install and furnish
 - Total cost: \$243,740
- Vermont Limestone
 - \$50 per SF to install and furnish
 - Total Cost: \$174,100
- Total Savings: Approx. \$70,000

Recommendation:

- Granite!
- More durable
- Cheaper
- American Made
- **Looks Similar**
- Would also recommend PA Blue Stone Supplied by Flynnstone for half the Price





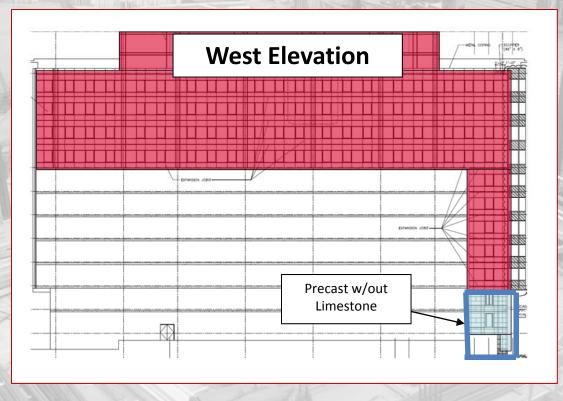
Existing Facade



South, East, and North Elevations all have handset on floors 1-3 and precast with Limestone floors 4-12



Existing Facade



- Precast vs. Handset Stone
 - Handset more expensive
 - Longer installation time than precast
 - Handset is very labor intensive
 - Handset stone causes site congestion on an already congested site
 - Precast is craned off of the truck and into position
 - One con of precast is some of the precast pieces were very large and were hard to install

- Proposed Systems
 - ▶ 1st Proposed System eliminate all of handset stone with precast w/ Limestone
 - ▶ 2nd Proposed System eliminate all limestone and replace with just precast



- Schedule Analysis
 - Precast for floors 3-12 took 60 days
 - Handset for floors 1-3 took 60 days
 - Precast is 3 times faster than handset
 - 25 days of construction could have been saved



- Cost Analysis
 - Cost of Existing System
 - \$2,027,970
 - Precast w/ Limestone \$85/SF to Install and Furnish
 - ▶ Total Cost \$1,056,720
 - ► Handset Limestone \$105/SF to Install and Furnish
 - Total Cost \$971,250



- Cost Analysis
 - Cost of Proposed System 1 (Eliminate Handset Stone)
 - **\$1,842,970**
 - ▶ Total Savings of \$185,000
 - 25 days saved on schedule
 - ▶ \$77,000 of general conditions is saved
 - ▶ Total Savings **\$262,000**

- Cost Analysis
 - Cost of Proposed System 2 (Eliminate All Limestone)
 - **\$1,311,761**
 - Total Savings of \$716,209
 - 25 days saved on schedule
 - > \$77,000 of general conditions is saved
 - Total Savings \$793,209

Architectural Analysis

Handset Limestone



Precast w/out Limestone



Architectural Analysis

Precast (left) and Limestone (right) Side by Side



- Recommendation/Summary
 - Precast is cheaper
 - Quicker to install
 - Looks Similar to Limestone
 - Proposed System 2 (removal of all limestone) is my recommendation
 - Biggest Cost Savings



In Conclusion

- It Is Never to Late to Go Green
 - ▶ 700 6th Street did it with minimal schedulee impact
 - Recommend
- Alternative Stone for Lobby
 - Granite is the obvious choice because of cost and durability
 - Recommend
- Precast is cheaper and looks similar to Limestone
 - Recommend



Acknowledgements

- The AE Department
- Balfour Beatty Construction
 - Sean Flynn
- My Family and Friends
- Lorton Stone
 - Manuel Seara
- 700 6th Street
 - John E. Akridge
 - Matthew J. Klein



Questions or Comments?



