Appendix

Analysis I Information

GREENFLOORS BAMBOO FLOORS

Most bamboo flooring is manufactured with adhesives that contain a urea formaldehyde resin. Lower priced bamboo flooring can have formaldehyde emissions around 0.237ppm. GreenFloors Premium bamboo flooring has one of the lowest formaldehyde emission levels in the industry at 0.0127 ppm. This exceeds European and American Indoor Air Quality recommendations. GreenFloors can also furnish formaldehyde-free bamboo for a minimal additional cost.

GreenFloors quality bamboo makes a beautiful, warm, environmentally friendly floor that can be enjoyed for many years. Since the manufacturing of bamboo flooring has so many variables, quality will vary between manufacturers. Our manufacturers use quality materials to make an excellent product. When buying bamboo flooring our first concern has always been quality. We can buy and sell bamboo flooring for less but we feel this would not serve our purpose in the long run. Because of this we can offer a life time structural warranty as well as a 15 years finished warranty.

Attributes That Make Bamboo Floors "Green"

Renewable

Rapidly Renewable

One of bamboo's greatest benefits is the rate at which it renews itself. The threeto-five year harvest cycle makes bamboo a rapidly renewable material, which is generally defined as having a harvest rotation of 10 years or less. In contrast, most hardwood species used for flooring reach saleable size in 50 to 100 years.

Bamboo is a member of the grass family that "matures in three years, regenerates without need for replanting and requires minimal fertilization or pesticides."1

Recycled Content

Recycled Content Product

To be considered a recycled content material, the product should contain a certain amount of either post consumer or post-industrial waste material. This is generally presented as a percentage of the total weight. The LEED Rating System has used 20 percent post consumer and 40 percent post-industrial as minimum requirements for a product to be considered recycled content.

Some bamboo flooring products may be laminated over a core material made from medium density fiberboard (MDF), which generally contains some post-

industrial wood fiber. The OSB flooring product also contains post-industrial recycled bamboo. It may-depending on the content percentage-be potentially considered a recycled-content material.

Some manufacturers also offer an engineered floor that utilizes a thin bamboo layer laminated over a non-bamboo material. One manufacturer now offers tongue-and-groove flooring made from bamboo-oriented strand board (OSB). This product is made using the post-industrial waste bamboo from floor manufacturing.

Toxicity

Bamboo growing requires minimal fertilization or pesticides. According to the U.S. EPA, Americans spend nearly 90 percent of their time indoors. Therefore, evaluating how products impact IEQ is necessary. These impacts may include emissions of volatile organic compounds (VOC) and/or formaldehyde. Several factors should be considered when looking at the indoor environmental quality impacts of a material. For example, these may include ventilation rates of the space applied, decay rates for volatile components, and the overall emissions from other components.

Volatile Organic Compounds - At this time, little data is available relative to the emissions of VOC from bamboo flooring material.

Formaldehyde - Some bamboo flooring products are manufactured using formaldehyde-based adhesives, and formaldehyde emissions vary from brand to brand. Some brands claim the use of formaldehyde-free glues and finishes. Some manufacturers reported formaldehyde emissions at various ranges, from 16 ug/m3 to 330 ug/m3. The California Office of Environmental Health Hazard Assessment has listed formaldehyde as a "chemical of special concern." The agency has published the reference exposure levels (RE L) for toxicity for both Chronic7 (3 ug/m3) and Acute (94 ug/m3 for 1 hour) exposures.

If you are considering bamboo flooring, inquire about VOC and formaldehyde emissions from the specific manufacturer or distributor. VOC and formaldehyde emissions should also be considered when choosing adhesives for glue-down installations, in the surface finishing material, and in the choice of sub floor materials.

Life Cycle

Durable materials require less frequent replacement, generate less waste, and may also realize lower long-term costs. According to manufacturers, bamboo flooring should last a lifetime (30 to 50 years). The onetime costs of installing bamboo flooring should be less than the costs for multiple installations of less durable flooring options. Therefore, over the long-term, the consumer should save money. Replacing the flooring generates waste, so reducing the rate of replacement also reduces waste generation. Without a single standard measurement for durability, the only comparable data available at this time are the results from standard Janka-Ball Hardness tests (ASTM D1037). Bamboo flooring ranges "from slightly lower than red oak (1290 PSI) to significantly harder- 1130 PSI to 1640 PSI,"5 making it a relatively hard material.

Since most bamboo flooring can be refinished, it should have a longer life than less durable flooring options such as carpet and some resilient flooring. The following list is from the Residential Rehabilitation Inspection Guide of the U.S. Department of Housing and Urban Development.6 Based on information provided by manufacturers and trade associations; it shows the life expectancy of several common flooring components used in residential applications: Oak or pine: lifetime. Slate flagstone: lifetime. Vinyl (sheet or tile) 20-30 years. Terrazzo: lifetime. Carpeting: 11 years. Marble: lifetime.

Since bamboo has a relative hardness comparable to oak, a very hard, durable wood, and exhibits similar properties to other wood floors, it is assumed to have a life expectancy comparable to wood flooring.

Installation

Bamboo flooring can be used in most residential and commercial applications where carpet, wood, tile, or resilient flooring is used. Some applications may be inappropriate a-high moisture area, for example-so consumers should confirm with the supplier to make sure the application is appropriate.

Depending upon the product, installation may be glue-down or nail down. In engineered products, bamboo may be floated, and it can be used with concrete or wood sub floors.

Maintenance

Manufacturers report that bamboo floors are maintained in the same manner as wood floors and can be refinished.

Social Responsibility Life-cycle analysis often includes examining environmental justice issues. Since most bamboo for flooring originates in the Asian Pacific Rim, the question of fair labor practices is a legitimate concern in the production and manufacture. To date, these practices have not been well documented. As a result, local product distributors may not have much direct control or be willing to say much about this issue. Manufacturer Processes

Bamboo is harvested, sliced into strips, boiled in water with a preservative, and pressed flat. It is then laminated vertically or in three horizontal layers, and kilndried. Floors manufactured using the horizontal orientation may be prone to cupping, but this problem is eliminated when the center layer is oriented perpendicular to the top and bottom layers.

Some manufacturers also offer an engineered floor that utilizes a thin bamboo layer laminated over a non-bamboo material. One manufacturer now offers tongue-and-groove flooring made from bamboo-oriented strand board (OSB). This product is made using the post-industrial waste bamboo from floor manufacturing.

Bamboo flooring products are manufactured in varying dimensional tongue and groove strip sizes and lengths. These products are available either pre-finished or unfinished, and they are usually offered as either natural or amber colored. Costs range from \$4 to \$8 per square foot for higher quality products. Distribution Methods

Transportation Issues

Nearly all bamboo for flooring is grown and manufactured in the Pacific Rim, generally in China or Vietnam. Therefore, any life-cycle analysis of these products should take into account both energy consumption and air emissions resulting from the transportation requirements of bringing the bamboo to market.

Some green building rating systems or guidelines give preference to the use of materials that either originate or are manufactured locally, which is often defined as within a 500-mile radius from the project.

Marshfield Signature Series™

Environmental Class™ Doors

Scientific Certified Systems (SCS) Certified Particleboard Core Doors



Certified for recovered fiber content by Scientific Certification Systems (SCS), Marshfield's Environmental Class particleboard core is available as non-rated or 20-minute rated. SCS is an independent, third party certification agency

that certifies recovered fiber content through detailed assessment of material acquisition records and manufacturing processes. SCS recovered fiber content certification means we:

- Have completed an intensive auditing process;
- Have documented the acquisition and use of recycled material, &
- Have independent certification that our product contains at least 40% recovered wood fiber.



Photo Courtesy of AEGON EQUITY GROUP

Environmental ClassTM Particleboard Core Doors (1) Positive Pressure with Concealed Intumescents (2) (3) (4) (5) - 20-MINUTE (EPC-20PP)

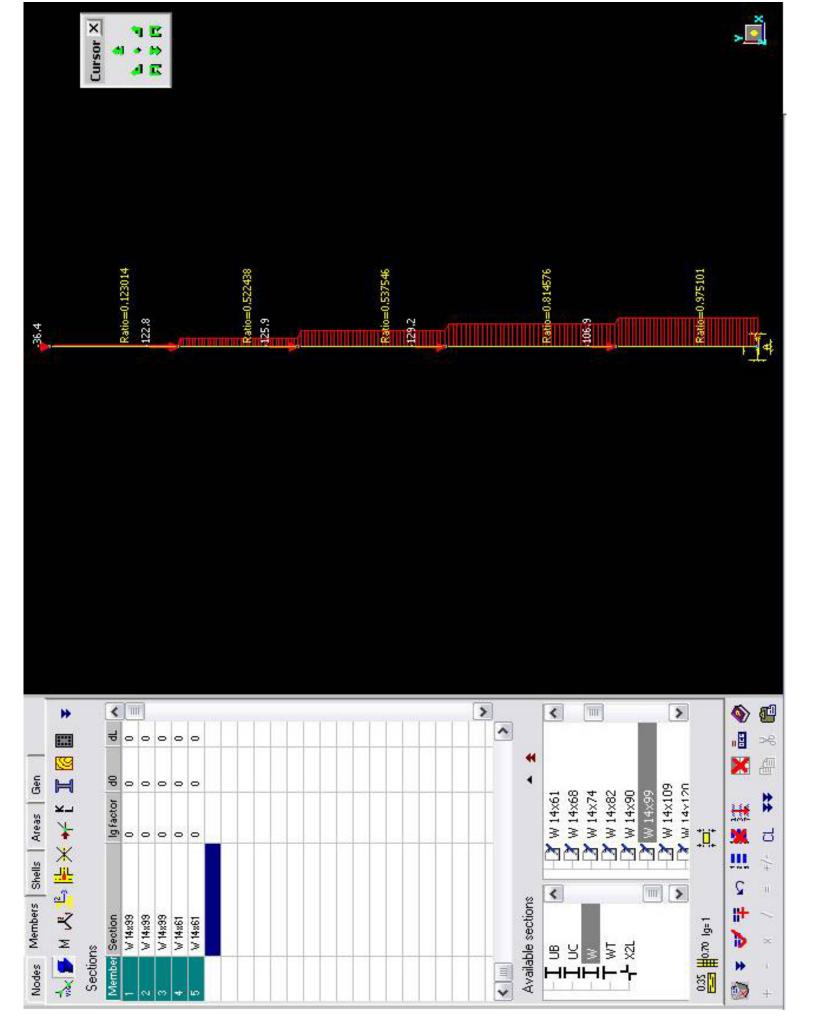
Product Features and Specifications	Interior Only (6)						
Thickness	1-3/4"						
Maximum Size							
waximum size	ITS-WH & UL: Single: $4/0 \times 10/0$ Pair: $8/0 \times 9/0$ (7)						
Minimum Sizo	Double Egress Pair: $8/0 \times 9/0$ (7)						
Minimum Size	1/5-3/4 x 6/0						
	*At least 40% of the door by weight is comprised of recovered materials as						
-	certified by Scientific Certification Systems (SCS).						
Faces	Wood Veneer (5-Ply) Decorative Laminate						
	Medium-Density Overlay (MDO) Styled [™] Door Face						
Crossbands	Engineered fiber						
Stiles	1-3/8" concealed intumescent positive pressure stiles with veneer band or decorative laminate to match face						
Top and Bottom Rails	1-1/8" Mill Option (8) (9) (10)						
Face Assembly Adhesive	Type I (waterproof)						
Core Assembly Adhesive	Type II (water-resistant)						
Core	Scientific Certification Systems (SCS) certified particleboard core (which complies with ANSI A208.1 1-LD-2)						
Maximum Size of							
Lite Openings (11) (12)	<u>METAL VISION FRAMES or WOOD MOULDING (13):</u>						
	EPC-20PP: <u>1/4" wired glass only:</u>						
	Total area of openings not to exceed 1,296 sq. in. of visible						
	glass or one continuous dimension of 36" W or 54" H						
	FIRE-TRIM (14) MOULDING:						
	EPC-20PP: <u>5/16" Firelite[®] Plus glass only:</u>						
	Total area of openings not to exceed 1,296 sq. in. of visible						
	glass or one continuous dimension of 36" W or 54" H						
	METAL VISION FRAMES:						
	EPC-20PP: <u>3/16" Firelite® NT glass only (15):</u>						
	Total area of openings not to exceed 1,296 sg. in. of visible						
	glass or one continuous dimension of 36" W or 54" H						
Other Detail Work (16)	• Fitting • Machining • Applied Mouldings • Glazing						
Factory Finish (17)	 Clear or stain with satin gloss Enviroclad UV[™] finish 						
	Prime only						
	Opaque with flat gloss topcoat						
Warranty	Full; life of original installation (6)						
Security Rating							
Acoustic Rating	Class 40 (18) , highest security rating possible						
Acoustic Rating	STC 31 (Inoperable)						
(1) This product has been	ertified by Scientific Certification (9) Bottom rails are 2 1/2" in doors requiring deep mortise machining						
Systems (SCS) and me	ts the criteria for recycled content. SCS for bottom seals.						
	party certification agency that certifies (10) Laminated Strand Lumber (LSL) or hardwood at mill option.						
acquisition records and	nt via detailed assessment of material manufacturing processes. SCS recycled- (11) Marshfield DoorSystems, Inc. does not assume responsibility for choice of glazing materials used. Pefer to Consumer Product Safety						
content certification m	eans Marshfield DoorSystems has						
completed an intensive	auditing process, has documented the						
acquisition and use of	ecovered fiber material, and have						
recovered fiber conten	in that our product contains at least 40%						
(2) Meets UBC 7-2 (97) Po	(13) If 1/4" wired glass is used in doors that are shipping to Canada or						
	anywhere that requires nose stream testing, Trim-Lite moulding is						
to receive positive press	re S (smoke) Jahel						
(4) Dutch doors are available	(14) 5/16" ELEPTIE PLUS diass reduired with Electrim wood mounding						

- (4) Dutch doors are available.
- (5) Transoms are not available.
- (6) Use of Marshfield DoorSystems, Inc. doors in exterior applications is not recommended and not warranted.
- (7) On pairs of doors, Pemko S77 gasket used with concealed intumescent stiles eliminates the need for metal edge and astragal (MEA). Pemko S77 gasket or MEA is required for pairs of doors to receive the positive pressure S (smoke) label.
- (8) Wider top and bottom rails are available in dimensions of 2-1/2" and 3-7/8".
- Plus glass required with Fire-Trim wood moulding. Firente
- (15) All Metal 115-I vision frame required.
- (16) All fire-rated doors must be machined by Marshfield DoorSystems, Inc. or other approved fire door machiners. Factory machining of surface-mounted exit devices with face holes 1" and larger is offered.
- (17) All colors may not be available.
- (18) Per UBC standard 41-1 and ASTM F-476.



Note: Marshfield DoorSystems, Inc. doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.

Analysis II Information





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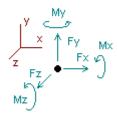
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Analysis Results

Translations

		Translations [in]			Rotations [Rad]			
Node	тх	TY	TZ	RX	RY	RZ		
Condition d	ll=Dead load							
1	0.00000	0.00000	0.00000	0.00000	0.00000	0.00000		
2	0.00000	-0.11444	0.00000	0.00000	0.00000	0.00000		
3	0.00000	-0.22301	0.00000	0.00000	0.00000	0.00000		
4	0.00000	-0.28763	0.00000	0.00000	0.00000	0.00000		
5	0.00000	-0.33558	0.00000	0.00000	0.00000	0.00000		
6	0.00000	-0.34739	0.00000	0.00000	0.00000	0.00000		

Reactions



Direction of positive forces and moments

		Forces [Kip]			Moments [Kip*ft]	
Node	FX	FY	FZ	MX	MY	MZ
Condition dI=D 1	ead load 0.00000	521.20000	0.00000	0.00000	0.00000	0.00000
SUM	0.00000	521.20000	0.00000	0.00000	0.00000	0.00000

Maximum forces at members

Condition : dl=Dead load									
	Axial [Kip]	Shear V2 [Kip]	Shear V3 [Kip]	Torsion [Kip*ft]	M22 [Kip*ft]	M33 [Kip*ft]			
MEMBER 1									
Max	-414.30	0.00	0.00	0.00	0.00	0.00			
Min	-521.20	0.00	0.00	0.00	0.00	0.00			
MEMBER 2									
Max	-285.10	0.00	0.00	0.00	0.00	0.00			
Min	-414.30	0.00	0.00	0.00	0.00	0.00			
MEMBER 3									
Max	-159.20	0.00	0.00	0.00	0.00	0.00			
Min	-285.10	0.00	0.00	0.00	0.00	0.00			

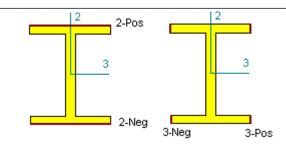
MEMBER 4						
Max	-36.40	0.00	0.00	0.00	0.00	0.00
Min	-159.20	0.00	0.00	0.00	0.00	0.00
MEMBER 5						
Max	0.00	0.00	0.00	0.00	0.00	0.00
Min	-36.40	0.00	0.00	0.00	0.00	0.00

Maximum relative deflections

Remark.- Magnitude of deflections in absolute value.

CONDITIONdI=Dead load									
Member	Defl. (2) [in]		@(%)	Defl. (3) [in]	@(%)			
1	0.00000	(< L/10000)	0.00000	0.00000	(< L/10000)	0.00000			
2	0.00000	(< L/10000)	0.00000	0.00000	(< L/10000)	0.00000			
3	0.00000	(< L/10000)	0.00000	0.00000	(< L/10000)	0.00000			
4	0.00000	(< L/10000)	0.00000	0.00000	(< L/10000)	0.00000			
5	0.00000	(< L/10000)	0.00000	0.00000	(< L/10000)	0.00000			

Member stresses

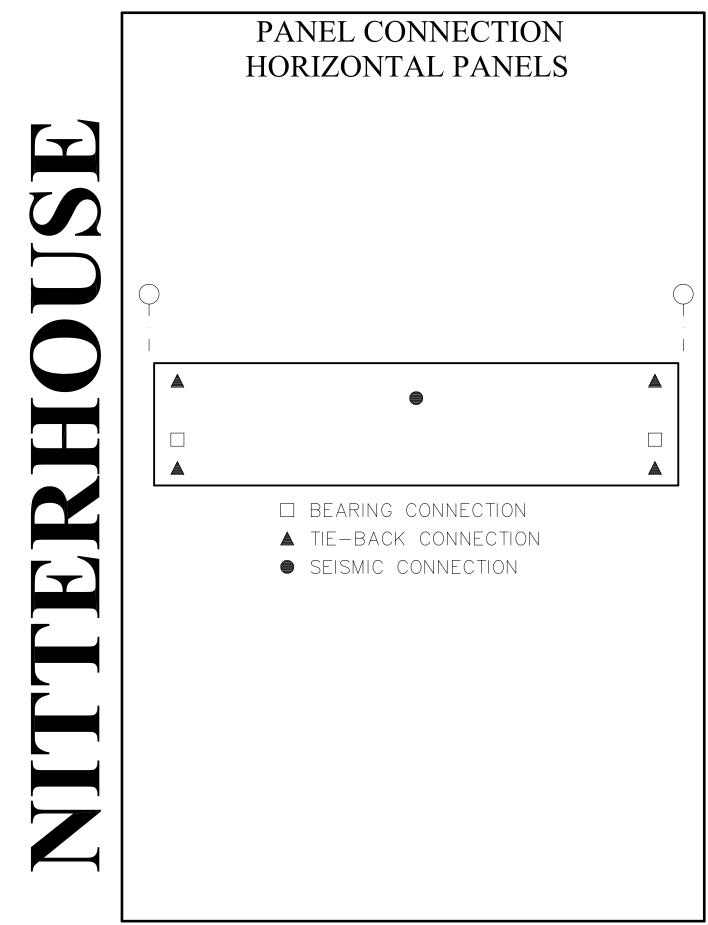


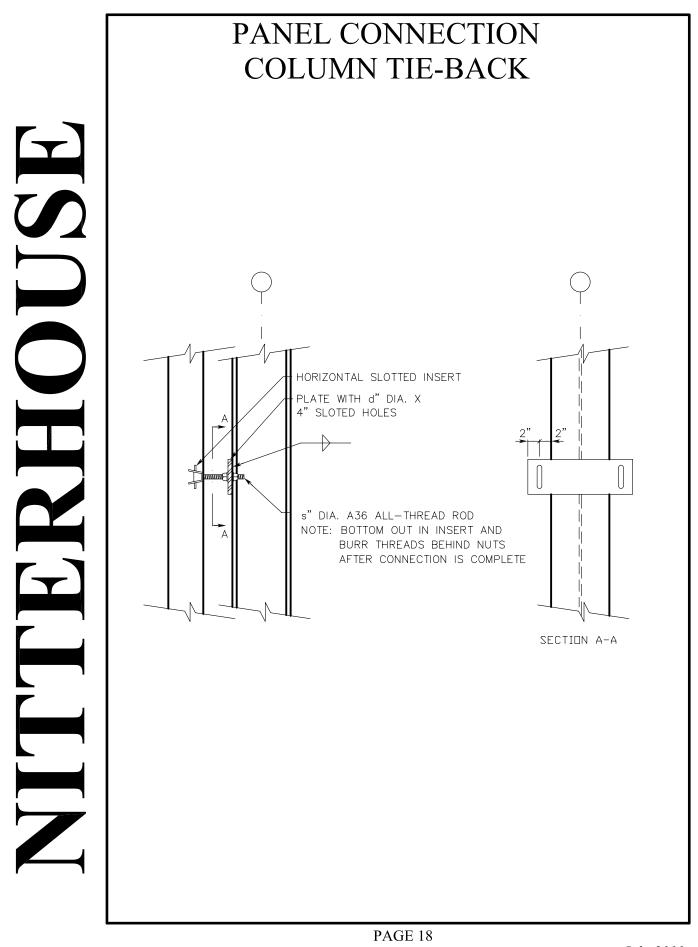
Location of the fibers with maximum bending stresses

CONDITION dl=Dead load

					Be	ending	
Station	Axial [Kip/in2]	Shear V2 [Kip/in2]	Shear V3 [Kip/in2]	2-Pos [Kip/in2]	2-Neg [Kip/in2]	3-Pos [Kip/in2]	3-Neg [Kip/in2]
MEMBER 1							
0%	-17.84	0.00	0.00	0.00	0.00	0.00	0.00
25%	-17.84	0.00	0.00	0.00	0.00	0.00	0.00
50%	-17.84	0.00	0.00	0.00	0.00	0.00	0.00
75%	-17.84	0.00	0.00	0.00	0.00	0.00	0.00
100%	-14.18	0.00	0.00	0.00	0.00	0.00	0.00
MEMBER 2							
0%	-14.18	0.00	0.00	0.00	0.00	0.00	0.00
25%	-14.18	0.00	0.00	0.00	0.00	0.00	0.00
50%	-14.18	0.00	0.00	0.00	0.00	0.00	0.00
75%	-14.18	0.00	0.00	0.00	0.00	0.00	0.00
100%	-9.76	0.00	0.00	0.00	0.00	0.00	0.00

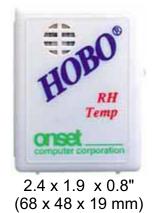
MEMBER 3							
0%	-9.76	0.00	0.00	0.00	0.00	0.00	0.00
25%	-9.76	0.00	0.00	0.00	0.00	0.00	0.00
50%	-9.76	0.00	0.00	0.00	0.00	0.00	0.00
75%	-9.76	0.00	0.00	0.00	0.00	0.00	0.00
100%	-5.45	0.00	0.00	0.00	0.00	0.00	0.00
MEMBER 4							
0%	-8.91	0.00	0.00	0.00	0.00	0.00	0.00
25%	-8.91	0.00	0.00	0.00	0.00	0.00	0.00
50%	-8.91	0.00	0.00	0.00	0.00	0.00	0.00
75%	-8.91	0.00	0.00	0.00	0.00	0.00	0.00
100%	-2.04	0.00	0.00	0.00	0.00	0.00	0.00
MEMBER 5							
0%	-2.04	0.00	0.00	0.00	0.00	0.00	0.00
25%	-2.04	0.00	0.00	0.00	0.00	0.00	0.00
50%	-2.04	0.00	0.00	0.00	0.00	0.00	0.00
75%	-2.04	0.00	0.00	0.00	0.00	0.00	0.00
100%	0.00	0.00	0.00	0.00	0.00	0.00	0.00





July 2000

Analysis III Information



The HOBO RH/Temp is a 2-channel temperature and relative humidity data logger. It will measure and record up to 7,943 readings. It's reading rate is user selectable with sampling intervals being 0.5 seconds to 9 hours, recording times up to 1 year. Additional features include programmable start time/date, nonvolatile EEPROM memory which retains data even if battery fails and an extendable internal temperature sensor.

Features and Specifications

- Capacity: 7943 measurements total
- User-selectable sampling interval: 0.5 seconds to 9 hours, recording times up to 1 year
- Readout and relaunch with optional HOBO Shuttle
- Internal temperature sensor on 4" wire can extend from case
- Precision components eliminate the need for user calibration
- Drop-proof to 5 feet
- Mounting kit included (hook/loop, magnet, and tape)
- Programmable start time/date
- Memory modes: stop when full, wrap-around when full
- Nonvolatile EEPROM memory retains data even if battery fails
- Blinking LED light confirms operation
- User-replaceable battery lasts 1 year
- Battery level indication at launch
- Operating range: -4°F to +158°F (-20°C to +70°C), 0 to 95% relative humidity, non-condensing, non-fogging (see RH sensor range below)
- Time accuracy: ±1 minute per week at +68°F (+20°C)
- Size/Weight: 2.4 x 1.9 x 0.8" (68 x 48 x 19 mm)/approx. 1 oz.(29 gms)
- Compliance certificate available

NIST-traceable temperature accuracy certification available

Temperature (internal sensor)

- Range: -4°F to +158°F (-20°C to +70°C)
- Range for internal sensor when used outside of case: -40°F to +248°F (-40°C to +120°C)
- Accuracy: ±1.27°F (±0.7°C) at +70°F, see plot to the right
- Resolution: 0.7°F (0.4°C) at +70°F
- Response time still in air: 15 min. typical with sensor inside case; 1 min. typical with sensor outside case

Relative humidity (user-replaceable RH sensor)

- Range: 25% to 95% RH at +80°F for intervals of > 10 seconds, non-condensing and nonfogging, see plot to the right.
- Accuracy: ±5%
- Response time 10 min. typical in air
- Sensor operating environment: +41°F to +122°F (+5°C to +50°C) non-condensing and non-fogging

