



Project Team

Existing Conditions

Mechanical Redesign

Chiller Plant Optimization

Dedicated Outdoor Air System (DOAS)

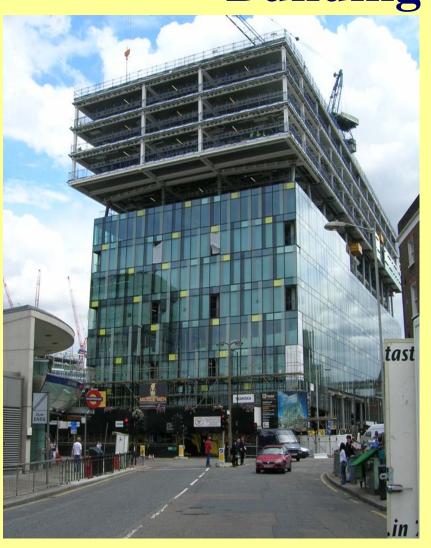
Solar Energy Feasibility Study

Wind Energy Feasibility Study

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Occupancy: Multi-Tenant Office Space

• Location: London, England

■ **Size:** 37,098 m² (399,319 ft²)

■ Cost: £68 million

■ **Procurement Type:** Design & Build

■ **Projected Completion:** July 2006







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Owner: Blackfriars Investments and Royal London Asset Management

Architect: Will Alsop, Alsop Architects

MEP Engineers: Buro Happold Ltd.

•General Contractor: Skanska UK

Structural Engineers: Buro Happold Ltd.



Andrew Lacey, Structural Engineer
*Former Leeds Exchange Student



Building Background
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Architectural Concept

- Floating Boxes
- Dancing' Columns
- Tilted Facade







Lighting/Electrical

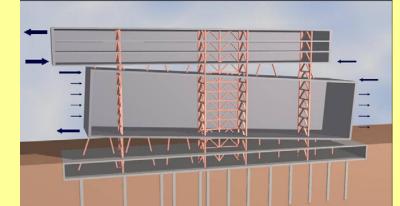
- ■4MVA substation in basement
- ■Lighting Density: 15 W/m²
- ■4 800 amp, 500kVA busbars service tenant area

•Recessed modular flourescent fixtures, fitted with

controls for brightness management

Structural

- Steel construction
- Dancing columns
- •9 m cantilever
- ■10m x 7.5m structural bays









Mechanical

- •(7) 537 kW Air-cooled Screw Chillers
 - Chilled Water Supply 7°C
- •(4) 800 kW Natural Gas-fired Boilers
- •(7) Constant Air Volume Units coupled with terminal Fan Coil Units











Space Design Conditions

Outdoor Air Temperature:

WINTER, 4°C

SUMMER, 29°C DBT 20°C WBT

Internal Air Temperature:

22°C ± 2°C, Office Space

18°C min, Toilets and Stairs

Air Movement:

WINTER, 0.15 m/s (30 fpm)

SUMMER, 0.25 m/s (50 fpm)

Relative Humidity:

35-65%, output from FCUs





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Chiller Plant Optimization

Proposal

Replace existing Electric Chiller Plant with Gas Engine Driven Chiller Plant

Justification for Proposal

- Natural Gas prices
- Opportunities for lower building emissions/heat recovery
- ■No base-loaded turbine

Utility Rates - London, England

Electric	
Day	4.592 p/kWh
Night	2.658 p/kWh
Supply Point Charge	55.88 £/month
Availability Charge	106 p/kVA
Gas	
per unit	1.515 p/kWh
Water	
per unit	88.85 p/m^3
Fixed cost for	
connection	860 £/year
2 1:66	

3 pence difference per kWh at peak





Chiller Plant Optimization

IC Engine Selection

•(5) 200 ton Tecogen Water-Cooled Gas Engine Driven Chillers



Electric versus IC Engine Chiller Costs

Type Cost Per Unit	Electric Air- Cooled Screw £51,320.00	Water-Cooled Engine Driven £103,625.00
No. Units	7	5
Total Cost	£359,240.00	£518,125.00

44% INCREASE IN FIRST COSTS





Chiller Plant Optimization

TraceTM **Energy Consumption Data**

	Original Elec	tric Scheme	Proposed En	gine Scheme
Monthly Energy				
Consumption	Energy, kWh	Cost, £	Energy, kWh	Cost, £
Electric	20,394,152 kWh	£937,840.56	12,803,427 kWh	£589,274.44
Gas	8,288,669 kWh	£14,622.22	8,182,627 kWh	£14,435.56
Water			4,285 kL	£11,325.56
Total Monthly				
Utility Cost		£952,462.78		£615,035.56
First Costs		£359,240.00		£518,125.00
Total Yearly				
Consumption	69,913,486 kWh		47,027,416 kWh	
Life Cycle Cost		£17,704,689.24		£16,163,972.20

8.7% LCC savings; £337,427 Monthly Savings



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Ventilation Optimization

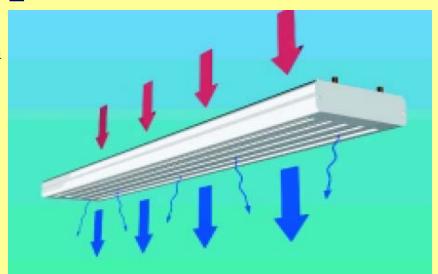
Replace existing CAV system with FCUs with Dedicated Outdoor Air System (DOAS) with Suspended Chilled Beams

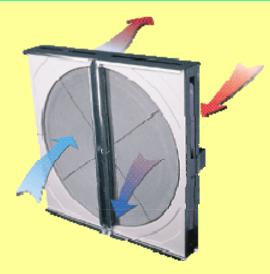
Justification for Proposal

- Better humidity control
- Lowered first costs
- Smaller Duct sizes, reduced costs

DOAS Design

- Run as a "neutral" system where air is supplied at same temperature as typical VAV system
- ■Total and Sensible Heat Recovery
- Additional Sensible Load met by Chill Beams









Ventilation Optimization

Chilled Beam Selection

Building's Total Sensible Load:

 $Q_{total} = 1,422,700 \text{ W}$

Sensible Load Met by DOAS:

 $Q_{DOAS} = 549,619 \text{ W}$

No. Beams per Floor = 72

Total Beams Needed: 718

Halton CLL2/780/4100 Passive Beam

AHU Resizing

	Original Scheme % Difference				
AHU -1		Existing	Proposed	Savings	-59.78%
AHU -2	AHUS 18346 L/s	£214,262.00	7600,12 I/s £114,570.00	46.53%	-58.57%
AHU -3	2332.7 L/s Chilled Beams		237.6 L/s £495,500.00 280.8 L/s		-89.81%
AHU -4	3204 L/s	6612 642 00			-91.24%
AHU -7	1026 L/s	£612,643.00	923.5 L /s	19.12%	-9.99%





Ventilation Optimization

Table 5.8 TraceTM **Energy Consumption Data**

	Original Ventilation Scheme		Proposed DC	OAS Scheme
Monthly Energy Consumption	Energy, kWh	Cost, £	Energy, kWh	Cost, £
Electric	20,394,152 kWh	£937,840.56	13,608,401 kWh	£626,238.89
Gas	8,288,669 kWh	£14,622.22	1,242,134 kWh	£2,191.11
Water				
Total Monthly Utility Cost		£952,462.78		£628,430.00
Total Yearly Consumption	69,913,486 kWh		42,136,788 kWh	
Life Cycle Cost		£17,704,689.24		£15,878,842.97

10.3% LCC savings; £324,032 Monthly Savings





Building Optimization

TraceTM **Energy Consumption Data**

	Original Scheme		Proposed DOAS+Engine Chiller Scheme	
Monthly Energy				
Consumption	Energy, kWh	Cost, £	Energy, kWh	Cost, £
Electric	20,394,152 kWh	£937,840.56	12,669,017 kWh	£583,102.22
Gas	8,288,669 kWh	£14,622.22	2,770,855 kWh	£4,888.33
Water			19,061 kL	£14,794.44
Total Monthly Utility Cost		£952,462.78		£602,785.00
Total Yearly				
Consumption	69,913,486 kWh		40,927,536 kWh	
Life Cycle Cost		£17,704,689.24		£15,899.365.13

10.2% LCC savings; £349,677 Monthly Savings



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Solar Energy

Solar PV Cell Selection

BP Solar 5160 S

Max Output: 160 W

Weight: 15 kg

Area Allotted: 100m²



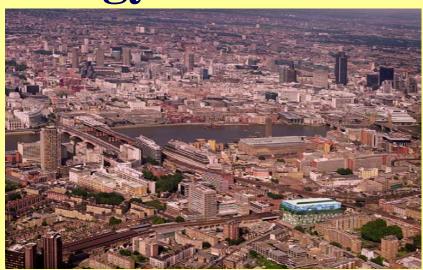
Estimated Annual Energy Produced

Specific Yield	102.4 kWh/m^2
Overall PV System Efficiency	10.20%
Renewable Energy Delivered	19,995 kWh



Solar Energy





RETScreen Cost Summary

Total Initial Cost	£205,303.00
Total Annual Cost	£ 880.00
Total Annual Savings	£31,152.00
Simple Payback	9.1 years
Years to Positive Cash Flow	6 years
Net Present Value (NPV)	£125,778.00
Annual Life Cycle Cost Savings	£12,805.00



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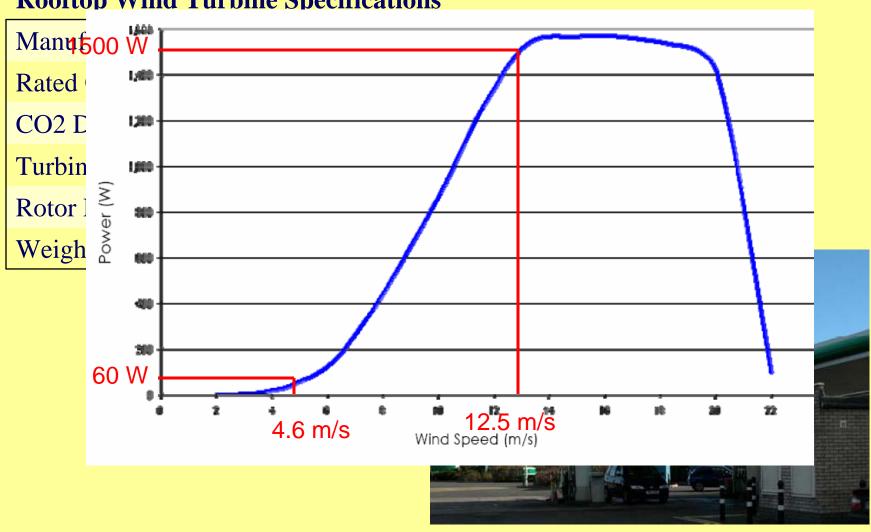
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Wind Energy

Rooftop Wind Turbine Specifications





Wind Energy

Wind Turbine Costs

No. Units	10
Clearance Per Unit	2.12 m
Area Required	50 m^2
Total Weight	950 kg
Initial Investment	£15,000
Total Power Output	600 W
Annual Savings	120 kWh

$$Payback \ Period \ (in \ years) = \frac{Initial \ Investment}{Annual \ Savings \ (Cash \ Flow)}$$

Payback Period =
$$\underbrace{£15,000}_{£5.51}$$
 = 2722 years



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RECOMMENDATIONS

- Chiller Optimization: Natural Gas Engine Driven Chiller Plant ✓
- Ventilation Optimization: Dedicated Outdoor Air System ✓
- Building Optimization: Integration of both proposed schemes ✓
- Solar Energy: Payback Period 9.1 years
- Wind Energy: Payback Period 2722 years



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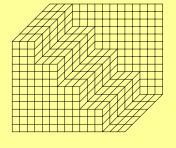
Acknowledgements

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Buro Happold







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