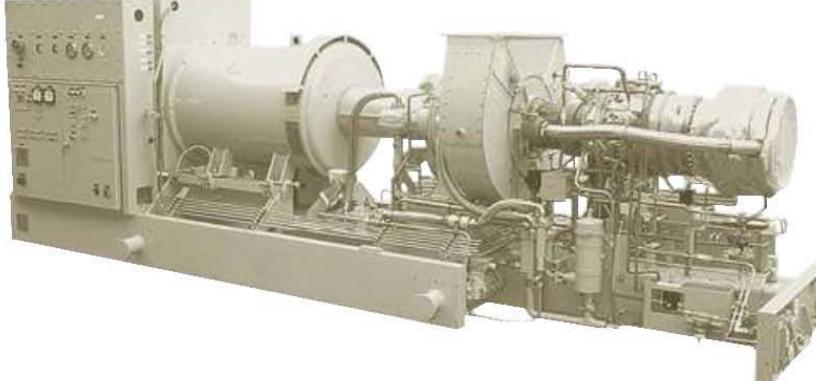


Solar Turbines
A Caterpillar Company

SATURN 20
Gas Turbine Generator Set

POWER GENERATION



Package Arrangement

Gas Turbine

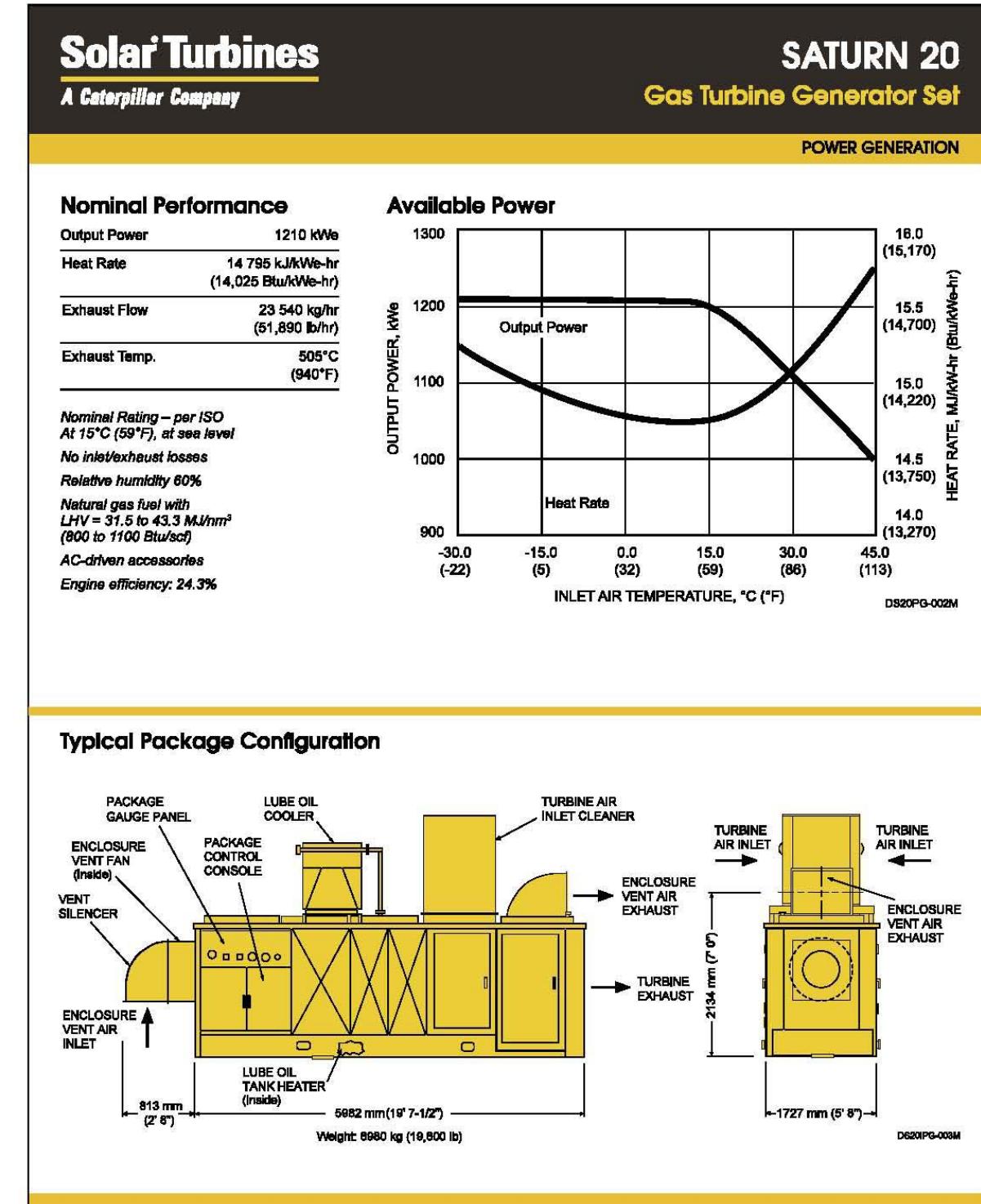
- Saturn® 20 Industrial, Single-Shaft
- Axial Compressor – 8 Stages
- Annular Combustion Chamber
 - 12 Fuel Injectors
- Coatings
 - Compressor: Inorganic Aluminum
 - Turbine and Nozzle Blades: Precious Metal Diffusion Aluminide
- Velocity Vibration Transducers
- Main Reduction Drive
 - Epicyclic
 - 1800 or 1500 rpm
 - Acceleration Vibration Transducers
- Generator
 - Salient Pole, 3 Phase, 6 Wire, Wye Connected, Synchronous with Brushless Exciter
 - Open Drip-Proof Construction
 - Sleeve Bearings
 - Velocity Vibration Transducers
 - Solid-State Voltage Regulation with Permanent Magnet Generator
 - NEMA Class H Insulation with H Rise
 - Continuous Duty Rating

Package

- Steel Base Frame with Drip Pans
- Direct-Drive AC or Pneumatic Start System
- Natural Gas Fuel System
- Control System
 - Microprocessor-Based PLC
 - Generator Control
 - Vibration and Temperature Monitoring
 - Auto Synchronizing
- Integrated Lube Oil System
 - Turbine-Driven Lube Pump
 - AC Pre/Post Lube Pump
 - Air/Oil Cooler
 - Integral Lube Oil Tank
 - Lube Oil Filter
- Documentation
 - Drawings
 - Quality Control Data Book
 - Inspection and Test Plan
 - Test Reports
 - O&M Manuals
- Factory Testing of Turbine and Package
- Weatherproof Acoustic Enclosure

Optional Equipment/Services

- Generator Options:
 - Standby Duty Rating
 - Standard Voltages: 380, 415, 3300 50 Hz; 240, 480 2400, 4160 60 Hz
- Fuel Systems
 - Liquid
 - Dual (Gas/Liquid)
 - Water Injection for NOx Control
 - Alternate Fuels (such as naphtha, propane, low Btu)
- Lube Oil System
 - Water/Oil Lube Cooler
 - Electrostatic Demister
 - Lube Oil Tank Heater
- Control System
 - Remote Display/Control Terminal
 - Heat Recovery Application Interface
 - Serial Link Supervisory Interface
 - KW Control
 - KVAR/Power Factor Control
- Accessory Equipment
 - Turbine Cleaning System: On-Crank and On-line
 - Package Lifting Kit
- Ancillary Equipment: Various Air Inlet and Exhaust Systems
 - Inlet and Exhaust Silencers
 - Self-Cleaning or Prefilter/Barrier Air Inlet Filter
 - Inlet Evaporative Cooler
 - Inlet Chiller Coils
 - Ancillary Support Frame



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DS20PG-005EC

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Solar Turbines
A Caterpillar Company

CENTAUR 40
Gas Turbine Generator Set

POWER GENERATION



Package Arrangement

Gas Turbine

- Centaur® 40 Industrial, Single-Shaft
- Axial Compressor – 11 Stages
- Annular Combustion Chamber
 - 10 Fuel Injectors
- Coatings
 - Compressor: Inorganic Aluminum
 - Turbine and Nozzle Blades: Precious Metal Diffusion Aluminide
- Velocity Vibration Transducers
- Main Reduction Drive
- Epicyclic
 - 1800 or 1500 rpm
 - Acceleration Vibration Transducers
- Generator**
 - Salient Pole, 3 Phase, 6 Wire, Wye Connected, Synchronous with Brushless Exciter
 - Open Drip-Proof Construction
 - Sleeve Bearings
 - Velocity Vibration Transducers
 - Solid-State Voltage Regulation with Permanent Magnet Generator
 - NEMA Class F Insulation with F Rise
 - Continuous Duty Rating

Package

- Steel Base Frame with Drip Pans
- Direct-Drive AC Start System
- Natural Gas Fuel System
- Control System
 - Microprocessor-Based PLC
 - Generator Control
 - Vibration and Temperature Monitoring
 - Auto Synchronizing
- Integrated Lube Oil System
 - Turbine-Driven Lube Pump
 - AC Pre/Post Lube Pump
 - Backup Lube Pump
 - Air/Oil Cooler
 - Integral Lube Oil Tank
 - Lube Oil Tank Heater
 - Lube Oil Filter
- Documentation
 - Drawings
 - Quality Control Data Book
 - Inspection and Test Plan
 - Test Reports
 - O&M Manuals
- Factory Testing of Turbine and Package
- Optional Equipment/Services**
 - Generator Options:
 - WPII, TEWAC
 - Standby Duty Rating
 - Standard Voltages:
 - 3300, 6600, 11,000 50 Hz;
 - 4160, 6900, 12,470, 13,800 60 Hz
 - Fuel Systems
 - Liquid
 - Dual (Gas/Liquid)
 - SoLoNOx, Dry, Low Emission
 - Alternate Fuels (such as naphtha, propane, low Btu)

Solar Turbines
A Caterpillar Company

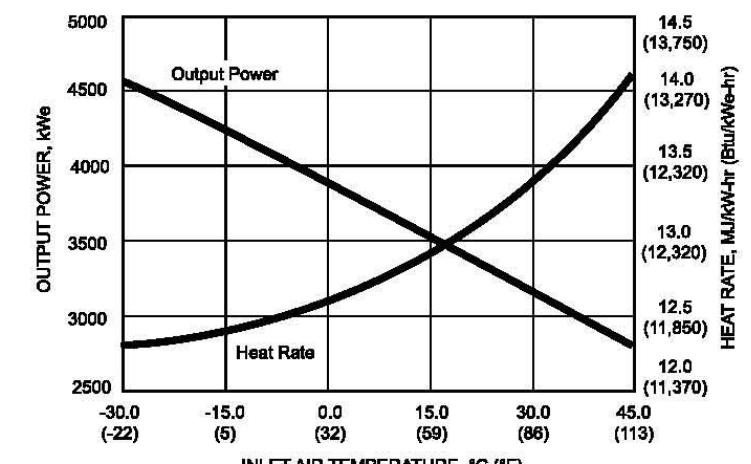
CENTAUR 40
Gas Turbine Generator Set

POWER GENERATION

Nominal Performance

Output Power	3515 kW _e
Heat Rate	12 910 kJ/kWe-hr (12,240 Btu/kWe-hr)
Exhaust Flow	88 385 kg/hr (150,715 lb/hr)
Exhaust Temp.	445°C (830°F)

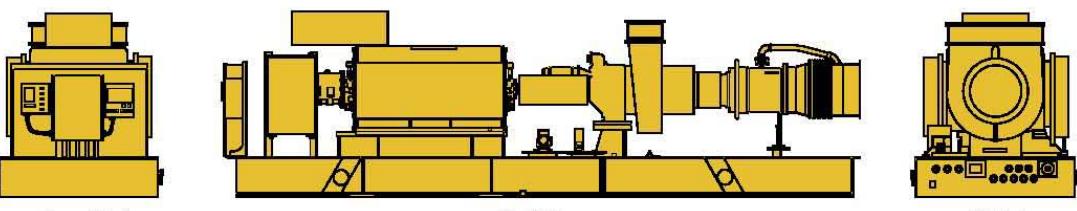
Available Power



INLET AIR TEMPERATURE, °C (°F)	OUTPUT POWER, kW _e	HEAT RATE, MJ/kW-hr (Btu/kW-hr)
-30.0 (-22)	4500	14.5 (13,750)
-15.0 (5)	4200	14.0 (13,270)
0.0 (32)	3800	13.5 (12,320)
15.0 (59)	3500	13.0 (12,320)
30.0 (86)	3200	12.5 (11,850)
45.0 (113)	2800	12.0 (11,370)

DS40PG-002M

Typical Service Connections



Forward End

Left Side

Aft End

DS40PG-003M

Package Dimensions

Length:	9754 mm (32' 0")
Width:	2438 mm (8' 0")
Height:	2591 mm (8' 6")
Approx. Weight:	26 015 kg (57,350 lb)

Forward End

- Turbine Control Box

Aft End

- Fuel Inlet
- Turbine Cleaning
- Fuel Filter, Combustor and Exhaust Collector Drains
- Auxiliary Air (optional) for:
 - Liquid Fuel Atomizing
 - Self-Cleaning Filter
- AC Power
 - Lube Tank Heater
 - Pre/Post Lube Pump
 - Backup Lube Pump

Right Side

- AC Power - Start Motor
- Generator Monitor Box

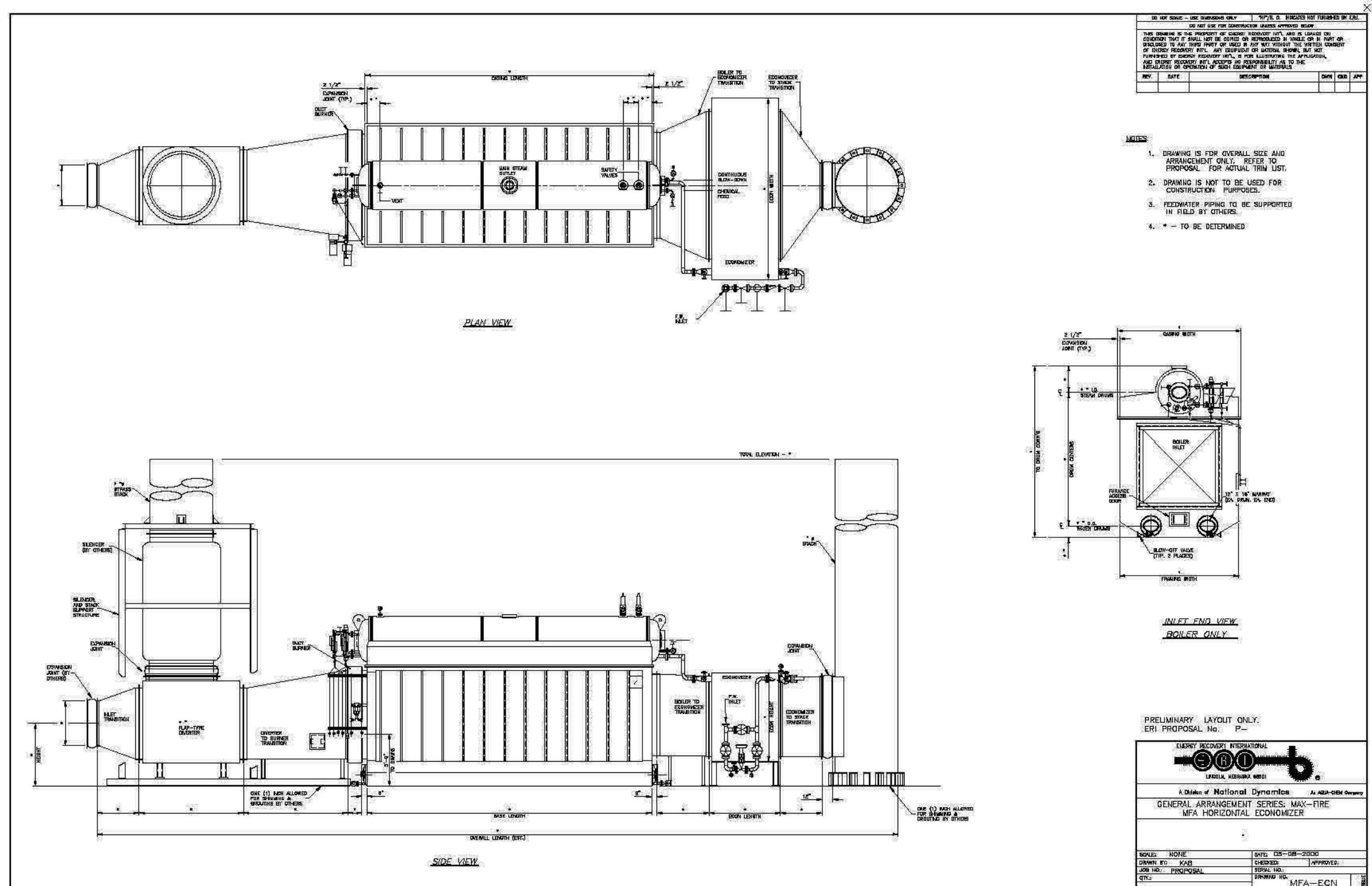
Left Side

- Lube Oil: Drain, Vent, Cooler
- Generator Control Box, Power
- Generator Drip Pan Drain
- AC Power
 - Lube Tank Heater
 - Pre/Post Lube Pump
 - Backup Lube Pump

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DS40PG1005E0

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Typical Engine-Generator Configurations

The 4000 Series standard engineering design demonstrates how easily you can customize a system to your specific requirements.

A Master Control module and Dual Generator module comprise digital generator paralleling control switchgear for a two engine-generator emergency, standby, and prime power system.



Two modules—a Single Generator with Master Control and a Dual Generator with redundant control—comprise switchgear for a three engine power system. Three engine systems requiring redundant master control would need three modules—Master Control, Single Generator and Dual Generator.

BELOW
A Master Control module and four Dual Generator modules comprise switchgear for an eight engine-generator power system.



4000 Series System

AS YOU LEARN ABOUT THE 4000 SERIES, IT'S NATURAL TO ASK IF IT CAN SATISFY THE SPECIFIC REQUIREMENTS YOU HAVE FOR A POWER CONTROL SYSTEM.

If the system is for a healthcare facility, for example, can the touch screen quickly access JCAHO* records and information to help satisfy reporting requirements?

Does it have automatic load shed control? How about a system one line schematic overview? The answers are, 'Yes.' What are your specific requirements?

Standard Features

- Load demand with operator adjustment of settings
- Ethernet or RS-485 connectivity to Building Management System
- Test with load
- Test without load
- Automated manual paralleling with graphical synchroscope
- Alarms
- LCD touch screen
- Automatic synchronizing and paralleling controls

Optional Features

- One touch screen per section
- Remote annunciation
- Redundant master processor
- Load control for up to 64 ATS's

Controls

- Touch screen is standard with the Master module; optional with Generator modules
- Automatic synchronizing and paralleling controls
- Touch screen has dual processors, one dedicated to logic, one to graphics
- Controls hardware
 - Dual processor control
 - Distributed processing
 - High speed CANbus

Touch Screen

- 12" color TFT on Master module
- Display on each pair of generators is optional
- System overview screen with one line schematic
- Real time clock
- JCAHO records are available if the generator(s) is/are properly equipped
- Screens:
 - Main Menu
 - System One Line Schematic
 - Metering
 - System Status
 - Alarm Status
 - ATS Status
 - Dual Metering

System Control

- Automatic standby
- Load management control
- Automatic load shed control
- Controller on each generator, optional
- Redundant master controllers, optional
- Automatic generator load demand control
- Emergency stop

Engine-Generator Control

- Engine-generator of your choice
- Automatic engine start
- Adjustable engine cooldown timer
- Automatic synchronizer
- Engine governor control, load sharing, soft loading/unloading
- Voltage regulator control VAR/PF sharing
- Automated manual paralleling

* Joint Commission on Accreditation of Healthcare Organizations