

Multipurpose Health Science Center



[TECHNICAL ASSIGNMENT 2]

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Executive Summary

This technical report begins with a description of the structural system, followed a list of applicable building codes, the loading criteria of the building, and the analysis of possible alternative floor systems for the building, which is the primary purpose of this report.

This analysis proceeded in four steps, revealing a plank on girder system as the most attractive design solution, with the other systems remaining as other plausible alternatives.

The first task was to determine the criteria which would be used to make the analysis. Cost, and construction time were the most critical, especially since the project is fast track, design-build. Since lead time, fire protection, and constructability all have a modifying effect on cost and schedule, they were included in the analysis. The other main criteria included the depth of the systems and the serviceability, which is broken down to deflections and vibrations. All three are of significant importance since the building has many laboratory spaces which have sensitive laboratory equipment, as well as large HVAC systems

The second task was to choose the various systems. CIP systems were eliminated due to the high expense of formwork for the buildings many curved areas and openings. Non-composite, steel joist, plank on girder, and precast systems were selected, because they seemed to be the most promising alternative system types. These systems were then designed using the AISC and PCI manuals, as well as the Vulcraft and United Steel Deck institute product design guides.

The fourth task was to take these systems and compare them to the original. For the sake of comparison, the original system was slightly modified and simplified to make it more “typical.” RS Means 2008 cost data was then used to perform cost and scheduling analyses. The remaining areas of comparison were either subjectively judged or had already been calculated. It was found that the modified original and precast systems were too expensive and took too long to build, but may still be a plausible alternatives in the face of further scheduling and owner requirement details. The Steel joist, non-composite, and plank on girder systems were more cost effective and had shorter schedules than the previous two systems; however, the plank on girder performed better in terms of depth and serviceability, making it the stand-out system.

Structural System - Foundation

General

The geotechnical survey justified a hybrid foundation system for the site. The upper layer of soil, between 19' to 35', consists of medium to very compact micaceous silty fines to coarse sands and varying gravel. Deeper soils, between 24' to 50', consist of more compact micaceous silty fines to coarse sands and gravel with borings terminating at intact mica bedrock. The building's excavation is between 78' to 83' with street level at approximately 100', placing the majority of the foundation between these two layers.

The expected column loadings are around 3,100 kips for the braced frame columns and about 1,000 kips for the majority of the columns. The higher bearing capacity of the lower layer of soil coupled with the required bearing of the capacity of the columns justified a hybrid system with braced frame columns resting on caissons.

The concrete used is 28-day, normal weight concrete at $f'c=4000$ psi for most areas, with the primary exception being concrete exposed to weather-for example, the truck ramp- which should be air-entrained, normal weight at $f'c=5000$. Reinforcing is grade 60.



Figure 1: View of structural systems

Slab

The typical basement slab consists 6" of concrete over a vapor barrier and 4" of crushed stone, with 6"x6" W4.0xW4.0 WWF. The primary areas where exceptions occur are underneath the library, mechanical and electrical equipment, the loading docks, and areas underneath the auditorium. Slab thicknesses in these areas are either 8" or 12".

Footings

The shallow foundation system consists of steel columns sitting on concrete piers and footings, which are connected by grade beams. Footing thickness ranges from 1'4" to 4'4", with most in the 1'10" to 2'4" range. Sizes generally range from 4'x4' to 9'x9'.

Caissons

The deep foundation system consists of steel columns sitting on concrete piers, caps and caissons. Sixty-six of the one-hundred thirteen basement columns rest on these caissons, which vary in diameter from 36" to 96". The top of the basement slab is at either 78' or 83'

elevation, with caisson estimated bearing elevations ranging between 45' to 70', with the most around 60'.

Structural System – Columns

The framing system consists primarily of ASTM A992 Grade 50 rolled W-shapes with depths of 12" and 14". There are several 10" deep W-shapes in the basement through fourth floors and some HSS shapes in the auditorium. Sizes vary greatly with upper floor columns in the 100-120lb range, and lower floor columns in the 200lb range. The columns are spliced 4' above floor level and span two floors with lengths typically at 25' to 30'.

Structural System – Floor System

Given the irregularities of the buildings shape, I decided to describe the framing system by dividing up the building into typical areas, which are schematically represented in figure 2 to the right. A simplified framing plan can be seen in figure 3 on the next page. Floor systems for the various areas are then described.

Slabs are typically 2.5", $f'c=4,000$ psi, NWC on 3" deep, 20 gage, galvanized composite steel deck, with 6x6-W2.9xW2.9 WWF. Decking is applied perpendicular to beams and parallel to girder. The primary exception is penthouse mezzanine and roof level, where the slab is thinner.

This building also has three transfer trusses which take column point loads from above and redistribute them to offset columns at a lower level. Two of these trusses are located between the first and second floors, are 15'4" deep, and span 46.5' in order to clear space for the loading dock below. A third truss is located between the 5th and 6th floors, is 14'8" deep, and spans 62' in order to relocate columns for corridors on lower levels.

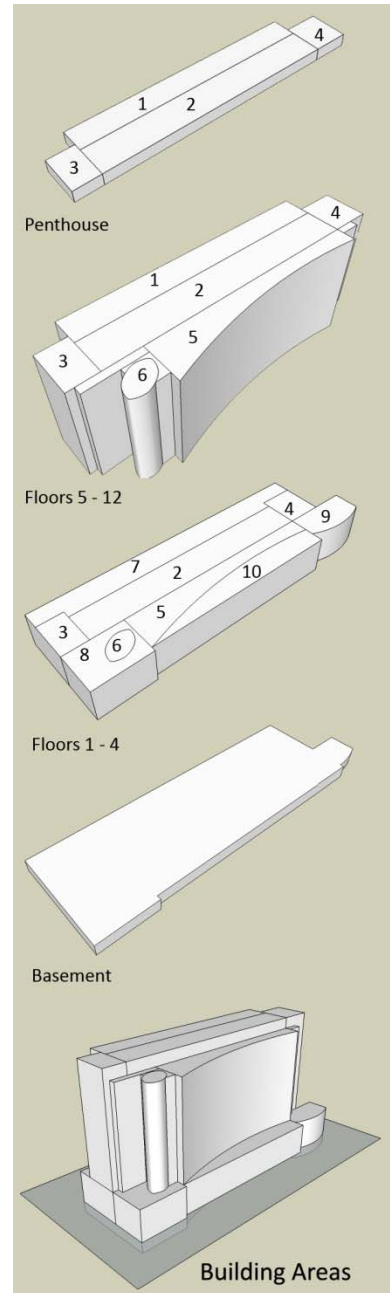


Figure 2: Building Areas

Area 1 typically has 25'x31' bays with beam sizes ranging from W12x14 to W21x14, with the most common size being the W21x14 and W18x40. The most common girder size is W24x68 and W21x50.

Area 2 contains an elevator core and riser openings. It typically has 38'x31' with beam sizes in the range of W24x44 to W24x94 spanning girders of a similar size.

Areas 3 and 4 contain greatly varying framing sizes due to openings. Area 3 contains openings for mechanical equipment and stairwells, while area 4 also contains an elevator core.

Area 5 contains the framing for the dramatic curved east façade. The curve itself is composed mostly of W21x44 or W24's members of various sizes with the curved bays typically spanned by W12x19's. Longer spans range from W14x22 to W24x84.

Area 6 is the oval tower, which is framed by a hexagon of W12 and 16 girders and beams. C shapes round out the shape of the oval. At the 4th floor and below, this area frames into area 8 which member sizes ranging from W14-W24.

At the 4th floor and below, area 1 becomes the larger area 7, with 25'x31' bays with W18x40 beams spanning W24x55 girders.

Area 9 is the auditorium with 44LH14 shapes spanning curved walls of W16, 18 and 21 girders to form the roof deck. The floor is framed by sloped W30x90 beams for the seating area and W16 girders underneath the stage.

Area 10 is the atrium space with, which extends from the curved façade to form a straight edge facing the street. Beams varying from W16 to W24x68 span the curve girders to the straight W24x55 girders for the floor and roof.

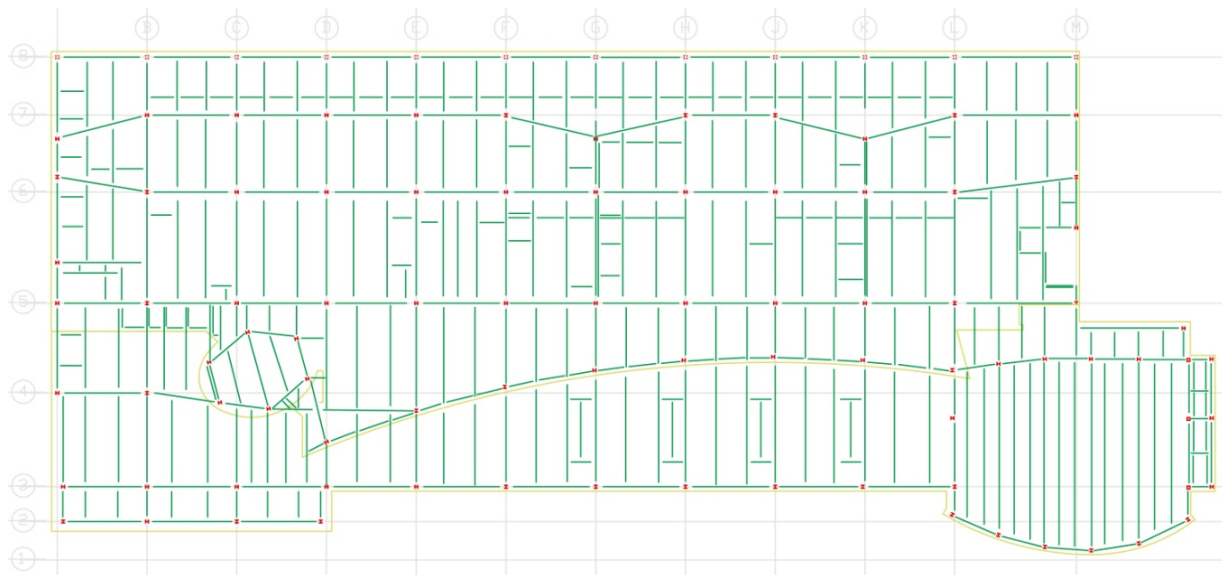


Figure 3: Simplified Framing Plan

Structural System – Lateral System

Due to the slender shape of the building lateral resistance is primarily needed in the East-West direction. This resistance is provided by four sets of braced frames which run the full height of the building. A review of detailed drawings of the connections did not indicate the use of moment connections. The vertical members range from W14x109 at the top to W14x550 at the bottom. Horizontal members are typically W24x55 but range from W21x44 to W27x161. Diagonal members range from W10x49 within the upper four floors to W12x190 at the bottom.

Three sets of North-South braced frames appear from the 12th, 13th mezzanine, and 13th penthouse levels in one line, with an additional set appearing in another line for only two levels. The member sizes are similar with the exception that diagonal members are comprised of 5x5L shapes.

Codes Applied

Below are listed the codes used by the original designers.

- IBC 2003 (Philadelphia building code)
- ASCE7-02
- Concrete:
 - ACI 318 “Building Code Requirements for Structural Concrete”
 - ACI 316 “Manual of Standard Practice for Detailing Concrete Structures”
 - ACI 301, 302, 304, 305, 306, 308, 311, 318, 347
- Steel:
 - AISC “Specifications for Design, Fabrication and Erection of Structural Steel for Buildings”
 - AISC “Code of Standard Practice for Steel Buildings and Bridges”
 - American Welding Society (AWS) D1.1 “Structural Welding Code – Steel.”
 - American Welding Society (AWS) D1.1 “Structural Welding Code – Steel.”
 - ASTM A6 “General Requirements for Rolled Steel Plates, Shapes, Sheet Piling, and Bars for Structural Use.”
 - ASTM A325 “Specifications for Structural Joints”
 - Steel Deck Institute “Design Manual for Composite Decks, Form Decks, and Roof Decks”

For my design and analysis I used IBC 2006 and ASCE7-05

Loads: Live & Dead

The loads in tables 1 and 2 were determined by reviewing the building documents and noting the loads used by the original designers, who based their loading off of the IBC 2003, the adopted building code of Philadelphia, Pennsylvania.

Design dead loads, found in table 3 were not presented in the building documents, so material unit weights and ASCE 7-05 Minimum Design Dead Loads were used to make dead load assumptions.

Table 2: Snow Loads	
Flat-roof snow load	22 psf
Snow Exposure Factor	0.9
Snow Load Importance Factor	1.1
Thermal Factor	1.0

Table 1: Live Loads	
Area	Load (psf)
Slab on Grade	150
Truck Drive Aisle	300
High Density Storage Area	300
Elevated Frame Slabs	150
Office/corridor	100
Library	150
Roof	30
Penthouse	150

Table 3: Dead Loads	
	Load (psf)
Decking	50.1
Girders & Beams	7
Subtotal	60
Mech/Elec	20
Partitions	8
Ceiling	1
Floor	1
Total	90

System Comparison Process

Comparison Criteria

The first step in this comparison process was to decide which comparison criteria to use, rank them in terms of importance, and then choose appropriate structural systems to use. Below are the comparison criteria, listed in order of importance for this project.

- Cost - Since the owner of the project is most likely relying on alumni donations and investments, the budget is probably a critical factor in the determination of a building system. This assumption is supported by the fact that the project is fast tracked, which is aimed at keeping costs down.
- Construction time/lead time - Due to the fast tracked construction process, the amount of time spent on site will be critical in choosing a system, with careful planning needed to insure that lead time does not interfere with the construction schedule. Also having a system that is quickly assembled on site is best to allow the other trades to come in.
- Constructability - Several irregularities such as the curved façade, oval tower, and transfer trusses, as well as large openings for up to four different vertical circulation areas will prove challenging to the design (in terms of detailing and fabrication), and construction processes, modifying the initial cost and schedule estimate.
- Fire protection – The amount needed, as well as the difficulty in applying fire protection may have significant affects on cost and schedule as well.
- Serviceability - The vibration and deflection of the various systems is of importance since the building contains many laboratory areas which may hold sensitive equipment.
- Depth – Despite the 14'8" ceiling heights, the depth of the floor system is still of a concern due to the heavy HVAC and plumbing requirements of the laboratory spaces.
- Strength Requirements - Due to the interaction of the requirements for member sizes and the actual availability of the members, some of the systems may be less efficient than others, resulting in considerable price difference.

Other areas for comparison which were not critical in choosing a design are listed below.

- Durability – Issues concerning rust, fire proofing, spalling, and cracking were not considered due to the types of systems considered and the fact that they are to be used for the interior framing of the building.

- Foundation – Despite the solid bedrock located at fairly shallow depths, the precast system will require stronger foundations. Since the other systems are similar in weight, this exception will be discussed in the conclusion.
- Seismic – Is not a critical issue, due to the low activity in the Philadelphia area.
- Wind – Although this is a significant issue due the large EW façade, altering the floor systems should have minimal effect on the lateral system since it consists of braced frames and the floors can be modeled as diaphragms.
- Staging area – There is a large staging area at the north end of the site with plenty of vehicular access and space for large items such as precast members.

Floor System Selection

Various floor systems were considered for analysis, but a few systems were eliminated fairly early on. Cast in Place concrete was not considered due to the irregularities in the building shape, which would drastically increase construction and labor costs, especially in terms of formwork. Post tensioned CIP and precast post tensioned were not further considered due to the difficulty of tightening the post tensioning strands with irregular patterns and floor openings.

Since the original design was a composite floor system, it was decided to first compare this with a non-composite system in order to gain a better understanding of the original designer's intentions and to be able to compare the two systems, especially in terms of cost, and serviceability.

The next system choice was steel joists supporting a non-composite deck and framing into W-shape girders. Steel joists are a fairly cost effective system, but may experience issues concerning depth and serviceability. Once again, it would be interesting to see how these varying pros and cons would interact.

A plank on girder system was designed in order to provide an alternative to the decking material used in the previous systems. Perhaps economy could be obtained by using these precast elements instead of using so many site assembled materials.

Lastly, a precast prestressed concrete system was provided as a completely alternative building material. An advantage of this system over the others is that there would potentially be less individual pieces to be assembled, decreasing construction time.

Analysis Process

The frame in column lines 6-7/F-G from the original drawing set was used for the comparison because it was fairly typical in size and shape, and did not contain any openings. In the original design this frame is next to a cantilevered frame, which resulted in some variations from the other frames, so for the sake of comparison this frame was further simplified. This “modified original composite steel floor system” was then used to compare with the alternative floor systems, which maintained the same dimensions as the modified original.

Then, the various systems were designed for strength and serviceability using the AISC steel construction guide, United Steel Deck design guide, Vulcraft design manual, and the PCI design guide. Since much of the building will contain laboratories, and the locations of the future laboratories are not predefined in the shelled floor levels, a fairly large service load accounting for laboratory equipment was used in the analysis, even though this number may be high for the office areas. With this said, the sizing of the modified system was comparable to the original design.

Due to the loading used to size the floor systems, flexure ended up controlling all of the designs. Live load deflections were then calculated for the designs and compared.

After the designs were completed, the 66th Edition, 2008 RSMeans Building Construction Cost Data guide was used to estimate the cost and construction times for the various systems. It is important to note that since a simplified framing plan was used, there should be expected increases in cost and construction time for all of the systems. The remaining criteria were able to be subjectively judged.

System Comparison

This section uses the various comparison criteria to analyze the modified original, non-composite, steel joist, plank & girder, and precast floor systems, and to draw conclusions about which systems are the most plausible alternative. Table 4, appearing below, is a summarization of the findings.

System Comparison						
		Modified Original (Composite)	Non-composite	Steel Joist	Plank on Girder	Precast
Cost (\$)		8,923,859	8,508,471	8,035,649	8,130,504	9,503,933
Construction Time: (Hours)	Total [one frame]	8544 [16.8]	5880 [11.6]	6384 [12.6]	3912 [7.7]	4728 [9.3]
Lead Time		Least	Least	Longer	Longer	Longest
Fire Protection (Amount Required)		Medium	Medium	Most	Some	None
Constructability		More difficult	More difficult	More difficult	Less difficult	Less difficult
Depth - Deck + Beam		23.2	23.2	25.5	12	12
Depth - Deck + Girder		29.6	29.6	29.6	36.1	40
Deflections (in)		0.242	0.756	0.023	0.363	0.363
Vibrations		Some	Some	Most	Least	Least
Strength, Over capacity		47% o.c.	OK	OK	OK	29% o.c.
Viable Solution?		Least	Better	Better	Best	Least

Table 4

Cost

The 66th Edition, 2008 RSMeans Building Construction Cost Data guide was used to estimate the costs for the various building systems, which were modified with the city index factor. Since individual connections were not designed, a 10% allowance per RSMeans recommendation was included in the beam and girder estimates. These and other assumptions and calculations are included in the appendix.

The most expensive system was the precast concrete system at \$9.5 million, which is more than the modified original (composite) system’s cost of \$8.9 million, a 7% increase. This makes the all precast system non-viable.

By making the floor system non-composite, approximately \$400,000 in savings can be obtained over the original with a final cost of \$8.5 million, a 4% reduction. The savings come entirely from the removal of shear studs which were used on the modified original, as well as the original, on the beams as well as the girders, with 24 studs per beam and an average of 26 studs per girder.

A further cost reduction is achieved by the plank on girder system at \$8.1 million. Although hollow core planks are a more expensive item, by combining the function of decking and beams into one member they are cheaper than the non-composite and modified original system, with a 9% savings.

The steel joist system was the cheapest at \$8 million, which is about \$900,000 less than the modified original a 10% savings. Despite the fact that more joists were needed to support the calculated loads, their inherent lightness and cost efficiency, still made them the cheapest system.

	Modified Original (Composite)	Non-composite	Steel Joist	Plank on Girder	Precast
Cost (\$)	8,923,859	8,508,471	8,035,649	8,130,504	9,503,933

Table 5

Construction Time

The 66th Edition, 2008 RSMeans Building Construction Cost Data guide was used to estimate the construction time of the various building systems. The estimate was made by summing the construction times of the individual elements for one frame and then multiplying the total by a square footage ratio to estimate the total time of construction required for the floor systems.

Since the construction time typically depends on the complexity of the system, the modified original took the longest to assemble at 16.8 hours per frame, which translates to

8544 hours for the whole project. This was caused by the high number of separate components that needed to be assembled.

By eliminating the shear studs for the decking, both the non-composite and steel joist system greatly decreased construction time by approximately 28%. However, due to the increased time of assembling seven joists instead of four beams and adding the bracing in between joists, the steel joist system took one hour longer to construct per frame than the non-composite system, which only took 11.6 hours per frame. This may not seem like much but over the course of the project this equaled a 504 man-hour time difference, which equals another 63 days of construction.

The precast system, at 9.3 hours per frame – 4728 total - offered an even more significant time savings of 45%. This is due to the limited number of individual elements that need to be assembled: 4 for the precast, vs. 6 with the steel joist, and 7 with the modified original.

The plank on girder system was the quickest at 7.7 hours per frame – 3912 total – with a 54% savings over the original. Despite having the same number of elements needing assembly, the plank and girder system offered further time savings, most likely due to the greater ease in moving the light steel girder as opposed to the very heavy precast girder.

		Modified Original (Composite)	Non-composite	Steel Joist	Plank on Girder	Precast
Construction Time: (Hours)	Total [one frame]	8544 [16.8]	5880 [11.6]	6384 [12.6]	3912 [7.7]	4728 [9.3]

Table 6

Lead Time

This analysis is a subjective due to the difficulty in obtaining an accurate and generalized estimate on the lead time of the different systems. With this said, a few relative assumptions can be made for the sake of comparison.

The precast system will probably have the longest lead time, since many of the elements, although in standard lengths and sizes, will need to be fabricated and are less likely to be in stock. The openings in the floor system, as well as the many curved shapes will have a significant impact on the lead time of the hollow core decking since these members will need to be detailed in advanced, and be specially formed and prestressed; however, due to the vertical repetition in the buildings, it may be possible to use the same forming and prestressing techniques for repetitive members, which may negate some of the extra time spent on detailing.

The plank on girder system will most likely see similar problems with the hollow core decking, but have less of a problem with the steel girders. The lead time for steel can be decreased by designing for shapes that can be ordered in-stock using standard lengths and common shape sizes from the fabricator, as opposed to designing for ones that need first to be milled. The coordination involved in using separate steel and hollow core fabricators may be difficult and lead to delays.

The steel joist, modified original (composite), and non-composite systems can take full advantage of fabricators with in-stock w-shapes, making it probable that these systems will have the least lead time. Similar coordination problems as with the plank and beam system may occur with the steel joist system however, which means there is a higher chance this system will face a longer lead time over the other two systems.

		Modified Original (Composite)	Non-composite	Steel Joist	Plank on Girder	Precast
Lead Time		Least	Least	Longer	Longer	Longest

Table 7

Fire Protection

The requirement of extra fire protection can have a significant impact on cost and construction time and should be considered in this comparison. It is assumed that spray on fireproofing will be used since it is the most affordable.

Steel joists are the most difficult to protect against fire due to their open webs. Fireproofing sprays through the open webs, and laborers spend a lot of time trying to cover all of the surfaces; therefore, fire proofing will a significant negative effect on this system’s cost and scheduling.

By contrast, the modified original (composite), and non-composite systems have fairly flat surfaces, which make it much easier and more economical to spray on protection. The hollow core planks of the plank and girder system do not require spray on proofing, but the girders will still require some. The precast system does not require any extra protection due to the fire resistant qualities of concrete; therefore, fire proofing will not have any negative effect on this system’s cost or scheduling.

		Modified Original (Composite)	Non-composite	Steel Joist	Plank on Girder	Precast
Fire Protection (Amount Required)		Medium	Medium	Most	Some	None

Table 7

Constructability

Due to the building’s irregularities such as the curved façade, oval tower, and the typical floor openings, the relative constructability of the various systems will significantly affect the cost and scheduling of the project. The effect will be greatest on systems where a lot of assembly happens onsite; therefore the modified original (composite), non-composite, and steel joist systems will probably experience the most difficulty, since the decking consists of a poured slab on steel decking. Not only will all of the decking material and reinforcement need to be cut for the specific areas, but that slab edges will have to be specially detailed and formed onsite. This will modify the expected construction time and cost. In comparison, the plank on girder system and precast system’s hollow core planks will not require nearly as much on site assembly, thereby limiting this increase.

		Modified Original (Composite)	Non-composite	Steel Joist	Plank on Girder	Precast
Constructability		More difficult	More difficult	More difficult	Less difficult	Less difficult

Table 8

Depth

Although the floor to floor heights should be sufficient to fit any of the structural systems and the mechanical system, it is important to take note of which systems will be the most restrictive. Looking at the mechanical system, it seems that most of the ducts are around 16” depths, and run in both the N-S and E-W directions. The larger supply and return ducts are around 20-24” and run in the E-W direction.

The modified original (composite), non-composite and steel joists, are fairly similar in depth with approximately 23” depth for the deck and beam, and 29 ½” depth for the deck and girder. The precast and the plank on girder systems lack beams and therefore have a very shallow decking of 12” but have 36” and 40” girder depth, respective to the two systems. These girders run perpendicularly to the larger 20-24” ducts which may make the plenum space tight for those ducts. On the other hand, the 12” deep deck area has significantly more room, allowing plenty of plenum space mechanical equipment in the laboratory areas. In order to correctly asses the best systems in terms of depths, a thorough analysis of the mechanical system should be made, which is out of the scope of this technical report. Therefore, it is possible to weigh all of the systems fairly equally in terms of depth.

	Modified Original (Composite)	Non-composite	Steel Joist	Plank on Girder	Precast
Depth - Deck + Beam	23.2	23.2	25.5	12	12
Depth - Deck + Girder	29.6	29.6	29.6	36.1	40

Table 9

Serviceability

Since this building contains many laboratory areas with sensitive equipment, it is important to limit the deflections and vibrations occurring in the spaces. All of the systems were designed to meet live load deflection requirements, but many exceeded this requirement by virtue of the flexural design. The non-composite system had the highest deflections at 0.756", which is significantly higher than the original modified (composite) system's 0.242" deflection. The precast and plank on girder systems deflections were only controlled by the hollow core planks, which experienced 0.363" deflection. Surprisingly the steel joist system, experience the least live load deflection at 0.023".

Vibrations were assessed subjectively based on information obtained in the general information sections of the materials used to design the various systems. Vibration is mostly dependent on span and dampening, so the AISC code recommends analyzing vibration based on acceleration. It can be expected that lighter systems which can more easily accelerate will be more susceptible to vibration. Therefore, it is expected that the steel joist system will have the highest potential for vibration issues, with the modified original (composite) and the non-composite systems experiencing less vibration, and the heavy precast and plank on girder system experiencing the least.

	Modified Original (Composite)	Non-composite	Steel Joist	Plank on Girder	Precast
Deflections (in)	0.242	0.756	0.023	0.363	0.363
Vibrations	Some	Some	Most	Least	Least

Table 10

Strength

All of the systems were designed to meet flexural strength requirements, but it is important to note two discrepancies. The first is that the modified original (composite) system has a 47% over capacity in terms of flexural requirements. This is due to the high number of shear studs present, and may be for vibration control issues. The second discrepancy occurs with the precast system. The girders here have a 29% flexural overcapacity, which is due to the types, sizes and shapes of precast girders available. Two members were found during the precast design: one closely matched the flexural requirements but was very deep, while the other was shallower but overly exceeded the flexural requirements. The latter was decided on for the sake of depths requirements; however, this resulted in an overdesigned and heavier system.

	Modified Original (Composite)	Non-composite	Steel Joist	Plank on Girder	Precast
Strength, Over capacity	47% o.c.	OK	OK	OK	29% o.c.

Table 11

Conclusion

Since cost and construction time are critical issues, an initial conclusion to be drawn from this analysis is that the steel joist and plank on girder systems are the most viable solutions, with the plank on girder system being the best. The non-composite and especially the modified original systems seem to be less viable due to their higher cost and construction time. The precast system was over a half million more than the modified original system, which may appear to make it a completely non-viable system; however, when one considers that \$0.5 million is only 0.3% of the \$150 million budget and that the construction time is half that of the original system, then this systems remains a viable choice.

When the modifying effects of lead time, fire protection and constructability are considered, it is likely that the precast and plank on girder systems will probably see almost no price increase, the modified original and non-composite will have a slight price increase, and the steel joist system will see a significant increase.

At this point, the whole cost and scheduling picture becomes clearer and it seems that the non-composite, the steel joist and plank on girder designs are good choices in terms of cost

and scheduling, with the latter two being the best. Unless substantial benefits can be found by the short construction schedule, the high cost of the precast system -despite its constructability and fire protection benefits- makes it a non-viable solution. Similarly, the original modified system is significantly more expensive than the other systems and will most likely have a higher cost due to added fire protection and constructability issues.

The depths of the non-composite, steel joist, and plank on girder systems are relatively close to each other; however, the plank on girder system stand out because of the very shallow floor area of 12”, which will allow plenty of room for equipment, especially in the laboratory areas. Once serviceability is considered, this system becomes even more attractive due to the combination of relatively small deflections and minimal vibrations. The steel joist system, on the other hand, runs the risk of high vibrations, while the non-composite section had large deflections.

When all of these separate areas for analysis are considered, the plank and girder system remains the most attractive system for its cost, short construction time, and serviceability; however, the other systems are still viable solutions to be considered, especially if more details about the construction schedule and the owner requirements become known.

		Modified Original (Composite)	Non-composite	Steel Joist	Plank on Girder	Precast
Viable Solution?		Least	Better	Better	Best	Least

Table 12

Appendix

Floor System Design

1.

Modified Original Composite Steel

Frame in col. line 6-7 / F-G was picked for analysis because it is the most typical. Also no penetrations and no curves are present in this frame simplifying the analysis.

A modification to the original was made to the original in order to create a simplified and more typical frame for comparison purposes. This modified original was used to compare the various possible structural systems.

Original

Edge of Building - Cantilevered Framing

Indicates Moment connection direction.
 Top Moment connection at North Columns for cantilever.

Modified Original

Assume "interior" frame

Assume Moment direction just for girders.
 Columns reoriented in E-W direction

• Effective width beam:

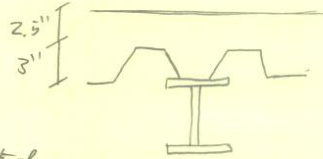
$$b \leq \begin{cases} \sqrt{8} (26.333') = 3.31' & \text{control} \\ \frac{1}{2} (10.333') = 5.163' & \text{distance to edge of slab} \end{cases}$$

2.

- Loading
 $P_L = 90 \text{ psf (incl. sw)}$
 $W_L = 100 \text{ psf}$

$$1.2 (90) + 1.6 (100) = 268 \text{ psf}$$

$$W = 268 \text{ psf} (10.333') = 2.769 \text{ klf}$$



- Composite Beam Design - AISC 13th Ed

- Initial Sizing:

Since floor system will be unshored during construction, beam needs to carry all applied loads per AISC §5.10

- $M_u = wL^2/8 = 2.769 \text{ klf} (26.333')^2/8 = 240 \text{ kft}$
- Decking provides full lateral bracing use Table 3-2
 $W18 \times 35 \quad \phi M_n = 249 \text{ kft}$

- Decking properties:

Decking \perp to beams, 2.5" $f_c = 4,000$, NWC, 3/4" ϕ studs, 3" deep galvanized 20 gauge deck.

Find ΣQ_n
 Table 3-2

20' 6" span, 24 studs, 12" $w_r \Rightarrow 1 \text{ stud/rib}$

Assume weak stud

$$\Rightarrow \Sigma Q_n = 21.5 \text{ k}$$

$$\Sigma Q_n = 21.5 (24 \text{ studs}) = 516 \text{ k}$$

- Use initial beam size with deck properties to find PNA + therefore flexural capacity. Table 3-19

- Smallest of:
 - ① $A_s f_y = (10.3 \text{ in}^2) (50 \text{ ksi}) = 515 \text{ k}$
 - ② $0.85 f'_c A_c = 0.85 (4 \text{ ksi}) (3.39 \times 12) (2.5") = 345.78 \text{ k}$
 - ③ $\Sigma Q_n = 516 \text{ k}$

Case ② controls PNA in flange
 Since $\Sigma Q_n > 0$ or ② fully composite action
 TO control vibration?

* Since \perp decking, neglect A_c below top of ribs

$$T_s = (515 - 345.78) / 2 = 84.61 \text{ k}$$

$$PNA = \frac{84.61 \text{ k}}{(50 \text{ ksi})(b_f = 6")} = 0.282"$$

$$b_f = 425" / 4 = 0.106"$$

$$3 (0.106) = 0.318 < 0.282" \text{ conservative}$$

$$Y_1 = 3$$

$$Y_2 = 5.5" - \frac{1}{2} \frac{\Sigma Q_n}{0.85 f'_c b} = 5.5" - \frac{1}{2} \frac{516}{0.85 (4) (3.39 \times 12)} = 3.59"$$

3

- From Table 3-14
 $Y_1 = 3$ $Y_2 = 3.59$ W 18x35
 $\Rightarrow \phi M_n = 457 \text{ kft}$ A lot of extra capacity: can remove studs for efficiency

- Check Deflections: see next page

- Girder Design
 $2.769 \text{ klf} (26.333') = 72.9 \text{ k} @ 3' \text{ spacing}$
 $M_u = \phi M_n = 72.9 (10.333') = 753.3 \text{ kft}$
 Fully braced by decking \rightarrow Table 3-2
 $W 24 \times 84$ $\phi M_n = 840.7753 \text{ kft}$ $I = 2370 \text{ in}^4$
 Actual capacity much higher due to composite action

- Check Deflection Girder
 $\Delta_{max} = l/360' = 31' \times 12 / 360 = 1.03''$
 $I_{required}$ (Table 3-23 fixed ends due to moment connections)
 $1.03 = \frac{(0.100 \text{ ksf} \times 26.333' \times \frac{1}{2}) (31' \times 12)^4}{384 (29,000) I}$
 $I = 366 \text{ in}^4 < 2370 \text{ in}^4 \quad \text{ok}$

4

Extra Capacity = Can remove studs for efficiency

Check deflections

$$\Delta_{max} = l/360 = (26.333' \times 12) / 360 = 0.88$$

$$I_{eff} = I_{tr} \times 0.75$$



	A	y	A _y	Ī	d	Ī + Ad ²
CONCR	99.3	1.25	124.73	53.6	1.875	489.89
W18x35	10.3	13.6"	140.08	510 in ⁴	10.6"	1667.31
						2157.3

effective width

$$A_c = 39.72" \times 2.6" = 99.3 in^2$$

$$y_c = 2.6"/2 = 1.25"$$

$$\bar{I} = 39.72" (2.6")^3 / 12 = 53.6 in^4$$

$$d = \bar{y} - y = 3" - 1.25" = 1.875 in$$

$$A_s = 10.3"$$

$$y_s = 5" + 17.7/2 = 13.6"$$

$$\bar{I}_s = 510 in^4$$

$$d = \bar{y} - \bar{y} = 13.6 - 3 = 10.6"$$

$$\Delta_{actual} = \frac{5 w l^4}{384 EI}$$

$$= \frac{5 [(0.1)(10.533') (\frac{1}{12})] (26.333' \times 12")^4}{384 (29,000 ksi) 2157.3 in}$$

$$= 0.242 in < 0.88$$

Steel Noncomposite - Strength + Serviceability

Using same framing layout for Col line 6-7/F-6
Use AISC 13th Edition

- Loading

$$W_u = 1.2D + 1.6L = 1.2(90 \text{ psf}) + 1.6(100 \text{ psf}) = 268 \text{ psf}$$

- Typical Beam

$$M_u = \phi M_n = wL^3/8 = 0.268(10.333)(26.333)^2/8 = 240.0 \text{ k-ft}$$

Table 3-2 (decking provides full lateral support)
W18x35 $\phi M_n = 249$ $I = 510 \text{ in}^4$

- Typical Beam Deflection

$$\Delta_{max} = L/360 = 26.333' \times 12/360 = 0.88 \text{ in}$$

$$\begin{aligned} \Delta_{actual} &= 5wL^4/384EI \quad (\text{Table 3-23 Shear-connection}) \\ &= \frac{5(0.100 \text{ ksf} \times 10.333 \text{ ft} + \frac{1}{2})(26.333' \times 12)^4}{384(29,000 \text{ ksi})(510 \text{ in}^4)} \\ &= 0.756 \text{ in} < 0.88 \end{aligned}$$

- Girder Design

$$2.769 \text{ k-ft}(26.333') = 72.9 \text{ k} @ 3' \text{ spacing}$$

$$M_u = \phi M_n = 72.9(10.333') = 753.3 \text{ k-ft}$$

Fully braced by decking → table 3-2

$$W24x84 \quad \phi M_n = 840.7753 \text{ k-ft} \quad I = 2370 \text{ in}^4$$

- Check Deflection Girder

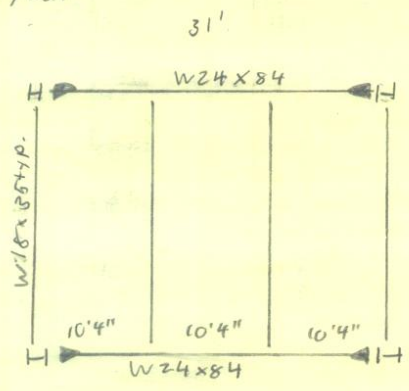
$$\Delta_{max} = L/360 = 31' \times 12/360 = 1.03''$$

$I_{required}$ (Table 3-23 fixed ends due to moment connections)

$$1.03 = \frac{(0.100 \text{ ksf} \times 26.333' + \frac{1}{2})(31' \times 12)^4}{384(29,000)I}$$

$$I = 366 \text{ in}^4 < 2370 \text{ in}^4 \quad \text{ok}$$

- Layout



Girders have moment connections to columns
Beams have shear connections to girders

Same bay size and column orientation as modified original design
Same decking without shear studs as modified original

Joist System

- Use Vulcraft Joist Guide

• Loading
 $DL = SW = 50.1 \text{ psf}$ for decking other sw incl in Tables
 $MED, etc = 30 \text{ psf}$
 81 psf
 $LL = 100 \text{ psf}$
 $1.2D + 1.6L = 1.2(81) + 1.6(100) = 257 \text{ psf}$
 Convert to ASD to use Joist Guide
 $WSJ = \frac{W_{LAFD}}{1.68 \times 0.9} = 173 \text{ psf}$

• Joist Design using Economical Joist Guide for 108" in 26'4" span

Try 6 Joists 6'2" spacing = 1072 plf
 NOT Economical

Try 7 Joists 5'2" spacing = 899 plf
 20 LH9 (17 plf sw) 903 plf capacity

★ Try 8 Joists 4'5" spacing = 766 plf
 20 LH6 (15 plf sw) 791 plf capacity
 ↑ 20" depth "longspan"

9 designation
 6" min bearing length
 14" max bridge spacing
 need 23 bridges

6 designation
 6" min bearing length
 12" max bridge spacing
 need 26 bridges

• Joist Deflection Check: see next page

• Girder Design
 $257 \text{ psf} (26.333') = 6.767 \text{ klf}$ (Assume cant loading for
 $M_u = wL^2/8 = 6.767(31')^2/8 = 813 \text{ kft}$ so many closely spaced
 joists)
 Fully braced by decking Table 3-2
 $W24 \times 84 \quad \phi M_n = 840.7763 \text{ kft} \quad I = 2370 \text{ in}^4$

- Check Deflection Girder
 $\Delta_{max} = L/360 = 31' \times 12 / 360 = 1.03''$
 Inrequired (Table 3-23 fixed ends due to moment connections)
 $1.03 = \frac{(0.100 \text{ ksf} \times 26.333' \times \frac{1}{2}) (31' \times 12)^4}{384 (29,000) I}$
 $I = 366 \text{ in}^4 < 2370 \text{ in}^4 \quad \text{ok}$

2

• Check Joist Deflection pg 6 Vulcraft Joist Guide

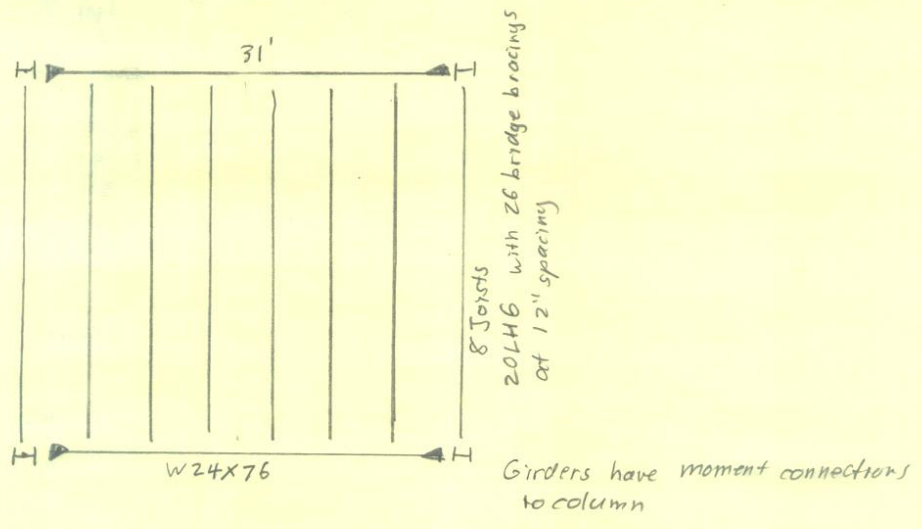
$$\Delta = \frac{25.88 w L^4}{EI} \quad (\text{Vulcraft equation with mixed units})$$

$w = 766 \text{ plf}$
 $E = 29,000,000 \text{ psi}$
 $I = 26.767 w_{LL} (L)^3 \times 10^{-6} = 26.767 (516 \text{ plf}) (26.003')^3 \times 10^{-6} = 13,811.91$
 $L = \text{span joist} - 0.33 = (26.33' - 0.33) = 26.003'$

$$\Delta = \frac{25.88 (766) (26.003')^4}{29,000,000 \text{ psi} (13,811.91 \text{ in}^4)} = 0.023 \text{ in}$$

$\Delta_{\text{max}} = 0.88 \text{ in}$ (see orth. mod. calcs)

$0.023 < 0.88 \quad \text{OK}$



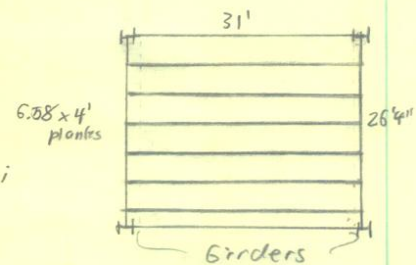
Same decking as modified original without shear studs
Same column orientation as mod. orig.

Plank + Beam

- Assumptions
 - Using same 26'4" x 31' bay size although it would probably be more economical to have bays sized for standard sizes
 - Therefore, assume it is possible to cut or premanufacture planks for custom size
 - Planks span E-W (along 31' dimension) to minimize number of planks
 - Use 1 set of planks rather than dividing span with a girder and using 2 sets of planks
 - Although the last two assumptions will result in deeper members, they should be most economical since they reduce the number of planks, and the amount of time spent lifting planks.

- Loading
 - DL = 30 psf (sw included in design tables)
 - LL = 100 psf
 - $1.2(30) + 1.6(100) = 191 \text{ psf}$

- Plank Design - PCI Handbook 6th Edition
 - Pg 2-33: 191 psf, 31' span
 - Hollow Core Plank: 4HC10+2 885
 - 10" plank, 2" topping, 8 #16 strands, 195 psi



- Girder Design AISC 13th Edition
 - DL = 30 psf + 81 psf (Plank sw) = 111 psf x 1.1 (Girder sw) = 122 psf
 - LL = 100 psf
 - $1.2(122) + 1.6(100) = 506 \text{ psf}$
 - $506 \times 31' = 9.498 \text{ kft}$
 - $M_u = wL^2/8 = 9.498(26.333)^2/8 = 823 \text{ kft}$
 - Assume continuously braced use Table 3-2
 - W24 x 84 $\phi M_n = 840 \text{ kft}$ $I = 2370$
- Girder Deflection
 - $2370 > 366$
 - (See Noncomposite cases \rightarrow still ok since Required I will be much smaller since the span is smaller)

- Deflection Calculations - PCI Handbook CH 4.8.2

- Determine max tensile stress f_t see Eq 4.2.2

- Section Properties

Untopped	Topped
$A = 259 \text{ in}^2$	355 in^2
$I = 3223 \text{ in}^4$	5328 in^4
$y_b = 5 \text{ in}$	6.34 in
$y_t = 5 \text{ in}$	9.66 in
$S_b = 645 \text{ in}^3$	840 in^3
$S_t = 645 \text{ in}^3$	941 in^3
$w_d = 270 \text{ plf}$	370 plf
$D_L = 68 \text{ psf}$	93 psf
$V_{1/8} = 2.22 \text{ in}$	-

$f'_c = 5,000$
 $f'_ci = 4,000$ (concr. strength in at prestress)

$e = y_b - y_s = 5'' - 1.5'' = 3.5''$
 (at prestress not after topping)

- prestress force

$P_i = 0.75 A_{ps} f_{pu}$
 $= 0.75 (1.971) (270 \text{ k})$
 $= 318.128 \text{ k/in}$
 $P = (1 - \text{losses}) = 0.82 (318.128) = 260.865 \text{ k}$

$A_{ps} = 8 \times \pi \left(8 + \frac{1}{16}\right)^2 / 4 = 1.971$

- Midspan Moments

$M_{dl} = (0.270 \text{ k/ft}) (31')^2 (12) / 8 = 389.205 \text{ k/in}$ (sur plank)
 $M_{top} = (0.100 \text{ k/ft}) (31')^2 (12) / 8 = 144.150 \text{ k/in}$ (sur topping)
 $M_{SD} = (0.030 \text{ k/ft} \times 4') (31')^2 (12) / 8 = 172.980 \text{ k/in}$ (service dead)
 $M_L = (0.100 \text{ k/ft} \times 4') (31')^2 (12) / 8 = 576.600 \text{ k/in}$

- Loads

$+ P/A = 260.865 / 259 \text{ in}^2 = +1,007 \text{ psi}$
 $+ P_e/S = 260.865 (3.5'') / 645 \text{ in}^3 = +1,415 \text{ psi}$
 $- M_{dl}/S = 389.205 \text{ k/in} / 645 \text{ in}^3 = -603 \text{ psi}$
 $- M_{top}/S = 144.150 \text{ k/in} / 645 \text{ in}^3 = -223 \text{ psi}$
 $- M_{SD}/S = 172.980 \text{ k/in} / 840 \text{ in}^3 = -206 \text{ psi}$
 $- M_L/S = 576.600 \text{ k/in} / 840 \text{ in}^3 = -686 \text{ psi}$
 $+ 704$

- Behavior Table 4.2.2.1

Uncracked since $+704 < f_t = 7.5 \lambda \sqrt{f'_c} = -530.330 \text{ psi}$ (tens)
 (comp)
 Ok since $704 < 0.60 f'_ci = 0.6 (4000) = 2400 \text{ psi}$

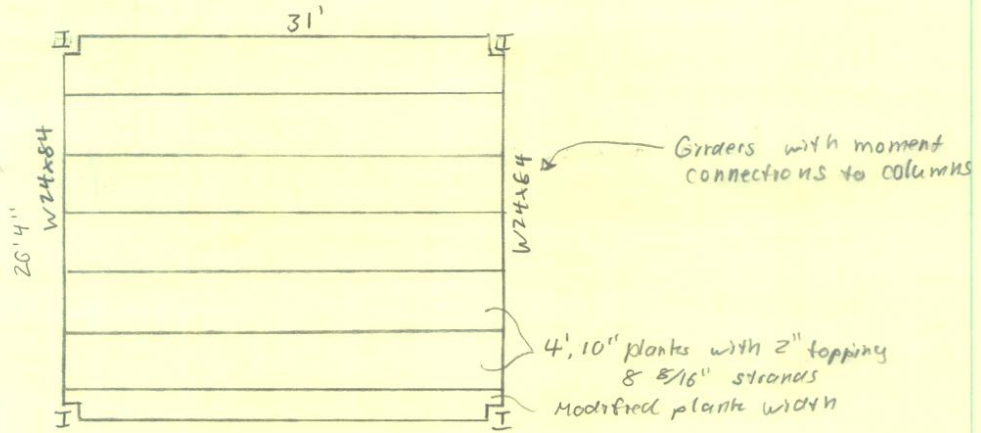
Deflection Calculation Basis: ACI 9.5.4.1 Gross Section

3

- Deflection: Since uncracked, use uncracked moment of inertia of composite section.

$$I = 5328 \text{ in}^4$$
$$\Delta_{\text{max}} = 0/360 = (31' \times 12) / 360 = 1.03$$
$$\Delta = \frac{5 w l^4}{384 E I} \quad E_c = 4287 \text{ ksi for } n_w c' = 6000$$
$$= \frac{5 [0.1 \text{ ksf} (4 \text{ ft}) \times \frac{1}{12}] (31' \times 12)^4}{384 (4287 \text{ ksi}) (5328 \text{ in}^4)}$$
$$= 0.364 \text{ in} < 1.03 \text{ in}$$

Layout



Same bay size as modified original
Column orientation altered from modified original

Precast System

- Use PCI Industry Hand book 8th Edition Preliminary design methods.
- Similar Assumptions were made here as for the Plank Beam design

Hollow Core Slab Design PCI 2.5

Loads

$$DL = 30 \text{ psf} \quad (\text{sw included in design table})$$

$$LL = 100 \text{ psf}$$

$$1.2D + 1.6L = 1.2(30) + 1.6(100) = 196 \text{ psf}$$

PCI 2.5 Table : 196 psf, 31' span

4HC10+2, 883

10" planks, 2" topping, 8 #16" d strands, 195 psf, wt = 24 psf

Girder Design PCI 2.6

Loads

$$DL = 30 + 24 \text{ psf} = 104 \text{ psf}$$

$$LL = 100 \text{ psf}$$

$$1.2D + 1.6L = 1.2(104) + 1.6(100) = 289 \text{ psf}$$

$$w_u = 289 \text{ psf} (26.333') = 7505 \text{ plf}$$

PCI 2.6 Tables : 26'

Best for weight

4 12 RB36, 158-S (Rectangular beam)
b = 12", h = 36", 15 #16" d strands, 7624 plf

20 LB36, 168-S (L-Beam)
b_{base} = 20", h = 36", 16 #16" d strands, 7958 plf

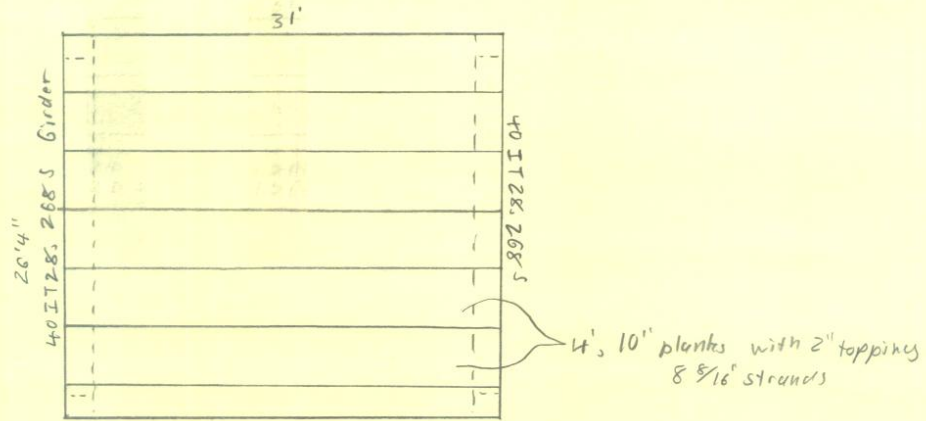
26 LB32, 218-S
b_{base} = 26", h = 32", 21 #16" d strands, 9265 plf

40 IT28, 268-S
b_{base} = 40", h = 28", 26 #16" d strands, 9672 plf

Best for depth, use this

- Hollow Core Deflections: same as in planks from previous example
- Girder deflections will be very minimal since the 40IT28, 268-S is so oversized for flexure.

• Layout



Same bay size as modified original
Precast Columns

Cost & Schedule Estimate

Modified Original (Composite) Floor System

Item	Quantity	Unit	Crew	Daily Quantity + Output	Duration Frame (days)	Productivity	Duration Frame (days)	SF Ratio	Duration Building
Steel Deck 05 11 13.50 #5800	816.323	sf	E-4	3300	0.27	508	138		
3" Deep, galv, 20 gauge Note: 26.333' x 31' = 816.323 Assume this does not include shear studs, WWF or concrete.									
WWF 03 22 05.50 #0300	0.816	C.S.F	2 Rodin	29	0.03	508	14		
6x6-W2.5xW2.9(6x6) 42 lb per C.S.F Note: C.S.F (hundred square feet) = 816.323sf/100 = .816									
Weld Shear Connectors 05 05 23.85 #0600	96 Ea.	E-20		320	0.16	508	82		
3/4" dia, 5-3/16" Note: 3/4" dia, 5' long shear studs, 24 per beam, 4 beams per frame and 26 per girder, 2 girders per frame									
Concrete Material 03 31 05.35 #0300	10.078	CY		140	0.07	508	37		
Normal weight concrete, ready mix, 4000psi Note: Slab Calculation: (26.333ft x 31ft) / (4" avg thickness) = 10.078 CY									
Placing Concrete 03 31 05.70 #1400	10.078	CY	C-20	140	0.07	508	37		
Elevated Slabs, less than 6" Thick, pumped Note: Slab Calculation: (26.333ft x 31ft) / (4" avg thickness) = 10.078 CY									
Beams 05 12 23.75 #3300	105.332	L.F.	E-5	960	0.11	508	56		
W18x35 Note: Quantity = 2 x 31' = 52' Total costs include 10% allowance for plates, angles, nuts, bolts, washers, etc.									
Girders 05 12 23.75 #5700	52	L.F.	E-5	1380	0.06	508	29		
W24x84 Note: Total costs include 10% allowance for plates, angles, nuts, bolts, washers, etc.									
Totals: Modified Original Floor System									356

Bare Cost		Cost		SF Ratio		Cost Building		City Index	
Bare Cost Item	Quantity	Frame	Equp.	Frame	Equp.	Frame	Equp.	Frame	Equp.
Material	1.86	816.323	1518.361	508	771327.262	1.015	190758.3586	1.309	165876.8336
Labor	0.46	816.323	375.5086	508	190758.3586	1.309	165876.8336	1.309	165876.8336
Equip.	0.4	816.323	326.5292	508	165876.8336	1.309	165876.8336	1.309	165876.8336
Total			\$2,220		\$1,245,733		\$1,245,733		\$1,245,733

Bare Cost		Cost		SF Ratio		Cost Building		City Index	
Bare Cost Item	Quantity	Frame	Equp.	Frame	Equp.	Frame	Equp.	Frame	Equp.
Material	20	0.816	15.32	508	8230.56	1.015	9741.408	1.309	9741.408
Labor	23.5	0.816	19.176	508	9741.408	1.309	9741.408	1.309	9741.408
Equip.	-	-	-	508	-	-	-	-	-
Total			\$35		\$18,032		\$21,166		\$21,166

Bare Cost		Cost		SF Ratio		Cost Building		City Index	
Bare Cost Item	Quantity	Frame	Equp.	Frame	Equp.	Frame	Equp.	Frame	Equp.
Material	0.62	148	91.76	508	46614.08	1.015	5891.68	1.309	5891.68
Labor	0.77	148	113.96	508	5891.68	1.309	5891.68	1.309	5891.68
Equip.	0.39	148	57.72	508	2921.76	1.309	2921.76	1.309	2921.76
Total			\$263		\$133,828		\$161,476		\$161,476

Bare Cost		Cost		SF Ratio		Cost Building		City Index	
Bare Cost Item	Quantity	Frame	Equp.	Frame	Equp.	Frame	Equp.	Frame	Equp.
Material	106	10.078	1068.268	508	542883.144	1.015	542883.144	1.309	542883.144
Labor	-	-	-	508	-	-	-	508	-
Equip.	-	-	-	508	-	-	-	508	-
Total			\$1,068		\$542,883		\$542,883		\$542,883

Bare Cost		Cost		SF Ratio		Cost Building		City Index	
Bare Cost Item	Quantity	Frame	Equp.	Frame	Equp.	Frame	Equp.	Frame	Equp.
Material	14.9	10.078	150.1622	508	76282.3926	1.375	28413.9132	1.375	28413.9132
Labor	5.55	10.078	55.5929	508	28413.9132	1.375	28413.9132	1.375	28413.9132
Equip.	-	-	-	508	-	-	-	508	-
Total			\$206		\$104,996		\$143,957		\$143,957

Bare Cost		Cost		SF Ratio		Cost Building		City Index	
Bare Cost Item	Quantity	Frame	Equp.	Frame	Equp.	Frame	Equp.	Frame	Equp.
Material	42.5	105.332	4475.61	508	2274117.88	1.015	188855.5557	1.309	188855.5557
Labor	3.53	105.332	371.822	508	188855.5557	1.309	188855.5557	1.309	188855.5557
Equip.	1.77	105.332	186.4376	508	94710.32112	1.309	94710.32112	1.309	94710.32112
Total			\$5,538		\$2,813,485		\$2,917,402		\$2,917,402

Bare Cost		Cost		SF Ratio		Cost Building		City Index	
Bare Cost Item	Quantity	Frame	Equp.	Frame	Equp.	Frame	Equp.	Frame	Equp.
Material	102	52	6324	508	3212592	1.015	98897.44	1.309	98897.44
Labor	3.14	52	191.68	508	98897.44	1.309	98897.44	1.309	98897.44
Equip.	1.57	52	97.36	508	49448.72	1.309	49448.72	1.309	49448.72
Total			\$7278		\$3,697,052		\$3,800,463		\$3,800,463

Cost		Cost incl. City Index	
Cost Frame	Cost Equp.	Cost Frame	Cost Equp.
\$16,610		\$8,437,716	\$8,923,859

Non-composite Floor System

Item	Quantity	Unit	Crew
Steel Deck #3360	816.323	SF	E-4

3" Deep, galv, 20 gauge, over 500 squares
Note: 26.333' x 31' = 816.323

Assume this does not include WWF or concrete.

Quantity	Daily Output	Productivity	Duration
816.323	3800	0.21	109
		κ SF Ratio =	508

Item	Quantity	Unit	Crew
WWF #0900	0.816	C.S.F	2 Room

6x6-W2.9W2.9 (6x6) 42 lb per C.S.F

Note: C.S.F (hundred square feet) = 816.323sf/100 = 816

Quantity	Daily Output	Productivity	Duration
0.816	23	0.03	14
		κ SF Ratio =	508

Item	Quantity	Unit	Crew
Concrete Material #0800	10,078	CY	-

Normal weight concrete, ready mix, 4000psi

Note: Slab Calculation: (26.333ft x 31ft)(4' avg thickness) = 10,078 CY

Quantity	Daily Output	Productivity	Duration
10,078	140	0.07	37
		κ SF Ratio =	508

Item	Quantity	Unit	Crew
Paving Concrete #1400	10,078	CY	C-20

Elevated Slabs, less than 6" Thick, pumped

Note: Slab Calculation: (26.333ft x 31ft)(4' avg thickness) = 10,078 CY

Quantity	Daily Output	Productivity	Duration
10,078	140	0.07	37
		κ SF Ratio =	508

Item	Quantity	Unit	Crew
Beams #3300	105.332	L.F.	E-5
W18x35	62	L.F.	E-5

Note: Quantity = 2 x 31' = 62'

Total costs include 10% allowance for plates, angles, nuts, bolts, washers, etc.

Quantity	Daily Output	Productivity	Duration
105.332	960	0.11	56
		κ SF Ratio =	508

Item	Quantity	Unit	Crew
Girders #5700	62	L.F.	E-5
W24x64	62	L.F.	E-5

Note: Total costs include 10% allowance for plates, angles, nuts, bolts, washers, etc.

Quantity	Daily Output	Productivity	Duration
62	1080	0.06	29
		κ SF Ratio =	508

Bare Cost					
Bare Cost Item	Quantity	Cost Frame	κ SF Ratio	Cost Building	City Index
Material	1.85	815.323	508	797,180.354	1.015
Labor	0.37	815.323	508	153,436.0711	1.309
Equip.	0.03	815.323	508	12,440.76252	1.309
Total		\$1,837		\$933,057	\$995,821

Bare Cost					
Bare Cost Item	Quantity	Cost Frame	κ SF Ratio	Cost Building	City Index
Material	20	0.816	508	829,556	1.015
Labor	23.5	0.816	508	9,741.408	1.309
Equip.	-	-	508	-	-
Total		\$33		\$18,032	\$21,166

Bare Cost					
Bare Cost Item	Quantity	Cost Frame	κ SF Ratio	Cost Building	City Index
Material	106	10,078	508	542,680.141	1.105
Labor	-	-	-	-	-
Equip.	-	-	-	-	-
Total		\$1,063		\$542,680	\$599,162

Bare Cost					
Bare Cost Item	Quantity	Cost Frame	κ SF Ratio	Cost Building	City Index
Material	14.9	150,1622	508	76,282.3976	1.375
Labor	5.55	10,078	508	284,391.32	1.375
Equip.	-	-	-	-	-
Total		\$205		\$1,04,695	\$143,957

Bare Cost					
Bare Cost Item	Quantity	Cost Frame	κ SF Ratio	Cost Building	City Index
Material	47.5	105.332	508	227,417.88	1.015
Labor	3.53	105.332	508	188,885.5557	1.309
Equip.	1.77	105.332	508	9,4710.32112	1.309
Total		\$5,533		\$2,813,485	\$2,947,402

Bare Cost					
Bare Cost Item	Quantity	Cost Frame	κ SF Ratio	Cost Building	City Index
Material	102	62	508	321,592	1.015
Labor	3.14	62	508	9,8897.44	1.309
Equip.	1.57	62	508	49,445.72	1.309
Total		\$7,273		\$3,697,032	\$3,800,463

Totals: Non-composite Floor System					
Cost Frame	Quantity	Cost Building	City Index	Cost Incl. City Index	
\$15,963	0.48	\$8,508,471	\$8,508,471	\$8,508,471	

Steel Joist Floor System

Item	Quantity	Unit	Crew
Steel Deck #3360	816.323	SF	E-4

3" Deep, galv, 20 gauge, over 500 squares
Note: 26.333' x 31' = 816.323

Productivity		x SF Ratio =		Duration
Daily Quantity ÷ Output =	Duration (days)			Building
816.323 ÷ 3800 =	0.21		508	109

Note: This does not include WWF or concrete.

Item	Quantity	Unit	Crew
WWF #0300	0.816	C.S.F	2 Rodm

6x6-W2-9WW2.9(6x) 142 lb per C.S.F

Note: C.S.F (hundred square feet) = 816.323sf/200 = .816

Productivity		x SF Ratio =		Duration
Daily Quantity ÷ Output =	Duration (days)			Building
0.816 ÷ 29 =	0.03		508	14

Item	Quantity	Unit	Crew
Concrete Material #0300	10.078	CY	-

Normal weight concrete, ready mix, 4000psi

Note: Slab Calculation: (26.333ft x 31ft)(4" avg thickness) = 10.078 CY

Productivity		x SF Ratio =		Duration
Daily Quantity ÷ Output =	Duration (days)			Building
- ÷ - =	-		-	-

Item	Quantity	Unit	Crew
Placing Concrete #1400	10.078	CY	C-20

Elevated Slabs, less than 6" Thick, pumped

Note: Slab Calculation: (26.333ft x 31ft)(4" avg thickness) = 10.078 CY

Productivity		x SF Ratio =		Duration
Daily Quantity ÷ Output =	Duration (days)			Building
10.078 ÷ 140 =	0.07		508	37

Item	Quantity	Unit	Crew
Joists #2260	210.664	L.F.	E-7

Long Span Joist: 26LH6, 40-ton job lmts, bolted cross bridging, shop primer

Note: Quantity = 8 x 26.333' = 210.664

Productivity		x SF Ratio =		Duration
Daily Quantity ÷ Output =	Duration (days)			Building
210.664 ÷ 1400 =	0.15		508	76

Item	Quantity	Unit	Crew
Girders #5700	62	L.F.	E-5

W24x84

Note: Total costs include 10% allowance for plates, angles, nuts, bolts, washers, etc.

Productivity		x SF Ratio =		Duration
Daily Quantity ÷ Output =	Duration (days)			Building
62 ÷ 1080 =	0.06		508	29

Bare Cost						
Bare Cost Item	Quantity	Cost Frame	x SF Ratio =	Cost Building	City Index	
Material	1.85	816.323	1310.198	508	767180.5554	1.015
Labor	0.37	816.323	302.0935	508	153436.0711	1.309
Equip.	0.03	816.323	24.48969	508	12440.76251	1.309
Total			\$1,837		\$933,057	\$993,821

Bare Cost						
Bare Cost Item	Quantity	Cost Frame	x SF Ratio =	Cost Building	City Index	
Material	20	0.816	16.32	508	8200.56	1.015
Labor	23.5	0.816	19.175	508	9741.408	1.309
Equip.	-	-	-	508	-	-
Total			\$35		\$18,031	\$21,166

Bare Cost						
Bare Cost Item	Quantity	Cost Frame	x SF Ratio =	Cost Building	City Index	
Material	106	10.078	1068.268	508	542680.144	1.105
Labor	-	-	-	-	-	-
Equip.	-	-	-	-	-	-
Total			\$1,068		\$542,680	\$593,662

Bare Cost						
Bare Cost Item	Quantity	Cost Frame	x SF Ratio =	Cost Building	City Index	
Material	14.9	10.078	150.1622	508	76282.3976	1.375
Labor	5.55	10.078	55.9329	508	28413.9131	1.375
Equip.	-	-	-	-	-	-
Total			\$205		\$104,696	\$143,957

Bare Cost						
Bare Cost Item	Quantity	Cost Frame	x SF Ratio =	Cost Building	City Index	
Material	15.9	210.664	3349.538	508	1701575.261	1.015
Labor	2.42	210.664	509.8069	508	256981.893	1.309
Equip.	1.31	210.664	275.9698	508	140192.0787	1.309
Total			\$4,549		\$2,310,823	\$2,474,580

Bare Cost						
Bare Cost Item	Quantity	Cost Frame	x SF Ratio =	Cost Building	City Index	
Material	102	62	6324	508	3212592	1.015
Labor	3.14	62	194.68	508	98897.44	1.309
Equip.	1.57	62	97.34	508	49448.73	1.309
Total			\$7,278		\$3,697,033	\$3,800,463

Totals: Steel Joist Floor System					
Cost Frame	Quantity	Cost Building	City Index	Cost incl. City Index	Cost Building
\$14,973		\$7,606,321		\$8,035,649	

Plank & Girder Floor System

Item	Quantity	Unit	Crew
Hollow Core Plank 10" thick	816.323 sf		C-11
Plank #0150			

Note: Quantity = $26.333\text{ft} \times 31' = 816.323$
Assume this does not include topping.

Productivity		Duration Frame	Duration Building
Daily Quantity + Output	=	x SF Ratio	=
816.323		0.23	508
3600			115

Item	Quantity	Unit	Crew
Topping Material #0300	5.039 CY		C-20
Material #0300			

Normal weight concrete, ready mix, 4000psi
Note: Topping Calculation: $(26.333\text{ft} \times 31\text{ft}) / (2" \text{ avg thickness}) = 5.039\text{CY}$

Productivity		Duration Frame	Duration Building
Daily Quantity + Output	=	x SF Ratio	=
-		-	-
-		-	-

Item	Quantity	Unit	Crew
Placing Topping #1400	10.078 CY		C-20
Material #1400			

Elevated Slabs, less than 6" Thick, pumped
Note: Topping Calculation: $(26.333\text{ft} \times 31\text{ft}) / (2" \text{ avg thickness}) = 5.039\text{CY}$

Productivity		Duration Frame	Duration Building
Daily Quantity + Output	=	x SF Ratio	=
5.039		0.04	508
140			18

Item	Quantity	Unit	Crew
Girders #5700	62 L.F.		E-5
Girders #5700			

Note: Total costs include 10% allowance for plates, angles, nuts, bolts, washers, etc.

Productivity		Duration Frame	Duration Building
Daily Quantity + Output	=	x SF Ratio	=
62		0.06	508
1080			29

Bare Cost Item	x	Quantity	Bare Cost		x	SF Ratio	=	Cost Building	x	City Index
			Cost	Frame						
Material	7.65	816.323	6244.871	508			3172394.443		1.015	
Labor	0.84	816.323	685.7113	508			348341.3506		1.309	
Equip.	0.52	816.323	424.488	508			215639.8837		1.309	
Total			\$7,355				\$3,958,232			

Bare Cost Item	x	Quantity	Bare Cost		x	SF Ratio	=	Cost Building	x	City Index
			Cost	Frame						
Material	106	5.039	534.134	508			271340.072		1.105	
Labor	-	-	-	-			-		-	
Equip.	-	-	-	-			-		-	
Total			\$534				\$271,340		\$299,831	

Bare Cost Item	x	Quantity	Bare Cost		x	SF Ratio	=	Cost Building	x	City Index
			Cost	Frame						
Material	14.9	5.039	75.0811	508			38141.1988		1.375	
Labor	5.55	5.039	27.9645	508			14206.9566		1.375	
Equip.	-	-	-	-			-		-	
Total			\$103				\$52,348		\$71,979	

Bare Cost Item	x	Quantity	Bare Cost		x	SF Ratio	=	Cost Building	x	City Index
			Cost	Frame						
Material	102	62	6324	508			3212592		1.015	
Labor	3.14	62	194.68	508			98897.44		1.309	
Equip.	1.57	62	97.34	508			49448.72		1.309	
Total			\$7,278				\$3,697,032		\$3,800,463	

Totals: Plank & Girder Floor System		Cost Frame	Cost Building	Cost Incl. City Index
		\$15,270	\$7,757,096	\$8,130,504

Precast Floor System

Item	Quantity	Unit	Crew
Hollow Core Plank #0150	816.323	SF	C-11

Hollow core Plank 10" thick
Note: Quantity = 26.333ft x 31' = 816.323

Assume this does not include topping.

Daily Output		Productivity	
Quantity	Output	Duration	Frame
816.323	3600	0.23	508
			Building
			115

Bare Cost		Cost		Frame		SF Ratio		Cost Building		City Index	
Material	7.65	816.323	6244.871	508	3172394.443	1.015					
Labor	0.84	816.323	685.7113	508	348341.3506	1.309					
Equip.	0.52	816.323	424.4888	508	215639.8837	1.309					
Total			\$7,355		\$3,736,376						\$3,958,232

Item	Quantity	Unit	Crew
Topping Material #0300	5.039	CY	-

Normal weight concrete, ready mix, 4000psi
Note: Topping Calculation: (26.333ft x 31ft)/(2" avg thickness) = 5.039CY

Daily Output		Productivity	
Quantity	Output	Duration	Frame
-	-	-	-
			Building
			-

Bare Cost		Cost		Frame		SF Ratio		Cost Building		City Index	
Material	.106	5.039	534.134	508	271340.072	1.105					
Labor	-	-	-	-	-	-					-
Equip.	-	-	-	-	-	-					-
Total			\$534		\$271,340						\$299,831

Item	Quantity	Unit	Crew
Placing Topping #1400	10.078	CY	C-20

Elevated Slabs, less than 6" Thick, pumped
Note: Topping Calculation: (26.333ft x 31ft)/(2" avg thickness) = 5.039CY

Daily Output		Productivity	
Quantity	Output	Duration	Frame
5.039	140	0.04	508
			Building
			18

Bare Cost		Cost		Frame		SF Ratio		Cost Building		City Index	
Material	-	-	-	-	-	-					-
Labor	1.49	5.039	75.0811	508	38141.1988	1.375					
Equip.	5.55	5.039	27.96645	508	14206.9566	1.375					
Total			\$103		\$52,348						\$71,979

Item	Quantity	Unit	Crew
Precast Girders #2300	2	EA	C-11

Inverted T: 40T28, 2685

Note: Used a Tee single with 30' length and included the RSMeans 20% material cost increase for large inverted tee beams.

Daily Output		Productivity	
Quantity	Output	Duration	Frame
2	16	0.13	508
			Building
			64

Bare Cost		Cost		Frame		SF Ratio		Cost Building		City Index	
Material	4620	2	9240	508	4639320	1.015					
Labor	190	2	380	508	193040	1.309					
Equip.	118	2	236	508	119888	1.309					
Total			\$10,842		\$5,006,848						\$5,173,952

Totals: Precast Floor System		Cost Frame		Cost Building		City Index	
		\$18,834	\$9,066,912	\$9,066,912	\$9,503,993		

Comparison Spread Sheet

System Comparison						
		Modified Original (Composite)	Non-composite	Steel Joist	Plank on Girder	Precast
Cost (\$)		8,923,859	8,508,471	8,035,649	8,130,504	9,503,933
Construction Time: (Hours)	Total [one frame]	8544 [16.8]	5880 [11.6]	6384 [12.6]	3912 [7.7]	4728 [9.3]
Lead Time		Least	Least	Longer	Longer	Longest
Fire Protection (Amount Required)		Medium	Medium	Most	Some	None
Constructability		More difficult	More difficult	More difficult	Less difficult	Less difficult
Depth - Deck + Beam		23.2	23.2	25.5	12	12
Depth - Deck + Girder		29.6	29.6	29.6	36.1	40
Deflections (in)		0.242	0.756	0.023	0.363	0.363
Vibrations		Some	Some	Most	Least	Least
Strength, Over capacity		47% o.c.	OK	OK	OK	29% o.c.
Viable Solution?		Least	Better	Better	Best	Least