

**Interdisciplinary Science &  
Engineering Building (ISEB)**  
Newark, DE

**Johnathan Peno**  
Mechanical Option



## **Final Thesis Presentation**

**Johnathan Peno**

**Mechanical Option  
Spring 2011**

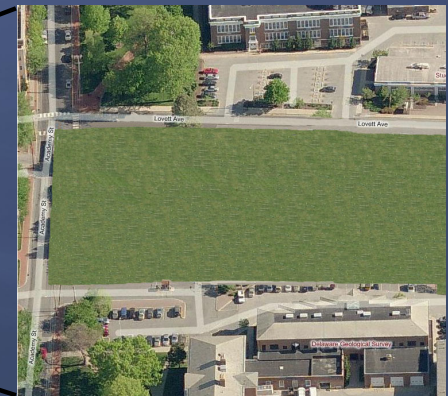
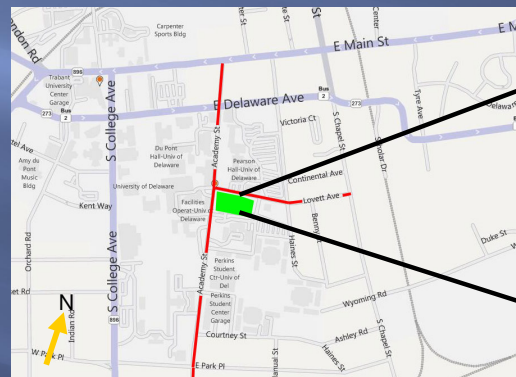
**Advisor: Dr. Treado**

## Presentation Outline

- Introduction
  - Building Overview
- Existing Conditions
- System Evaluation
- Ventilation Load Reduction
- Electrical System Integration
- Conclusions

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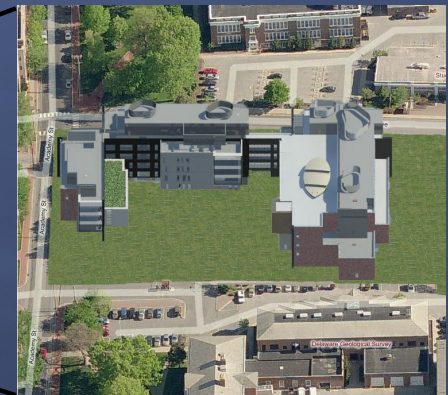
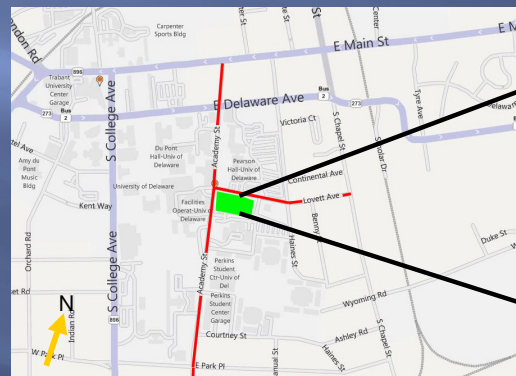


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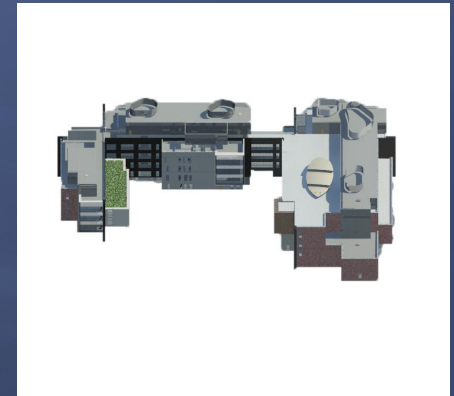
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|                          |                            |
|--------------------------|----------------------------|
| Size:                    | 194,000 SF                 |
| Construction Period:     | Spring 2011 - Fall 2013    |
| Occupancy Type:          | Lab, Education, Office     |
| Project Budget:          | \$140M                     |
| Construction Budget:     | \$105M                     |
| Project Delivery Method: | Design-Bid-Build           |
| Architect:               | Ayers Saint Gross          |
| Mechanical Engineer:     | Mueller Associates         |
| Owner:                   | The University of Delaware |

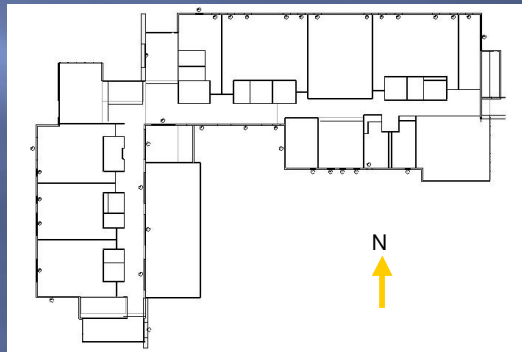


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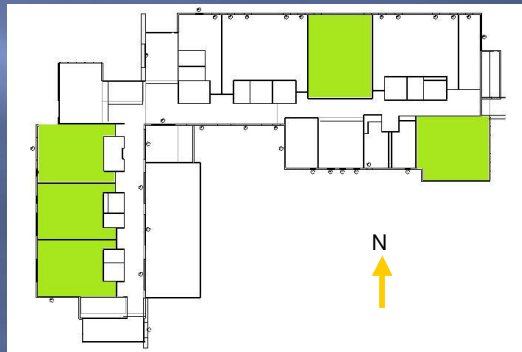


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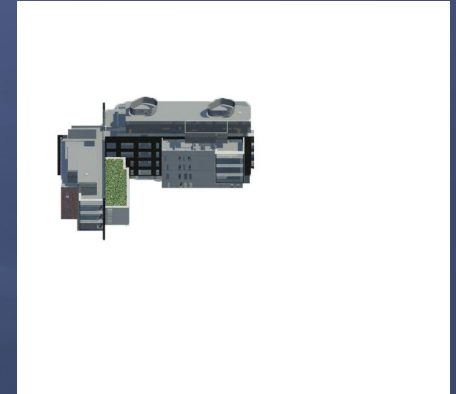
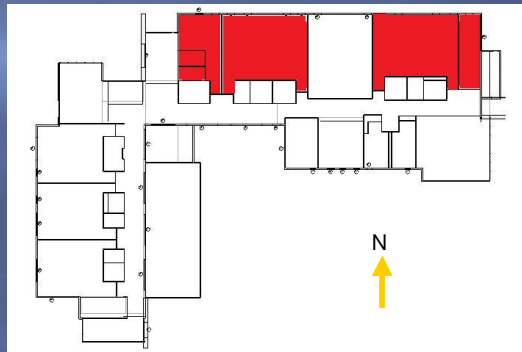


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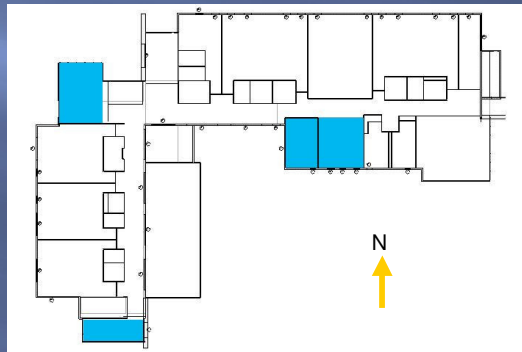


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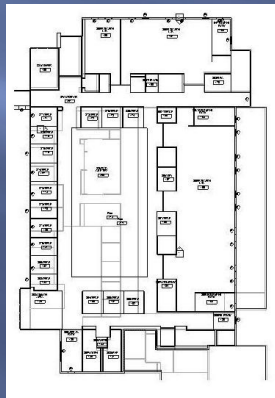


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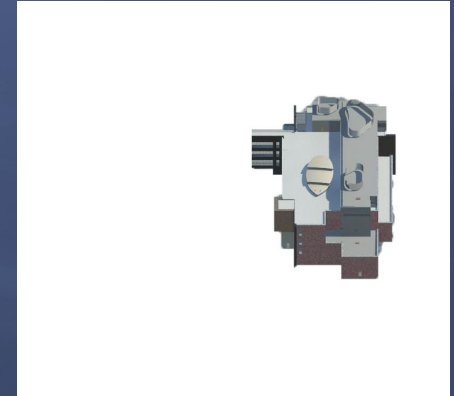
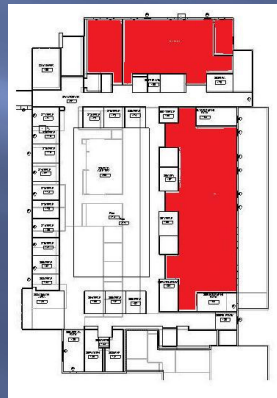


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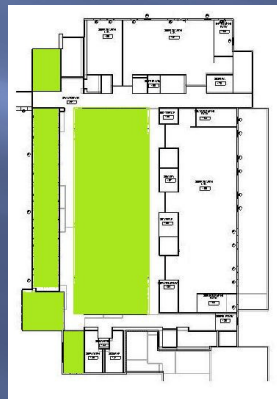


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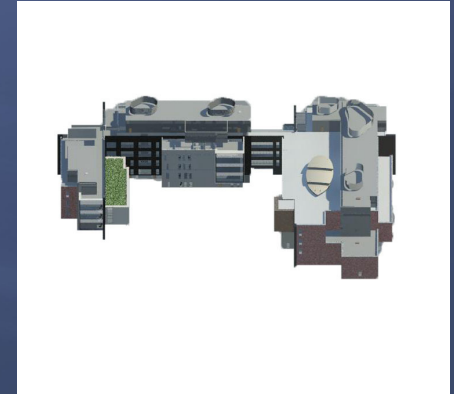
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### Water/Steam Side

- **CHW to Building from ECUP (1350 tons)**
  - Building Cooling
  - HX to Lab Process CHW
- **Steam-Water HX Fed by Campus Steam Loop (19,000 PPH)**
  - Heat/Preheat Needs
  - Domestic HW
- **Electric Standby Chiller for Critical Spaces**
  - Condenser Heat in Preheat/Reheat Loop
  - Fluid Coolers on Roof



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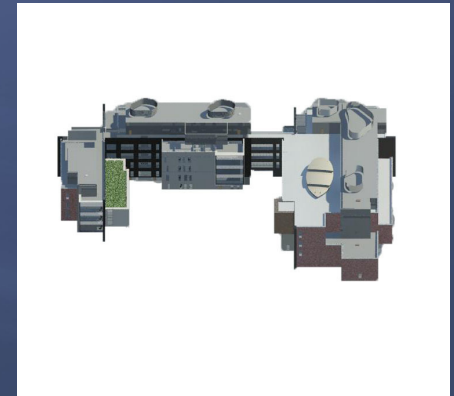
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### Air Side

#### 10 Total Air Handling Units

- AHU 1, 2 & 10 = Recirculating
- Rest = 100% Outdoor Air
  - Enthalpy Wheel/Heat Pipe
- VAV with terminal reheat (HW coils)
- Building Direct Digital Control System



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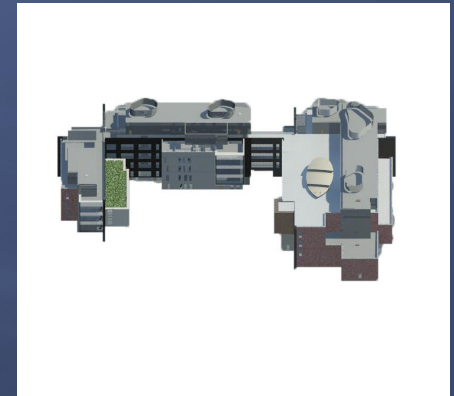
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### System Evaluation

- Lab Buildings = High Ventilation Loads
- Instructional Laboratories
  - Less Stringent Environmental Constraints
  - Labs & Non-Labs on Same AHUs ( 3 & 4 )
- Goals:
  - Reduce Ventilation Energy Consumption
  - Maintain Occupant Safety



## Presentation Outline

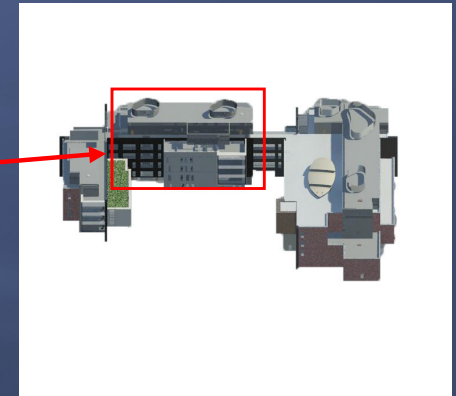
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### System Evaluation

- Lab Buildings = High Ventilation Loads
- Instructional Laboratories
  - Lower Hood Densities
  - Less Stringent Environmental Constraints
  - Labs & Non-Labs on Same AHUs ( 3 & 4 )
- Goals:
  - Reduce Ventilation Energy Consumption
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- **Ventilation Load Reduction**
  - **Approach 1**
    - Separate Spaces
    - Demand Based ACH
    - Passive Chilled Beams
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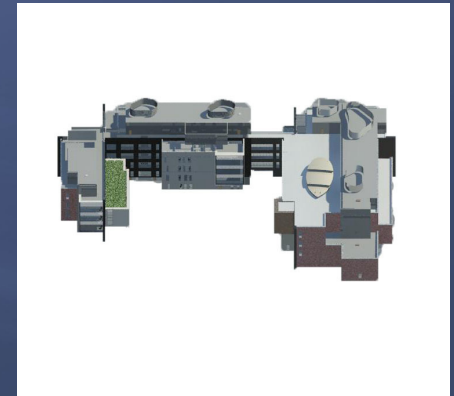
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## Redesign Approach 1

### 3 Step Process to Reduce Building Ventilation Loads

- Separate Lab and Non-Lab Spaces
- Lower Air Change Rates
- Implement Chilled Beam System





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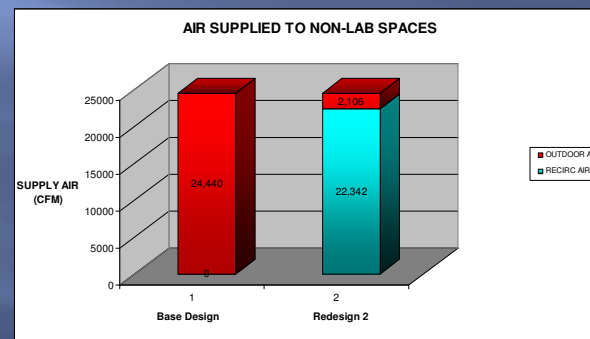
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### Step 1) Separate Lab & Non-Labs



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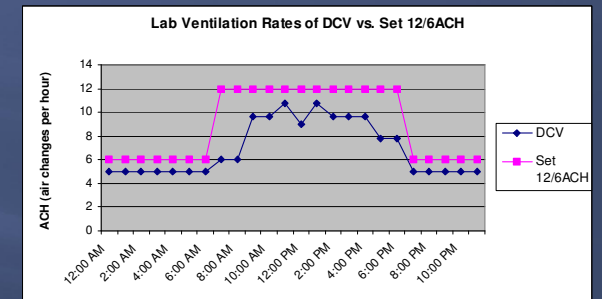
### Lab Occupant Safety:

Minimum Air Change Rates In Labs

Current Design: 12/6 ACH (Occ/UnOcc)

Redesign: Adjust ACH Rate Based on Demand

Approximate Hourly ACH Reduction



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### Step 2) Implement Demand Based ACH Control System

- Room Sensors
- Data Routers
- Sensor Suite
- DDC System

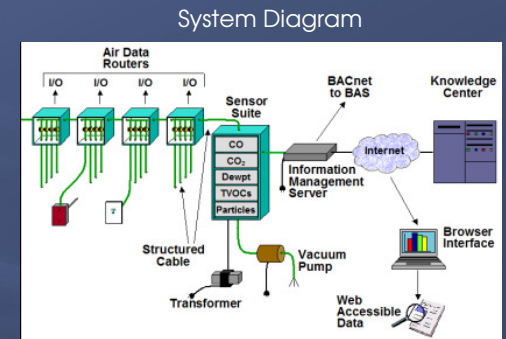


Illustration Provided by Aircity

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### Step 3) Lab Passive Chilled Beam System

- 12ACH → Ventilation Load Dictates
- Lower ACH → Cooling Load May Dictate
- Implement Parallel Cooling System instead of bringing in excess OA

### Passive Chilled Beam



Photo: Halton Passive Chilled Beam



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### CFD Analysis

#### Goal:

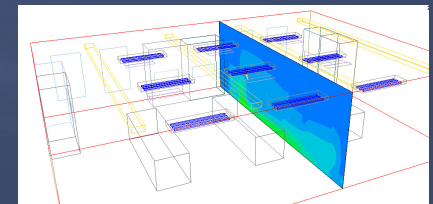
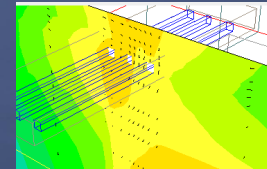
Feasibility of Passive Chilled Beam System

#### Design Variables:

- Diffuser Pattern
- Chilled Beam Layout

#### Model:

Turbulence Model: Standard K-e  
Differencing Scheme: Hybrid



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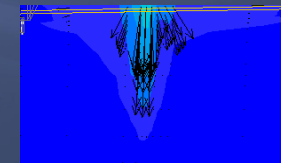
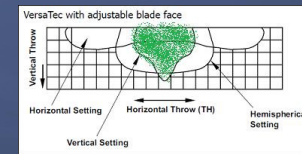
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### Diffuser Pattern

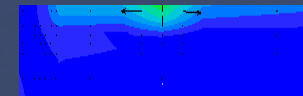
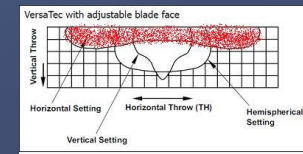
#### Vertical vs. Horizontal



### Vertical Patterns



### Horizontal Patterns



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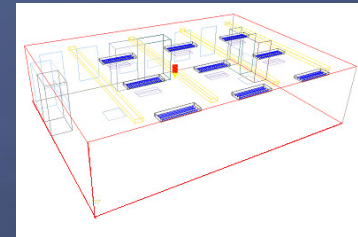
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Chilled Beam Layout

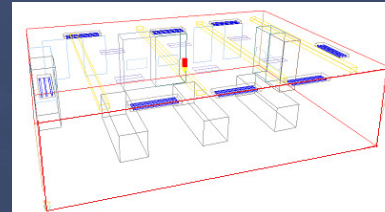
Row vs. Perimeter



Row Layout



Perimeter Layout



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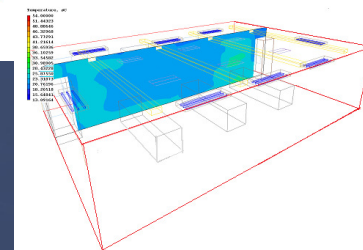
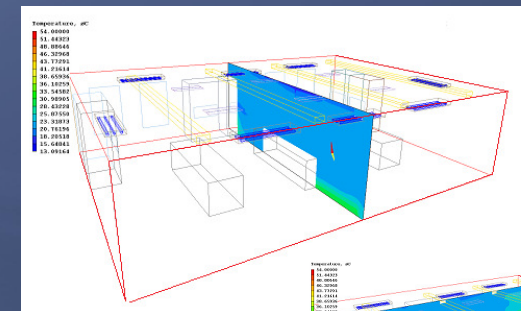
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## CFD Analysis Conclusion

### Perimeter Beam + Horizontal Pattern

- Effectively Cooled Room to Design 72F
- Acceptable Temp. Gradient  
(Standard 55 +/- 3°C)



Ave. Room  
Temp=71.78°F



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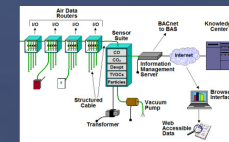
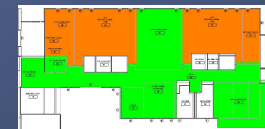
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### Approach 1 Conclusions

|                | Approach 1 |                   |
|----------------|------------|-------------------|
| Chilled Water  | -2%        |                   |
| Steam          | -15%       |                   |
| Electricity    | -1%        |                   |
| Payback Period | 4.1        | w/ Chilled Beams  |
|                | 1.2        | w/o Chilled Beams |



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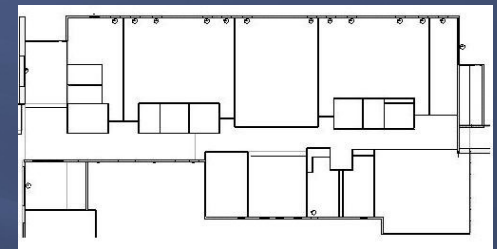
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### Approach 2

- Transfer air from Non-Labs to Labs as Make-Up Air In lieu of O.A.



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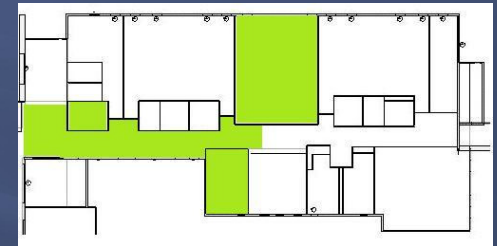
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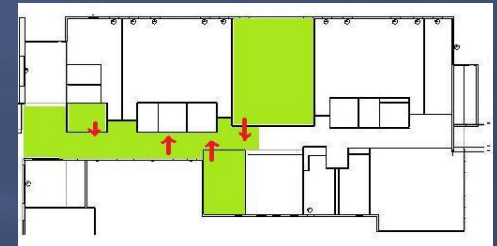
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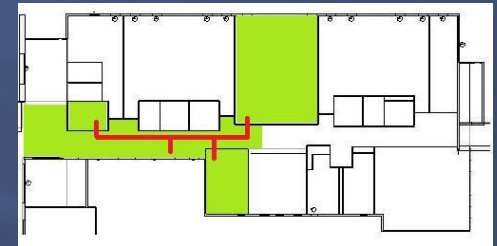
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GreenHeck Low Profile Cabinet Centrifugal Fan



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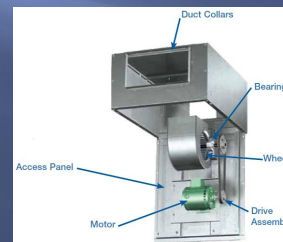
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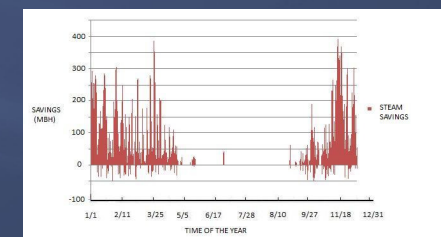
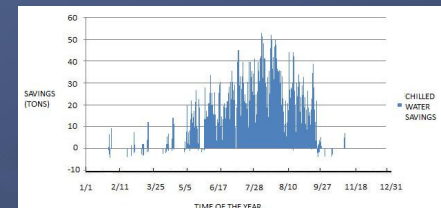
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|               | Savings        |
|---------------|----------------|
| Chilled Water | 24,898 ton-hrs |
| Steam         | 256 Mbtu       |

|                | Approach 2 |
|----------------|------------|
| Chilled Water  | -2%        |
| Steam          | -5%        |
| Electricity    | 0%         |
| Payback Period | 3.3        |





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  - Existing Conditions
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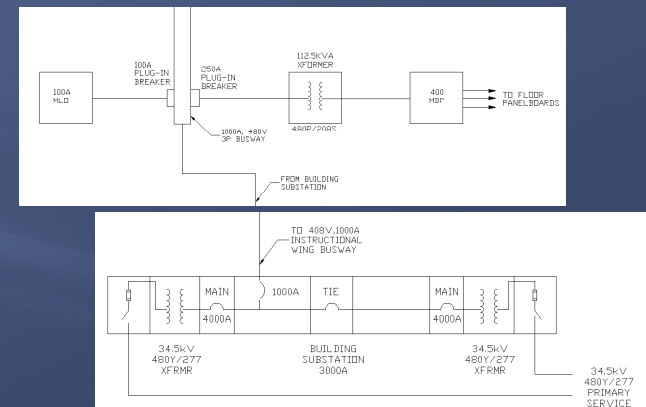
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### Existing Electrical

- 34.5 kV service entrance feeders
- Dual primary-secondary doubled ended unit substation
- (2) medium voltage fused switches, Indoor substation
- Transformers Step 34.5 kV → 480Y/277 V
- 3000A main-tie-main distribution section.

### Existing Conditions



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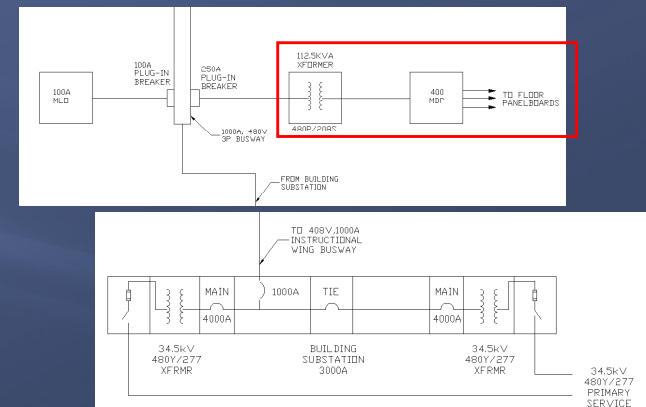
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### Electrical Integration

- 1000A Busway serving Instructional Wing
- 480/277 → 208/120 Xformer
- 400A MDP (Ground Floor)
- New 100A , 32 pole Equipment Panels

### Existing Conditions



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- Ventilation Load Reduction
- **Electrical System Integration**
  - Existing Conditions
  - **Approach 1**
  - Approach 2
- Conclusions

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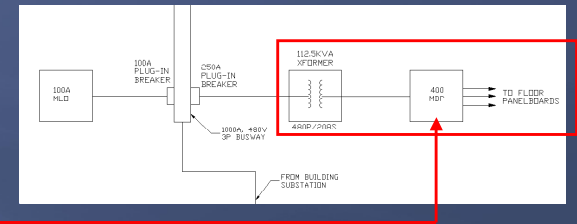
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Mechanical Option

### Approach 1 Additions

- Fan Coil Unit
- Blower Motors
  - Electric Heaters

|               | MDP         |
|---------------|-------------|
|               | DRGC        |
| Location      | Elec Rm 115 |
| Size          | 400 Amps    |
| Previous Load | 110,082 VA  |
| Added Load    | 26,704      |
| New Amp Draw  | 379 Amps    |
| Okay?         | Yes         |
| Future Growth | 5%          |

### Electrical Equipment Affected



## Presentation Outline

- Introduction
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- **Electrical System Integration**
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  - **Approach 2**
- Conclusions

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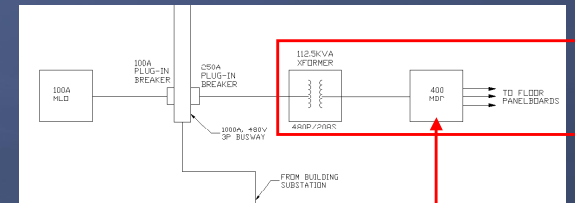
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### Approach 2 Additions

- Transfer Fan Motors  
Fan Coil Units
- Blower Motors
  - Electric Heaters

|               | MDP         |
|---------------|-------------|
|               | DRGC        |
| Location      | Elec Rm 115 |
| Size          | 400 Amps    |
| Previous Load | 110,082 VA  |
| Added Load    | 29,767      |
| New Amp Draw  | 388 Amps    |
| Okay?         | Yes         |
| Future Growth | 3%          |

### Electrical Equipment Affected



## Presentation Outline

- Introduction
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  - **Recommendations**
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## Recommendations

Approach 1 ( minus Chilled Beams)

- Most Economical (1.2 years)
- Highest Level of Occupant Safety (IEQ)
  - Thanks to Room Sensors



## Presentation Outline

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Questions?

